

ClarkDietrich Building Systems

Sheila Kovarik

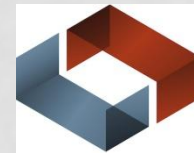
1985 N. River Road

Warren, Ohio 44483

330-372-5564 Ext. 244

Sheila.kovarik@dietrichindustries.com

Website: www.clarkdietrich.com



ClarkDietrich™
BUILDING SYSTEMS

LIGHT-GAUGE STEEL FRAMING CONNECTION PRODUCTS

SPECIFYING TESTED CONNECTION
PRODUCTS THAT LIMIT LIABILITY



COURSE NUMBER: DIE05F
AN AIA CONTINUING EDUCATION PROGRAM
CREDIT FOR THIS COURSE IS 1 AIA HSW CE HOUR

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COURSE DESCRIPTION

This one hour online course will define light-gauge steel framing connection products. We will discuss practical applications of deflection clips, support clips, and the various methods of installation for different types of connectors. This course will conclude with a brief 10 questions quiz for assessment.

LEARNING OBJECTIVES

Upon completion of this course the Design Professional will be able to:

- Explain how deflection clips are used to attach exterior curtain-wall studs to a building structure
- Explain how to provide for vertical building movement independent of the cold-formed steel framing
- Define what types of support clips are used for rigid or positive attachment connections
- Explain the various methods used to install the different types of connectors
- Properly interpret the allowable load tables for clips.

CONNECTION PRODUCT CATEGORIES

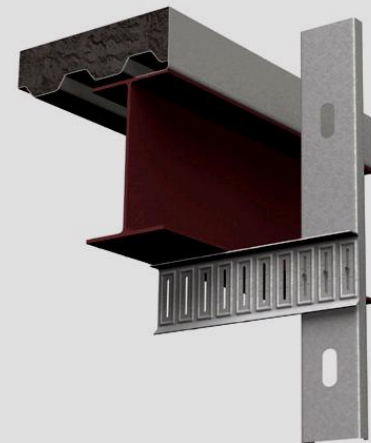
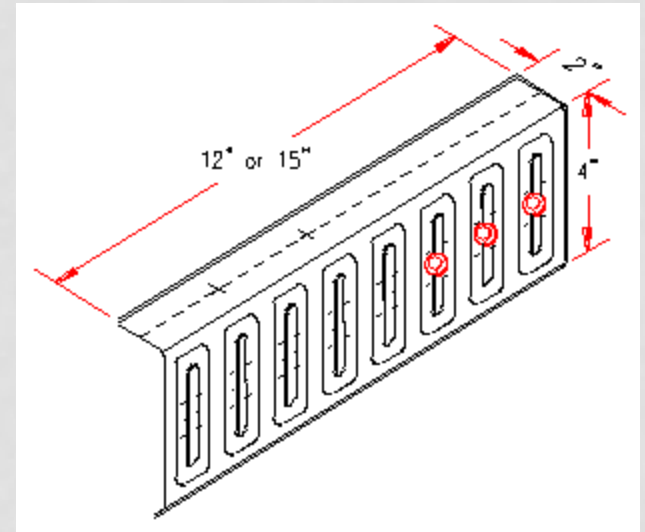
- Deflection Products
- Positive Attachments
- Miscellaneous
- Load Tables

SECTION 1 - DEFLECTION PRODUCTS

EXTENDED REACH STYLE CURTAIN-WALL CONNECTOR
IN-PLANE STYLE HEAD-OF-WALL CLIP
SURFACE MOUNTED DEFLECTION CLIP
OFFSET BY-PASS VERTICAL SLIDE CLIP
SLIDE CLIP

EXTENDED REACH STYLE CURTAIN-WALL CONNECTOR

An extended reach style curtain-wall connector is used to attach a vertical stud to a structural steel spandrel beam (or other support) when there is no provision to attach to the edge of the slab. This system is used to connect by-pass style curtain-wall assemblies as shown below.



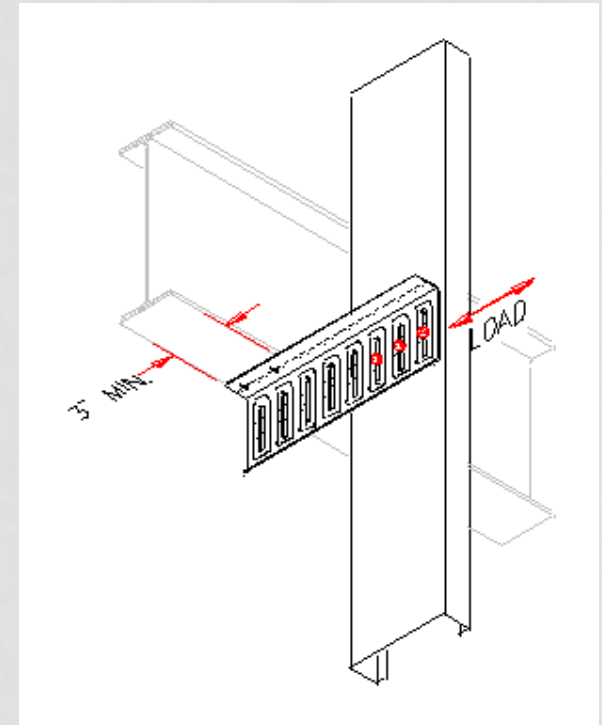
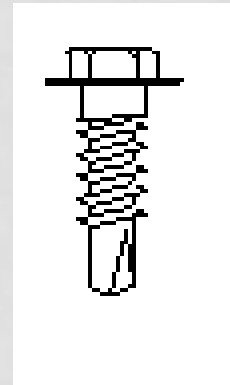
EXTENDED REACH STYLE CURTAIN-WALL CONNECTOR

The stud is outside the plane of the floor. The extended reach style curtain-wall connector can be shot, screwed or welded to the structure.



EXTENDED REACH STYLE CURTAIN-WALL CONNECTOR

The extended reach style curtain wall connector is screw attached to the web of the stud with specially designed screws. These specially designed screws permit vertical movement of the structure without transferring loads onto the studs. Connectors are manufactured with G90 50 KSI Steel.



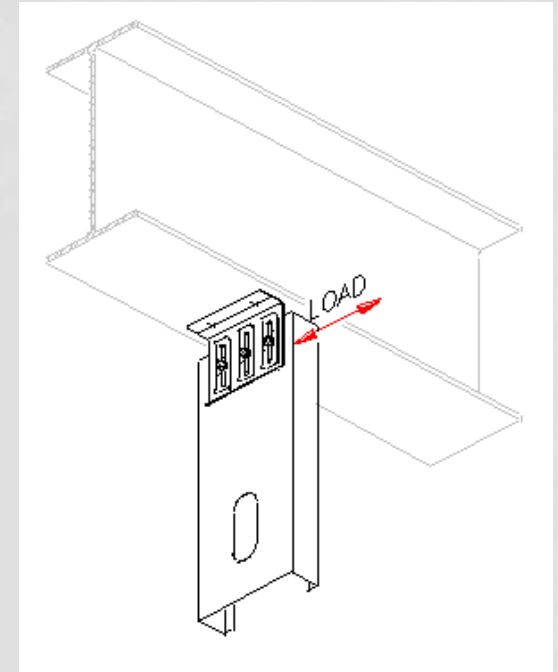
IN-PLANE STYLE HEAD-OF-WALL CLIP

The in-plane head-of-wall clip is designed to be used when studs are installed between structural supports that require vertical movement.



IN-PLANE STYLE HEAD-OF-WALL CLIP

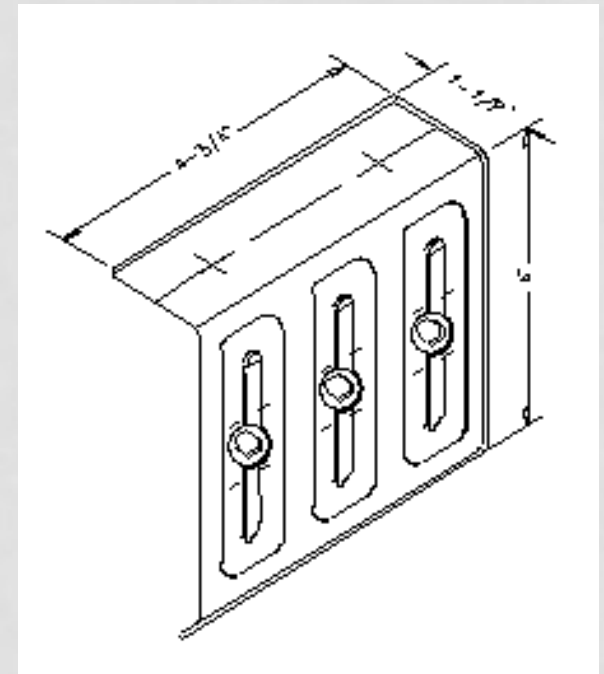
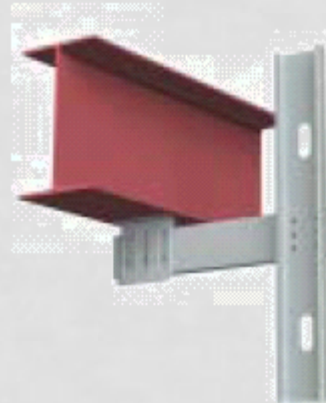
The in-plane style head-of-wall clip is attached to the structure by welding or using PAFs or screws and to the top of the stud web using specially designed screws. It is manufactured with G90 50 KSI steel.



IN-PLANE STYLE HEAD-OF-WALL CLIP

This clip allows vertical movement of the structure without transferring loads onto the studs. It may be used when attaching to either concrete or steel structures. Head-of-Wall style clips can also be used with short c-sections to allow for extended reach by-pass style assemblies as shown.

