SolidWorks® 2006

NE

Advanced Part Modeling

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About This Course	The goal of this course is to teach you how to build freeform shapes using SolidWorks mechanical design automation software.
	The tools for modeling advanced, freeform shapes in SolidWorks 2006 are quite robust and feature rich. During this course, we will cover many of the commands and options in great detail. However, it is impractical to cover every minute detail and still have the course be a reasonable length. Therefore, the focus of this course is on the fundamental skills, tools, and concepts central to successfully building multibody and freeform shapes. You should view the training course manual as a supplement to, not a replacement for, the system documentation and on-line help. Once you have developed a good foundation in the skills covered in this course, you can refer to the on- line help for information on less frequently used command options.
Prerequisites	Students attending this course are expected to have the following:
	 Mechanical design experience. Completed the course <i>SolidWorks Essentials: Parts and Assemblies</i>.
	■ Experience with the Windows [™] operating system.
Course Design Philosophy	This course is designed around a process-based (or task-based) approach to training. Rather than focus on individual features and functions, a process-based training course emphasizes the processes and procedures you follow to complete a particular task. By utilizing case studies to illustrate these processes, you learn the necessary commands, options and menus in the context of completing a design task.
Using this Book	This training manual is intended to be used in a classroom environment under the guidance of an experienced SolidWorks instructor. It is not intended to be a self-paced tutorial. The examples and case studies are designed to be demonstrated "live" by the instructor.
Laboratory Exercises	Laboratory exercises give you the opportunity to apply and practice the material covered during the lecture/demonstration portion of the course. They are designed to represent typical design and modeling situations while being modest enough to be completed during class time. You should note that many students work at different paces. Therefore, we have included more lab exercises than you can reasonably expect to complete during the course. This ensures that even the fastest student will not run out of exercises.
A Note About Dimensions	The drawings and dimensions given in the lab exercises are not intended to reflect any particular drafting standard. In fact, sometimes dimensions are given in a fashion that would never be considered acceptable in industry. The reason for this is the labs are designed to encourage you to apply the information covered in class and to employ and reinforce certain techniques in modeling. As a result, the drawings and dimensions in the exercises are done in a way that compliments this objective.

About the CD	Bound inside the rear cover is a CD containing copies of the various
	files that are used throughout this course. They are organized by lesson
	number. The Case Study folder within each lesson contains the files
	your instructor uses while presenting the lessons. The Exercises
	folder contains any files that are required for doing the laboratory
	exercises.

Windows® 2000
and Windows® XPThe screen shots in this manual were made using SolidWorks 2006
running on Windows® 2000 and Windows® XP. You may notice
differences in the appearance of the menus and windows. These
differences do not affect the performance of the software.

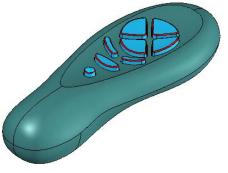
Conventions Used in this Book

This manual uses the following typographic conventions:

Convention	Meaning
Bold Sans Serif	SolidWorks commands and options appear in this style. For example, Insert, Boss means choose the Boss option from the Insert menu.
Typewriter	Feature names and file names appear in this style. For example, Sketch1.
17 Do this step	Double lines precede and follow sections of the procedures. This provides separation between the steps of the procedure and large blocks of explanatory text. The steps themselves are numbered in sans serif bold.

Use of Color

The SolidWorks 2006 user interface makes extensive use of color to highlight selected geometry and to provide you with visual feedback. This greatly increases the intuitiveness and ease of use of SolidWorks 2006. To take maximum advantage of this, the training manuals are printed in full color.



Also, in many cases, we have used additional color in the illustrations to communicate concepts, identify features, and otherwise convey important information. For example, we might show the result of an operation in a different color, even though by default, the SolidWorks software would not display the results in that way.

Lesson 1 Multibody Solids

- Upon successful completion of this lesson, you will be able to:
 - Create various multibody solids.
 - Identify the different uses of a multibody solid.
 - Combine solid bodies with add, subtract and common.
 - Create an assembly from a multibody part.
 - Modify a multibody cut using feature scope.

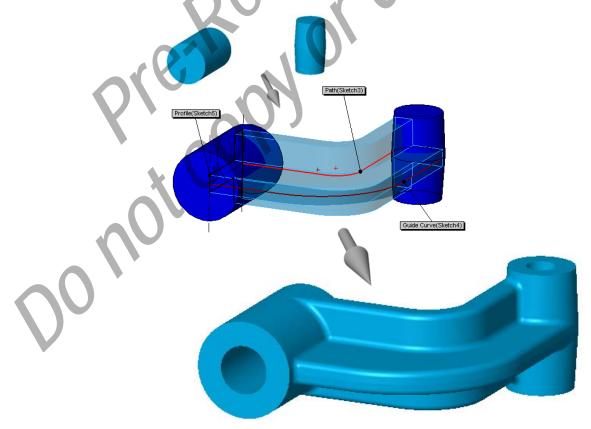
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Multibody Solids	Multibody solids occur when there is more than one continuous solid in the same part file. Often times, multibody techniques are useful for designing parts that require specific distance separation of features. These bodies can be accessed and modified separately and later merged into a single solid.
Creating a Multibody	Multibody solids are created in several ways. The following commands have the option of creating multiple solid bodies from a single feature:
	 Extruded bosses and cuts (including thin features). Revolved bosses and cuts (including thin features). Swept bosses and cuts (including thin features).

- Lofted cuts.
- Thickened cuts.
- Cavities.

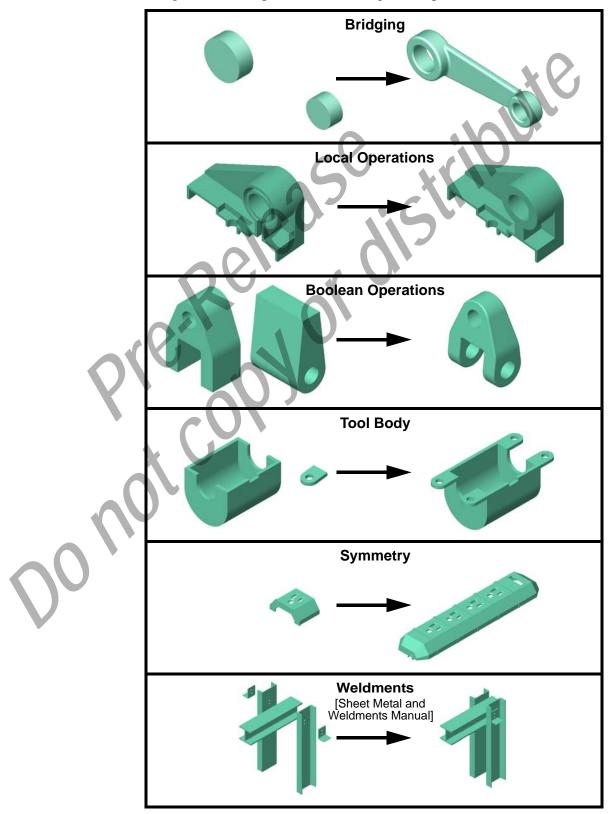
The most direct way to create a multibody solid is by *clearing* the **Merge result** check box for specific boss and cut features.

However, this option does *not* appear for the first feature.



Multibody Techniques

There are several classes of parts that are well suited for working in the multibody solid environment. To accomplish successful multibody design, we will explore the following techniques:



Bridging	The Bridging technique is used to build connecting geometry between multiple bodies. This example creates a multibody solid where multiple bodies are connected and merged by a new boss feature.
1	New part. Create a new part with units set to inches.
	Create a cylinder as the first feature using the Front reference plane as the sketch plane.
2	Create a multibody.
Q	Create a second cylinder as shown.
	875
Note	When boss features are created without intersecting the first feature, they are saved as multiple bodies. The Merge result check box remains checked by default, and the bodies will merge if they intersect through a later change.
Introducing: Solid Bodies Folder	The Solid Bodies folder holds all solid bodies in the part. Each solid body may be hidden from the folder. The names are taken from the last feature added to that body.
Where to Find It	■ From the Feature Manager expand the Solid Bodies (2) Solid Bodies folder.

3 Explore the Solid Bodies folder.

The second cylinder causes the creation of another solid body. In the FeatureManager, expand the Solid Bodies folder to view these features.

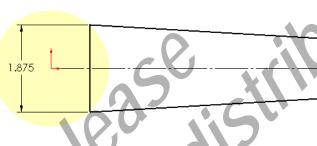


Note

If the part contains one solid, the folder will contain a single feature.

4 Create a bridge.

Create a boss using the edges of each cylinder.



Extrude the sketch 0.375" and check Merge result.

The Solid Bodies folder now displays only one solid, Extrude3.



.250

5 Finish the part.

Complete the part by adding the following features:

- Fillets = 0.125"
- Cuts = **1.5**" and **1**" diameter
- Chamfers = **0.0625" x 45°**

Extrude From

The **Extrude From** option can be used with *extrusions* to move the starting position of a sketch by moving it's "plane". Options include:

Sketch Plane

The default sketch plane is used.

■ Surface/Plane/Face

The sketch plane is moved to the selected surface, plane or (planar) face.

• Vertex The sketch plane is positioned at the vertex or point.

Offset

The sketch plane is offset parallel a specified distance.

Right Plane

Right Plane

Right Plane

1 Open the part

Extrude From. The part contains two ends of a wrench.

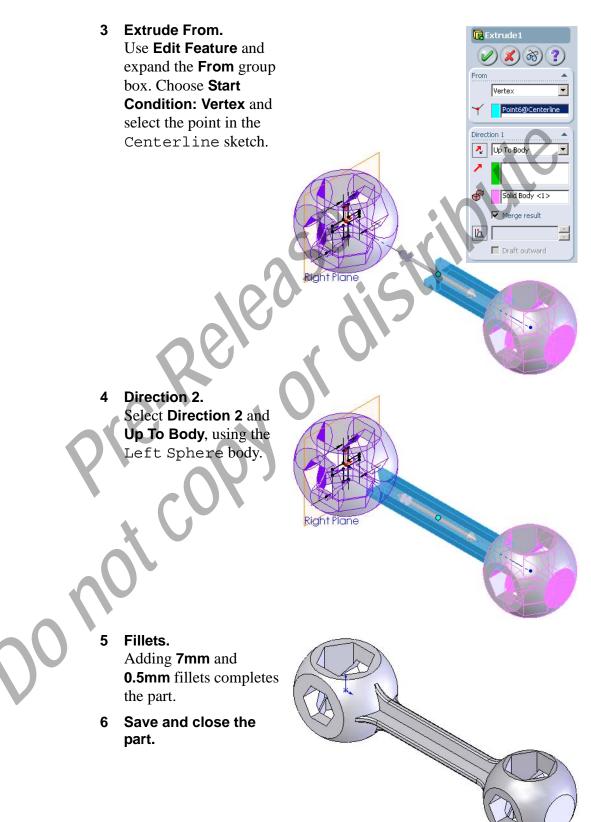
The Centerline sketch runs between bodies with a point at the midpoint of the line.

The Bridge Profile sketch is on the Right Plane.

2 Up to body.

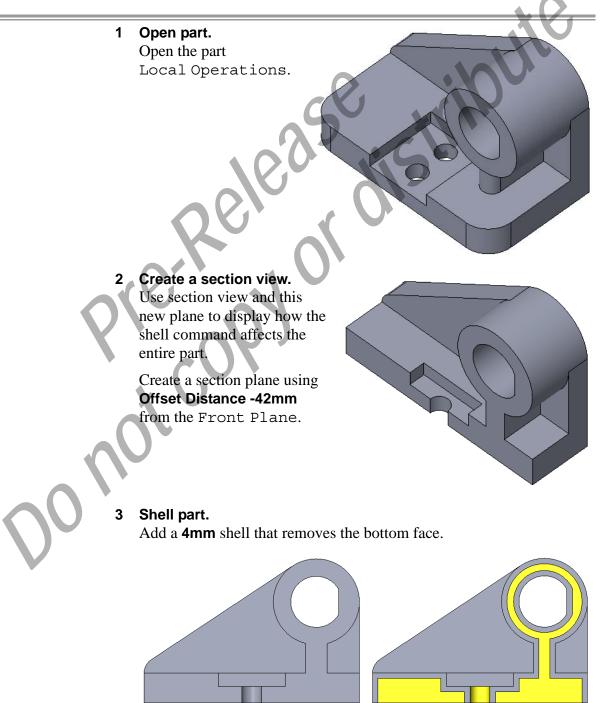
Extrude the sketch **Up To Body**, selecting the Right Sphere body as the end of the extrusion.

A problem occurs as the extrusion fills in some of the open volume of the Left Sphere.



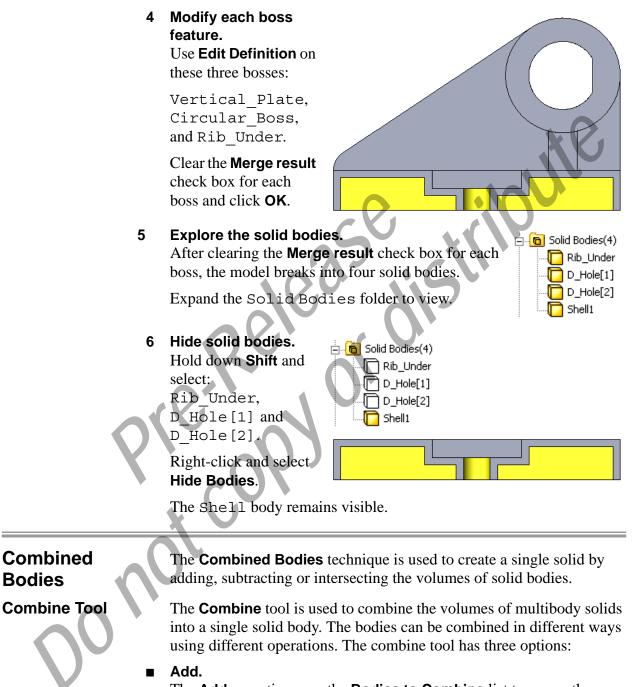
Local Operations

The **Local Operations** technique is used to make specific modifications on one body without affecting another body. A common example of this technique is a variation on shelling. The shelling operation, by default, affects all features of the solid body that precede it. In this example, a shelling problem will be solved using **Merge result** and **Combine**.



Without shell feature

With shell feature



The Add operation uses the Bodies to Combine list to merge the bodies into a single solid by adding all volumes. This operation is also known as a *union* in other systems.

Subtract.

The Subtract operation uses the Main Body and Bodies to Combine list to merge the bodies into a single solid by subtracting the bodies to combine from the main body.

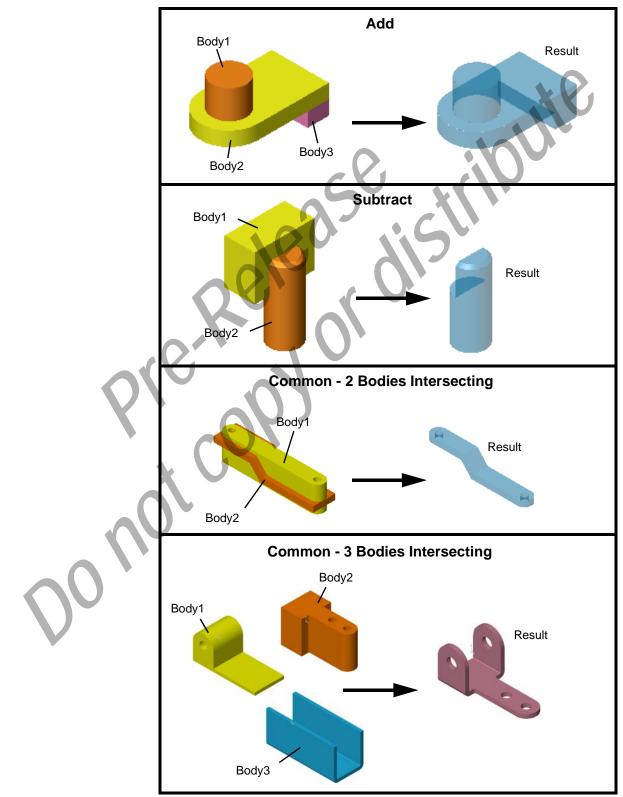
Bodies

•	Common. The Common operation uses the Bodies to Combine list to merge the bodies into a single solid by finding the volume that is common to all. This operation is also known as a <i>intersection</i> in other systems.
Where to Find It	 Click Combine no the Features toolbar. Or, click Insert, Features, Combine. Or, select solid bodies and right-click Combine.
Note	Another method of selection is to filter solid bodies with the
	Solid Bodies filter 🗃.
7	Combine the solid bodies. Click Combine on the Features toolbar. Use the Add option for Operation Type . Select all four bodies from the Solid Bodies folder for Bodies to Combine . Click Show Preview and OK. Explore the single solid.
0000	The part now exists as a single solid body Combine1. The name is assumed from the last feature added to the body.
Тір	Features, such as fillets, using the edges formed by merged solid bodies, will fail if Merge result is unchecked in a later operation. The following rebuild error will appear:
	Fillet1: Multiple bodies not supported for this feature.

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Examples of Combined Solids

The following table displays the results from various combining techniques available.



Lesson 1 Multibody Solids

Using Local Operations to Solve Filleting Problems Many time success in filleting depends on the order in which you apply the fillets. Multibody solids and local operations give you the ability to alter the sequence in which fillets are applied. This can be very helpful with particularly difficult filleting problems.

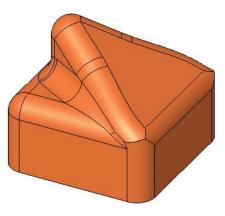


Thanks to Keith Pedersen at Computer-Aided Products, Inc. for submitting this example.

1 Open the part named Fillet Problem.

2 Attempts at filleting.

Various attempts to apply a 0.25" fillet do not yield satisfactory results. This is because the fillets are affected by adjacent faces. The solution is to fillet the bodies separately.



3 Unmerge the solids.

Right-click the Angled Piece feature and select **Edit Feature**.

Clear the **Merge results** check box and click **OK**.

4 Fillet the Angled Piece feature. Apply a 0.25" fillet to the uppermost face of the Angled Piece.

5 Combine the solids.

Click **Combine (b)** on the Features toolbar.

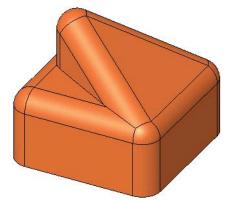
Merge the two solids using the **Add** option.

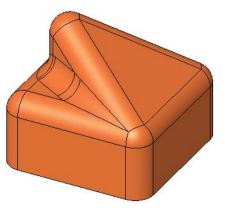
Click OK.

6 Fillet.

Apply the remaining 0.25" fillet as shown.

7 Save and close the part.





=

Common Bodies	There are a variety of ways to co solid body. This example uses or Common , or intersecting volum	ne of the more appealing of	-
1 2	Open the part Combine1. Create a sketch. Using the Right reference plan profile shown.	e, sketch the	
3	 Create boss extrusion. Extrude the sketch using the Up To Surface end condition for each direction. Make sure that Merge result is cleared. 	\$75 () () () () () () () () () () () () ()	



Solid Bodies Folder Options	The appearance of the Solid Bodies folder can be modified for ease of use. Right-click the Solid Bodies folder (left) and choose Show Feature History to see the features used to create the body. Select one or more features (right) and right-click Add to New Folder to place them in a user defined folder. The folder includes a count of the solid bodies.
2 3	Combine the solid bodies. Using the base as the Main Body and the remaining solid bodies as the Bodies to Subtract, combine with a Subtract operation. Save and close the part.
Tool Body	The Tool Body technique is used to add or remove model volume using specialized "tool" parts.
Introducing: Insert Part	You can use the Insert Part tool to add one or more solid bodies into the active part, placing the origin of the inserted part on that of the active part. The inserted parts are then oriented using the Locate Part dialog.
Where to Find It	 Click Insert, Part. Or, click Insert Part in on the Features toolbar.

1 Open part.

Open the part Cover without Tabs.

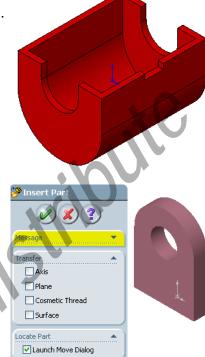
Rollback to just *before* the Fillet1 feature.

2 Insert a part.

Click **Insert**, **Part** and select the part Tool Body Tab.

Make sure Launch Move Dialog is checked and click OK.

The part being inserted is simply a standard part file.



3 Results.

The **Locate Part** menu appears and an instance of the Tool Body Tab is added to the active part.

The **Insert Part** command inserts an instance of a part into another part. Multiple parts and/or multiple instances of the same part can be inserted into the active part.



Introducing:Use Move/Copy Bodies to orient solid bodies within a part. BodiesMove/Copy Bodiescan moved be using two different methods:

- 1. Mates, similar to the way components are mated in an assembly
- 2. Specifying translation and/or rotation with respect to the X, Y, and Z axes.

The Locate Part dialog is the same as the Move/Copy Bodies dialog.

Where to Find It

- Click Insert, Features, Move/Copy.
- Or, click Move/Copy Bodies on the Features toolbar.

This example illustrates using mates to locate the solid body. For an example using explicit translation and rotation, see *Exercise 6: Using Indent* on page 59.

4 Select the faces.

Select the rear face of the tab and the upper face of the cover as shown.

Mate the body. The system selects Coincident as the default mate type. In cases when this is not what you want, you can select a different type.

Verify the orientation of the Tool Body Tab. If it is upside down, as in the upper picture, change the **Mate Alignment**.

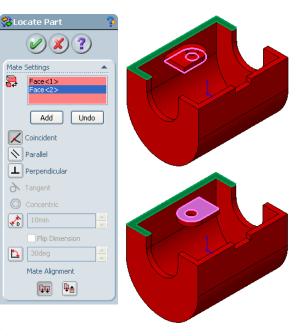
Coincident mates can be either **Aligned** or **Anti-Aligned**.

Click **Add** to apply the mate.

For more information about mates, see the *Essentials: Parts and Assemblies* manual.

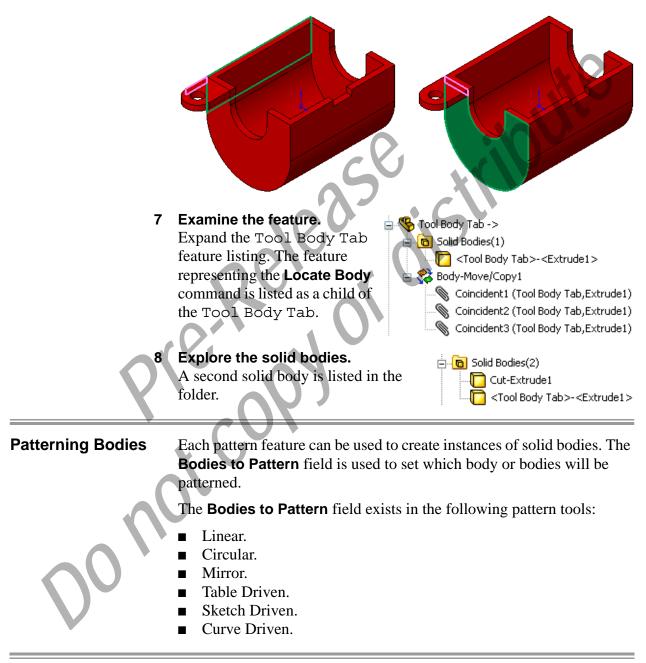






6 Additional mates.

Add two more **Coincident** mates, selecting the faces as shown in the illustration below. This completes positioning the tab.





1 Open part.

Open the part Symmetry.

It contains the part PowerCordEnd as a feature.

2 Insert a part.

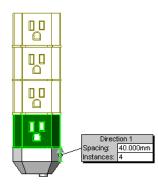
Insert the part PowerBlock.

Clear the Launch Move Dialog check box, and click OK.

It drops in the proper position, the Origin, by default.

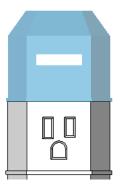
3 Create a linear pattern.

Using the Linear Pattern tool, create 4 instances of the solid body PowerBlock 40mm apart.



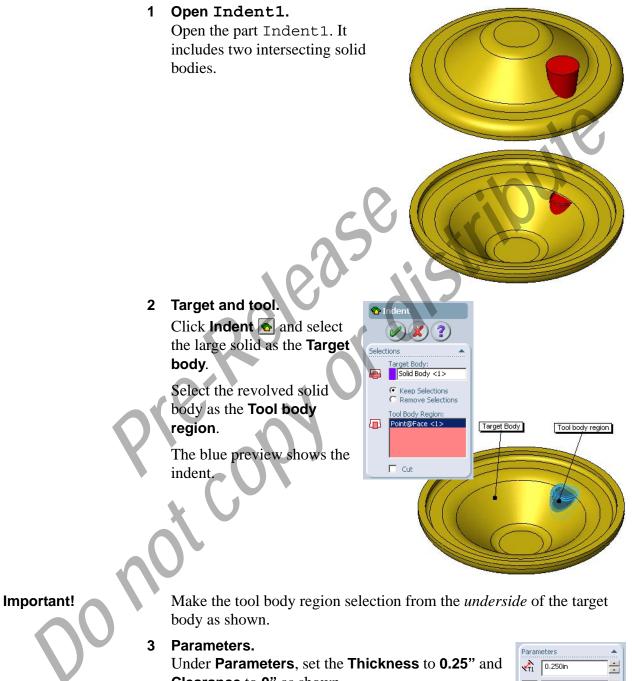
Insert and locate part.

Insert the part PowerSwitchEnd and mate it to the last instance in the linear pattern.



5	Combine the solid bodies. Combine the solid bodies into one using Add .
6	Save and close the part.
Indent Feature	 The Indent feature is used to reshape thin walls of the Target Body to the shape of one or more intersecting Tool Bodies. The indentation thickness and optional clearance can be controlled by numeric values. Target Body The Target Body is the body being indented.
	 Tool Body Region The Tool Body Region is a selection of both a solid body (tool) and a region as the tool body is divided by the target body.
Where to Find It	 Click Indent on the Features toolbar. Or, click Insert, Features, Indent.
Using Indent	In this example, Indent is used to reshape an existing thin walled feature for a hole, fastener and clearance for tools. The selection of the tool body region determines to which side of the target body the indent feature is applied.

2



Clearance to 0" as shown.

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Click **OK**.

4 Hide body. Hide the tool body to see the results.



Lesson 1 Multibody Solids

pacing:

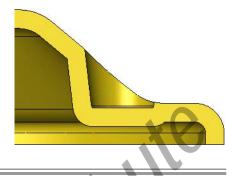
Instances:

Tool body region

360.00de

5	Section View.
	Use the Section View tool with the

Front Plane to cut the display.



Using Multiple Tool Bodies

Multiple tool bodies can be used with **Indent**. Since the **Indent** feature cannot be patterned, the tool bodies themselves must be patterned.

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6 Rollback and pattern. Use Roll to Previous to position the rollback bar between the Fillet1 and Indent1 features. Add a Circular Pattern of the tool body as shown.

Edit Feature. Use Roll to End and edit the Indent1 feature. Click in Tool Body Region and select the additional bodies as shown. Change the Clearance to 0.050" and click OK.

8 Section View.

Use the **Section View** tool with the Front Plane to cut the display.

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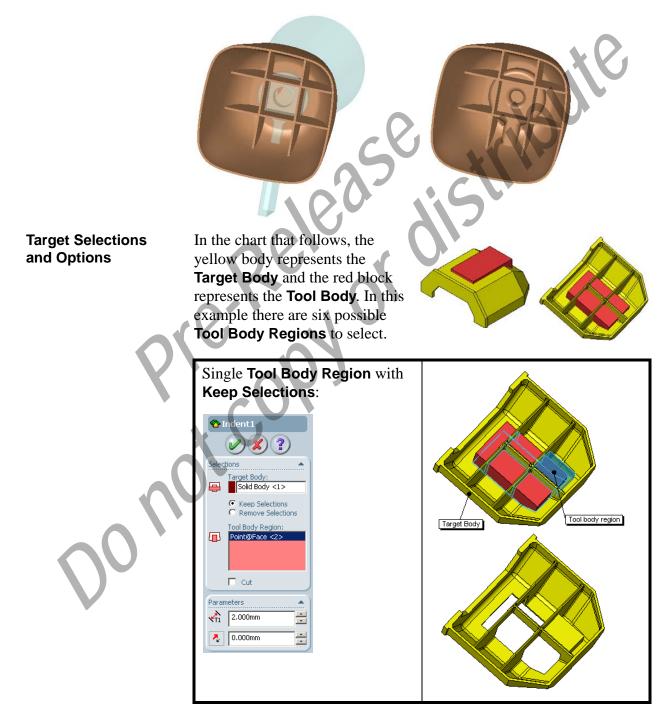
🎝 0.050in

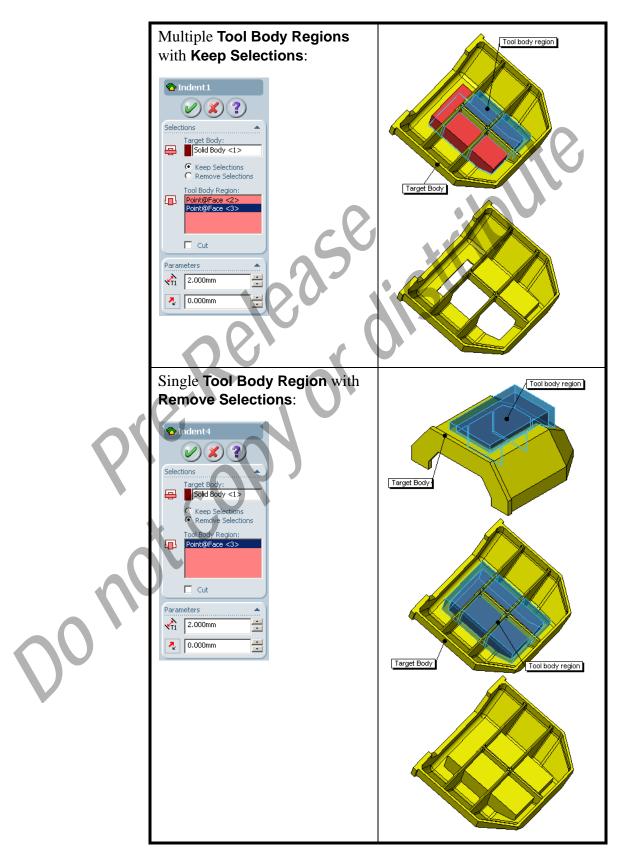
Note how the **Clearance** is applied. It can be reversed **A** if necessary.

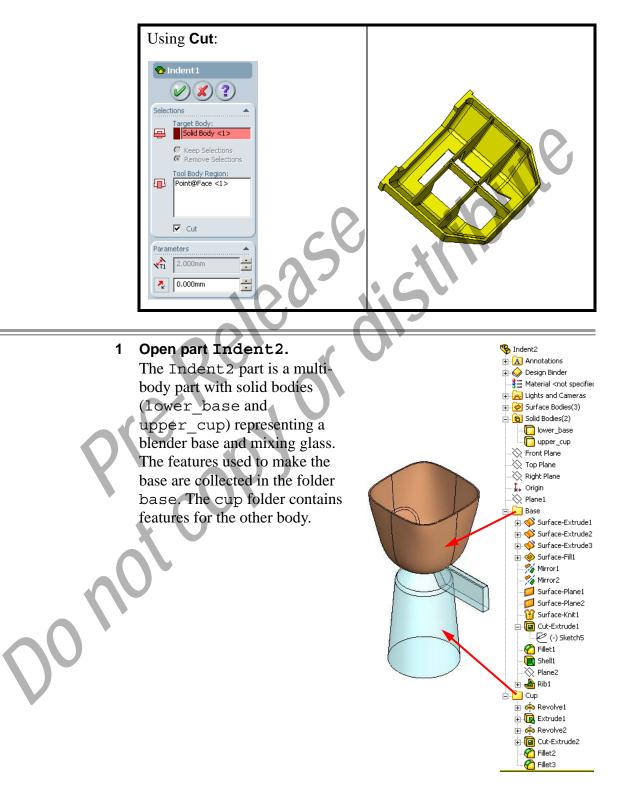


Indent with Multiple Target Regions

When the Target Body contains features (such as ribs) that subdivide the Tool Body, multiple target regions are created. In this example, the base of a blender is used as the target. A solid body representing the cup and a drain is used as the tool.







Lesson 1 Multibody Solids

2 Interference between bodies. Select the solid bodies and use

Combine with the **Common** option to view the interfering volume of geometry. Use the **Show Preview** button and click **Cancel** to avoid adding the feature.

The Interference Detection tool can only be used in an assembly.

3 Select Tool Body Region.

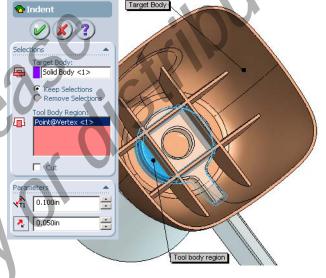
Click Indent
and select the Target
Body as shown.
Select the Tool
Body Region by
clicking the face
indicated by the
callout. The preview
identifies the face
and region to indent.

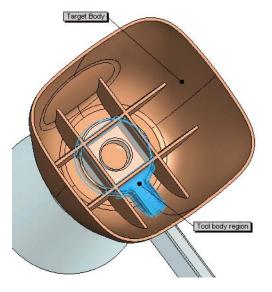
Set the **Thickness** and **Clearance** values as shown.

4 Additional selections. Additional regions can be selected provided that the selections are unique faces.

Selecting a face that has already been selected, even in a different region, deselects it.

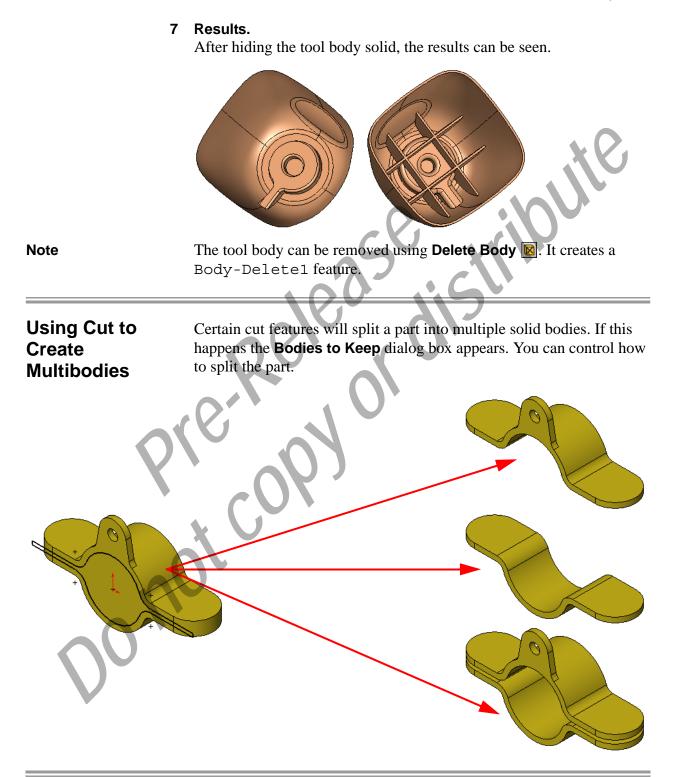
In a case such as this, with multiple regions dividing the same faces, another approach is more efficient.





Note

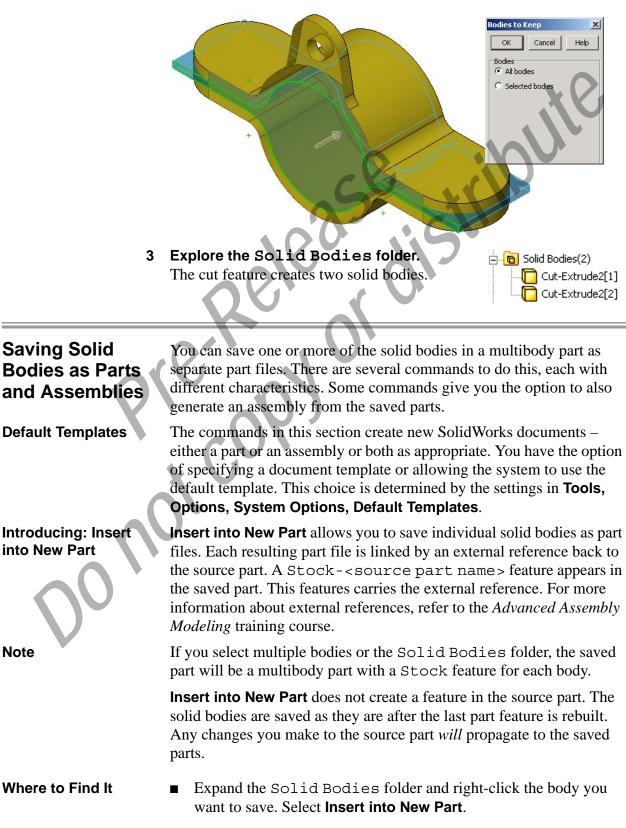




1 Open part Cut into Bodies.

2 Create multibodies.

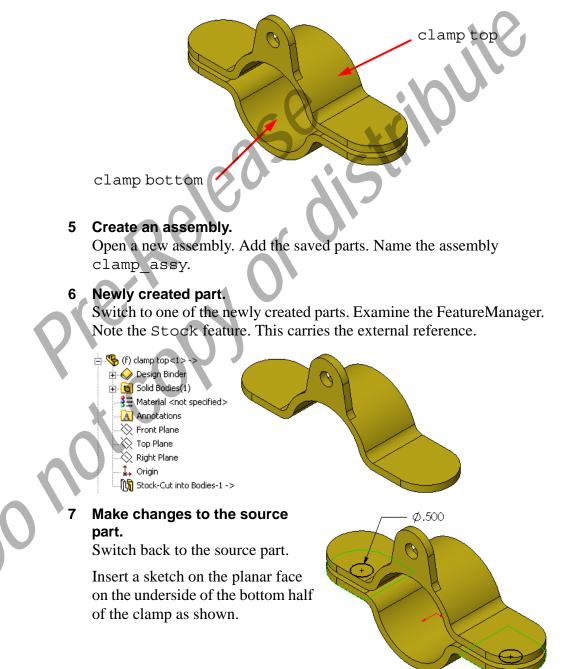
Using Sketch3, create a Through All cut with the All bodies option.



4 Insert the solid bodies into new parts.

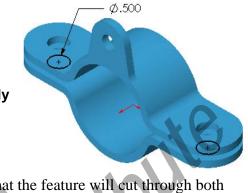
Expand the Solid Bodies folder. Use **Insert into New Part** to create the parts as shown below, one part for each body.

The new parts are opened automatically.



- 8 Through All cut.Click Extruded Cut <a>[a]. Set the end condition to Through All.
- 9 Click Detailed Preview (a).
 Under Options, select Show only new or modified bodies.

Clear the **Highlight new or modified faces** check box.



Examine the preview. It shows that the feature will cut through both bodies.

Do not click OK yet.

10 Turn off Detailed Preview

Feature Scope

The **Feature Scope** allows you to select which bodies are affected by a feature. The **Feature Scope** option exists in the following tools:

- Extrude
- Revolve
- Sweep
 - Loft
 - Cut with Surface
- Thicken

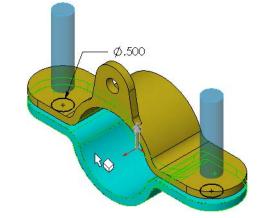
11 Set the feature scope.

Expand the **Feature Scope** group box.

Clear the **Auto-select** check box.

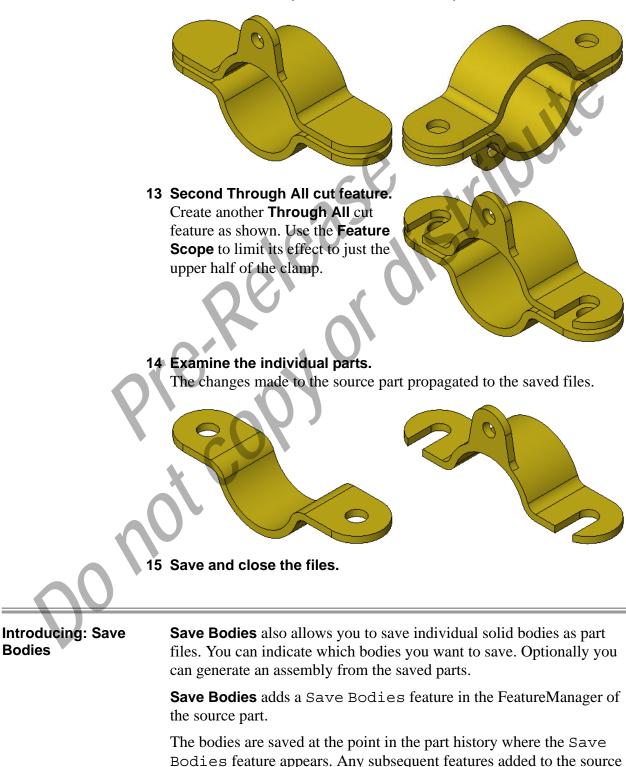
Select the bottom half of the clamp and click **OK**.





12 Results.

The cut feature only affects the selected body.



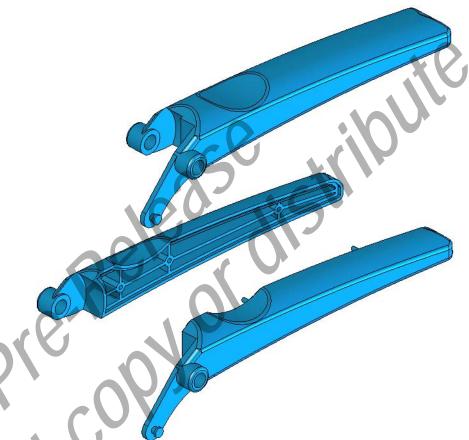
part will not propagate to the saved files.

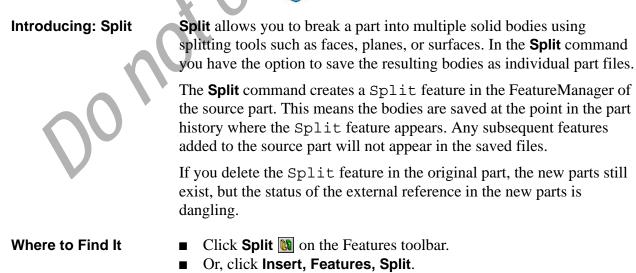
Each resulting part file is linked by an external reference back to the source part. A Stock-<source part name> feature appears in each saved part. This features carries the external reference. Where to Find It Click Insert, Features, Save Bodies. Right-click the Solid Bodies folder and select **Save Bodies**. Open part. 1 Open the part Boat Cleat. There are two solid bodies representing the core and the pattern. One body is shown semi-transparent for illustration purposes. 2 Edit color. Select the topmost feature in the FeatureManager. Click **Edit Color** . Remove the transparency. 3 Saving the bodies. 🚺 Save Bod Click Insert, Features, Save Bodies. The PropertyManager appears. As you move the cursor over the model, the Select the bodies you war to save individual bodies highlight. Resulting Parts Sometimes it is hard to tell which callout points to File 1 <None: which body. Changing the view usually helps. 1 2 2 <None Double-click to change the name of the file for save Resultant bodies state: C Show bodies Hide bodies Body 2: 2 «None» C Consume bodies Body 1: 1 «None» Create Assembly RO Browse... Saving the bodies. Resulting Parts There are two ways to save the bodies as separate File part files: core.sldp In the PropertyManager, under **Resulting Parts**, Double-click to change the name of the file for save double-click the name field. The **Save As** dialog Resultant bodies state: appears. Show bodies ■ In the graphics area, click the name field of the C Hide bodies C Consume bodies callout Body 1: 1 «None»]. The **Save As** dialog appears. Origin location: Save the bodies as Core and Pattern.

Note	When you save the bodies you can specify an origin location. If you do not, the saved parts have the same origin as the source part.		
5	Resultant bodies state. Click Show bodies . This will keep the solid bodies in the source part visible. The default is Hide bodies .		
Creating an Assembly	 If you want to create an assembly do the following: In the Create Assembly group box, click Browse. The Save As dialog opens. Browse to where you want to save the assembly. Give the assembly a name and click Save. In this example it is not necessary to save the assembly. If later you decide you need an assembly you can always create one from the saved parts using traditional bottom-up assembly modeling techniques. 		
6 7 8	Click OK. The saved parts open. FeatureManager. Examine the FeatureManager design tree of the <i>source</i> part. A Save Bodies feature has been added. This records the point in the part's history when the bodies were saved. Changes made to the source part after this feature will <i>not</i> propagate to the saved parts. Make changes to the source part. Make sure the source part, Boat Cleat, is active. Click Combine . Subtract the core from the pattern. The results are shown in a section view for clarity.		
9	Examine the Pattern part. The change made to the source part did <i>not</i> propagate to the saved files.		
10	Save and close the files.		

Splitting a Part into Multibodies

Sometimes it is easier to start a design as a single part. Then, after form, fit, and function are defined, the part is split into its individual components. This is particularly handy when aesthetics are important.





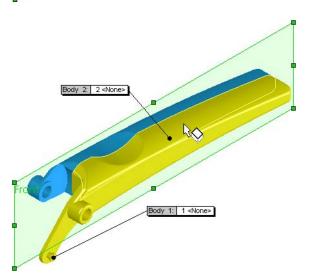
Lesson 1 Multibody Solids

- 1 Open part named Handle.
- 2 Split the part. Click Split 🕅 or click Insert, Features, Split.

3 Trim tools. Select the Front reference plane as the trim tool.

> **Cut the part.** Click **Cut Part**. The system computes the intersection of the trim tools with the part and calculates the results.

As you move the cursor over the model, the individual bodies highlight. Click on the bodies you want to create. In this case, click both resulting bodies.



Note

5 Saving the bodies.

There are two ways to save the resulting bodies as separate part files:

- . In the PropertyManager, under **Resulting bodies state**, double-click the name field. The Save As dialog appears.
- In the graphics area, click the name field of the callout Body 1: 1 «None»]. The Save As dialog appears.

When you save the bodies you can specify an origin location. If you do not, the saved parts have the same origin as the source part.

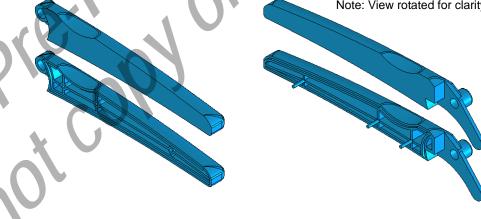


- 6 Resultant bodies state. Click **Show bodies**. This will keep the solid bodies in the source part visible. The default is Hide bodies.
- 7 Click OK.

The new part files are created. Open them in their own windows.

You would now finish modeling the details of each part.

Note: View rotated for clarity.



Creating an Assembly

Introducing: **Create Assembly**

Where to Find It

Once the solid bodies have been saved as part files, you can use them to create an assembly just as you would with any other parts. You can create an assembly manually using traditional bottom-up assembly modeling techniques, or you can automate the process.

Create Assembly collects the part files saved by one or more split features and creates a new assembly from them.

- Right-click the Split feature in the FeatureManager design tree and select Create Assembly.
- Or, click Insert, Features, Create Assembly.

8 Create Assembly.

Right-click the Split feature and select **Create Assembly**. The PropertyManager opens. If you want you can select more than one Split feature.

9 Click Browse.

The **Save As** dialog box appears.

Browse to the folder where you want to save the assembly, and type a name for the assembly in the **File name** box.

10 Click Save.

The **Save As** dialog box closes and the file name appears under **Assembly file** in the PropertyManager.

11 Click OK.

The new assembly document opens.

There are no mates in this assembly. Both components are fixed with their origins at the assembly origin.

12 Save and close the files.

Summary

There is quite an assortment of tools and techniques for saving individual solid bodies as part files and for creating assemblies from multibody parts. All of the techniques create an external reference between the saved part file and the original source part.

The various commands and techniques are summarized in the table below.

Technique	Results
Insert into New Part Allows you to create new parts from the bodies in the Solid Bodies folder.	If you use Insert into New Part on the Solid Bodies folder instead of an individual body, you will create a multibody part that is linked back to the original part. Each body will be represented by its own Stock feature. Insert into New Part does <i>not</i> add a feature in the FeatureManager of the source part. Therefore, any features you add to the bodies in the source part will propagate to the saved files.