Slots allow for vertical movement (deflection)



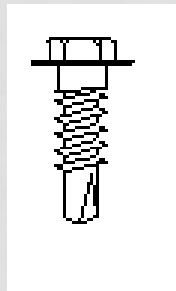
SURFACE MOUNTED DEFLECTION CLIP

The surface mounted deflection clip is used to attach a vertical stud to a structural support at the edge of the slab when the stud is outside the plane of the floor.



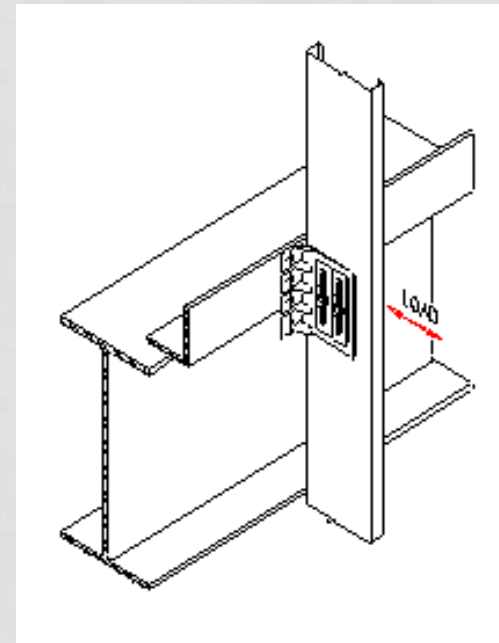
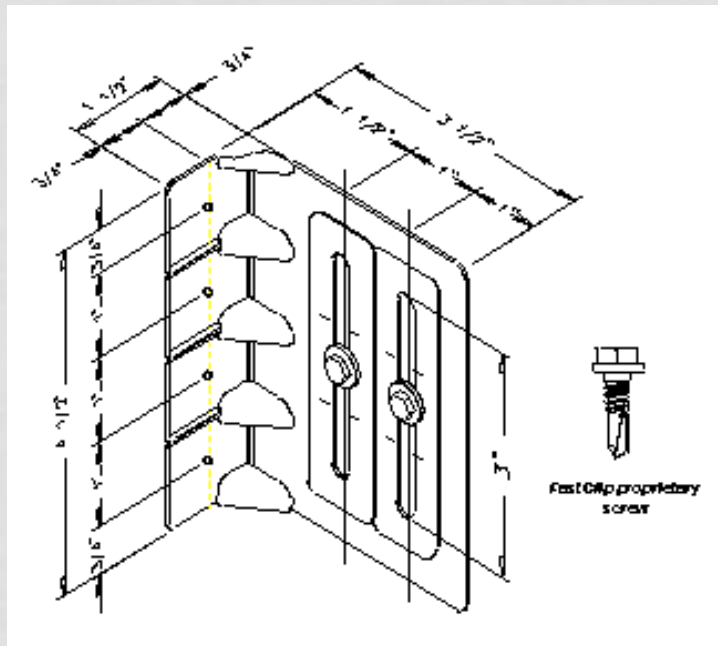
SURFACE MOUNTED DEFLECTION CLIP

The surface mounted deflection clip can be attached by PAFs, screwed or welded to the structure. The surface mounted deflection clip is screw attached to the web of the stud with specially designed screws furnished with the surface mounted deflection clip.



SURFACE MOUNTED DEFLECTION CLIP

The surface mounted deflection clip allows 1 1/2" vertical movement of the structure without transferring loads onto the studs. Deflection Clips are manufactured with G90 50 KSI Steel.



OFFSET BY-PASS VERTICAL SLIDE CLIPS

The offset by-pass vertical slide clip is a standoff for light gauge steel curtain-wall construction. Offset by-pass vertical slide clips are specialty clips that rotate into place and allow for the rapid attachment of studs in a curtain-wall assembly to the primary frame of a building.



OFFSET BY-PASS VERTICAL SLIDE CLIPS

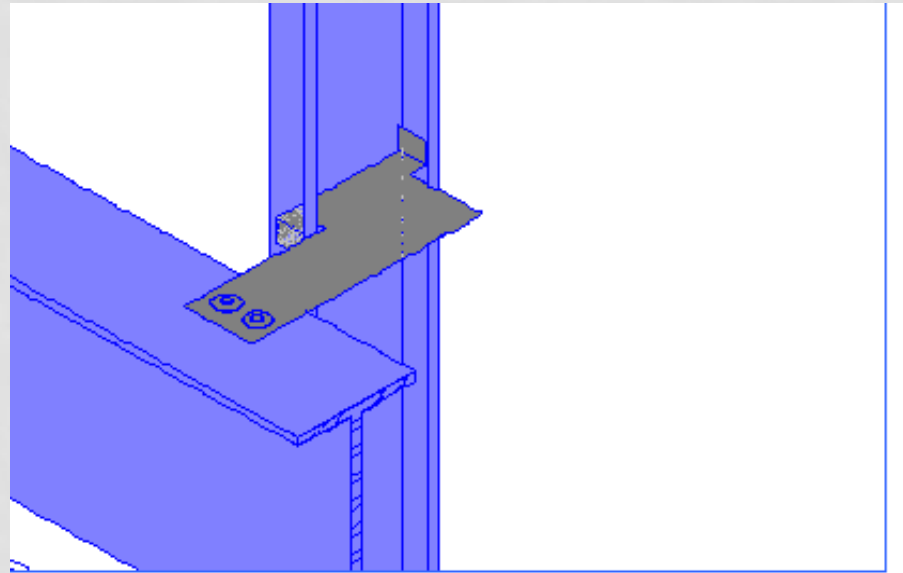
Offset by-pass vertical slide clips restrict lateral movement but allow for vertical movement of the structure without transferring loads to the curtain-wall framing.



view from below
of clips attached
to I-beam

OFFSET BY-PASS VERTICAL SLIDE CLIPS

The offset by-pass vertical slide clips are preferred in some applications because they allow the installer up to a 3" adjustment range on the space between the primary frame and the wall studs.



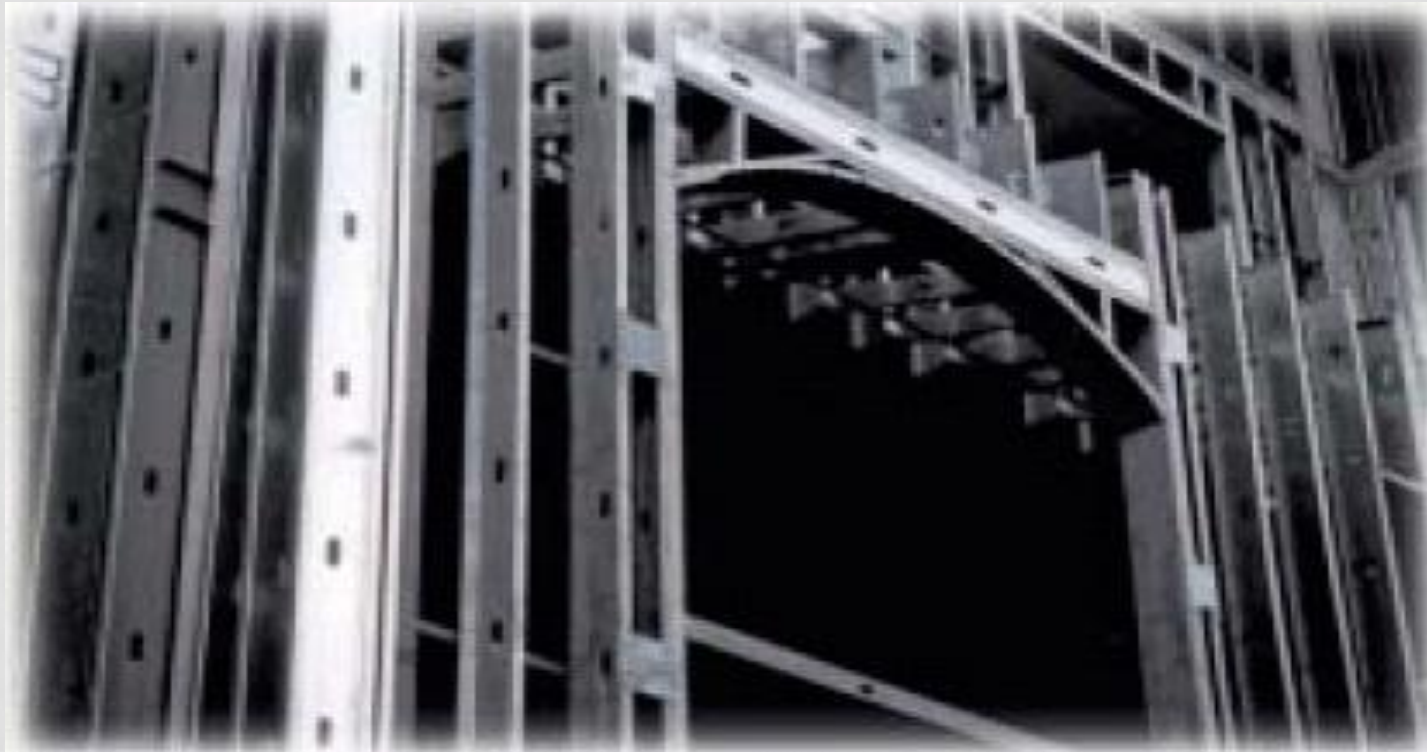
*If more than a 3" stand-off is required refer back to the extended reach style curtain-wall clip.

SLIDE CLIP

Slide clips are used to attach stud members to the primary frame of a building in a curtain-wall application.



SLIDE CLIP



These clips allow for vertical movement of the structure without transferring the load of the building to the curtain-wall assembly.

SLIDE CLIP

Slide clips are manufactured using 50 ksi, corrosion resistant, G90 galvanized steel.