Note

Split Part	Adds a Split feature in the FeatureManager of the source part.
Allows you to split a single solid body into multiple bodies.	The bodies are saved at the point in the part history where the Split feature appears. Any subsequent features added to the source part will <i>not</i> appear in the saved files. Any features added <i>before</i> the Split feature <i>will</i> propagate to the saved files.
Save Bodies	Adds a Save Bodies feature in the FeatureManager of the source
Like Split Part without	part.
the splitting tools. It takes existing bodies in the part and lets you	The bodies are saved at the point in the part history where the Save Bodies feature appears. Any subsequent features added to the source part will <i>not</i> appear in the saved files.
write them out as parts.	Optionally you can generate an assembly from the saved parts.
Create Assembly	This is a convenience tool that automates generating an assembly
Collects the part files saved by one or more	from a Split feature. You could do exactly the same thing by manually opening a new assembly and adding all the saved parts.
Split features and creates a new assembly from them.	Create Assembly does <i>not</i> add a feature in the FeatureManager of the source part. Therefore, it is not parametric in the sense that if you create more solid bodies later, they do not automatically appear in the assembly.
	You can use Split Part to modify imported geometry or legacy parts that would otherwise be difficult to change.

Before

After

Lesson 1 Multibody Solids

1 Import an IGES file.

Click **Open (Dec)** or click **File**, **Open**.

For Files of type, select IGES (*.igs,
*.iges).

Select the files Legacy Data.igs and click **Open**.

2 Cutting plane.

Define a reference plane that is parallel to the Front plane and that passes through the vertex shown.

This will be used as the cutting plane in the **Split Part** command.

3 Split Part.

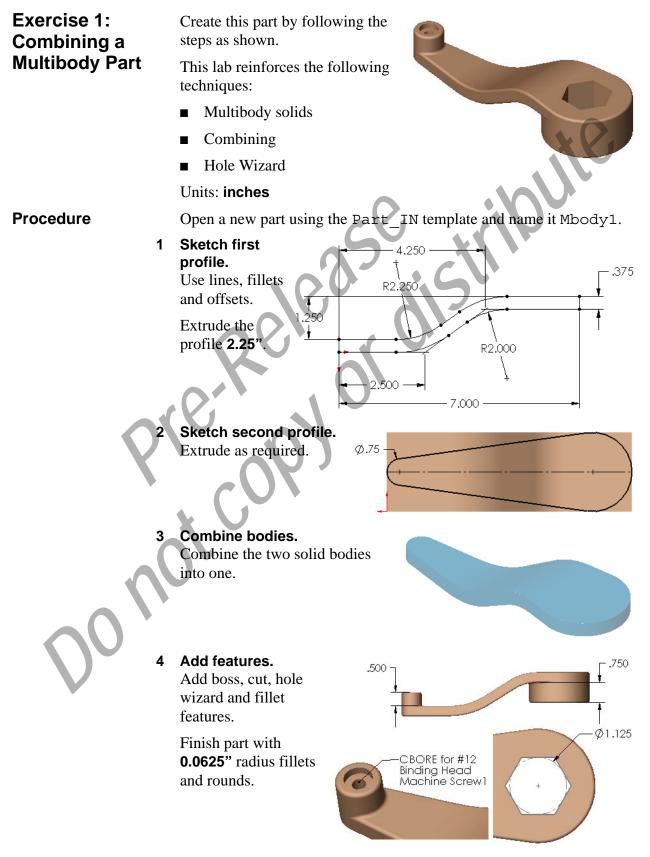
Using the plane created in the previous step, split the part into two separate bodies.

The bodies are shown here in different colors for illustration purposes.

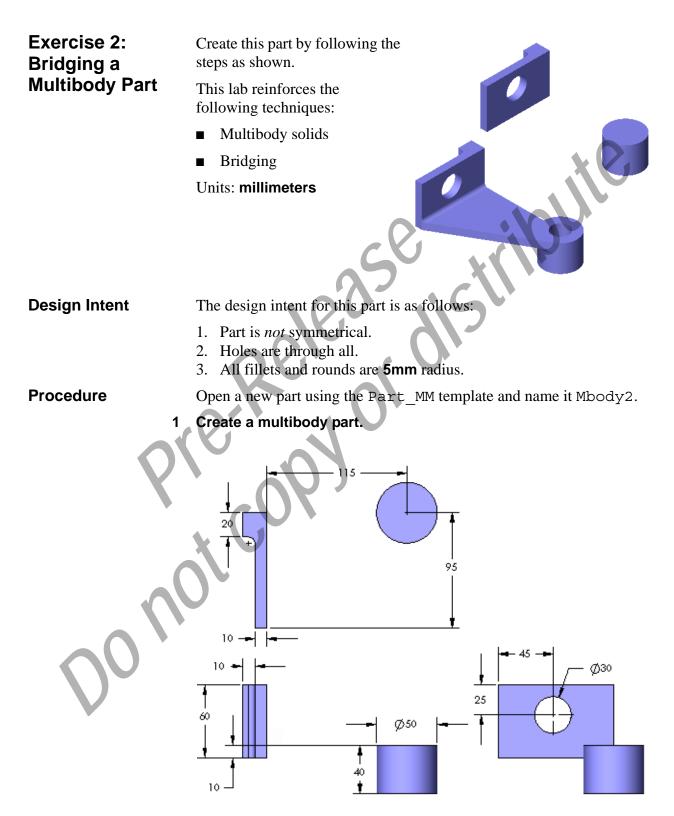


Note

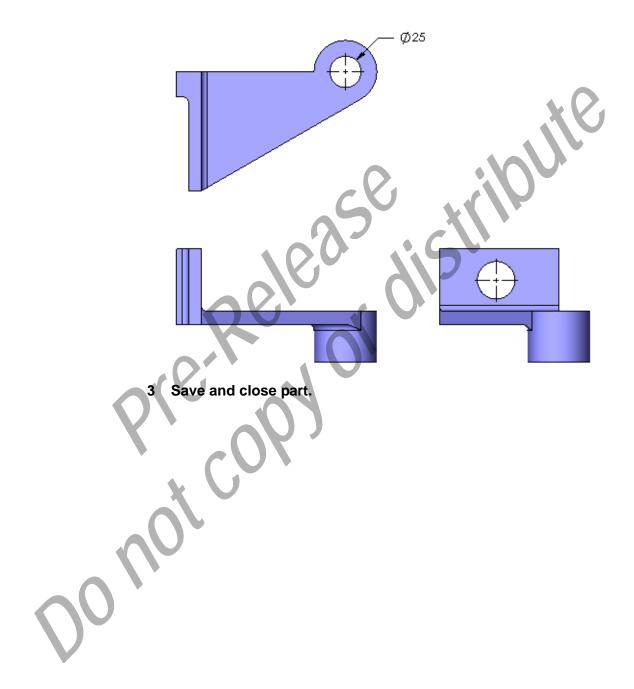
4	Move/Copy Body. Click Move/Copy Bodies a or click Insert, Features, Move/Copy. Use Coincident and Distance mates to rotate the body 180° and move the body 0.75" with respect to the Z axis as indicated by the reference triad.	
Filling the Gap	How you fill in the gap depends on the shape on the part geometry. In this example a simple extrude feature will	
	work. For an example of how a loft feature can be used to fill in a gap, see <i>Merging a Multibody with Loft</i> on	
	page 144.	
5	 Bridge the gap with an extruded boss. Create a sketch on the flat face of the rear body. Use Convert Entities to copy the edges of the face. Extrude the sketch using the end condition Up To Next. Be sure the Merge results check box is 	
	selected. This is a variation of the bridging technique shown on page 9.	
6	Results.	
7	Save and close the part.	

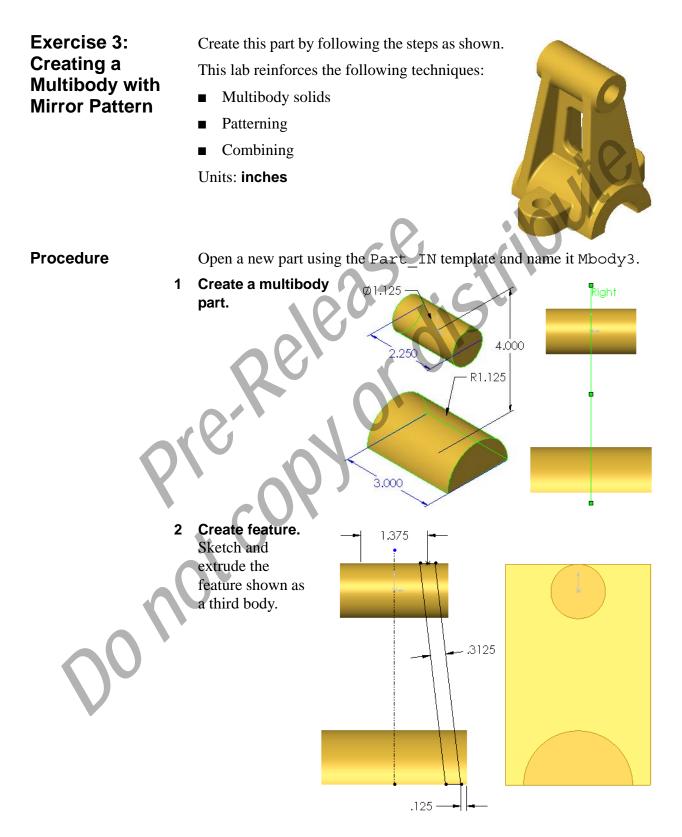


5 Save and close part.



2 Finish part with bridge technique.





4 Combine bodies. Combine the last two solid bodies.

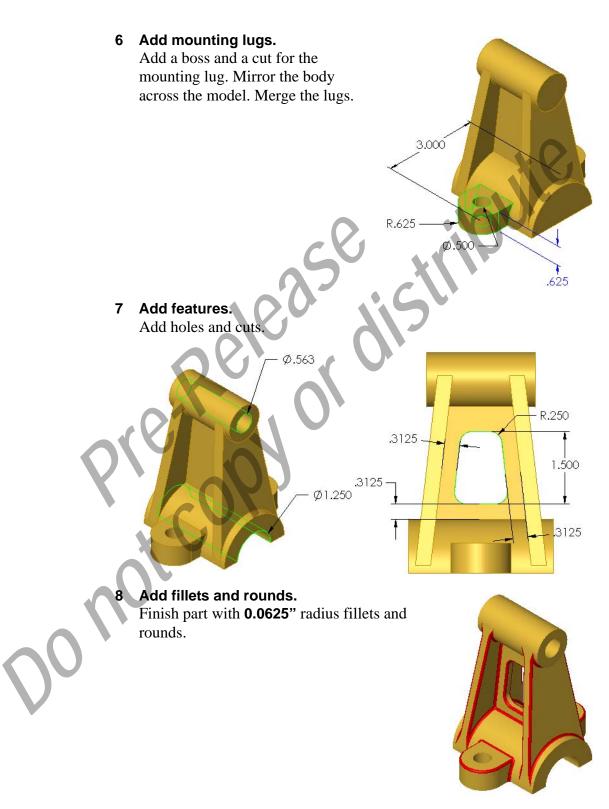
5 Insert mirror. Mirror the combined

3 Create feature.

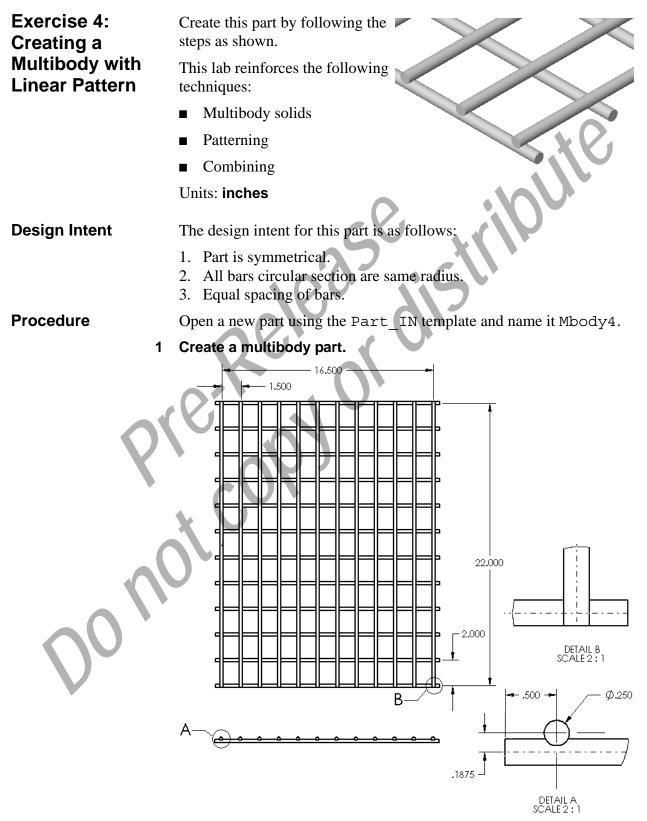
Extrude sketch as shown.

body and add a centered boss that merges the bodies into one.

.250



9 Save and close part.



2 Save and close part.

Exercise 5: Positioning Inserted Parts

Create this part by following the steps as shown.

This lab reinforces the following techniques:

- Inserting parts
- Move/Copy bodies
- In context editing

Procedure

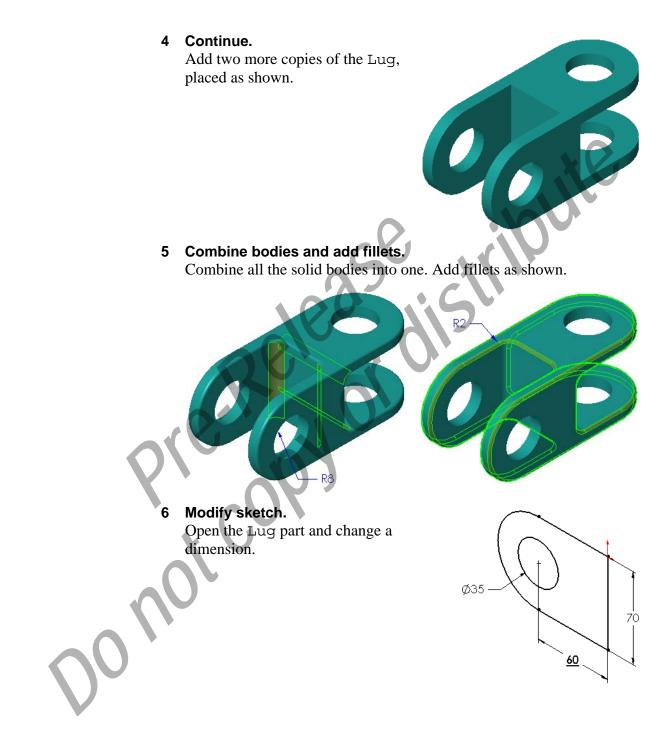
Open an existing part named Base.

1 Insert part. Insert the part Lug and rotate it as shown.

2 Move body.

Position the part Lug on the part Base as shown.

3 Copy body. Add another instance of the Lug.





Exercise 6: Using Indent

Create this part by following the steps as shown.

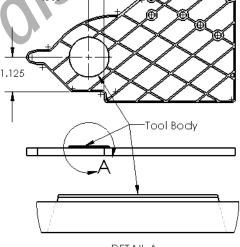
This lab reinforces the following techniques:

- Inserting parts
- Move/Copy bodies
- Combine feature
- Indent feature

Procedure

Open an existing part named Target Body

1 Insert part. Insert the part Tool Body and position it as shown in the Front and Top views.



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DETAIL A SCALE 2 : 1

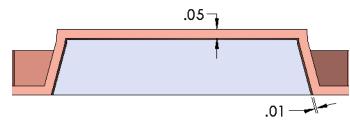
Interference.

Check to see that there is an interference between the solid bodies. The volume of interference should look like this.

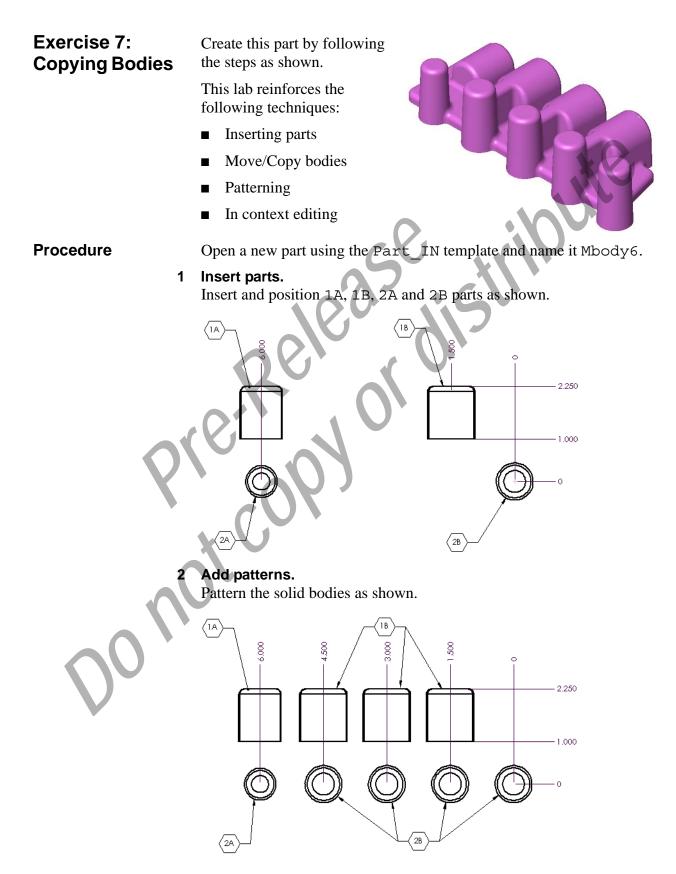


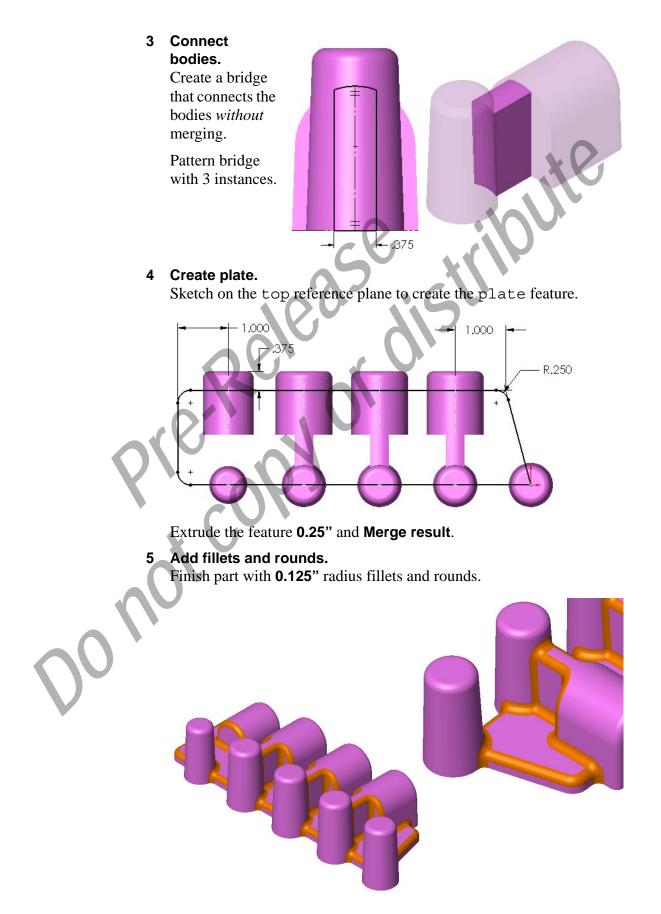
3 Indent.

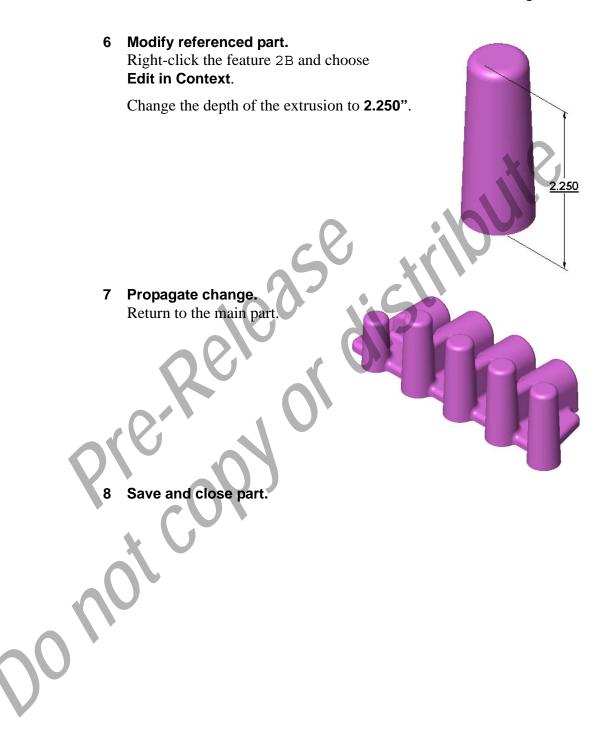
Indent the Tool Body into the Target Body using the settings shown below for **Thickness** and **Clearance**.



4 Save and close parts.







Exercise 8: Split Part

Using the part provided, create multiple parts that are related to the original.

This lab uses the following skills:

Split Part

Procedure

Use the following procedure:

1 Open the part named USB Flash Drive. This part represents the conceptual design of the product.

2 Split the part. Split the part to separate the cap from the remainder of the body.

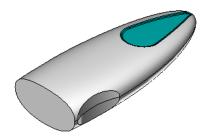
Name the saved part Cap - USB Drive.sldprt.

Body 1: C:\Parts\Cap - USB Drive.sldprt

Body 2: 2 «None»

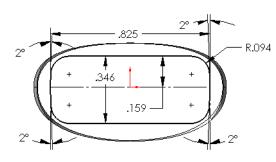
Resultant bodies state.

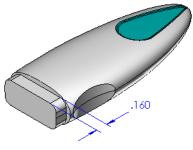
Click **Hide bodies**. This will hide the cap making it easier to split the remaining body along the parting line. Click **OK**.



Add a boss.

Create the sketch shown below and extrude a boss a distance of **0.160**".

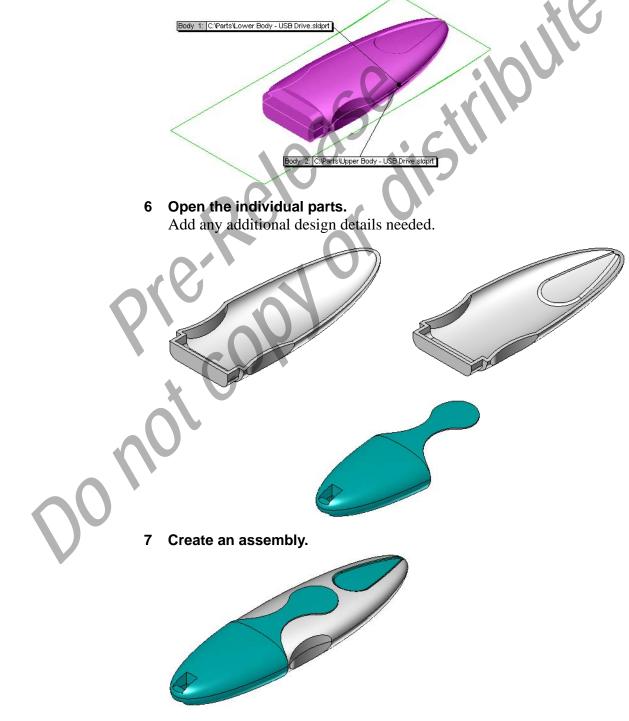




5 Split the part.

Split the part to create the upper and lower halves of the body. Use the Parting Surface as the trim tool. The surface is hidden. It does not have to be visible in order to use it as a trim tool.

Name the parts as shown in the illustration below.



8 Save and close all files.

Upon successful completion of this lesson, you will be able to:

- Explain the difference between sweeping and lofting.
- Create a curve through a set of data points.
- Create a multi-thickness shell.
- Create a non-planar curve by projecting a sketch onto a surface.
- Create a variable radius fillet and a face fillet.
- Create boss and cut features by sweeping.
- Analyze sketches for curvature, minimum radius and inflection points.
- Analyze surfaces with zebra stripes.
- Model threads.