SECTION 2 - POSITIVE ATTACHMENT

FRAMING CLIP
SUPPORT CLIPS
END CLIPS
CLIP ANGLES
JOIST HANGERS

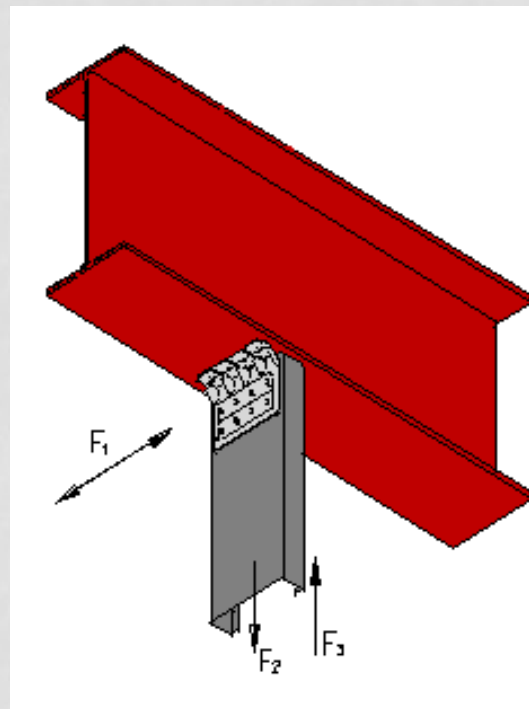
FRAMING CLIP

Framing Clips are used to secure framing members to the building.



FRAMING CLIP

The framing clip can be used to affix the stud to a ledger or directly to red iron.



FRAMING CLIP

- This clip has an offset leg allowing greater versatility.
- Framing Clips do not allow for deflection.



SUPPORT CLIPS



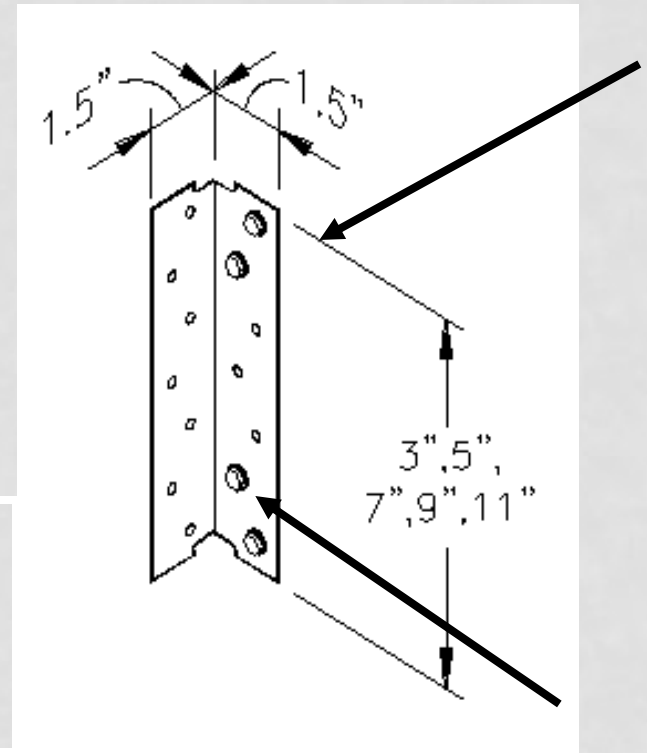
Support clips are used to secure one framing member to another or to secure framing members to the structural frame.



SUPPORT CLIPS

Support clips are pre-punched to provide for fast, economical screw installation.

When not filling all holes, install fasteners symmetrically starting at the top and bottom edges, and moving towards the center of the clip as shown.

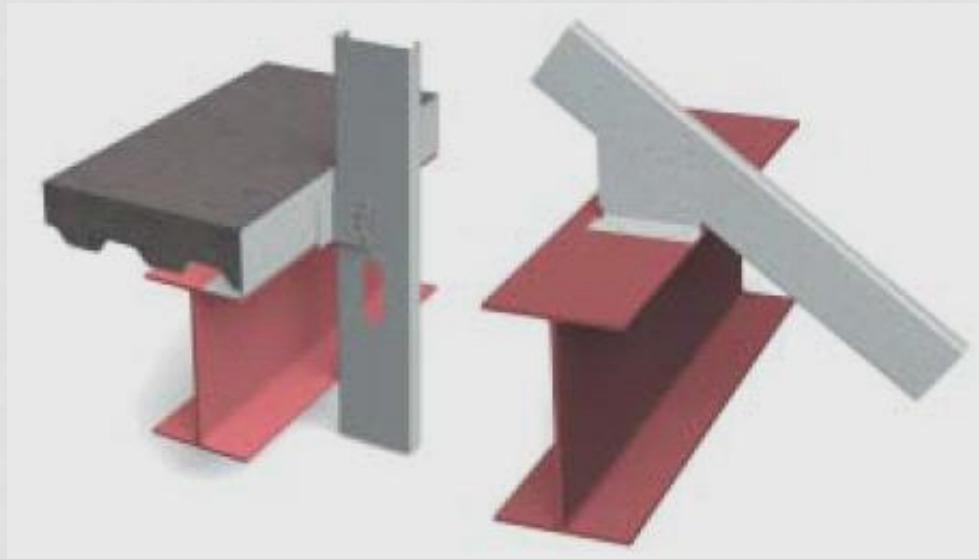


S Series

SUPPORT CLIPS

The E Series support clip is used for rigid stand-off connections. The 4" leg provides extra length to achieve stand-off connections up to 3".

Lengths: 3", 5", 7", 9" and 11"



SUPPORT CLIPS

Commonly used in:

- Solid blocking attachments in joist framing
- To secure rafter framing to the primary structure



SUPPORT CLIPS

The B-Series clip is used to secure u-channel to wall studs in back-to-back applications.

1-1/2" x 1-1/2" leg
Lengths: 3", 5-1/4", 7-1/4" and 9-1/4"



SUPPORT CLIPS

The shorter leg of this clip enables the clip to be installed inside the C-shape.



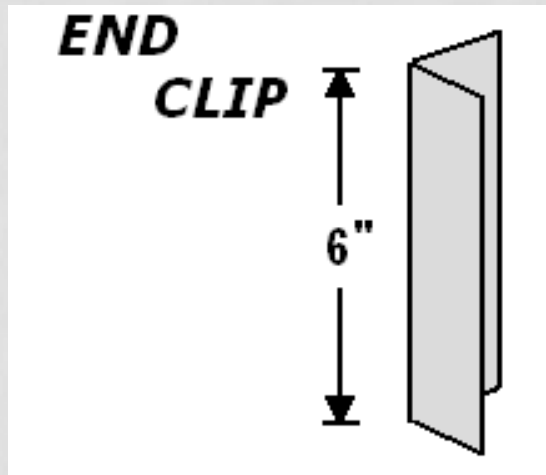
END CLIP

The A-Series End Clip is designed to attach light gauge steel framing to concrete, I-beams or as a general purpose utility clip.



END CLIP

The end clip is “unpunched”, as it is normally welded, attached with powder activated fasteners or attached with a screw pattern specified by the designer.



| <i>Sizes and Gauges</i> | | <i>Pcs/Box</i> |
|-------------------------|---------------------|----------------|
| END CLIP (UNPUNCHED) | 16 ga. 3" X 3" X 3" | 50 |
| END CLIP (UNPUNCHED) | 16 ga. 3" X 3" X 6" | 50 |
| | | |
| END CLIP (UNPUNCHED) | 14 ga. 3" X 3" X 3" | 50 |
| END CLIP (UNPUNCHED) | 14 ga. 3" X 3" X 6" | 50 |
| | | |
| END CLIP (UNPUNCHED) | 12 ga. 3" X 3" X 3" | 50 |
| END CLIP (UNPUNCHED) | 12 ga. 3" X 3" X 6" | 50 |

CLIP ANGLES

U-Series Clip Angles are cut-to-length 90° sections of metal angle used to connect studs to U-Channel by welding or using the pre-punched holes that provide fast, economical screw attachment.



CLIP ANGLES

The X-Series Clip Angle is used to secure one framing member to another or to attach and reinforce headers and sills in door and window openings.



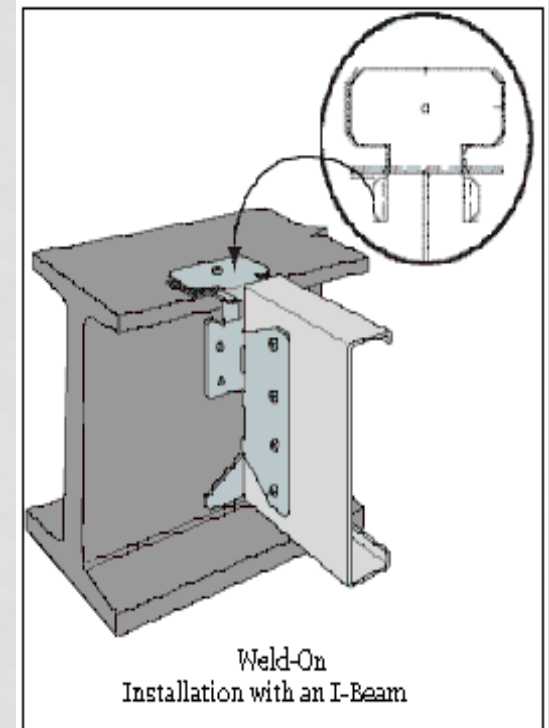
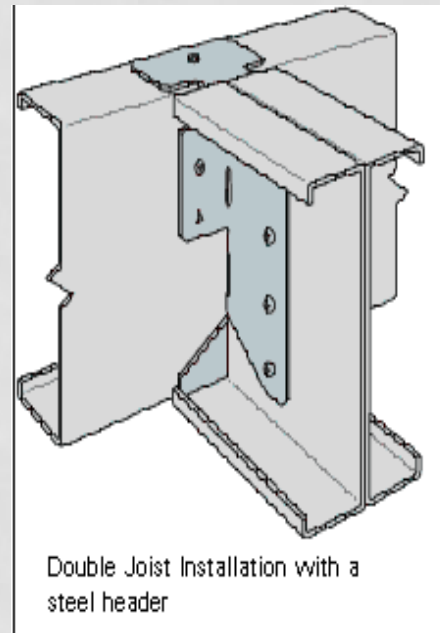
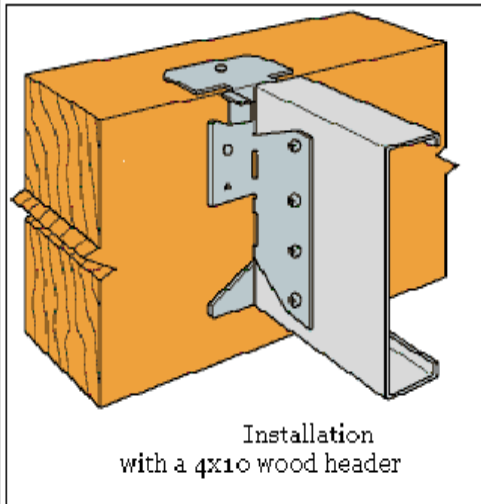
CLIP ANGLES (U AND X SERIES)

| CLIP ANGLE PRODUCT LIST | | | |
|-------------------------|---------------------------------|----------------------|--------------------|
| CODE | SIZES | NAME | PACKAGING |
| U543 | 16 ga. 1-1/2" X 1-1/2" X 3-3/8" | CLIP ANGLE (Punched) | 400 PIECES PER BOX |
| U545 | 16 ga. 1-1/2" X 1-1/2" X 5-3/4" | | 200 PIECES PER BOX |
| U547 | 16 ga. 1-1/2" X 1-1/2" X 7-3/4" | | 100 PIECES PER BOX |
| U549 | 16 ga. 1-1/2" X 1-1/2" X 9-3/4" | | 100 PIECES PER BOX |
| U683 | 14 ga. 1-1/2" X 1-1/2" X 3-3/8" | CLIP ANGLE (Punched) | 200 PIECES PER BOX |
| U685 | 14 ga. 1-1/2" X 1-1/2" X 5-3/4" | | 200 PIECES PER BOX |
| U687 | 14 ga. 1-1/2" X 1-1/2" X 7-3/4" | | 100 PIECES PER BOX |
| U689 | 14 ga. 1-1/2" X 1-1/2" X 9-3/4" | | 100 PIECES PER BOX |
| U973 | 12 ga. 1-1/2" X 1-1/2" X 3-3/8" | CLIP ANGLE (Punched) | 200 PIECES PER BOX |
| U975 | 12 ga. 1-1/2" X 1-1/2" X 5-3/4" | | 200 PIECES PER BOX |
| U977 | 12 ga. 1-1/2" X 1-1/2" X 7-3/4" | | 100 PIECES PER BOX |
| U979 | 12 ga. 1-1/2" X 1-1/2" X 9-3/4" | | 100 PIECES PER BOX |
| X543 | 16 ga. 2" X 2" X 3-3/8" | CLIP ANGLE (Punched) | 200 PIECES PER BOX |
| X545 | 16 ga. 2" X 2" X 5-3/4" | | 200 PIECES PER BOX |
| X547 | 16 ga. 2" X 2" X 7-3/4" | | 100 PIECES PER BOX |
| X549 | 16 ga. 2" X 2" X 9-3/4" | | 100 PIECES PER BOX |
| X683 | 14 ga. 2" X 2" X 3-3/8" | CLIP ANGLE (Punched) | 200 PIECES PER BOX |
| X685 | 14 ga. 2" X 2" X 5-3/4" | | 100 PIECES PER BOX |
| X687 | 14 ga. 2" X 2" X 7-3/4" | | 100 PIECES PER BOX |
| X689 | 14 ga. 2" X 2" X 9-3/4" | | 100 PIECES PER BOX |
| X973 | 12 ga. 2" X 2" X 3-3/8" | CLIP ANGLE (Punched) | 100 PIECES PER BOX |
| X975 | 12 ga. 2" X 2" X 5-3/4" | | 100 PIECES PER BOX |
| X977 | 12 ga. 2" X 2" X 7-3/4" | | 100 PIECES PER BOX |

JOIST HANGER

This joist hanger is typically used to hang joists from:

- Light-gauge steel
- Structural steel I-beams
- Glue-lams
- Wood members



JOIST HANGER

- This hanger can be used with a wide variety of joist depths, widths, and gauges.
- This eliminates the need to specify different hangers for each unique joist size on a job.



JOIST HANGER

Another type of joist hanger is the bridle hanger. It is commonly used to attach light gauge C-joists to structural steel beams. Though this hanger must match the C-framing member dimensionally, it can carry a heavier load.



JOIST HANGER

- Easily attached with welds
- Used with 2" flange floor joists
- Stock sizes for 8", 10", 12" and 14" deep joists
- Available in single-wide and double-wide

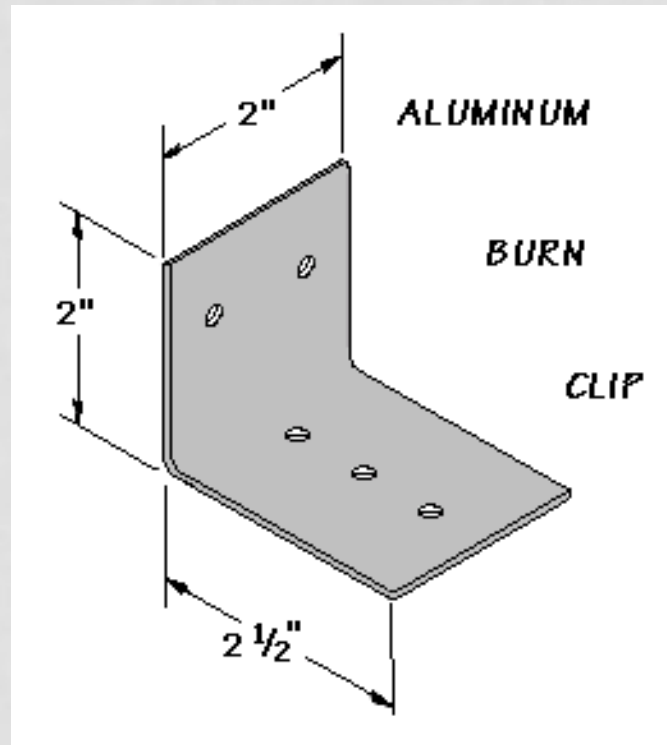


SECTION 3 - MISCELLANEOUS

ALUMINUM BURN CLIPS
METAL FURRING CHANNEL CLIPS
WEB STIFFENERS

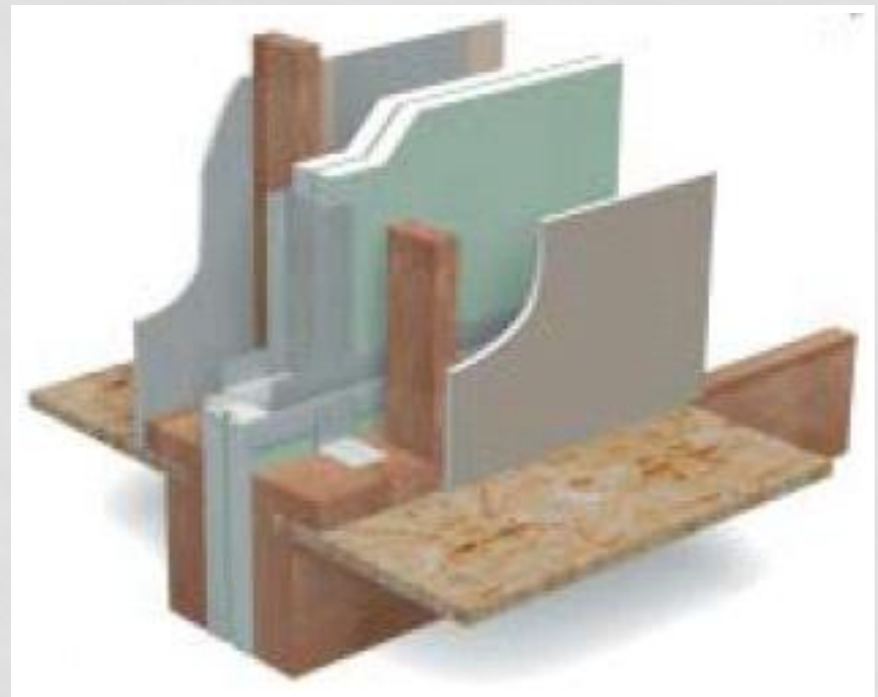
ALUMINUM BURN CLIPS

- The burn clip is a 2" wide angle clip made of aluminum.
- The clip is designed to melt and break away during a fire thus allowing the wall system to "drop" back onto the fire area.



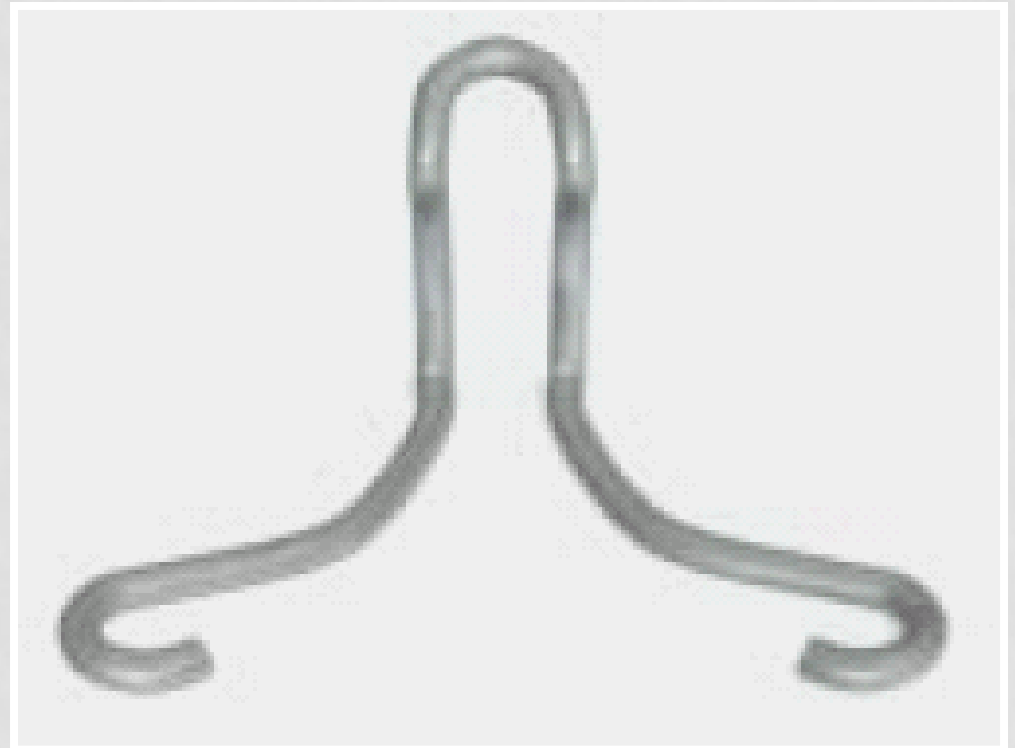
ALUMINUM BURN CLIPS

- It is a component in the H-Stud Area Separation Wall system designed to be a fire barrier.
- The clip is used to attach the area separation wall to the intermediate floor and roof framing.