- Create an axis.
- Create a 3D sketch.
- Create a hole using Hole Wizard on a non-planar face.

esson 2

Śweeps

Pre-Release distribute Pre-Release distribute not copy

Introduction	This lesson contains case studies that explore different modeling techniques that can be applied to modeling advanced, free-form shapes. Some of the commands and techniques that will be explored are:
	Sweeping
	 Variable-radius filleting capabilities
	 Analyzing sketches and surfaces
	• 3D sketching
Case Study: Bottle	Modeling free-form shapes requires some techniques for creating features that are quite unlike the extruded or revolved shapes built in the basic course. This example will go through the steps of creating the molded plastic bottle shown at the top of the page.
Stages in the Process	Some of the key stages in the modeling process of this part are given in the following list:
	Create the basic shape of the bottle. This will be done by sweeping an ellipse in such a way that the major and minor axes will be controlled by two guide curves.
-	Create a raised outline for the label. We will sketch the outline of the label area and then project it onto the surface of the bottle. This projected curve will be used as the path for sweeping the raised outline.
	Add the neck. This is a simple boss extruded upwards from the top of the swept body.
0 .	Fillet the bottom. The radius fillet on the bottom of the bottle varies from 0.375" at the two sides to 0.25" at the center of the front and back.
•	Shell the bottle. The bottle has two different wall thicknesses. The neck has to be thicker (.060") because of the threads. The body is thinner (.020").
•	Model the threads. This is another sweeping operation. However, this time a different sort of path is used: a helix.

Sweeping and Lofting: What's the Difference?

Both sweeping and lofting are capable of creating many complex shapes. Which tool you use to build a particular part depends primarily on what design information you have to work with. There are also some general differences between sweeping and lofting that will influence which method to use. In essence:

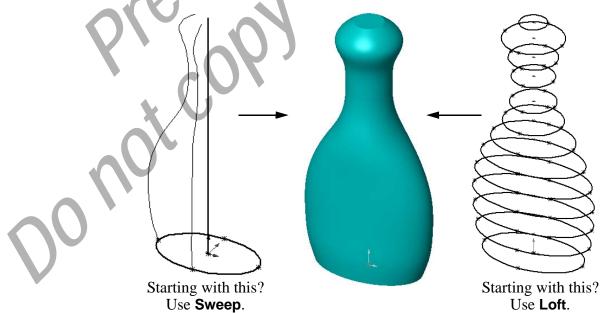
- Sweeping uses a single profile sketch.
- Lofting uses multiple profile sketches.

Consider the first feature of a plastic bottle such as the one shown in the illustration at the right. If the design data you are working with consists of the two curves that describe the outline of the bottle as seen from the front and side, and the cross section is similar throughout the shape, you can create the feature using sween with guide curve



can create the feature using sweep, with guide curves controlling the major and minor axes of the elliptical section.

If the design data you are working with consists of a set of cross sections, you can use loft to build the part. This is especially useful when the cross sections are dissimilar although that is not the case in this example.

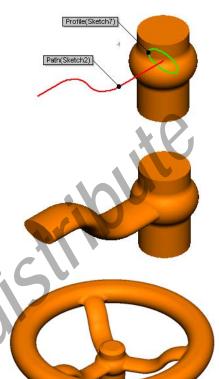


Lesson 2 Sweeps

Sweeping

Sweeping can be simple or complex. For example, the spoke of the handwheel in the illustration at the right is swept using a 2D sketch for the path and an ellipse for the sweep section. The sweep section does not vary along the length of the path.

Sweeping can be much more complex than this simple example. Swept features can also incorporate 3-dimensional curves or model edges as paths, and the sweep section can be made to vary as it moves along a set of other curves called guide curves.



Sweep Components

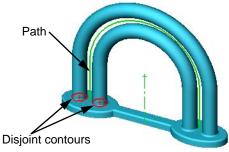
Below is a list of the major components used in sweeping, including descriptions of their functions.

Profile.

Sweeping only supports a single profile sketch. It must be a closed, non-self-intersecting boundary. However, the sketch can contain multiple contours – either nested or disjoint.

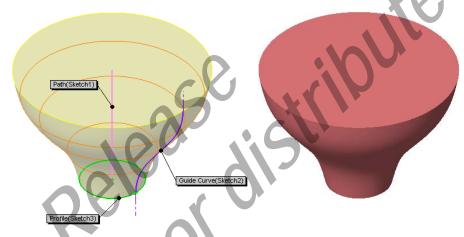
Path .

Nested contours



Guide Curves.

Sweeps can contain multiple guide curves which are used to shape the solid. As the profile is swept, the guide curves control its shape. One way to think of guide curves is to visualize them driving a parameter such as a radius. In this illustration, the profile is attached to the guide curve. As the profile is swept along the path, the radius of the circle changes, following shape of the guide.



Sweep Path.

The **Sweep Path** helps determine the length of the sweep by its endpoints. This means that if the path is shorter than the guides, the sweep will terminate at the end of the path.

The system also uses the path to position the intermediate sections along the sweep. Assuming the profile plane is normal to the path:

- The **Orientation/Twist Type** option **Follow Path** means that the intermediate sections will always stay normal to the path.
 - If the **Keep Normal Constant** option is used, the intermediate sections will stay parallel to the plane of the profile sketch.

Curve Through XYZ Points enables you to create a 3-dimensional curve through a series of X, Y, Z locations. You can enter these locations directly into a spreadsheet-like dialog or you can read them from an ASCII text file. The file should have the file extension * . SLDCRV or * .txt. The curve will pass through the points in the same order as they are entered or listed in the file.

Where to Find It

Creating a

Curve Through

a Set of Points

Entering Points "On the Fly"

Note

Click Insert, Curve, Curve Through XYZ Points.

■ Or, click **Curve Through XYZ Points** *in the Curves toolbar*.

If you haven't created a text file containing the locations beforehand, you can enter the X, Y, Z coordinates directly into the **Curve File** dialog. In addition, once you have done that, you can save the point list as a file for reuse. To do this, follow this procedure:

The curve is created *outside* of a sketch. Therefore, the X, Y, and Z are

interpreted with respect to the Front (XY) coordinate system.

	Double-click in the upper-left cell	Curve File
	(top row, under the heading Point) and the system will open a row for the first coordinate point using the default values of $X=0.0$, $Y=0.0$, and Z=0.0.	Point X Y Z Save 1 -0.5in 9.125in 0in Save 2 -1.03in 8.5in 0in Save As 3 -0.86in 7.75in 0in Save As 5 -0.81in 6in 0in Insert 0K
	Type in the appropriate values. Use the Tab key on the keyboard to move from one cell to another or jus	t double-click each cell in turn.
	Double-click in the next cell <i>below</i> H need to, you can insert a row in the m by single-clicking the number in the button.	hiddle of the list. Highlight the row
	If you anticipate using this data set as the Save button. If you are editing an the original file; Save As will save a	n existing file, Save will overwrite
Reading Data From a File	Instead of entering the point data dire read the data from it.	ectly, we will browse for a file and
Q	The files used here must be ASCII to files. You can use spaces or tabs betw the columns of X, Y and Z coordinat One easy method of creating the file use the Notepad accessory that come with Windows.	File Edit Format Help -0.5001n 9.1251n 0.0001n - res. -1.0901n 8.5001n 0.0001n -0.8601n 7.7501n 0.0001n is to -0.7201n 7.0001n 0.0001n
2	Remember: the curve is created <i>outs</i> of a sketch. Therefore, the X, Y, and X interpreted with respect to the Fron coordinate system.	<i>ide</i> Z are
Editing the Curve	If you need to modify the data points through a data point set, use Edit Fe any feature. When editing the definit options:	ature, the same as you would for
-	 Browse for and substitute a repla Edit the existing point list. Edit the original file and read it i 	

Procedure

Begin by opening a new part using the Part_IN template.

1 Insert curve.

On the Curves toolbar, click **Curve Through XYZ Points 2**.

2 Select the file.

Click on **Browse** and select the file Bottle from Front.sldcrv from the directory.

The file contents are read into the dialog and separated into columns.

	Curve Fi	le			<u>? ×</u>	/
	odeling C	Course\Lesson	01\Bottle fror	m Front.sldcrv	Browse	
	Point	X	Y	Z 🔺	Save	$>$ \
	1	-0.5in	9.125in	0i	<u> </u>	
	2	-1.09in	8.5in	Oi	Save As	
	3	-0.86in	7.75in	Oi		
	4	-0.72in	7in	<u> </u>	Insert	
	5	-0.81in	6in	Oi		
l	6	-1.07in	5.25in	<u> </u>	ОК	/
	7	-1.535in	4.5in	<u></u>		
	٦Ĺ٢	* or 1	0.75		Cancel	
1						1

The browser can be set to search for Curves (*.SLDCRV) or Text Files (*.txt).

3 Add the curve.

Click **OK** to add the curve to the part. A smooth spline curve is created using the points contained in the file as shown at the right in an Front view. A feature named Curve1 appears in the FeatureManager design tree.

4 Create the second guide curve.

Click Curve Through XYZ Points *2* again.

From the browser, select the file Bottle from Side.sldcrv.

Click **OK** to create the second guide curve. This curve represents the shape of the bottle when viewed from the side.

The illustration at the right shows both guide curves in a Trimetric view orientation.

Note

9.125

5 Sweep path.

Select the Front reference plane and open a sketch.

Sketch a vertical line, starting at the Origin. Dimension this line to a length of **9.125**".

This will be used as the sweep path.

Introducing:	Sketching an ellipse is similar to sketching a circle. Position the cursor
Insert Ellipse	where you want the center and drag the mouse to establish the length of
-	the major axis. Then release the mouse button. Next, drag the outline of
	the ellipse to establish the length of the minor axis.
Important!	To fully define an ellipse you must dimension or otherwise constrain
	the lengths of the major and minor axes. You must <i>also</i> constrain the
Ÿ	orientation of one of the two axes. One way to do this is with a Hori-
	zontal relation between the ellipse center and the end of the major axis.
	Clinit Taraka, Okatak Fatita Filipar
Where to Find It	Click Tools, Sketch Entity, Ellipse.
	Or, click Ellipse 🕖 on the Sketch toolbar.

2

6 Sweep section.

Select the Top reference plane and open a sketch.

On the Sketch toolbar, click the **Ellipse** tool and sketch an ellipse with its center at the Origin.

7 Relating the sweep section to the guide curves.

We want the profile of the sweep section to be related to the guide curves. This way the guide curves will control the size of the ellipse. We can do this using a **Pierce** or a **Coincident** relation. This is why we created the guide curves *before* the profile.

Press the **Ctrl** key, and select the point at the end of the major axis and the first guide curve. Right-click, and select **Pierce**. Repeat this procedure for the minor axis and the second guide curve.

8 Fully defined.

Since the **Pierce** relation on the major axis defines its size *and* orientation, we do not need to further constrain it. If we had used a dimension to control the size of the major axis, we would need to control the orientation of the major axis in some way.

9 Exit the sketch.

The sweep section is now fully defined so you can exit the sketch. We are now ready to sweep the first feature.

Unlike extruded or revolved features, swept features cannot be created while active in a sketch. You must exit the sketch first. This is because swept features require multiple sketches which you identify individually.

Sweeping

The **Sweep** option creates a cut or boss that uses at least two pieces of geometry, a **Profile** and a **Path**. The profile (usually a closed sketch) is the cross sectional shape that is pushed along the path. The path (usually an open contour sketch or curve) is used to orient the profile in space. Other components can be added to further define the sweep. One or more **Guide** curves can be used to shape the profile as it moves along the path. There are several options for the profile sketch.

	Closed Contour	Nested Contours	Disjoint Contours
Introducing:	Insert, Boss, Sweep ca	reates a feature from two	sketches: a sweep
		The section is moved al	
	the feature.		
	O'	V	
Where to Find It	Click Sweep Boss	Base 🖪 on the Features	s toolbar.
	 Or, click Insert, Bas 		
Sween Dialog		_	vanal
Sweep Dialog		ains selection lists for sev 9, Path and Guide Curve	
		mine how the system ori	Profile and Path
	the sections while swee	ping.	≪
	The dialog is divided in	to five sections or group	S -
	boxes:		Options
	Profile and Path		Guide Curves
	 Options 		15
	■ Guide Curves		1
	 Start/End Tangenc 	v	↓
	■ Thin Feature	y	Merge smooth faces
			fi 1
			Start/End Tangency
			Start tangency type:

•

•

•

None

🔲 Thin Feature

End tangency type: None

Options

The **Options** group box contains one or more of the following controls depending whether the sweep is a boss or a cut, a base feature, or a multibody:

Orientation/twist type

With a simple sweep, the orientation of the profile is controlled by choosing either Follow path, Keep normal constant, Twist along path or Twist along path with normal constant.

If the sweep includes guide curves, the orientation of the profile can be controlled by choosing either: Follow path and 1st guide curve, Follow 1st and 2nd guide curves. This is optional.

Merge tangent faces

With this option *on*, it merges tangent faces together, creating an approximation. Planar, cylindrical and conic faces are *not* merged.

Show preview

With this option *on*, it displays a shaded preview of the sweep, changing as each component is added. The more complex the sweep, the longer a preview takes.

Merge result

With this option off, the sweep generates an additional solid body.

Align with end faces

With this option *on*, it will continue the sweep beyond the geometric end. For more information, see *Align with End Faces* on page 104.

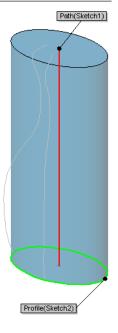
10 Sweep PropertyManager.

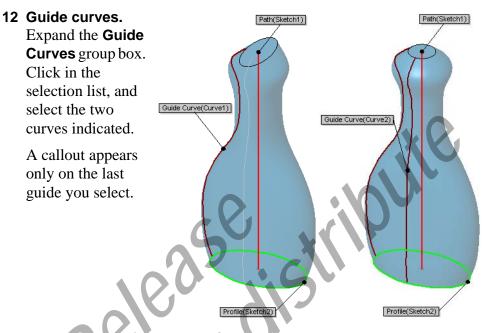
Click Sweep Boss/Base , or click Insert, Base, Sweep to access the Sweep PropertyManager.

11 Select profile and path.

Make sure the **Profile** box is active, and select the ellipse. When you select the profile, the **Path** box automatically becomes active. Select the vertical line for the path. Callouts appear on each selection.

The preview displays the result without the effect of any guide curves.





Showing Intermediate Sections

When sweeping a complex shape, you can see how the intermediate sections will be generated by clicking the **Show Sections** option. When the system computes the sections, it displays a spin box listing the number of the intermediate section. You can click the up and down arrows to display any of them.

13 Showing Sections.

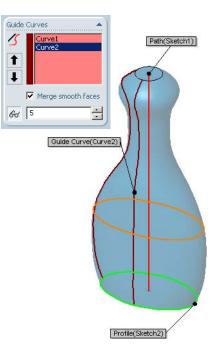
Click the **Show Sections** button \mathbb{M} , and use the spin box to display the intermediate sections. Notice how the shape of the ellipse is driven by its relationship with the guide curves.

14 Options.

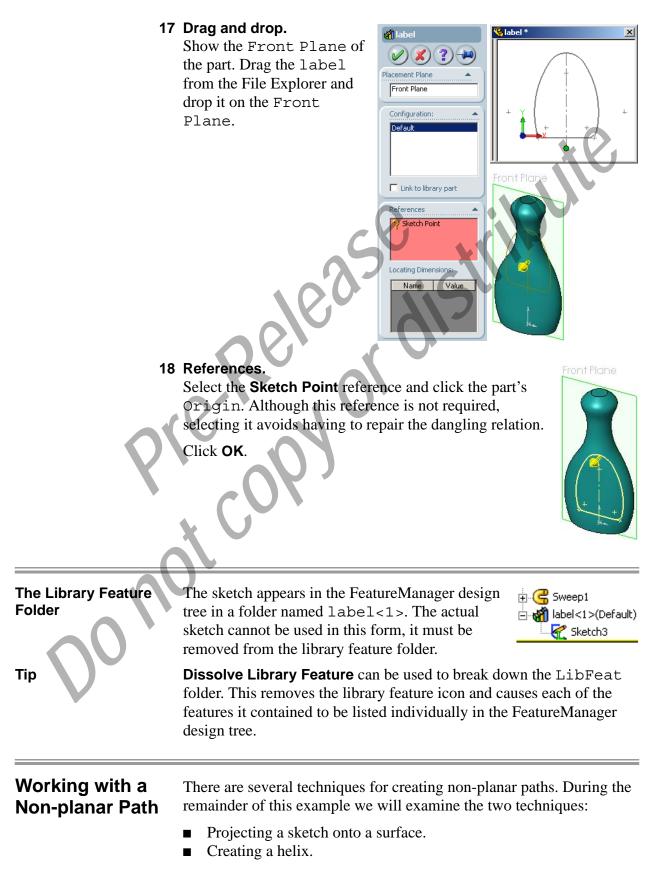
Expand the **Options** group box, and make sure that the default **Follow Path** is selected.

Click OK.

ptions	
Orientation/twist type	
Follow Path	-
Path alignment type:	
None	•
🔲 Merge tangent fac	es
Show preview	



1	Finished sweep. The swept feature is shown Trimetric view.	at the right in a	
The Label	The shape of the label is cre	ated using a sketc	that is projected onto
Shape	the face of the bottle. The cu	rve that is genera	ated will be used as the
	Sweep Path of another swe		etch is already built and
Library Foaturos	has been stored as a library		the Decign Librowy (cas
Library Features	Library Features are generation	any applied using	the Design Library (see
	the Essentials: Parts and As	semblies manual)	
	the <i>Essentials: Parts and As</i> and dropped from the File E	,	but can also be dragged
File Explorer	and dropped from the File E The File Explorer is used to	xplorer or Windo) but can also be dragged ows Explorer. d folders for SolidWorks
File Explorer	and dropped from the File E	xplorer or Windo) but can also be dragged ows Explorer. d folders for SolidWorks
	and dropped from the File E The File Explorer is used to file types. The files can be d	xplorer or Windo	but can also be dragged ows Explorer. d folders for SolidWorks bed into SolidWorks.
	and dropped from the File E The File Explorer is used to	xplorer or Windo) but can also be dragged ows Explorer. d folders for SolidWorks
	and dropped from the File E The File Explorer is used to file types. The files can be d File Explorer. Click the File Explorer tab of the Task Pane.	xplorer or Windo	but can also be dragged ows Explorer. d folders for SolidWorks bed into SolidWorks.
	 and dropped from the File E The File Explorer is used to file types. The files can be d File Explorer. Click the File Explorer tab of the Task Pane. Double-click the folders 	xplorer or Windo	b but can also be dragged ows Explorer. d folders for SolidWorks bed into SolidWorks.
	and dropped from the File E The File Explorer is used to file types. The files can be d File Explorer. Click the File Explorer tab of the Task Pane.	xplorer or Windo search drives and ragged and dropp	b but can also be dragged ows Explorer. d folders for SolidWorks bed into SolidWorks.
	and dropped from the File E The File Explorer is used to file types. The files can be d File Explorer. Click the File Explorer tab of the Task Pane. Double-click the folders Lesson 2 and Case	xplorer or Windo search drives and ragged and dropp	but can also be dragged ows Explorer. d folders for SolidWorks bed into SolidWorks.
	and dropped from the File E The File Explorer is used to file types. The files can be d File Explorer. Click the File Explorer tab of the Task Pane. Double-click the folders Lesson 2 and Case Study to find the library	xplorer or Windo search drives and ragged and dropp	b but can also be dragged ows Explorer. d folders for SolidWorks bed into SolidWorks.
	and dropped from the File E The File Explorer is used to file types. The files can be d File Explorer. Click the File Explorer tab of the Task Pane. Double-click the folders Lesson 2 and Case Study to find the library	xplorer or Windo search drives and ragged and dropp	b but can also be dragged ows Explorer. d folders for SolidWorks bed into SolidWorks.
	and dropped from the File E The File Explorer is used to file types. The files can be d File Explorer. Click the File Explorer tab of the Task Pane. Double-click the folders Lesson 2 and Case Study to find the library	xplorer or Windo search drives and ragged and dropp	but can also be dragged ows Explorer. d folders for SolidWorks bed into SolidWorks.



Lesson 2 Sweeps

Projecting a Sketch onto a Surface

Introducing: Insert Projected Curve

Where to Find It

In the next part of this example, we will create a projected curve to use as the sweep path for the label outline on the bottle. We will do this by projecting a 2D sketch onto the curved surface of the bottle. The sketch was created using a **Library Feature**.

Projected Curve projects a sketch onto a face or faces of the model. When these faces are curved, the result is a 3-dimensional curve. This command can also merge two orthogonal sketches into one 3D curve.

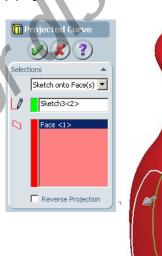
- Click **Project Curve ()** on the Curves toolbar.
- Or, click Insert, Curve, Projected.

19 Projected Curve dialog and preview. Click Project Curve , or click Insert, Curve, Projected. Select the Sketch onto Face(s) option from the list.

20 Selections.

Click in the **Sketch to Project** list and select the sketch. Click in the **Projection Faces** list and select the model face.

By default, the system projects the sketch normal to the sketch plane (along the positive Z axis). If you want to project the curve onto the back of the bottle, click **Reverse Projection**. Click **OK**.



Ø.125

21 Projected curve.

The system projects the sketch onto the front surface of the bottle. This curve will be used as the sweep path to create a boss to outline the area the label area on the bottle.

22 Sketch the profile.

Change to a Right view and select the Right reference plane. Open a sketch and draw a circle in any convenient location.

23 Pierce relation.

Add a **Pierce** relation between the center of the circle and the projected curve to define its location. Dimension the circle to **0.125**" diameter.

The projected curve pierces the sketch plane in two places: at the top and the bottom. The system chooses the pierce point closest to where you select the curve. If you want the circle located at the top,

select the projected curve near the top. It's that simple.

+

24 Sweep the boss for the label outline. Exit the sketch.

Click **Sweep Boss/Base** G. Select the circle as the **Profile** and the projected curve as the **Path**.

Click OK.

Notice the system has no difficulty sweeping a feature with the profile located at the middle of a closed path.

25 Add the neck

Select the top face of the bottle and open a sketch. Use **Convert Entities** to copy this edge into the active sketch. Extrude the sketch upward a distance of **0.625**".

Variable Radius Filleting

A variable radius fillet runs around the bottom of the bottle. Variable radius fillets are defined by specifying a radius value for each vertex along the filleted edges and optionally, at additional control points along the edges. Variable radius control points operate as follows:

■ The system defaults to three control points, located at equidistant increments of 25%, 50%, and 75% along the edge between the vertices. You can increase or decrease the number of control points.

- You can change the position of any control point by changing the percentage assigned to that control point. You can also drag any control point, and its assigned percentage will update accordingly.
- Although there is a visual display of the control points, they are only active if you select them and assign a radius value.
- Inactive control points are red. Active control points are black, and have a callout attached to them indicating the assigned radius and percentage values.

In this case there only a single vertex on the bottom edge of the bottle. Therefore, we will use control points.

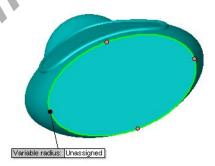
26 Fillet the bottom.

Click Fillet 🙆 on the Features toolbar. For Fillet Type, choose Variable radius.

27 Select the edge.

Select the bottom edge of the bottle. A callout appears at the vertex, and three control points appear along the edge.

For variable radius filleting, you must select an edge. You cannot select a face.



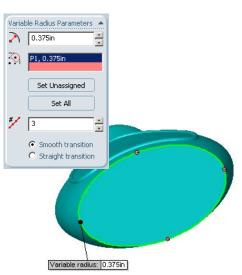
28 Assign radius value to the vertex.

Click the callout and enter a radius value of **0.375**".

The assigned radius also appears in the vertex list in the PropertyManager.

The buttons Set Unassigned

and **Set All** are used to assign one radius value to many vertices (not control points) at once. If most, but not all, vertices have the same radius, it is faster to assign the same value



to all of them, and then change only those that require a different value.

Note



Variable radius: 0.375in

R: 0.375in P: 50.00%

29 Radius values.

Click the control points and use the callouts to set the radius **R** to **0.25**" and **0.375**" as shown. Leave the positions **P** at their default values of **25%**, **50%**, and **75%** as shown in the illustration at the right.

Click **OK** to create the fillet.

30 Result.

The result of the variable radius fillet is shown at the right. The fillet forms a closed loop varying smoothly from 0.375" to 0.25" to 0.375" to 0.25" and back to 0.375" at the start.