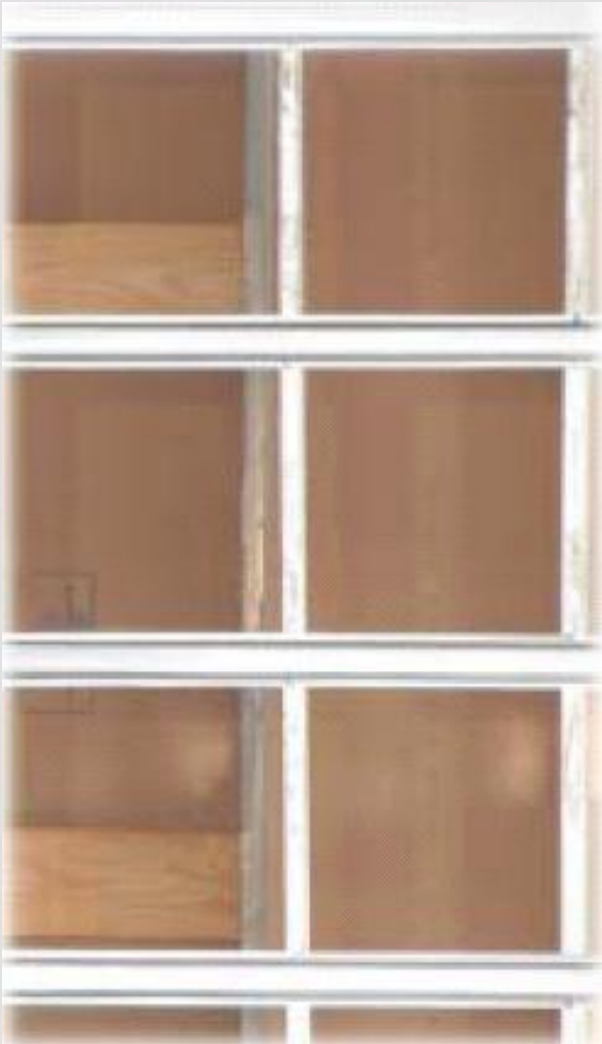


METAL FURRING CHANNEL CLIPS

Metal Furring Channel Clips are manufactured from galvanized wire.



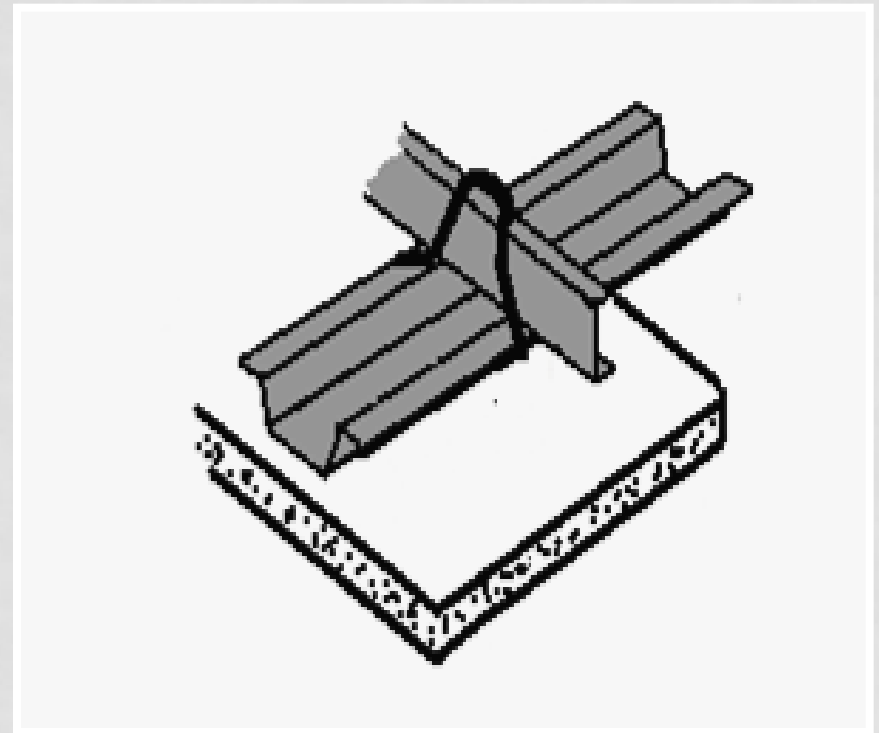
METAL FURRING CHANNEL CLIPS



- They are used to attach furring channel to a ceiling grid system constructed of 1-1/2" U-channel.
- The clips must be installed on alternating sides of the 1-1/2" channels.

METAL FURRING CHANNEL CLIPS

The system is designed to be used with a single layer of gypsum board.



WEB STIFFENER

Web stiffeners are used to provide reinforcement of joist webs to prevent crippling. Web stiffeners allow designers to specify lighter joists while still accommodating point loads.



WEB STIFFENER



Both the one piece

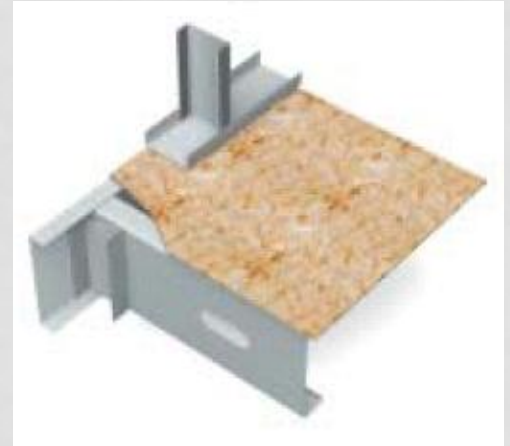


And the two piece

Are designed to prevent compression
at bearing points on a floor joist.

WEB STIFFENER

- The one piece is affixed to the back or hard side of the joist.
- The two piece is designed to “twist” into the web of the joist.



SECTION 4 - LOAD TABLES

ALL LOAD TABLES ARE NOT CREATED EQUALLY:

LOAD TABLES

It is extremely important that the allowable load tables for clips are interpreted properly. The allowable load for a clip assembly is governed not only by the capacity of the clip but also by the method of attachment to the structure. Some manufacturers' clip tables display allowable loads for the clip, while ignoring the attachment method. Unfortunately, when attaching a clip to the structure with pins, screws or concrete anchors, the overall capacity will often be lower than the published value. Load tables that ignore the attachment to the structure essentially imply that the clip must be welded to achieve the stated values. This can add a great deal to the installed cost of the assembly.

LOAD TABLES

- In order to provide more useable information for designers and contractors, the following load tables recognize different attachment methods.
- For example, the tabulated values provided for the surface mounted deflection clip include data for screws as well as pins.

| Surface Mounted Deflection Clip | | | |
|--|------------------------------------|--------------------------|----------------------|
| Allowable Loads (lbs.) | | | |
| Anchor Type | Stud Thickness and Yield Strength | No. Anchors to Structure | Allowable Load (lb.) |
| Self-Drilling Screws to 3/16" Steel | 20 ga. (33 mil) 33 ksi | 2 | 587 |
| | | 3 | 587 |
| | | 4 | 587 |
| | 18 ga. (43 mil) 33 ksi and Greater | 2 | 992 |
| | | 3 | 992 |
| | | 4 | 992 |
| Powder-Actuated Fasteners to 3/16" Steel | 20 ga. (33 mil) 33 ksi | 2 | 511 |
| | | 3 | 587 |
| | | 4 | 587 |
| | 18 ga. (43 mil) 33 ksi and Greater | 2 | 511 |
| | | 3 | 767 |
| | | 4 | 992 |

LOAD TABLES

Another example is the S-Series punched clip. The allowable tension assumes that the mechanical fasteners to the structure are positioned at the centerline of the clip leg.

| S-Series Clip - Allowable Capacities (lbs.) Using #10-16 Self-Drilling Screws | | | | | | | | | | | |
|--|-----------------------------------|-----------------------------------|-----|------|-----------------|------|------|----------------|------|------|------|
| Clip | No. of Screws to Steel Framing(1) | Stud Thickness and Yield Strength | | | | | | | | | |
| | | 20 ga. (33 mil) | | | 18 ga. (43 mil) | | | 16 ga. (54mil) | | | |
| | | 33 ksi | | | 33 ksi | | | 33 ksi | | | |
| | | F1 | F2 | F3 | F1 | F2 | F3 | F1 | F2 | F3 | F1 |
| S543 | 3 | 233 | 140 | 421 | 346 | 140 | 624 | 488 | 140 | 879 | 689 |
| | 2 | 251 | 247 | 280 | 372 | 247 | 416 | 524 | 247 | 586 | 740 |
| S545 | 5 | 515 | 247 | 701 | 765 | 247 | 1040 | 1078 | 247 | 1466 | 1521 |
| | 4 | 517 | 354 | 561 | 767 | 354 | 832 | 1081 | 354 | 1172 | 1526 |
| S547 | 7 | 815 | 354 | 981 | 1209 | 354 | 1456 | 1704 | 354 | 2052 | 2405 |
| | 4 | 538 | 461 | 561 | 798 | 461 | 832 | 1124 | 461 | 1172 | 1587 |
| S549 | 9 | 1115 | 461 | 1262 | 1655 | 461 | 1872 | 2333 | 461 | 2638 | 3293 |
| | 6 | 803 | 568 | 841 | 1192 | 568 | 1248 | 1680 | 568 | 1759 | 2372 |
| S541 | 11 | 1414 | 568 | 1542 | 2097 | 568 | 2288 | 2956 | 568 | 3224 | 4173 |
| | 3 | 233 | 222 | 421 | 346 | 222 | 624 | 488 | 222 | 879 | 689 |
| S685 | 2 | 251 | 280 | 280 | 372 | 391 | 416 | 524 | 391 | 586 | 740 |
| | 5 | 515 | 391 | 701 | 765 | 391 | 1040 | 1078 | 391 | 1466 | 1521 |
| S687 | 4 | 517 | 561 | 561 | 767 | 561 | 832 | 1081 | 561 | 1172 | 1526 |
| | 7 | 815 | 561 | 981 | 1209 | 561 | 1456 | 1704 | 561 | 2052 | 2405 |
| S689 | 4 | 538 | 561 | 561 | 798 | 730 | 832 | 1124 | 730 | 1172 | 1587 |
| | 9 | 1115 | 730 | 1262 | 1655 | 730 | 1872 | 2333 | 730 | 2638 | 3293 |
| S681 | 6 | 803 | 841 | 841 | 1192 | 899 | 1248 | 1680 | 899 | 1759 | 2372 |
| | 11 | 1414 | 899 | 1542 | 2097 | 899 | 2288 | 2956 | 899 | 3224 | 4173 |
| S973 | 3 | 233 | 421 | 421 | 346 | 452 | 624 | 488 | 452 | 879 | 689 |
| | 2 | 251 | 280 | 280 | 372 | 416 | 416 | 524 | 586 | 586 | 740 |
| S975 | 5 | 515 | 701 | 701 | 765 | 797 | 1040 | 1078 | 797 | 1466 | 1521 |
| | 4 | 517 | 561 | 561 | 767 | 832 | 832 | 1081 | 1142 | 1172 | 1526 |
| S977 | 7 | 815 | 981 | 981 | 1209 | 1142 | 1456 | 1704 | 1142 | 2052 | 2405 |
| | 4 | 538 | 561 | 561 | 798 | 832 | 832 | 1124 | 1172 | 1172 | 1587 |

This enhanced table gives designers the necessary information to provide flexible contractor-friendly designs and still have confidence that all load requirements have been satisfied.

EXTENDED REACH CURTAIN-WALL CONNECTOR LOAD TABLES

| 12" and 15" - Allowable Loads (lbs.) | | | | | | | |
|--------------------------------------|----------------------|-------------|-----------------------|---------------------|----------------------|---------------|-------------------|
| Stud Thickness and Yield Strength | Slip Allowance (in.) | Welded | Mechanically Anchored | | | | PAF 1/4" x 1-3/4" |
| | | | Number of Anchors | PAF in Steel (FS=5) | PAF in Steel (FS=10) | #12-14 Screws | |
| 20 ga. (33 mil) 33 ksi | 0.75 | 1000 (1330) | 2 | 473 (473) | 236 (236) | 660 (660) | 211 (211) |
| | | 1000 (1330) | 3 | 527 (527) | 264 (264) | 755 (755) | — |
| | 1.25 | 1000 (1330) | 2 | 408 (408) | 204 (204) | 588 (588) | 179 (179) |
| | | 1000 (1330) | 3 | 443 (443) | 222 (222) | 655 (655) | — |
| 18 ga. (43 mil) 33 ksi | 0.75 | 1000 (1330) | 2 | 473 (473) | 236 (236) | 660 (660) | 211 (211) |
| | | 1000 (1330) | 3 | 527 (527) | 264 (264) | 755 (755) | — |
| | 1.25 | 1000 (1330) | 2 | 408 (408) | 204 (204) | 588 (588) | 179 (179) |
| | | 1000 (1330) | 3 | 443 (443) | 222 (222) | 655 (655) | — |
| 16 ga. (54 mil) 33 ksi | 0.75 | 1612 (2144) | 2 | 473 (473) | 236 (236) | 660 (660) | 211 (211) |
| | | 1612 (2144) | 3 | 527 (527) | 264 (264) | 755 (755) | — |
| | 1.25 | 1612 (2144) | 2 | 408 (408) | 204 (204) | 588 (588) | 179 (179) |
| | | 1612 (2144) | 3 | 443 (443) | 222 (222) | 655 (655) | — |
| 16 ga. (54 mil) 50 ksi | 0.75 | 1705 (2268) | 2 | 473 (473) | 236 (236) | 660 (660) | 211 (211) |
| | | 1705 (2268) | 3 | 527 (527) | 264 (264) | 755 (755) | — |
| | 1.25 | 1705 (2268) | 2 | 408 (408) | 204 (204) | 588 (588) | 179 (179) |
| | | 1705 (2268) | 3 | 443 (443) | 222 (222) | 655 (655) | — |
| 14 ga. (68 mil) 33 ksi | 0.75 | 1792 (2388) | 2 | 473 (473) | 236 (236) | 660 (660) | 211 (211) |
| | | 1792 (2388) | 3 | 527 (527) | 264 (264) | 755 (755) | — |
| | 1.25 | 1792 (2388) | 2 | 408 (408) | 204 (204) | 588 (588) | 179 (179) |
| | | 1792 (2388) | 3 | 443 (443) | 222 (222) | 655 (655) | — |
| 14 ga. (68 mil) 50 ksi | 0.75 | 1978 (2631) | 2 | 473 (473) | 236 (236) | 660 (660) | 211 (211) |
| | | 1978 (2631) | 3 | 527 (527) | 264 (264) | 755 (755) | — |
| | 1.25 | 1978 (2631) | 2 | 408 (408) | 204 (204) | 588 (588) | 179 (179) |
| | | 1978 (2631) | 3 | 443 (443) | 222 (222) | 655 (655) | — |
| 12 ga. (97 mil) 33 ksi | 0.75 | 2481 (2874) | 2 | 473 (473) | 236 (236) | 660 (660) | 211 (211) |
| | | 2481 (2874) | 3 | 527 (527) | 264 (264) | 755 (755) | — |
| | 1.25 | 2481 (2874) | 2 | 408 (408) | 204 (204) | 588 (588) | 179 (179) |
| | | 2481 (2874) | 3 | 443 (443) | 222 (222) | 655 (655) | — |
| 12 ga. (97 mil) 50 ksi | 0.75 | 2874 (2874) | 2 | 473 (473) | 236 (236) | 660 (660) | 211 (211) |
| | | 2874 (2874) | 3 | 527 (527) | 264 (264) | 755 (755) | — |
| | 1.25 | 2874 (2874) | 2 | 408 (408) | 204 (204) | 588 (588) | 179 (179) |

Table Notes

1. Values given in parentheses indicate allowable loads when using a 1/3 stress increase.
2. The tabulated values for welds are based on the following weld lengths: use 4" of weld along each edge of the 1.5" E.R.S.C.W.C leg for 20, and 18 gage, use 5.5" along each edge for 16 and 14 gage, use 6.5" along each edge for 12 gage. Use E60XX (min.) electrodes.
3. Tabulated values for proprietary PAFs and proprietary screws are based on the following: fasteners are spaced at 2" o/c (min.) when using 2 anchors, and 1" o/c (min.) when using 3 anchors, anchors are placed 1/2" (min.) away from the edge of the building structure, and 1/2" (min.) away from end of the curtain-wall connector.
4. Tabulated values for the specialty PAFs are based on the following: anchors are spaced at 1.75" o/c (min.), anchors are placed 3/4" (min.) away from edge of building structure and 1/2" (min.) away from end of curtain-wall connector. The tabulated values are based on 3000 psi concrete.
5. For 3/4" deflection, center the proprietary screws along the top most hash mark. For 1.25" deflection, center the screws along the center hash-mark.
6. The values given for PAFs are based on powder actuated fasteners with 15 mm washers.
7. It is the responsibility of the design professional to detail the project drawings for proper clip attachment.