Another Approach to Filleting	This portion of the example was based on the assumption that the design intent called for exact radius values at specific locations around the base of the bottle. Let's consider a different approach based on a different design requirement.
	Look at the bottle from the front. The edge of the fillet, also called the rail, is not straight across the front of the bottle. Let's examine how we would fillet the edge if the design requirement specified this edge must be straight and located 0.375" from the bottom face. In other words, rather than have the fillet define the rails, we will define where the rails should be, and let the system compute the fillet radius.
Adding a Split Line	A split line is used to divide model faces into two. Split lines are created like any other sketched feature. They can be one or more connected sketch entities. They must be oriented so that they will pass through model faces when projected normal to the sketch plane.
Introducing: Split Lines	Insert, Curve, Split Lines uses one or more curves to split one model face into two. The curves are sketched on a plane and projected onto the faces to be split.
Where to Find It	 Click Insert, Curve, Split Line. Or on the Curves toolbar, click Split Line 2.

31 Delete the fillet.

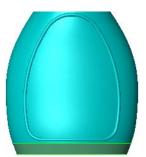
Right-click the variable radius fillet, and select **Delete Feature**.

Lesson 2 Sweeps

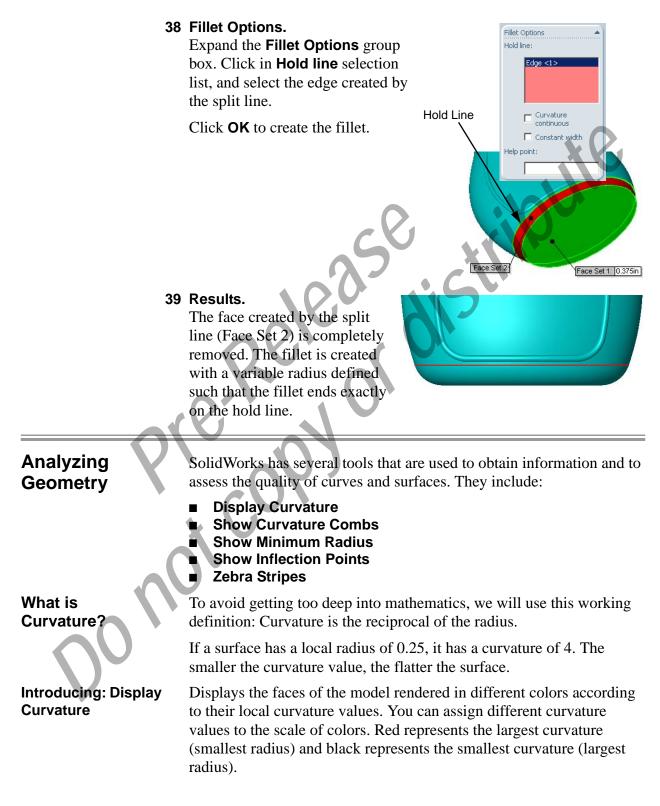
32 Sketch the split line. Select the Front reference plane, and open a sketch. Sketch a horizontal line making its ends coincident to the silhouette edges of the bottle. Dimension it as shown in the illustration. .375 -33 Projection split line. Click Split Line 2, or click Insert, Curves, Split Line. Since we are still active in the sketch, the **Projection** option is automatically chosen. This C Silhouette option projects the curve through the model onto the Projection C Intersection selected faces. 34 Select faces. Selections Click in the Faces to Split list to 🖉 📕 Sketch6 activate it, and select the face that forms Face <1 the main body of the bottle. Make sure the **Single direction** check box is cleared. Since the sketch is on the 🔲 Single direction Front plane, it is "inside" the bottle. 🔲 Reverse direction The sketch must be projected in both directions to completely split the face. Click **OK** to complete the command. .375

35 Results.

The horizontal sketch line breaks the single face into two faces.



Lesson 2 Sweeps	SolidWorks 2000	6 Training Manual
Face Fillets	A face fillet differs from an edge fillet in that instead of edge, you select two sets of faces. The advanced option use geometry to define the radius of the fillet instead of numeric radius value. This is very powerful.	ons enable you to
Introducing: Face Fillet	The Fillet command has an additional group box, Fillet where a Hold Line can be assigned to define the fillet' rail. Defining the rail of the fillet defines the fillet's ra example, the edge created by the split line will be used	s tangent edge or dius. In this
Where to Find It	■ Face Fillet is located on the Fillet PropertyManag	er.
36	Insert Fillet. Click Fillet ?. In the Fillet Type group box, choose the Face Fillet option.	Fillet
Note	Since the Hold line will define the radius, you do not need to enter a radius value. Also, when you expand the Fillet Options group box and select the hold lines, the radius field disappears.	Fillet Type C Constant radius Variable radius Face fillet Full round fillet Items To Fillet Image: To Fillet Image: To Fillet Image: To Fillet Image: Tangent propagation Image: Tangent propagation Image: Tangent proview Image: Tangent proview
	Verify that the Face Set 1 selection list is active and select the bottom face of the bottle. Activate the selection list for Face Set 2 and select the face created by the split line.	Face Set 1: [0.375in]



Where to Find It	 Click Curvature on the View toolbar. Or, click View, Display, Curvature. You can display the curvature for selected faces by right-clicking the face, and selecting Curvature.
Тір	Displaying the curvature can be system resource intensive. In many cases you can improve performance by displaying the curvature only on the face or faces that you want to evaluate.
	Display Curvature. Click View, Display, Curvature. The part is rendered in colors according to the curvature of the faces. As you move the cursor over a face, a print out appears giving both the curvature and radius of curvature values. Look at the fillet. Notice the dramatic change
42	 Notice the dramatic change in color from the body of the bottle to the fillet around the bottom. This indicates that although the fillet is tangent to the body, it is not curvature continiuous. This means the faces do not have the same curvature at the edge where they meet. Turn off curvature display. Click View, Display, Curvature to turn off the curvature display.
Show Curvature Combs	Provides visual representation of the slope and curvature of most sketch entities. You can use Show Curvature Combs to evaluate splines before they are used to sweep or loft solid features. You can also indirectly evaluate curved faces by generating intersection curves and then evaluating the curves.
Introducing: Show Curvature Combs	Show Curvature Combs gives a graphic representation of the curvature in the form of a series of lines called a <i>comb</i> . The length of the lines represents the curvature. The longer the line, the greater the curvature (and smaller the radius). When the comb crosses the curve, it indicates an inflection point. An inflection point is where the curve changes direction. This only applies to splines.

	You can use Show Curvature Combs to learn other things about how curves are connected. Look at the illustration at the right. The two sketch entities are a circular arc and a quarter of an ellipse. The two curves are tangent but not matched in curvature. This is indicated by the fact that the curvature lines are the common endpoint are:
	 Collinear (indicates tangency). Not the same length (different curvature values).
	In the illustration at the right, the two entities are <i>not</i> tangent as indicated by the fact that the curvature lines at the common endpoint are <i>not</i> collinear.
	The curvature comb remains visible when you close the sketch (unless the sketch has been made into a feature). To remove the display, right-click the sketch entity, and select Show Curvature Combs again from the shortcut menu to remove the check mark.
Where to Find It	 Click Show Curvature Combs A on the Spline Tools toolbar. Or, right-click the sketch entity, and select Show Curvature Combs.
Intersection Curves	Show Curvature Combs only works on sketch entities. In situations where you do not have a sketch entity, you will have to apply other techniques. For example, to evaluate a face or surface, one technique is to generate an intersection curve.
Introducing: Intersection Curve	Intersection Curve opens a sketch and creates a sketched curve at the following kinds of intersections:
00,	 A plane and a surface or a model face. Two surfaces. A surface and a model face. A plane and the entire part. A surface and the entire part.
Where to Find It	 Click Intersection Curve on the Sketch toolbar. Or, click Tools, Sketch Tools, Intersection Curve.

43 Intersection curve.

Select the Front Plane reference plane and open a sketch.

Click **Intersection Curve** B on the Sketch toolbar.

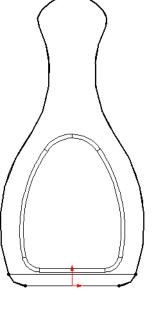
Select the face of the fillet and the main body of the bottle.

44 Results.

The system generates intersection curves between the sketch pane and the selected faces. Two sets of intersection curves are created because the reference plane intersects the faces in two locations. Only one set is needed for this example.

45 Turn off the intersection curve tool.

Click Intersection Curve \bigotimes again to turn off the tool.



46	Show Curvature Combs. Right-click one set of the intersection curves and select Show Curvature Combs.
	Note the following:
	 The fillet has a circular cross section as indicated by the curvature comb. The fillet and the side of the bottle are matched in tangency. The fillet and the side of the bottle are <i>not</i> matched in curvature as indicated by the different lengths of the curvature combs.
Color 47	The color of the curvature comb is controlled by Temporary Graphics , Shaded which is listed under Tools , Options , System Properties , Color . Depending on the color of the viewport background, you may want to change the temporary graphics color for maximum visibility. Modify Curvature Scale . Right-click the intersection curve and choose Modify Curvature Scale . Slide the bar right (decrease) or left (increase) to change the scale of the curvature combs.
Show Minimum Radius	Show Minimum Radius (of curvature) can be used to graphically display the position and value of the minimum radius of curvature on the curve. This is important information for shelling and offset geometry.
Where to Find It	 Click Show Minimum Radius on the Spline Tools toolbar. Or, right-click the sketch entity, and select Show Minimum Radius.
Show Inflection Points	Inflection Points are those points on a curve where the curvature changes direction, shown in the curvature comb display as a crossover. These points can be shown on the curve.

Where to Find It

- Click Show Inflection Points 📉 on the Spline Tools toolbar.
- Or, right-click the sketch entity, and select **Show Inflection Points**.

48 Minimum Radius. Right-click the curve and select

Show Minimum Radius. A graphic circle, tangent to the curve, appears on the screen. A *radius* value is attached to the circle.

49 Inflection Points.

Right-click again turn off Show Curvature Combs.

Turn on the Show Inflection Points option.

A small double facing arrow symbol appears at each inflection point in the curve.

50 Turn off the displays.

Right-click the intersection curves, and select Show Inflection Points and Show Minimum Radius.

51 Exit the sketch.

52 Rollback.

Right-click the sketch, and select **Rollback**.

355

Zebra Stripes	Zebra Stripes simulate the reflection of long strips of light on a very shiny surface. Using zebra stripes you can see wrinkles or defects in a surface that may be hard to see with a standard shaded display. Also, you can verify that two adjacent faces are in contact, are tangent, or have continuous curvature.	
Introducing: Zebra Stripes	Properly interpreting the zebra stripe di requires some explanation. To illustrate look at some examples using a box with	e, we will
	The first point to consider is the pattern stripes. By default, the part appears to be large sphere that is covered on the inside of light. The zebra stripes are always cu on flat faces) and display singularities.	be inside a le with strips
What is a Singularity?	A singularity is where the zebra stripes appear to converge to a point.	Singularity
Boundary Conditions	The next point to consider is how the zebra stripes are displayed where they cross the boundaries of faces. Evaluating the zebra stripe display will give you information about how the faces within a part are blended one into the other.	Contact Tangent
	There are three boundary conditions:	
00	 Contact – the stripes do not match at the boundary. Tangent – the stripes match, but there is an abrupt change in direction or a sharp corner. Curvature continuous – the stripes of boundary. Curvature continuity is a 	-
Where to Find It	 Click Zebra Stripes S on the View Or, click View, Display, Zebra Stri 	w toolbar.

53	Zebra stripes. Click View, Display, Zebra Stripes.
	Rotate the view and watch how the pattern of stripes changes. Pay particular attention to how the stripes blend from the face of the bottle to the fillet. The fillet is matched in tangency, but not curvature.
Тір	Save this view display state so you can return to it later.
Curvature Continuous Fillets	The Curvature continuous option for face fillets can create a smoother transition between adjacent surfaces. Only face fillets can be curvature continuous. There are two ways to specify the radius of a curvature continuous, face fillet: 1. Specify a Radius value.
Where to Find It	 2. Use the Hold line option. This requires <i>two</i> hold lines, one for each set of faces. On the Fillet PropertyManager, select Face fillet, expand the Fillet Options group box, and click Curvature continuous.
	Turn off zebra stripes.
C	Rollback. Right-click the fillet, and select Rollback. Second split line. Open a sketch on the bottom face and create an offset of 0.375". Use this sketch to split the bottom face.
Note	This will cause an error in the next step because the split line eliminates one of the faces that was selected for the face fillet.

57 Roll forward and Edit Feature.

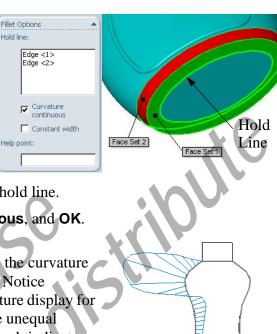
One of the face set lists will be empty. Click in that list, and select the face created by the split line.

Click in the **Hold line** list, and select the edge of the face for the second hold line.

Click Curvature continuous, and OK.

58 Inspect the curvature.

Roll forward and examine the curvature of the intersection curves. Notice particularly how the curvature display for the fillet has changed. The unequal lengths of the curvature comb indicate that the fillet is not circular in cross section. This is understandable. Curvature continuous fillets are not circular. Also, the last comb element on the body and the first element on the fillet are the same length. This indicates that the fillet is curvature continuous with the body of the bottle.





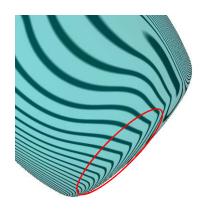
59 Delete the sketch.

Delete the sketch which contains the intersection curves. We do not need it any more.

60 Zebra stripes.

Click **View, Display, Zebra Stripes**. Examine how the stripes blend from the body of the bottle to the fillet.

61 Turn off zebra stripes display.



Filleting the Label Outline	The next step is to creat the inside and outside e outline, shown here in	edges of the label	
Selecting Edges	 There are a number of Select individual e selecting one edge 	cting a face will fillet all	edges. You can: gation is enabled, hat form a tangent chain.
Select Face	Select Edge	Select Loop	Select Loop Click the handle to select the edges of the adjacent face.

What is a Loop?

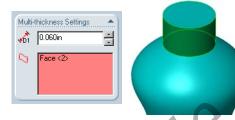
A loop is a set of connected edges in a face. In a solid, an edge is always the boundary between two faces. Therefore, when you use loop selection on an edge, there are always two possible results. A handle points to the face whose edges are being selected. Clicking the handle selects the edges of the adjacent face.

Introducing: Select Loop	Select Loop can be used to select multiple, connected edges that constitute one loop of a face.	
Where to Find It	■ Right-click the edge, and select Select Loop .	
62	 Fillet the label outline. Run a 0.060" radius fillet around the inside <i>and</i> outside edges of the swept label outline. This fillet, shown here in red, has to be added <i>before</i> the bottle is shelled. Experiment with different ways of selecting the edges to be filleted: Selecting tangent edges Selecting a face Selecting a loop 	
Multi-thickness Shell	The Shell Feature command gives you the option of creating a multi- thickness shell, in which some walls are thicker (or thinner) than others. You should decide what thickness represents the usual case, which is applied to most faces. Then, you should determine what thickness represents the exceptions, applied to fewer faces. In the case of the bottle, all faces are 0.020" thick <i>except</i> the neck, which is 0.060".	
Shell the Bottle	Create a multi-thickness shell, removing the top of the bottle neck. Use a wall thickness of 0.060 " for the neck and 0.020 " for all the other faces.	
63	Shell command. Click Shell 🖻 on the Features toolbar, or click Insert, Features, Shell.	
	Set the Thickness to 0.020 " as the default.	
	For the Faces To Remove , select the top face of the bottle neck.	
64	Multiple thickness. Expand the Multi-thickness Settings section. Face selections here	

will not be the default thickness.

65 Select thicker faces.

Click in the **Multi-thickness Faces** field and select the outside face of the bottle neck. Set the thickness to **0.060**".



Click **OK** to create the shell.

66 Results shown in section view.

The illustration at the right shows a section view, viewed from the back.

67 Save your work.

We have invested a lot of time into this case study Now would be a good time to save the file.

Performance Considerations

Performance Settings

When working on a part like this one, performance tends to slow as the geometry gets more complex. Sweeps, lofts, variable radius fillets, and multi-thickness shells in particular have an impact on system resources and performance. There are, however, some steps you can take to minimize this impact and optimize system performance.

The **Performance** tab for **Tools**, **Options**, **System Options** contains settings which affect all documents.

Update mass properties while saving document Use shaded preview Use Software OpenGL Go To Image Quality

Turning off shaded/dynamic

previewing and limiting updates to affected faces can speed up the process.

Image Quality settings for **Shaded** and **Wireframe** also have an impact on system performance. Use the lowest possible settings that still give acceptable image quality.

Shaded and draft quality HLR/HLV resolution Low High (slower) Deviation: 0.02628216in Optimize edge length (higher quality, but slower) Apply to all referenced part documents Save tessellation with part document	
Wireframe and high quality HLR/HLV resolution	

Suppressing Features	Suppressing a feature causes the system to ignore it during any calculations. Not only is it removed from the graphic display, the system treats suppressed features as if they aren't even there. This will significantly improve system response and performance when working with complex parts.		
Parent/Child Relationships	Parent/child relationships affect suppressing features. If you suppress a feature, its children will automatically be suppressed also. When you unsuppress a feature (turn it back on again) you have the option of leaving its children suppressed or unsuppressing them as well.		
	The second implication of parent/child relation features is that you cannot access or reference suppressed feature. Therefore, you need to giv modeling technique when you suppress somet feature if you will need to reference its geomet	any of the geometry of a e careful consideration to thing. Don't suppress a	
Accessing the Suppress Command	 There are several ways to access the Suppress command: On the Features toolbar click Suppress . On the pull-down menu click Edit, Suppress. On the right-mouse menu click Feature Properties. On the right-mouse menu click Suppress. 		
Interrupt Regeneration			
	When you interrupt the regeneration of a part, regeneration of the current feature and then pla that feature.	•	
68	Suppress features. In the FeatureManager design tree, select the features for the label outline (Sweep2), the split line features (Split Line1 and Split Line2), the face blend fillet (Fillet1), the fillet around the label outline (Fillet2) and the multi-thickness shell (Shell1). Click Suppress is on the Features toolbar, or click Edit, Suppress. The features are removed from the graphics window and grayed out in the FeatureManager tree.	♥ bottle ▲ Annotations ● ♦ Design Binder ● ▲ Material <not specified=""> ● ▲ Lighting ● ● Solid Bodies(1) ● ● Solid Bodies(1) ● ● Front Plane ● ● Plane ● ● Origin ● ● Sweep1 ● ● Extrude1 ● ● Split Line1 ● ● Split Line2 ● ● Fillet1 ● ● Fillet1</not>	

Modeling Threads	Models can contain two types of threads: standard or cosmetic threads, and nonstandard threads. Standard threads are <i>not</i> modeled in the part. Instead, they are represented in the model and on the drawing using thread symbols, drawing annotations, and notes.		
	Nonstandard threads <i>should</i> be modeled. To on the neck of this bottle, cannot simply be drawing. Model geometry is needed becar such as NC machining, rapid prototyping	be specified by a note on a use downstream applications	
Creating a Helix	A thread is modeled by sweeping a profile along a helical path. The helix can also be used to sweep springs and worm gears.		
	The major steps in modeling threads are:		
•	Create the helix. The helix is based on a sketched circle tie	ed to the diameter of the neck.	
•	Create the sketch for the cross section The sketch is oriented with respect to the		
•	Sweep the sketch along the path (helix feature. In this example, the threads are a swept b		
Introducing: Helix and Spiral	Insert, Curve, Helix/Spiral creates a helic and definition values such as pitch and nu curve can then be used as a sweep path.		
Where to Find It	 Click Helix and Spiral S on the Cur Or, click Insert, Curve, Helix/Spiral. 		
Procedure	In the remainder of this example, we will build the threads on the neck of the		
00.	bottle as shown at the right.		
69	Offset plane. Create a reference plane offset 0.10 " <i>below</i> the top of the bottle neck. This is where the threads will start.		
		Plane1	

Plane

Pitch and Revolution 💌

Reverse direction

•

÷

÷

😫 Helix/Spiral

Defined By:

Parameters

Pitch:

0.150in

Revolutions: 1.5

Start angle

Clockwise
 Counterclockwise

Taper Helix
O.00deg

Taper outward

70 Insert sketch.

With this plane selected, open a new sketch.

71 Copy the edge.

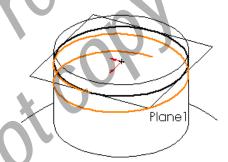
Copy the edge of the bottle neck into the active sketch using **Convert Entities D**. This circle will determine the diameter of the helix.

72 Create the helix.

Click Helix and Spiral . The Helix Curve dialog is used to specify the definition of the helix. The threads have a **Pitch** of **0.15**" for **1.5 Revolutions**. The threads are **Clockwise** and go down the neck from a **Starting Angle** of **0**°.

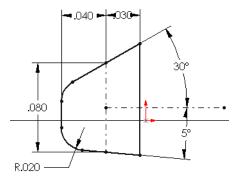
As you change the parameters of the helix, the preview graphics update to show the result.

Click **OK** to create the helix.



73 Insert a sketch.

Using another library feature, insert the sketch used for the thread profile. Insert the library feature thread.sldlfp onto the Right reference plane.



.030

R

.040

.080

R.020

Profile(Sketch11)

74 Relations.

Edit the sketch of the library feature. Create a relation of **Collinear** between the horizontal centerline of the sketch and the plane Plane1.

Use a silhouette edge to add a **Collinear** relation between the vertical centerline and the outer edge of the model. The sketch is now fully defined. Exit the sketch.

75 Sweep the threads.

Click **Sweep Boss/Base** G. Select the sketch as the sweep section, and the helix as the sweep path.

Click OK.

If you are wondering what the

option **Align with End Faces** is used for, we will cover a simple example explaining its purpose after we finish with the bottle. See *Align with End Faces* on page 104.

76 Results.

The results of sweeping the thread are shown at the right.



Add the finishing details.

An easy way to round off and finish the ends of the thread is to create a revolved feature. Do this for both ends of the thread.

An easy way to create the centerline that is needed for the revolved feature is to use **Convert Entities** to copy the vertical edge where the thread meets the body of the neck. Then change the line's properties to **Construction Line** and you have your centerline.



Note

Tip

78 The finished bottle.

The bottle in this illustration has an added lip around the base of the neck. This is a simple extruded boss. Many bottles have this lip to provide a secure grip for those shrink-wrapped, tamper-evident seals that are so common.

Using ⁻	Twist
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The **Twist Along Path** option can be used with **Sweep** to twist the **Profile** around the **Path** and move along it.

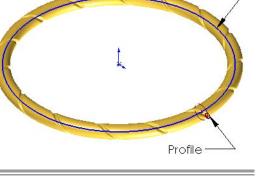
The twist can be defined by a value of **Degrees**, **Radians** or **Turns** along the entire length of the path.

Open part.

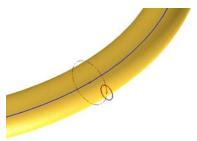
1

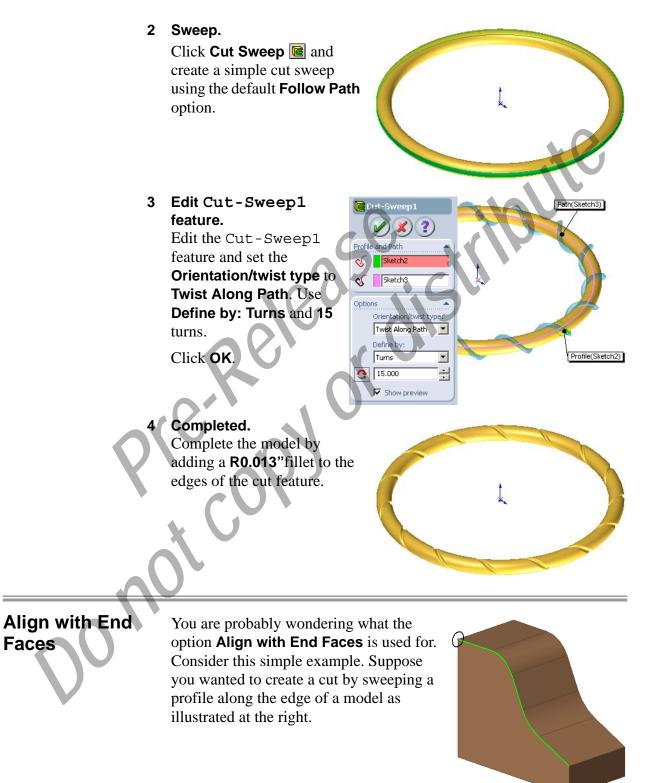
Open the part Twisted Ring. It contains two sketches:

- Sketch2 is the **Profile**
- Sketch3 is the **Path**



Path





Lesson 2 Sweeps

If you use **Align with End Faces**, the cut continues all the way through to the end face of the model. This is similar to the **Through All** end condition used in extruded features. This is usually desirable and is why this option is selected by default – when you are sweeping a cut.