IN PLANE STYLE HEAD-OF WALL SLIDE CLIP LOAD TABLE

5" Clip - Allowable Loads (lbs.)

| Stud Thickness and Yield Strength | Slip Allowance (in.) | Welded | Mechanically Fastened | | | | |
|------------------------------------|----------------------|-------------|-----------------------|---------------------|----------------------|---------------|--------------------------|
| | | | Number of Anchors | PAF in Steel (FS=5) | PAF in Steel (FS=10) | #12-14 Screws | 1/4" x 1-3/4" Speciality |
| 20 ga. (33 mil) 33 ksi | 0.75 | 386 (513) | 2 | 386 (513) | 317 (317) | 386 (513) | 386 (477) |
| | | 386 (513) | 3 | 386 (513) | 386 (389) | 386 (513) | 386 (473) |
| | | 386 (513) | 4 | 386 (513) | 386 (440) | 386 (513) | --- |
| | 1.25 | 386 (513) | 2 | 386 (513) | 286 (286) | 386 (513) | 386 (417) |
| | | 386 (513) | 3 | 386 (513) | 338 (338) | 386 (513) | 386 (404) |
| | | 386 (513) | 4 | 386 (513) | 371 (371) | 386 (513) | --- |
| 18 ga. (43 mil) 33 ksi | 0.75 | 505 (672) | 2 | 505 (634) | 317 (317) | 505 (672) | 477 (477) |
| | | 505 (672) | 3 | 505 (672) | 389 (389) | 505 (672) | 473 (473) |
| | | 505 (672) | 4 | 505 (672) | 440 (440) | 505 (672) | --- |
| | 1.25 | 505 (672) | 2 | 505 (571) | 286 (286) | 505 (672) | 417 (417) |
| | | 505 (672) | 3 | 505 (672) | 338 (338) | 505 (672) | 404 (404) |
| | | 505 (672) | 4 | 505 (672) | 371 (371) | 505 (672) | --- |
| 16 ga. (54 mil) 33 ksi | 0.75 | 638 (849) | 2 | 634 (634) | 317 (317) | 638 (849) | 477 (477) |
| | | 638 (849) | 3 | 638 (779) | 389 (389) | 638 (849) | 473 (473) |
| | | 638 (849) | 4 | 638 (849) | 440 (440) | 638 (849) | --- |
| | 1.25 | 638 (849) | 2 | 571 (571) | 286 (286) | 638 (791) | 417 (417) |
| | | 638 (849) | 3 | 638 (676) | 338 (338) | 638 (849) | 404 (404) |
| | | 638 (849) | 4 | 638 (742) | 371 (371) | 638 (849) | --- |
| 16 ga. (54 mil) 50 ksi and Greater | 0.75 | 1061 (1213) | 2 | 634 (634) | 317 (317) | 853 (853) | 477 (477) |
| | | 1061 (1213) | 3 | 779 (779) | 389 (389) | 1061 (1082) | 473 (473) |
| | | 1061 (1213) | 4 | 879 (879) | 440 (440) | 1061 (1213) | --- |
| | 1.25 | 1061 (1213) | 2 | 571 (571) | 286 (286) | 791 (791) | 417 (417) |
| | | 1061 (1213) | 3 | 676 (676) | 338 (338) | 969 (969) | 404 (404) |
| | | 1061 (1213) | 4 | 742 (742) | 371 (371) | 1061 (1092) | --- |

Table Notes

1. Values given in parentheses indicate allowable loads when using a 1/3 stress increase.
2. Tabulated values for welds are based on 4.5" of weld along each edge of the 1.5" clip leg.
3. Tabulated values for the proprietary PAFs and proprietary screws are based on the following: the outermost anchors are placed 1/2"(min.) away from the clip edge and/or bearing edge, anchors are spaced at 3-3/4" (min) when using two anchors, 1-7/8" (min) when using three anchors, and 1-1/4" when using 4 anchors.
4. Tabulated values for the specialty PAFs are based on the following: anchors are spaced at 3-3/4" (min.) when using 2 anchors, and 1-7/8" when using 3 anchors, anchors are placed 3/4" (min.) away from edge of building structure and 1/2" (min.) away from end of HOW. The tabulated values are based on 3000 psi concrete.
5. The values given for PAFs are based on 0.145" diameter, powder actuated fasteners with 15 mm washers.
6. It is the responsibility of the design professional to detail the project drawings for proper clip attachment.

SURFACE MOUNTED DEFLECTION CLIP LOAD TABLES

Deflection Clip Allowable Loads (lbs.)

| Anchor Type | Stud Thickness and Yield Strength | No. Anchors to Structure | Allowable Load (lb.) |
|--|------------------------------------|--------------------------|----------------------|
| Self-Drilling Screws to 3/16" Steel | 20 ga. (33 mil) 33 ksi | 2 | 587 |
| | | 3 | 587 |
| | | 4 | 587 |
| | 18 ga. (43 mil) 33 ksi and Greater | 2 | 992 |
| | | 3 | 992 |
| | | 4 | 992 |
| Powder-Actuated Fasteners to 3/16" Steel | 20 ga. (33 mil) 33 ksi | 2 | 511 |
| | | 3 | 587 |
| | | 4 | 587 |
| | 18 ga. (43 mil) 33 ksi and Greater | 2 | 511 |
| | | 3 | 767 |
| | | 4 | 992 |

Table Notes:

1. The 1/3 stress increase for wind shall not be used.
2. When using 2 anchors, use the outer-most marks on the short leg of the clips for anchor placement.
3. Attach building anchors to the structure according to the manufactures instructions. Anchors shall be installed through the embossments on the scored line of the 1.5" leg of the clip.
4. It is the responsibility of the design professional to detail the project drawings for proper clip installation.

OFFSET BY-PASS VERTICAL SLIDE CLIP LOAD TABLE

| Clip Type | Product Size | Product Gauge | Pcs/Box |
|------------------|---------------------|----------------------|----------------|
| 3" | 3-5/8" x 8-5/8" | 10 | 50 |
| 4" | 4" x 9" | 10 | 50 |
| 6" | 6" x 11" | 10 | 40 |
| 8" | 8" x 1'-1" | 10 | 40 |

| ALLOWABLE LATERAL LOAD CLIP CAPACITY - 3" STANDOFF | | | | |
|---|------------------|--|-------------------|--------------------------------|
| <i>Clip Type</i> | <i>Stud Size</i> | | <i>Clip Gauge</i> | <i>Lateral Capacity - lbs.</i> |
| 3" | 3-5/8" | | 10 | 950 |
| 4" | 4" | | 10 | 950 |
| 6" | 6" | | 10 | 1230 |
| 8" | 8" | | 10 | 1225 |

| VERTICAL SLIDE CLIP-STUD GAUGE INTERACTION CAPACITY | | |
|--|--|------------------------------|
| <i>Stud Gauge</i> | | <i>Allowable Load - lbs.</i> |
| 20 | | 370 |
| 18 | | 740 |
| 16 | | 950 |
| 14 | | 1230 |
| 12 | | 1230 |

Note: Allowable loads based on ultimate load test values conducted in accordance with AISI specification. Design loads are 1/2 ultimate capacity increased by 1/3 for wind

Note: Clips in last assemblies were bolted conjunctions with two 1/4" diameter A325 bolts.

Note: Loads based on 33ksi steel for 18 and 20 ga. studs. 50 ksi for 16, 14, and 12 ga. studs.

FRAMING CLIP LOAD TABLES

| Anchor Type | Stud Thickness and Yield Strength | No. Anchors to Structure | Number/Configuration of Screws to Stud Framing | | | | | | | | | | | |
|---|------------------------------------|--------------------------|--|------|------|---------------------|------|------|---------------------|------|------|---------------------|------|------|
| | | | 8 Screws | | | 4 Screws (Option A) | | | 4 Screws (Option B) | | | 4 Screws (Option C) | | |
| | | | F1 | F2 | F3 | F1 | F2 | F3 | F1 | F2 | F3 | F1 | F2 | F3 |
| #12-14 Self Drilling Screws to 3/16" Steel | 20 ga. (33 mil) 33 ksi | 2 | 529 | 1121 | 1121 | 192 | 561 | 561 | 177 | 561 | 561 | 272 | 561 | 561 |
| | | 3 | 529 | 1121 | 1121 | 192 | 561 | 561 | 177 | 561 | 561 | 272 | 561 | 561 |
| | | 4 | 529 | 1121 | 1121 | 192 | 561 | 561 | 177 | 561 | 561 | 272 | 561 | 561 |
| | 18 ga. (43 mil) 33 ksi | 2 | 784 | 1227 | 1664 | 285 | 832 | 832 | 263 | 832 | 832 | 404 | 832 | 832 |
| | | 3 | 784 | 1664 | 1664 | 285 | 832 | 832 | 263 | 832 | 832 | 404 | 832 | 832 |
| | | 4 | 784 | 1664 | 1664 | 285 | 832 | 832 | 263 | 832 | 832 | 404 | 832 | 832 |
| | 16 ga. (54 mil) 33 ksi | 2 | 1105 | 1227 | 1889 | 402 | 920 | 1172 | 371 | 1172 | 1172 | 569 | 1172 | 1172 |
| | | 3 | 1105 | 1841 | 1889 | 402 | 1172 | 1172 | 371 | 1172 | 1172 | 569 | 1172 | 1172 |
| | | 4 | 1105 | 2345 | 1889 | 402 | 1172 | 1172 | 371 | 1172 | 1172 | 569 | 1172 | 1172 |
| | 16 ga. (54 mil) 50 ksi and Greater | 2 | 1370 | 1227 | 1889 | 568 | 920 | 1417 | 523 | 1227 | 1209 | 804 | 1227 | 1655 |
| | | 3 | 1560 | 1841 | 1889 | 568 | 1380 | 1417 | 523 | 1655 | 1209 | 804 | 1655 | 1655 |
| | | 4 | 1560 | 2454 | 1889 | 568 | 1655 | 1417 | 523 | 1655 | 1209 | 804 | 1655 | 1655 |
| 0.145" Powder-Actuated Fasteners to 3/16" Steel | 20 ga. (33 mil) 33 ksi | 2 | 529 | 511 | 1121 | 192 | 383 | 561 | 177 | 511 | 561 | 272 | 511 | 561 |
| | | 3 | 529 | 767 | 1121 | 192 | 561 | 561 | 177 | 561 | 561 | 272 | 561 | 561 |
| | | 4 | 529 | 1022 | 1121 | 192 | 561 | 561 | 177 | 561 | 561 | 272 | 561 | 561 |
| | 18 ga. (43 mil) 33 ksi | 2 | 784 | 511 | 1664 | 285 | 383 | 832 | 263 | 511 | 832 | 404 | 511 | 832 |
| | | 3 | 784 | 767 | 1664 | 285 | 575 | 832 | 263 | 767 | 832 | 404 | 767 | 832 |
| | | 4 | 784 | 1022 | 1664 | 285 | 767 | 832 | 263 | 832 | 832 | 404 | 832 | 832 |
| | 16 ga. (54 mil) 33 ksi | 2 | 1105 | 511 | 1889 | 402 | 383 | 1172 | 371 | 511 | 1172 | 569 | 511 | 1172 |
| | | 3 | 1105 | 767 | 1889 | 402 | 575 | 1172 | 371 | 767 | 1172 | 569 | 767 | 1172 |
| | | 4 | 1105 | 1022 | 1889 | 402 | 767 | 1172 | 371 | 1022 | 1172 | 569 | 1022 | 1172 |
| | 16 ga. (54 mil) 50 ksi And Greater | 2 | 1117 | 511 | 1889 | 568 | 383 | 1417 | 523 | 511 | 1209 | 804 | 511 | 1655 |
| | | 3 | 1560 | 767 | 1889 | 568 | 575 | 1417 | 523 | 767 | 1209 | 804 | 767 | 1655 |
| | | 4 | 1560 | 1022 | 1889 | 568 | 767 | 1417 | 523 | 1022 | 1209 | 804 | 1022 | 1655 |

SUPPORT CLIP (S SERIES) LOAD TABLE

| S-Series Clip - Allowable Capacities (lbs.) Using #10-16 Self-Drilling Screws | | | | | | | | | | | |
|--|------------------------|-----------------------------------|-----|------|-----------------|------|------|-----------------|------|------|------|
| Clip | No. of Screws to Steel | Stud Thickness and Yield Strength | | | | | | | | | |
| | | 20 ga. (33 mil) | | | 18 ga. (43 mil) | | | 16 ga. (54mil) | | | |
| | Framing(1) | 33 ksi | | | 33 ksi | | | 33 ksi | | | F1 |
| | | F1 | F2 | F3 | F1 | F2 | F3 | F1 | F2 | F3 | F1 |
| S543 | 3 | 233 | 140 | 421 | 346 | 140 | 624 | 488 | 140 | 879 | 689 |
| | 2 | 251 | 247 | 280 | 372 | 247 | 416 | 524 | 247 | 586 | 740 |
| S545 | 5 | 515 | 247 | 701 | 765 | 247 | 1040 | 1078 | 247 | 1466 | 1521 |
| | 4 | 517 | 354 | 561 | 767 | 354 | 832 | 1081 | 354 | 1172 | 1526 |
| S547 | 7 | 815 | 354 | 981 | 1209 | 354 | 1456 | 1704 | 354 | 2052 | 2405 |
| | 4 | 538 | 461 | 561 | 798 | 461 | 832 | 1124 | 461 | 1172 | 1587 |
| S549 | 9 | 1115 | 461 | 1262 | 1655 | 461 | 1872 | 2333 | 461 | 2638 | 3293 |
| | 6 | 803 | 568 | 841 | 1192 | 568 | 1248 | 1680 | 568 | 1759 | 2372 |
| S541 | 11 | 1414 | 568 | 1542 | 2097 | 568 | 2288 | 2956 | 568 | 3224 | 4173 |
| S683 | 3 | 233 | 222 | 421 | 346 | 222 | 624 | 488 | 222 | 879 | 689 |
| S685 | 2 | 251 | 280 | 280 | 372 | 391 | 416 | 524 | 391 | 586 | 740 |
| | 5 | 515 | 391 | 701 | 765 | 391 | 1040 | 1078 | 391 | 1466 | 1521 |
| S687 | 4 | 517 | 561 | 561 | 767 | 561 | 832 | 1081 | 561 | 1172 | 1526 |
| | 7 | 815 | 561 | 981 | 1209 | 561 | 1456 | 1704 | 561 | 2052 | 2405 |
| S689 | 4 | 538 | 561 | 561 | 798 | 730 | 832 | 1124 | 730 | 1172 | 1587 |
| | 9 | 1115 | 730 | 1262 | 1655 | 730 | 1872 | 2333 | 730 | 2638 | 3293 |
| S681 | 6 | 803 | 841 | 841 | 1192 | 899 | 1248 | 1680 | 899 | 1759 | 2372 |
| | 11 | 1414 | 899 | 1542 | 2097 | 899 | 2288 | 2956 | 899 | 3224 | 4173 |
| S973 | 3 | 233 | 421 | 421 | 346 | 452 | 624 | 488 | 452 | 879 | 689 |
| S975 | 2 | 251 | 280 | 280 | 372 | 416 | 416 | 524 | 586 | 586 | 740 |
| | 5 | 515 | 701 | 701 | 765 | 797 | 1040 | 1078 | 797 | 1466 | 1521 |
| S977 | 4 | 517 | 561 | 561 | 767 | 832 | 832 | 1081 | 1142 | 1172 | 1526 |
| | 7 | 815 | 981 | 981 | 1209 | 1142 | 1456 | 1704 | 1142 | 2052 | 2405 |
| | 4 | 538 | 561 | 561 | 798 | 832 | 832 | 1124 | 1172 | 1172 | 1587 |

SUPPORT CLIP (E SERIES) LOAD TABLE

Allowable E-Series Clip Capacities (lb.) Using #10-16 Self-Drilling Screws

| Clip | No. of Screws to Steel Framing(1) | Stud Thickness and Yield Strength | | | | | | | | | | | |
|------|-----------------------------------|-----------------------------------|------|------|-----------------|------|------|-----------------|------|------|--------|------|------|
| | | 20 ga. (33 mil) | | | 18 ga. (43 mil) | | | 16 ga. (54mil) | | | | | |
| | | 33 ksi | | | 33 ksi | | | 33 ksi | | | 50 ksi | | |
| | | F1 | F2 | F3 | F1 | F2 | F3 | F1 | F2 | F3 | F1 | F2 | F3 |
| E543 | 3 | 80 | 140 | 421 | 118 | 140 | 507 | 167 | 140 | 507 | 236 | 140 | 507 |
| | 2 | 139 | 247 | 280 | 206 | 247 | 416 | 291 | 247 | 586 | 411 | 247 | 811 |
| E545 | 5 | 199 | 247 | 701 | 295 | 247 | 912 | 415 | 247 | 912 | 586 | 247 | 912 |
| | 4 | 301 | 354 | 561 | 447 | 354 | 832 | 629 | 354 | 1172 | 888 | 354 | 1347 |
| E547 | 7 | 361 | 354 | 981 | 535 | 354 | 1318 | 754 | 354 | 1318 | 1064 | 354 | 1318 |
| | 4 | 378 | 461 | 561 | 560 | 461 | 832 | 790 | 461 | 1172 | 1115 | 461 | 1655 |
| E549 | 9 | 559 | 461 | 1262 | 830 | 461 | 1724 | 1170 | 461 | 1724 | 1651 | 461 | 1724 |
| | 6 | 576 | 568 | 841 | 855 | 568 | 1248 | 1205 | 568 | 1759 | 1701 | 568 | 2053 |
| E541 | 11 | 788 | 568 | 1542 | 1169 | 568 | 2130 | 1647 | 568 | 2130 | 2326 | 568 | 2130 |
| | 3 | 80 | 222 | 421 | 118 | 222 | 624 | 167 | 222 | 879 | 236 | 222 | 1011 |
| E683 | 2 | 139 | 280 | 280 | 206 | 391 | 416 | 291 | 391 | 586 | 411 | 391 | 828 |
| | 5 | 199 | 391 | 701 | 295 | 391 | 1040 | 415 | 391 | 1466 | 586 | 391 | 1817 |
| E685 | 4 | 301 | 561 | 561 | 447 | 561 | 832 | 629 | 561 | 1172 | 888 | 561 | 1655 |
| | 7 | 361 | 561 | 981 | 535 | 561 | 1456 | 754 | 561 | 2052 | 1064 | 561 | 2625 |
| E687 | 4 | 378 | 561 | 561 | 560 | 730 | 832 | 790 | 730 | 1172 | 1115 | 730 | 1655 |
| | 9 | 559 | 730 | 1262 | 830 | 730 | 1872 | 1170 | 730 | 2638 | 1651 | 730 | 3434 |
| E689 | 6 | 576 | 841 | 841 | 855 | 899 | 1248 | 1205 | 899 | 1759 | 1701 | 899 | 2483 |
| | 11 | 788 | 899 | 1542 | 1169 | 899 | 2288 | 1647 | 899 | 3224 | 2326 | 899 | 4244 |
| E681 | 3 | 80 | 421 | 421 | 118 | 452 | 624 | 167 | 452 | 879 | 236 | 452 | 1241 |
| | 2 | 139 | 280 | 280 | 206 | 416 | 416 | 291 | 586 | 586 | 411 | 797 | 828 |
| E973 | 5 | 199 | 701 | 701 | 295 | 797 | 1040 | 415 | 797 | 1466 | 586 | 797 | 2069 |
| | 4 | 301 | 561 | 561 | 447 | 832 | 832 | 629 | 1142 | 1172 | 888 | 1142 | 1655 |
| E975 | 7 | 361 | 981 | 981 | 535 | 1142 | 1456 | 754 | 1142 | 2052 | 1064 | 1142 | 2896 |
| | 4 | 378 | 561 | 561 | 560 | 832 | 832 | 790 | 1172 | 1172 | 1115 | 1486 | 1655 |
| E977 | 9 | 559 | 1262 | 1262 | 830 | 1486 | 1872 | 1170 | 1486 | 2638 | 1651 | 1486 | 3724 |
| | 6 | 576 | 841 | 841 | 855 | 1248 | 1248 | 1205 | 1759 | 1759 | 1701 | 1831 | 2483 |
| E979 | 11 | 788 | 1542 | 1542 | 1169 | 1831 | 2288 | 1647 | 1831 | 3224 | 2326 | 1831 | 4551 |

LOAD TABLES

- The bottom line?
- When comparing load capacities, read the fine print. Make sure that the connection product you specify can be installed using your fastener of choice.
- Don't get stuck welding a product that you didn't intend to weld.

COURSE SUMMARY

The Design Professional will now be able to:

- Explain how deflection clips are used to attach exterior curtain-wall studs to a building structure
- Explain how to provide for vertical building movement independent of the cold-formed steel framing
- Define what types of support clips are used for rigid or positive attachment connections
- Explain the various methods used to install the different types of connectors
- Properly interpret the allowable load tables for clips

ClarkDietrich Building Systems

Sheila Kovarik

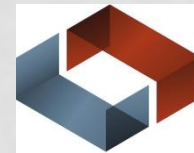
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