If you *do not* use **Align with End Faces**, the cut terminates when the profile reaches the end of the path, leaving a small lip of uncut material.

The reason we did not use Align with End Faces when sweeping the threads is because there were no end faces for the boss to align with. Using it in that case could have forced the system to give an incorrect result. Fortunately, Align with End Faces is deselected by default when sweeping a boss.

Sweeping Along Model Edges

Propagate Along Tangent Edges



Aren't Tangent?

There is something else this example shows: model edges are valid entities for a sweep path. They can be selected directly, without copying them into a sketch.

When you select a model edge as a sweep path, an additional option becomes available in the **Sweep** dialog. This option is **Tangent propagation** and it serves the same function as the similar option in filleting. If you select a single segment of the edge, this option causes the sweep to continue along the adjacent, tangent edges.

The sweep command only allows you to select a single entity for the path. Therefore, you *cannot* use the right-mouse menu option **Select Tangency**.

Consider a situation where you want to run a swept feature around a number of edges, not all of which are tangent. The **Sweep Path** selection list only accepts one selection. There is no way to select multiple edges. And since some of the edges are not tangent, they won't propagate.

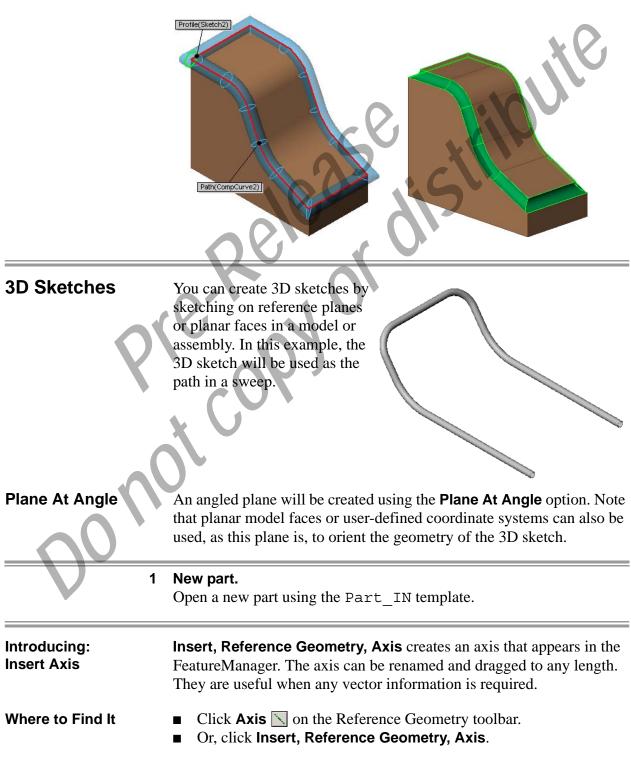


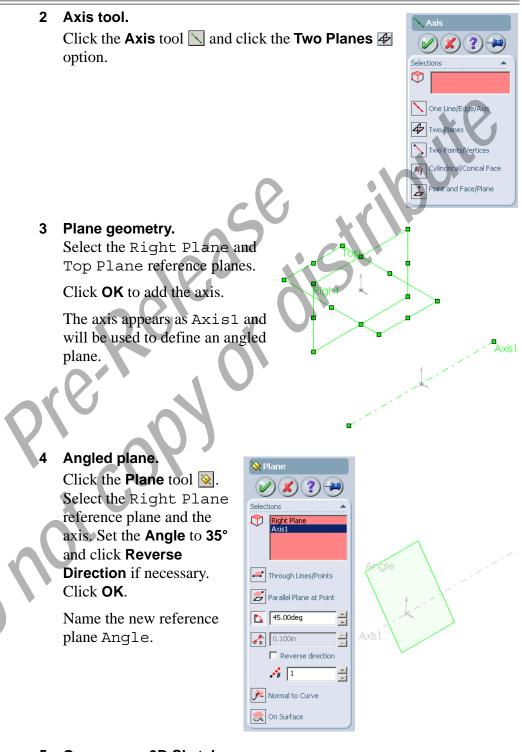
Introducing: Composite Curve	A Composite Curve enables you to combine reference curves, sketch geometry, and model edges into a single curve. This curve can then be used as a guide or path when sweeping or lofting.
Where to Find It	 On the Insert menu, click Curve, Composite. Or, click Composite Curve on the Curves toolbar.
1	Composite Curve dialog. Click Composite Curve in on the Curves toolbar.
Introducing: Select Tangency	Select Tangency is used to select a tangent-continuous chain of edges.
Where to Find It	 Right-click an edge and select Select Tangency from the shortcut menu.
2	Select the edges. Right-click one of the side edges, and choose Select Tangency. All the tangent edges are chosen.
3	Select remaining edges. Do the same for the other side and add the single edges.
4	Create curve. Click OK to create the composite curve. The curve is listed in the Feature Manager design tree with its own unique icon $- \mathcal{F}_1$ compcurve1. You can edit the definition of the curve to add or remove edges.

5 Sweep the cut.

Click **Swept Cut l** or click **Insert, Cut, Sweep**. Select the circle as the **Profile**. Select the composite curve for the **Path**.







5 Open a new 3D Sketch.

Click the **3D Sketch** tool **2** to start a new sketch. Change to the Isometric view. Click **View**, **Axes** to see the axis.

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Axts

6 Sketching a line.

Click the **Line** tool and start sketching at the Origin of the sketch. Drag the line using the **Horizontal** marker — to keep it on the X axis of the default **XY** plane. Make the line about **50**" long.

7 Switch sketch planes.

Deselect the Line tool. Press the **Ctrl** key and click the plane named Angle in the FeatureManager design tree.

When you start sketching the next line, the XY plane will be aligned with the reference plane named Angle.

8 Continue sketching.

Sketch the next line from the endpoint at the Origin and move along the axis of the selected plane. Make the line about **20**" long.

Depending on how the plane named Angle was defined, you will be sketching along either the X or the Y axis. In the illustration at the right, the line is sketched along the horizontal X axis.

9 Continue to sketch in the plane. Continue to sketch the lines on the reference plane named Angle. The horizontal line

should be about 25" long.

Stop the last line on the axis. This adds a **Coincident** relation between the end of the line and the axis.

10 Switch sketch planes. Deselect the Line tool. Hold down **Ctrl** and select the Top plane.

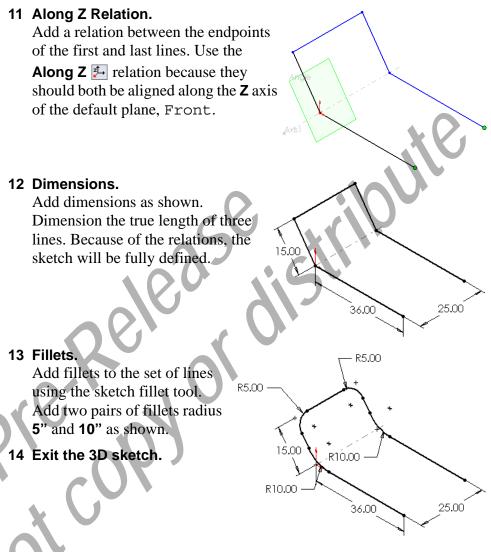
> Click the Line tool again and sketch along the X axis of Top, stopping near the end of the first line.

To switch between standard planes (Top, Front and Right) you can also press the **Tab** key.

Note

37.449

22.073

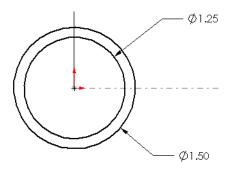


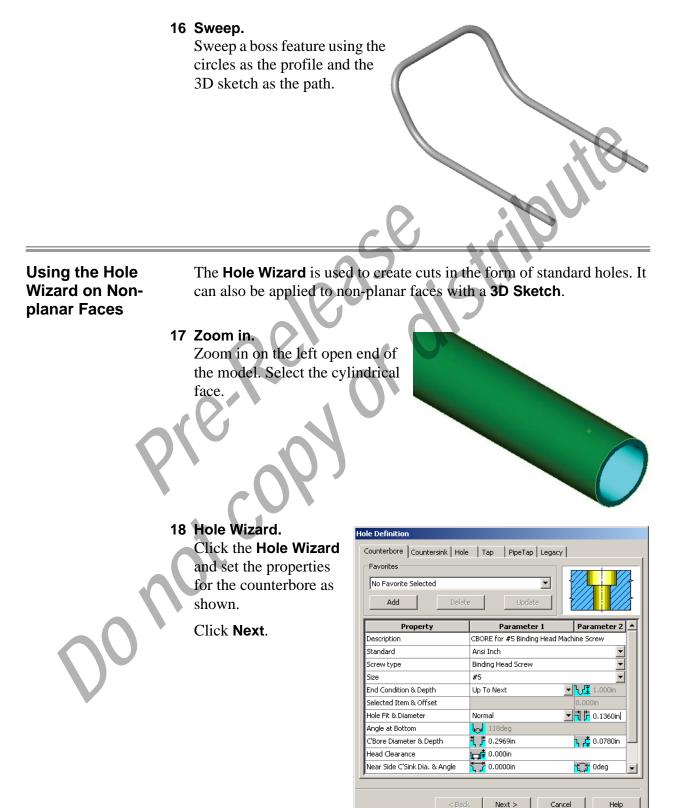
Multiple Contours in a Sweep

Sweep can use a multiple contour sketch as the **Profile**. The rules are similar to those used for an extrusion.

15 Profile.

Create a plane at the end of the sketch line and create two circles to represent the ID and OD of the tube.





19	Hole center. A point is located on the face of the model, Coincident to it. The sketch is a 3D sketch.
20	Location. Locate the point Coincident to the Top reference plane and 1" from the end face.
Note	In a 3D sketch, you can dimension directly to faces and edges of the model. To create the dimension, dimension between the point and the flat, end face of the model. Click Finish .
21	Save and close the file.
00	

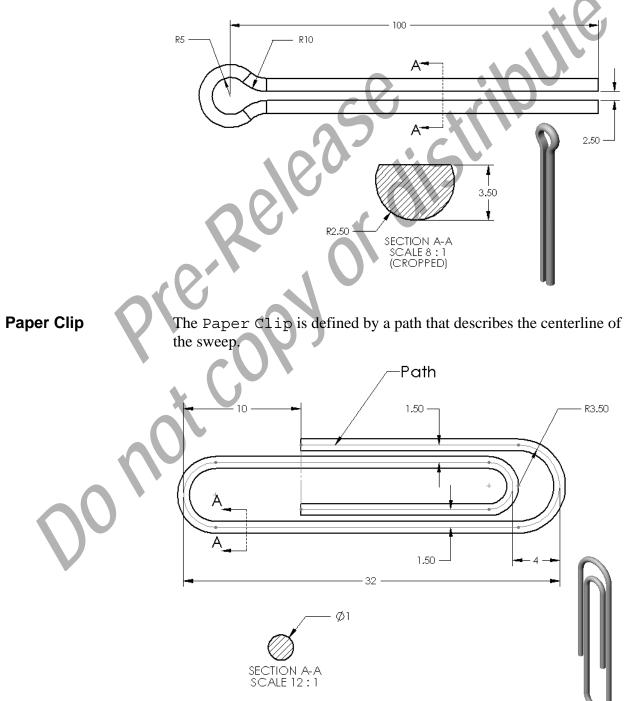
Exercise 9: Sweeps without Guides

Create these three parts using swept features. These require only a path and a section, no guide curves.

Units: millimeters

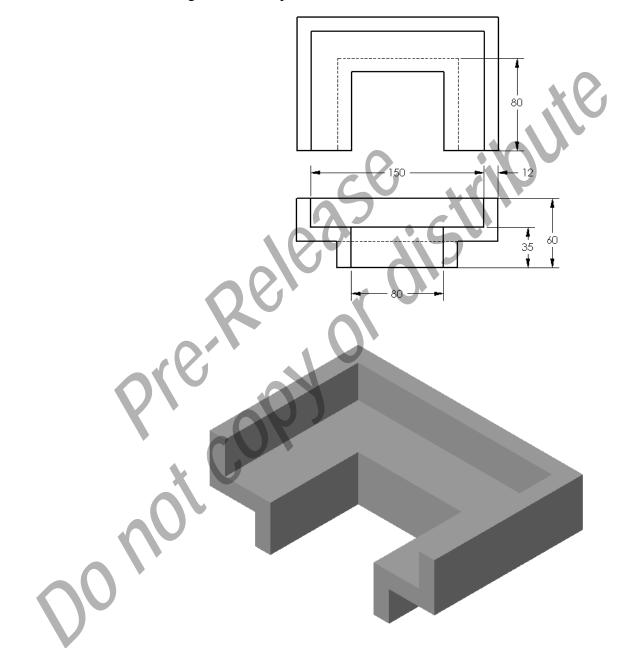
Cotter Pin

The Cotter Pin uses a path that describes the inner edge of the sweep.



Thanks to Paul Gimbel, TriMech Solutions, LLC for submitting these examples.

Mitered Sweep The Mitered Sweep is defined by a path that describes the outer edge of the sweep.



Exercise 10: Attachment

Create this part using the step by step instructions provided. Use relations or link values where applicable to maintain the design intent.

This lab uses the following skills:

- Sketching
- Planes
- Extruding
- Sweeping
- Multi-thickness Shelling
- Variable-radius Fillet

Design Intent

The design intent for this part is as follows:.

- 1. Part is symmetrical.
- 2. Wall thickness is uniform.

Procedure

Note

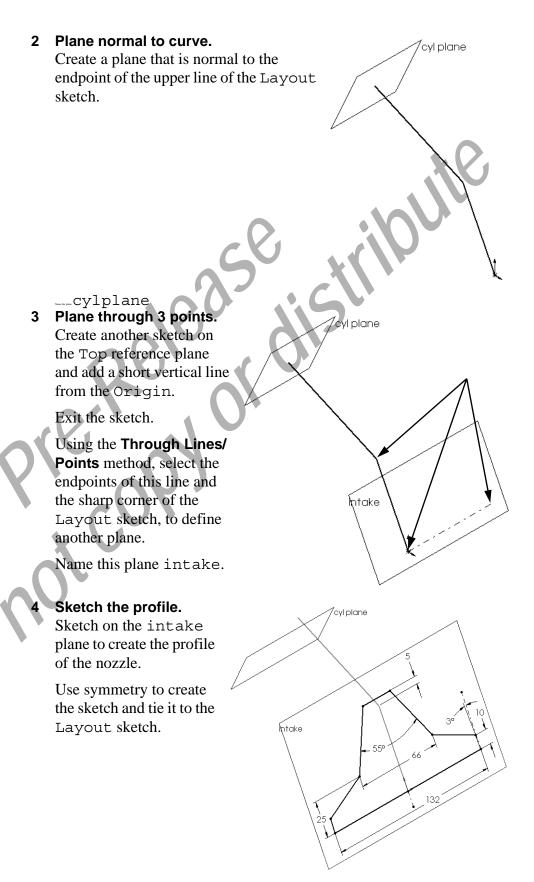
Open a new part using the Part_MM template and name it Attachment.

Layout sketch.

Sketch a layout of the part on the Front reference plane. The sketch sets the locations and dimensions for the two main features.

The **26°** angle is dimensioned to the Right reference plane.

Name the sketch Layout.



5 Axis.

Create an axis defined by the intersection of the Front and Top reference planes.

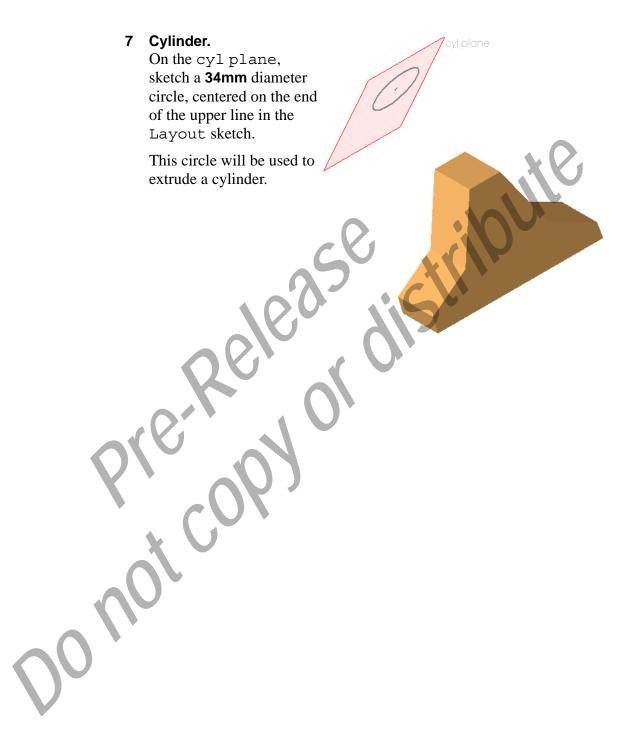
This will be the vector for the extrude direction.

6 Extrude.

Extrude the profile sketch using the **Blind** end condition. Select the axis for the **Direction of Extrusion**. Set the **Depth** to **28mm**.

rent

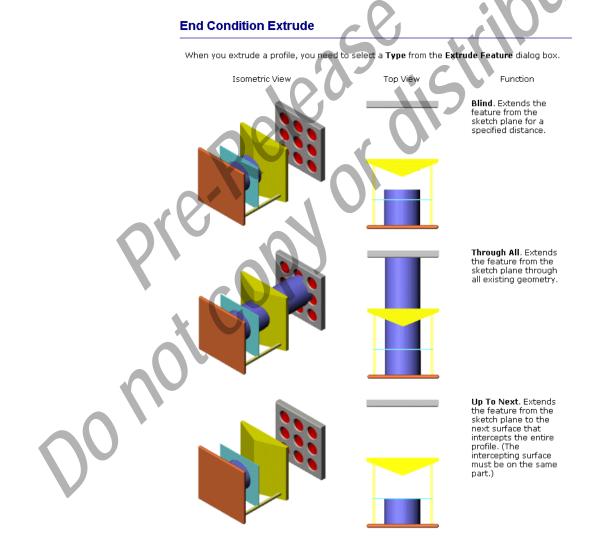
Ъ



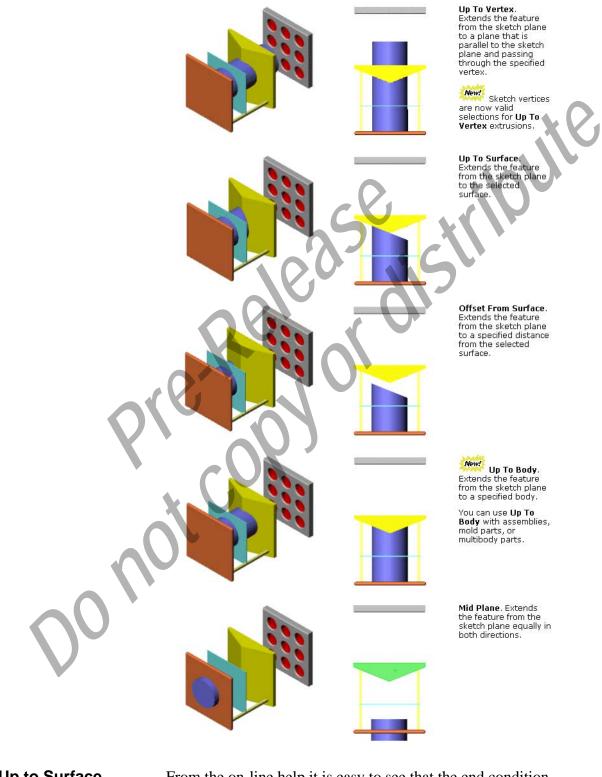
End Condition: Up to Surface

Ideally, the end condition of the cylinder should be such that it stops exactly flush with the front face of the first feature. The end condition most people think of in this type of situation is **Up to Next**. However, that will not work in this case.

On-line Help On-line help is a vital resource for learning more about the SolidWorks software. Refer to it whenever you need to find the answer to a particular question. In this case, use the on-line help to look up the text string "end condition extrude". This will give you a concise explanation of the different end conditions for extruded features.



SolidWorks 2006 Training Manual



Up to Surface

From the on-line help it is easy to see that the end condition **Up to Surface** meets our needs. **Up to Surface** extends the extrusion from the sketch plane to the selected surface. The surface can be a face, a reference plane, or a stand-alone surface. 8 Up to Surface. Click Insert, Boss,
 Extrude. Verify from the preview that the boss is extruding in the correct direction. If it is not, click Reverse Direction.

From the End Condition: list, select Up to Surface.

Select the front face of the swept first feature.

Select **Draft**, and set the angle to **2°**, and check **Merge result**.

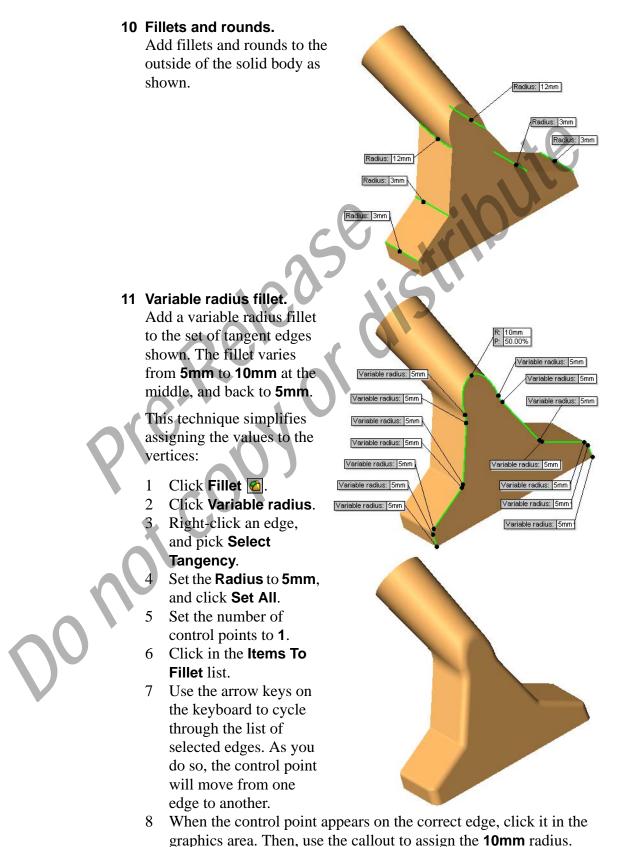
Click OK.

 9 Multiple-thickness Shell.
 Shell the solid 2mm to the inside, selecting the end faces for removal.
 Select the cylindrical face and set it to 4mm.

Thickness 4mm-

Ø34

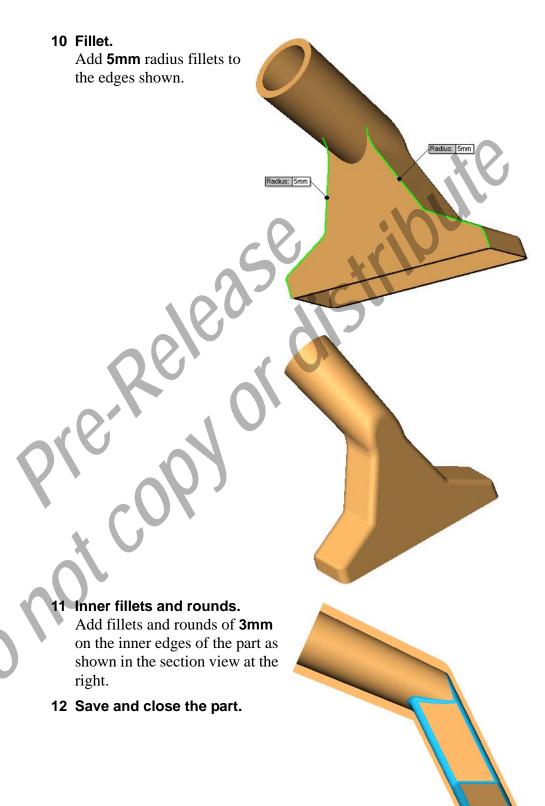
Thickness 2mm

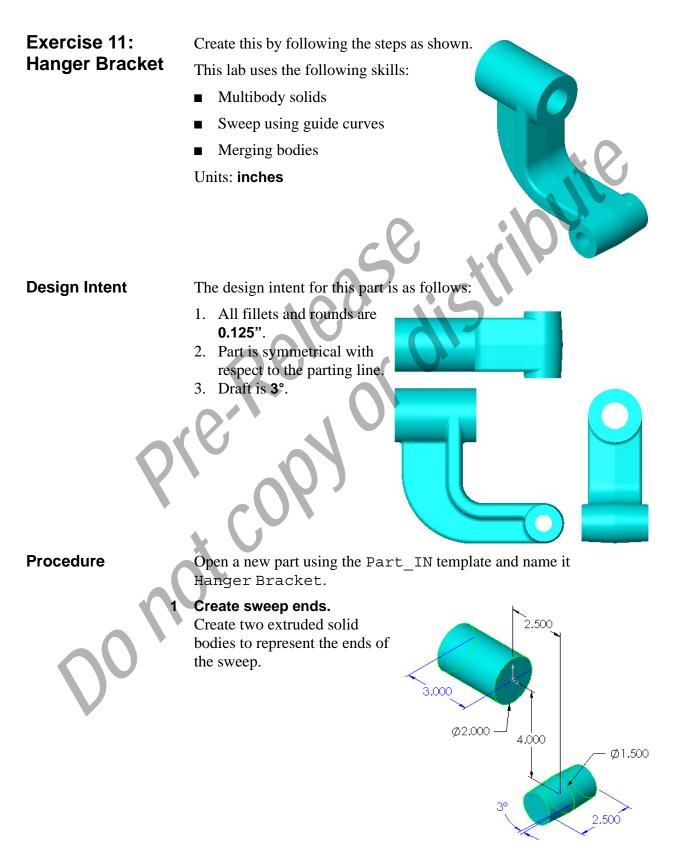


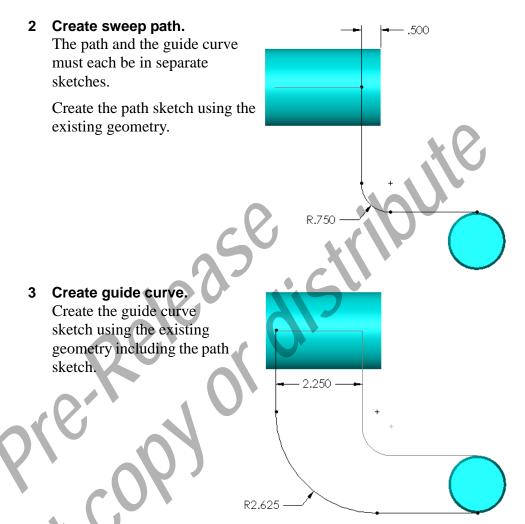
Тір

9

Click **OK**.





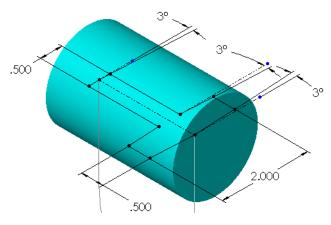


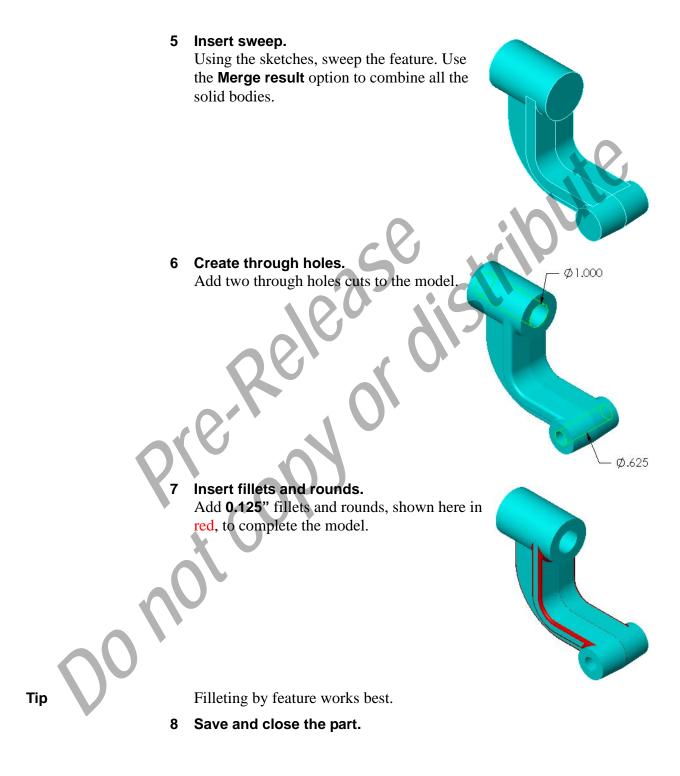
Tip

If you sketched *all* the geometry in one sketch, it can still be used. Change the two lines and the arc that form the guide curve to construction geometry. Open a new sketch for the guide curve. Use **Convert Entities** to copy the guide geometry into the new sketch.

Create sweep section. Create the sweep

section as a sketch using the dimensions shown at the right.





Exercise 12: Tire Iron

Create this by following the steps as shown.

This lab uses the following features:

- Sweep feature
- Revolve feature
- Sketch fillets
- Polygon tool
- Dome feature
- Reference planes

Design Intent

The design intent for this part is as follows:

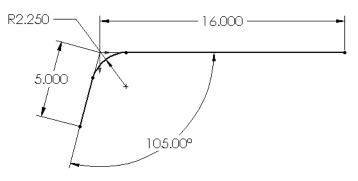
- 1. Regular end is symmetrical using angled cuts.
- 2. Wrench end is created using a hexagon cut.
- 3. Section is constant diameter.

Procedure

Open a new part using the Part_IN template and name it Tire Iron.

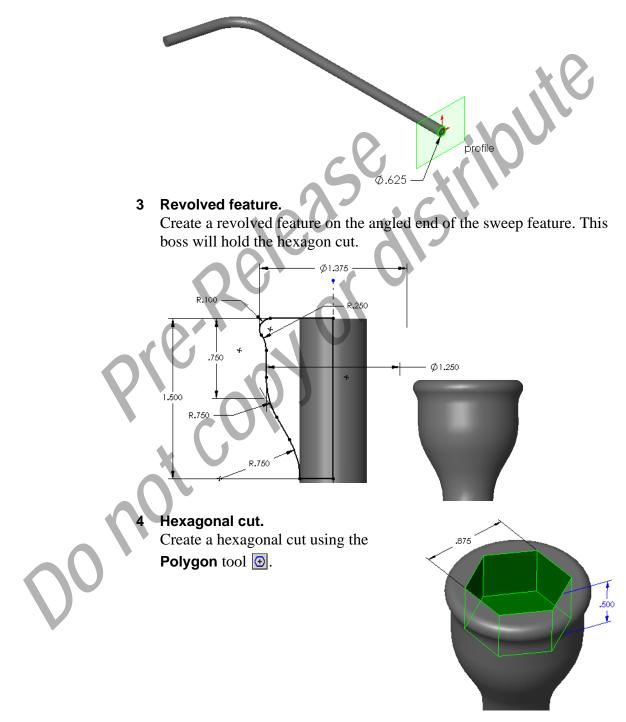
Create the sweep path.

Create the sketched lines then add the fillet.



2 Insert sweep.

Create a new reference plane and use it to sketch the sweep section sketch. Sweep the profile along the path.



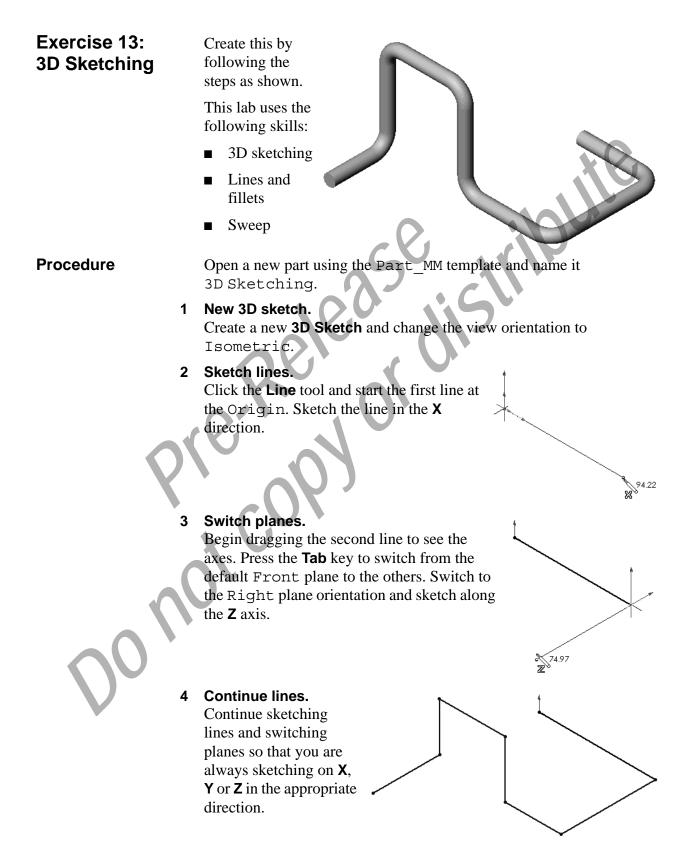
Where to Find It

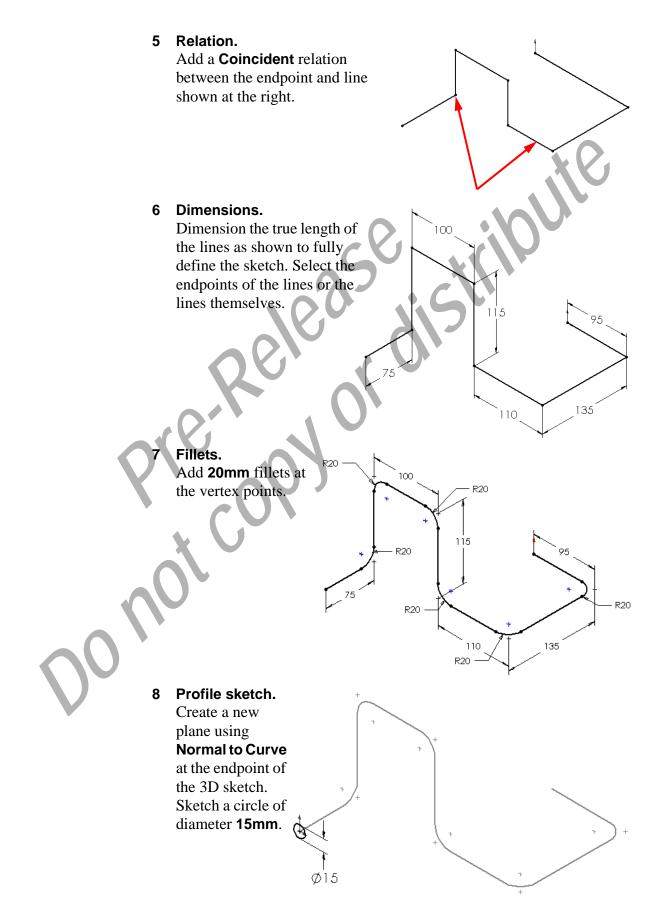
Dome Feature	The Dome feature lets you deform the face of a model creating either a
	convex (default) or concave shape.

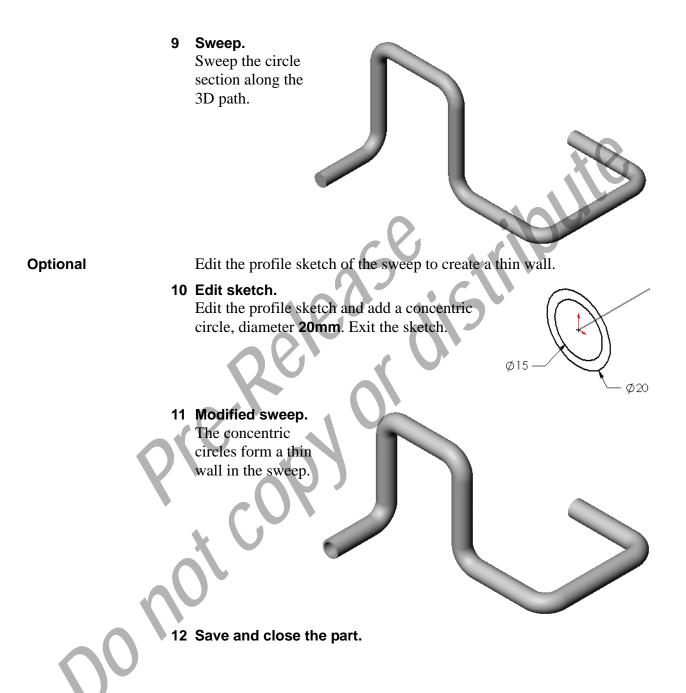
Introducing: Dome To create a dome, select the face or faces you wish to deform. Specify a distance and optionally, a direction. By default the dome is created normal to the selected faces. You can select faces whose centroid lies outside the face. This allows you to apply domes to irregularly shaped faces.

■ Click **Dome ()** on the Features toolbar.

- Or, click Insert, Features, Dome.
- 5 Round the bottom of the cut using the Dome feature.
 Click Dome i on the Features toolbar.
 Clear the Continuous dome check box.
 Select the hexagonal face at the bottom of the cut.
 Specify a Distance of 0.25°.
 Click Reverse Direction i to make the dome concave.
 Click OK.
 6 Through all cut.
 Create the flat end of the part using a sketch and a through all cut.
 T ave and close the part.





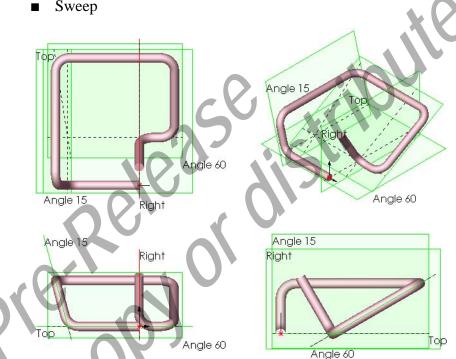


Exercise 14: **3D Sketching** with Planes

Create this part by following the steps as shown.

This lab uses the following skills:

- 3D sketching
- Lines and fillets
- Sweep



Procedure

Open an existing part named 3DSketchAngle.

New 3D sketch. 1

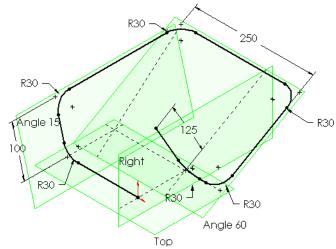
Create a new **3D Sketch** and change the view orientation to Isometric.

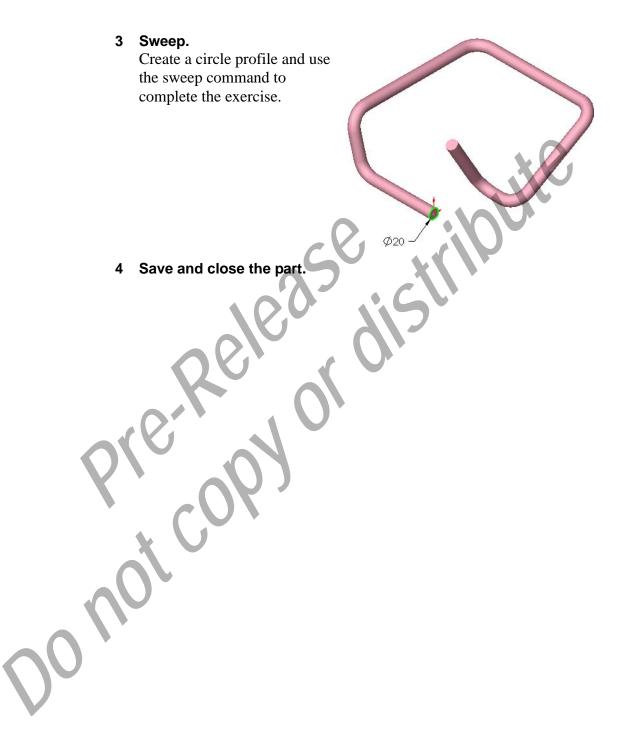
Sketch lines.

Click the Line tool and start the first line at the Origin.

Use the planes Angle 15, Angle 60 and Top to orient and constrain the lines of the sketch.

Add fillets. Use Link Values to make the fillet radii equal.





Exercise 15: Hole Wizard and 3D Sketches

Create this by following the steps as shown.

6

25 off

This lab uses the following skills:

- Hole Wizard
- Reference planes
- 3D sketching
- Patterning

Procedure

- Open an existing part named HoleWizard.
 - 1 Reference planes. Create two new reference planes as follows:
 - Offset Distance offset 25mm from the Front plane.

At Angle – angle of **10°** using a temporary axis and a model face.

10 deg

10 deg

2 Hole size.

Select the curved face of the model and click Hole Wizard 👸.

Choose the settings for the description "CBORE for M6 Hex Head Bolt".

Use the **Up To Next** end condition.

3 Placement.

Position the hole's locating point in the 3D sketch by making it coincident to both the 25 off and the 10 deg planes.

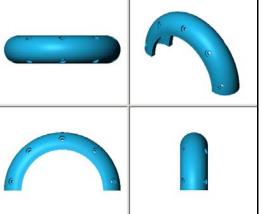
The axis of the hole is now perpendicular to the face at that point

Patterns.

The objective is to have 5 holes equally spaced through a total angle of 160°, on both the front and back of the part, for a total of 10 holes. Do this by patterning the hole.

Should you mirror the hole, and then make a circular pattern of the mirror feature? Or should you make a circular pattern, and then mirror the circular pattern?

Write an equation that determines the proper angle for the circular pattern based on the plane angle. At right, the plane angle is 20° .





5 Save and close the part.

Optiona

Question

Upon successful completion of this lesson, you will be able to:

- Create a boss by lofting between profile sketches.
- Model free-form shapes using advanced lofting and filleting techniques.
 - Use Split Entities to divide a sketch curve.
 - Use the Deviation Analysis tool to compare faces along edges.
 - Modify solid bodies using Flex.

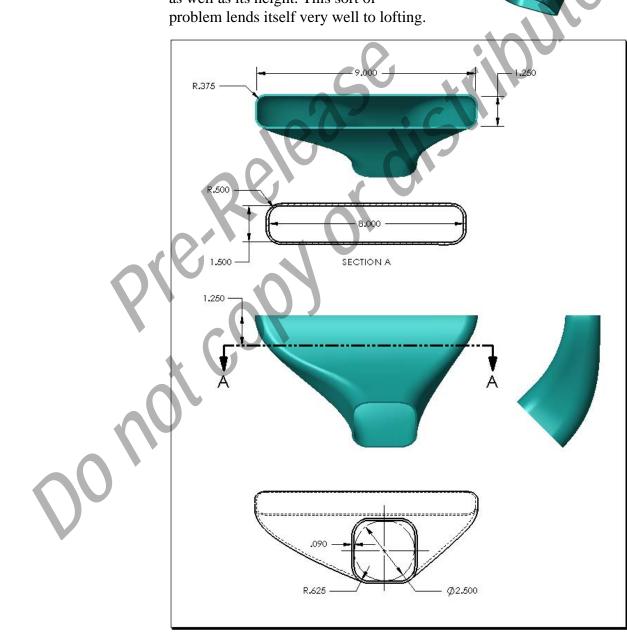
Lesson 3

Lofts

Pre-Release distribute Pre-Release distribute not

Basic Lofting

Lofting enables you to create features that are defined by multiple sketches. The system constructs the feature – either a boss or a cut – by building the feature between the sketches. We are given the dimensions of the bottom, top, and an intermediate section of the part, as well as its height. This sort of problem lends itself very well to lofting.



Stages in the Process	The major steps in this operation are:			
•	• Create the sketches. For best results they should be made up of the same number of entities and you should give some thought to how the entities will map one to the other during the loft. To save time, the sketches have already been created for this example.			
-	Optionally create guide curves. Guide curves can optionally be used with lofting to give more control over the <i>transitions</i> between the profiles.			
•	Insert loft between profiles. Where you select each profile and the order in which you select them is important.			
Introducing: Loft	Inserting a Loft creates a boss, cut or surface using profiles and optionally, guide curves. The loft is first created between the profiles and optional guides provide additional control over how the shape in between the profiles is generated.			
Where to Find It	 Click Lofted Boss/Base on the Features toolbar. Or, click Insert, Boss/Base, Loft. Or, click Insert, Cut, Loft. 			
Procedure	Consider the following procedure:			
1	Open the part Defroster Vent. The part consists of three sketches as shown.			
00,	++ + + + + + + + + + + + + + + + + + +			
	+ $+$ $+$ $+$ $+$ $+$			
2	Insert a loft. Click Insert, Boss/Base, Loft, or click Lofted Boss/Base 3 on the Features toolbar.			

Note

Tip

3 Loft PropertyManager.

Click in the **Profiles** list and select the two sketches in the graphics window. You should pick in roughly the same location on corresponding entities in each sketch.

When lofting three or more sketches they have to be in the proper sequence. If the profiles are not in the correct order in the list, you can reposition them using the **Up** and **Down** buttons.

> Although **Show preview** improves visualization as you select the profiles, with complex shapes, the preview tends to slow the system response.



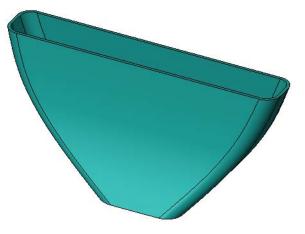
4 Preview.

As you select the sketches, the system generates a preview showing which vertices on the sketches will be connected during the loft. Pay close attention to this preview because it will show you if the loft is going to twist. A callout also appears to identify the profiles.

- 00
- Click Thin Feature. Set the Thickness to 0.090 inches. Make sure the thickness is added to the *outside* of the profiles.

Profile(Sketch2)

Click **OK** to create the feature.



Merge TangentThe Merge tangent faces option causes the surfaces in the loft feature
to be tangent if the corresponding segments in the profiles are tangent.
Faces that can be represented as planes, cylinders, or cones are
maintained. Other adjacent faces are merged, and the sections are
approximated. Sketch arcs may be converted to splines.

6 Edit the feature.

Edit the definition of the Loft feature.

Under Options, click Merge tangent faces.

Click OK.

Notice that the edges that corresponded to the ends of the lines and arcs in the profiles are now gone. Compare this to the results in step **5**.

Start and End Constraints

When lofting, you can control how the feature is built by using options that influence how the system starts and ends the loft at the beginning and ending profiles. You can also control the length and direction of the influence at each end.

7 Edit the feature.

Edit the definition of the loft feature. Expand the **Start/End Constraints** group box. By default, no special tangency options were applied to the start and end of the loft.

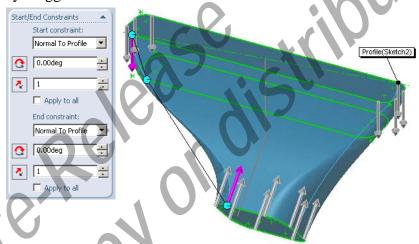
Start/End Constraints	.
Start constraint:	_
None	-
End constraint:	
None	•

8 Normal to Profile.

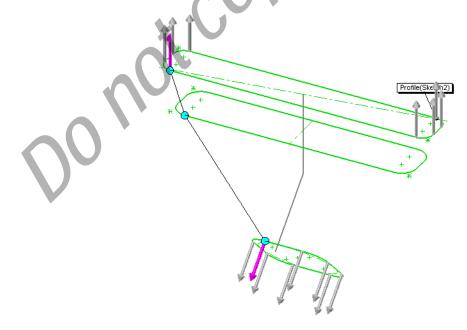
Select the options **Normal to Profile** for both the start and end of the loft. The tangent vector arrows should point in the directions shown.

If they do not, click **Reverse Direction 1** to reverse the direction.

Leave the start and end tangent length values at the default **1**. Changing the tangent length change the influence on the shape of the loft. You can change all the **Tangent Length** values by typing a value and clicking **Apply to all**. Individually, a single tangent vector arrow can by dragged.



Pay attention to the preview. If the tangent arrows are in the incorrect direction, the preview will look something like the illustration below.



Click OK.

Results. The result is that the shape of the loft is altered so that the faces of the feature start and end normal (perpendicular) to the plane of the profile sketches.			
The Draft Angle option with Normal to Profile applies draft with respect to the planes of the profiles. If it is used with the Direction Vector option, the draft is applied with respect to the direction vector.			
10 Save and close the part.			
The Merge result check box can be used on any boss feature aside from the first feature. In this example, we will create the transitional feature from the head of a golf club into the shaft using a multibody. Open Lofted Merge. The part contains two solid bodies that cannot be merged.			
Insert a loft feature. Insert a loft feature between the planar faces of the two bodies. Select the faces in similar areas.			
Start/End constraints. The two tangency options used are Tangency To Face for the selection on the <i>head</i> and Normal to Profile for the selection on the <i>shaft</i> .Start/End Constraints Imagency To Face Imagency To Face 			

Merge result must also be checked.

The option Curvature To Face could be used in place of Tangency To Note **Face** to make the faces match in curvature. Merged feature. 4 Once the feature is added, the part contains only one solid. Using Derived Lofted features may have many sketches to describe the **Profiles**, and Copied Guide Curves or Centerlines. Many of the sketches may be similar or exactly the same. Derived and copied sketches can help reduce the **Sketches** amount of sketching required. Original Sketch **Derived Sketches** are exact duplicates of the **Copied Sketch** original sketch and retain the link from the original to the derived. They can only be placed, not changed. Copied Sketches are also duplicates of the original sketch but can be changed in any way. There is no link back to the original. Consider a decorative shape **Derived Sketch** like the one shown in the illustration. Two sketches of the loft are the same (the original sketch and derived sketch) while the third is similar, but not identical. Open part. 1 Open the part Derive&Copy. It contains a single sketch named Source. Copying a To create another profile of similar shape, copy and paste the existing Sketch sketch onto the desired sketch plane. Copied sketches can be edited in any way and are *not* linked back to the original. In this example, the sketch Source will be copied onto the plane Right and edited.

2 Select sketch.

Select the sketch Source. The sketch geometry will highlight on the screen.

3 Copy sketch.

Using **Ctrl+C**, or **Edit**, **Copy** or the **Copy** tool in on the Standard toolbar, copy the sketch to the clipboard.

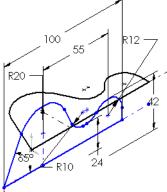
4 Select plane and paste.

Select the plane Right from the FeatureManager design tree and click **Ctrl+V**, or **Edit**, **Paste** or the **Paste** tool and on the Standard toolbar. The sketch will be pasted from the clipboard to the selected plane. It will appear on the screen in

the plane's orientation.

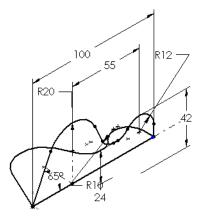
5 Edit sketch.

Select the new sketch and **Edit Sketch**. Use **Modify Sketch** to rotate and move the sketch geometry. Relations and dimensions will be needed to fully define the sketch.

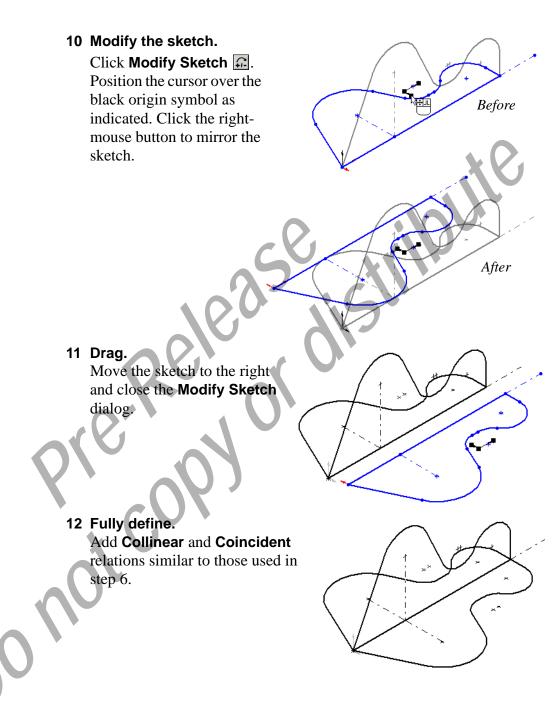


Add relations.

Add **Collinear** and **Coincident** relations between the profiles. The sketch is fully defined.



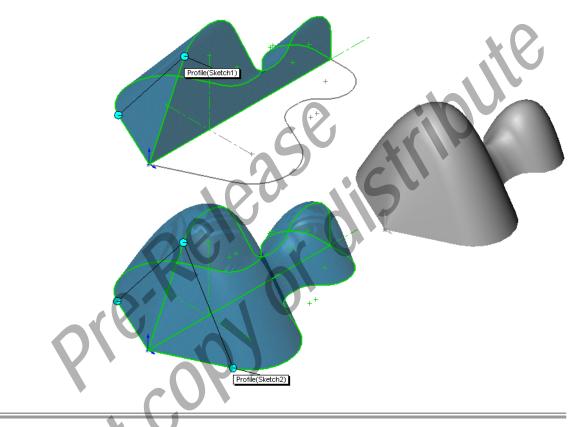
7	Make changes. Make some changes to the dimensions in the sketch. Change the bold, red, underlined dimensions as shown. Note that two of them are also changed from Diameter dimensions.		
	Exit the sketch and rename it Copied.		
Derived Sketches	A Derived Sketch is used to create a copy of the Source sketch on a different plane and location. The derived sketch will be a child of the original sketch.		
Introducing: Insert Derived Sketch	Insert Derived Sketch is also used to create a copy of a sketch. Derived sketches are dependent on the original for size and shape but not location and usage. You cannot edit the geometry or dimensions of a derived sketch. You can only locate it with respect to the model. Changes to the original sketch propagate to the derived copies.		
Where to Find It	From the Insert menu, choose Derived Sketch.		
Creating a Derived Sketch	Create the derived sketch on the plane Top. Once copied, the sketch can be rotated and repositioned if it is at the wrong orientation.		
8 Select sketch and plane. Hold down Ctrl and select the sketch Source and the plane you want it copied to (Top). The sketch will be copied to the selected plane in the next step.			
e ()	Insert a derived sketch. Click Insert, Derived Sketch. The sketch is inserted onto the selected plane, but it is under defined.		
V	Unlike Copy and Paste , the system automatically puts you into the Edit Sketch mode. Also, notice that derived sketches are identified as such by the derived suffix appended to their names in the FeatureManager design tree.		
Locating the Derived Sketch	Derived Sketches are inserted under constrained and often out of orientation.		



13 Insert a loft.

Click Loft Boss/Base 3. Select Merge tangent faces.

Loft the three profiles without using guide curves or centerlines. Select the profiles near a common vertex.

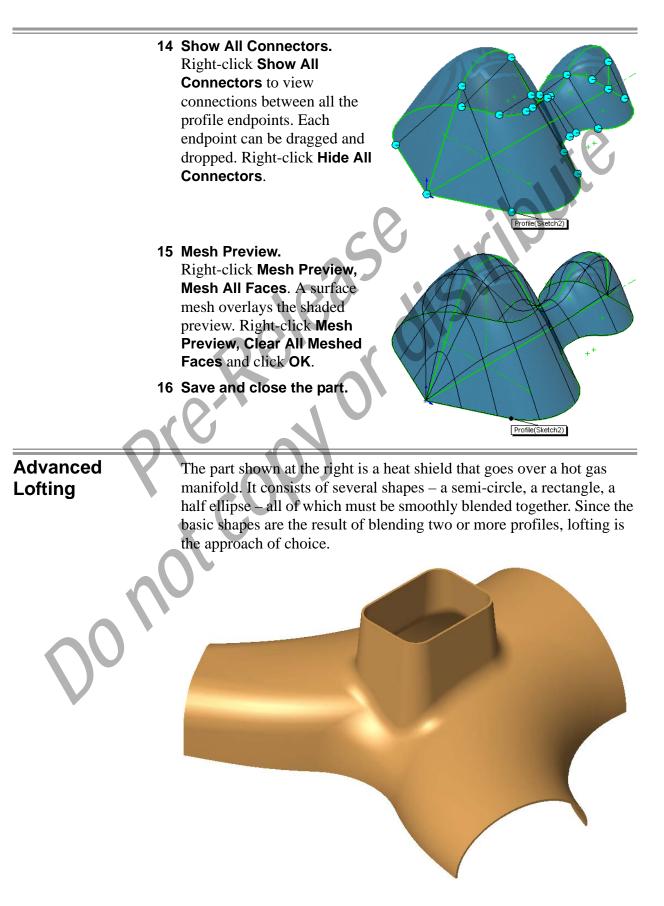


Loft Viewing Options

Loft features can be viewed with **Connectors** or **Mesh** previewed. By default, only the selection connectors are shown in the loft and no mesh is displayed.

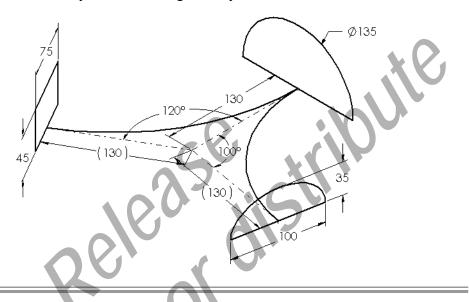
Where to Find It

- Right-click in the graphics window while editing a Loft feature and choose Show All Connectors or Hide All Connectors.
- Right-click in the graphics window while editing a Loft feature and choose Mesh Preview, Mesh All Faces or Mesh Preview, Clear All Meshed Faces.



1 Open part.

Open the part Heat Shield. To save time, we will start with this part that already has the basic geometry defined.



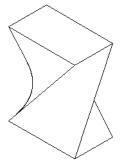
Preparation of the Profiles

When lofting, you have to give special consideration to the way you sketch the profiles, and how you subsequently select them in the Loft command. In general, there are two rules you should follow for good results:

Pick the same corresponding spot on each profile.

The system connects to points you pick. If you are careless, the resulting feature will twist.

If the profiles are circles there are no ends to pick such as there are on rectangles. That makes picking corresponding spots tricky at best. In this situation, put a sketch point on each circle and pick them when you select the profiles.



Lesson 3 Lofts

Each profile should have the same number of segments.

In the example at the right, a closed semicircle (2 segments) was lofted to a rectangle (4 segments). As you can see, the system blended one side of the rectangle into part of the arc, another side into the remainder of the arc, and so on. This does not give a good result.

You have two options:

- Interactively add or move connector points during the Loft command.
- Subdivide the arc manually so you can control exactly which portion of the arc corresponds to each side of the rectangle.
- 2 Insert a loft.
- Click Loft Boss/Base 🧕, or click Insert, Base, Loft.

3 Preview.

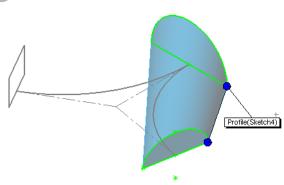
Select the two profiles and notice the preview. Be careful to pick the same relative corner of each profile.

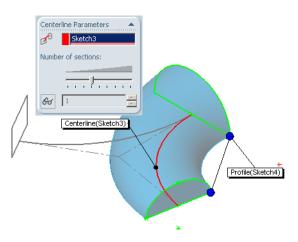
Because of the importance of where you pick the profiles, it is usually *not* a good idea to select them from the FeatureManager design tree.

Centerline. Expand the Centerline Parameters group box.

Select the centerline (Sketch3).

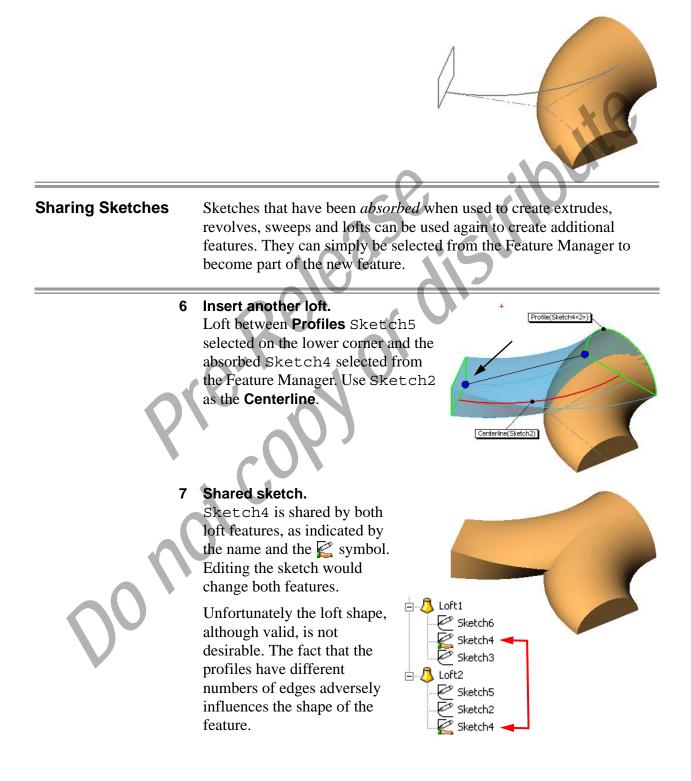
Click **OK** to create the feature.





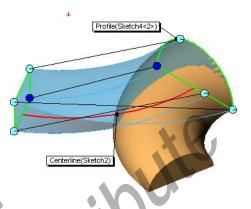
Тір

5 Results.



Show Connectors. 8

Right-click the Loft2 feature and select Edit Feature. Rightclick in the graphics area and select Show All Connectors. Colored circles appear at the endpoints of the segments of the profiles. Notice that a connector has been added to the semicircular profile. This is because both profiles must have the same number of segments. If you did not sketch them that way, the system breaks them for you.



Profile/Sketch4<2>

Centerline/Sketch2

9 Synchronize the profiles. Drag the connectors to improve how the rectangular profile maps to the semicircular profile.

Click **OK** to rebuild the feature.

Although dragging the connectors is very interactive, it may not be precise enough for some applications. If precise control is needed over how the profiles map to each other, you should manually subdivide the profile.

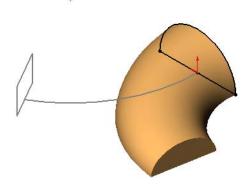
11 Delete.

10 Results.

Delete the Loft2 feature and use a modified sketch with equal numbers of segments.

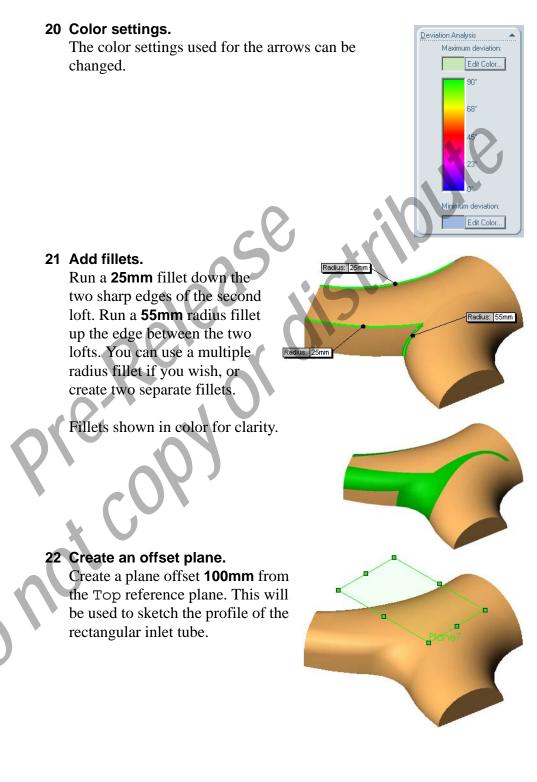
12 Recreate the sketch.

Select the flat face and open a sketch. Click **Convert Entities** to create copies of the arc and line edges in the sketch.



Introducing: Split Entities	Split Entities breaks a single sketch curve into multiple pieces at selected locations.		
Where to Find It	 On the Sketch toolbar click the Split Entities tool . Or, click Tools, Sketch Tools, Split Entities. Or, right-click a sketch segment and choose Split Entities. 		
13	Split entities. Divide the arc into three pieces by using Split Entities at two locations along its length. Position the breaks on either side of the center. All three arcs are coradial but their arc angles are under defined.		
2	Angular dimensions. Dimension the arcs at 35° using 3 point angular dimensions. If you want, you can link the values of the angles so when you change one, they both change.		
~	Exit the sketch. New Loft. Create a second centerline loft between the two four-sided sketches using the centerline curve. Right-click Show All Connectors to display the matching endpoints.		

17 Results. The second loft merges into the first, forming a single solid. Introducing: The **Deviation Analysis** tool can be used to determine the angular difference between faces along common edges. A 90 degree value **Deviation Analysis** indicates perpendicular faces, 0 degrees indicates tangency. From the Tools toolbar click the **Deviation Analysis** tool **N**. Where to Find It Or, click Tools menu choose Deviation Analysis. 18 Analysis parameters. Click **Deviation Analysis** is and select the model edge shown. Set the number of sample points slider control to halfway. Click Calculate. Analysis Parame Calculate 19 Deviation Analysis graphics. The results of the deviation analysis appear as pairs of 3D arrows on the edge. They are color coded to show the change in angle between the faces along the common edge. Min Deviation: 0° Average Deviation Max Deviation: 90°



Note

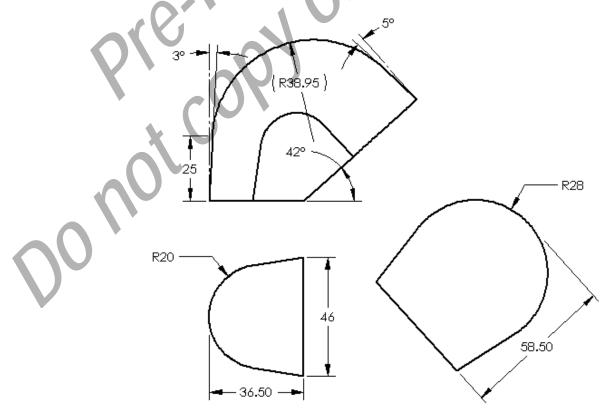
23 Sketch profile. Sketch a rectangular profile as 70 55 shown. Fillet the corners with R12.50 sketch fillets. The profile is centered left-to-right with respect to the Origin. 24 Extrude. Extrude a boss using the end condition Up to Next, and 5° of **Outward Draft** 25 Add fillet. Run a 12.5mm radius fillet around the base of the boss. 26 Shell part. Shell the part towards the inside using a wall thickness of **1.5mm**. Save and close the part.

Other Techniques

Sometimes the best approach to modeling a free-form shape is not to use sweeping or lofting. Consider, for example, the two part assembly shown below. This is a weather-proof service head for an electrical conduit.



The cover presents an interesting modeling problem. Let's take a look at just its basic shape which is shown below in a simplified drawing.



We can see from the drawing that the shape is defined by two "teardrop" profiles that are blended together along the path shown in the front view.

Stages in the Process

Some of the key stages in the modeling process of this part are given in the following list:

Extrude up to surface.

Having defined the basic profile and the angled plane, we extrude a boss up to the plane.

Advanced filleting.

We will use some advanced filleting techniques to round off the part creating the smooth, blended transition between the two teardrop shapes.

Symmetry.

Given the symmetry of the part, we want to take advantage of mirroring. We will model half of it and then mirror everything using **Mirror All**.

Shell.

After mirroring the basic shape, we will shell it out to the desired wall thickness.

Procedure

Begin by opening an existing part.

Open part. Open the part Cover Sketches.

> There are three sketches used to form the profiles of the "teardrop" shape.

The plane Up To is generated from three endpoints of sketches and therefore is skewed.

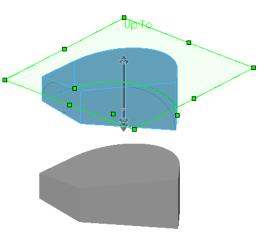
Up to Surface.

Using Sketch1, create an extrusion **Up To Surface** using the plane Up To as the surface.

Click OK.

This makes the basic shape.

Next, we have to round off the edge.



Advanced Face Blend Fillets	A face blend fillet differs from an edge fillet in that instead of selecting a edge, you select two sets of faces. The advanced options enable you to use geometry to define the radius of the fillet instead of specifying a numeric radius value. This is very powerful.		
Introducing: Face Fillet	The Fillet command has an additional group box, Fillet Options , where a Hold Line can be assigned to define the fillet's tangent edge or rail. Defining the rail of the fillet defines the fillet's radius. In this case the bottom edge of the part will be used.		
Where to Find It	■ Face Fillet is located on the Fillet PropertyManag	er.	
3	Insert fillet. Click Fillet 🙆. In the Fillet Type group box, choose the Face Fillet option.	Fillet Constant radius Variable radius	
Note	Since the Hold line will define the radius, you do not need to enter a radius value. Also, when you expand the Fillet Options group box and select the Hold lines , the radius field disappears.	 G Face fillet C Full round fillet Items To Fillet I 10.00mm I 10.00mm Face <1> Face <1> Face <2> Face <2> Face <2> Face <1> Face <1> I angent propagation Full preview Partial preview No preview 	
00/*	Select faces. Verify that the Face Set 1 selection list is active and select the top face of the part. Activate the selection list for Face Set 2 and select one of the three side faces.	<u>Face Set 1: [Smm]</u>	
	With the default condition Face Set 2 Tangent propagation enabled, picking one face will select all three.		

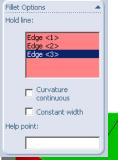
Face Set 1: 5mm

Hold Lines

5 Add fillet options.

Expand the **Fillet Options** group box. Click in **Hold line** selection list, and select the three edges as shown in the illustration.

Click **OK** to create the fillet.



Face Set 24

6 Results.

The three vertical faces (Face Set 2) are completely removed. The fillet is created with a variable radius defined such that the fillet ends exactly on the hold lines.

7 Convert and drag.

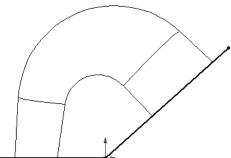
Switch to a Front view and open a new sketch on the Front reference plane. Select and convert the two straight edges of the first feature.

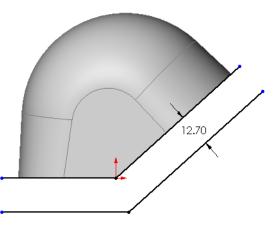
Although converted edges are fully defined, you can drag the endpoints, making the lines longer and therefore, under defined.

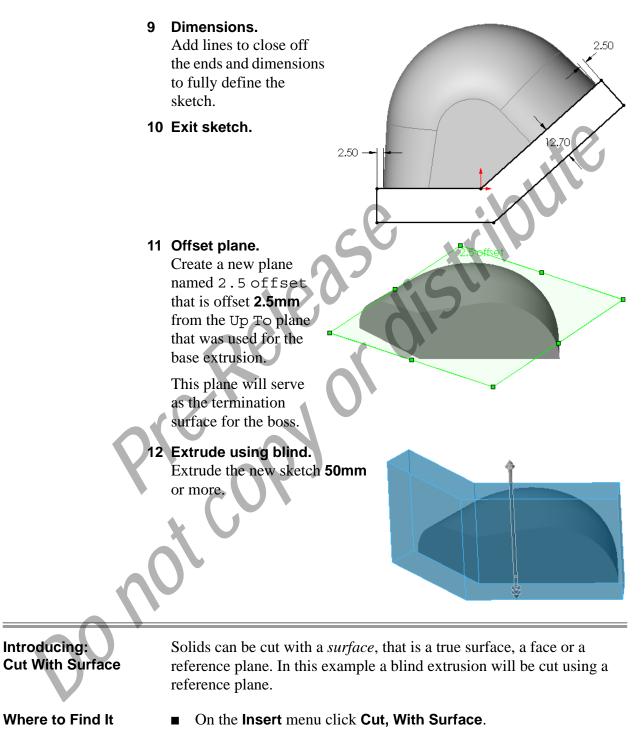
8 Offset sketch geometry. Click Offset Entities , and select one of the two converted edges.

> Set the offset value to 12.7mm and use Select chain to offset both connected edges.

Click OK.





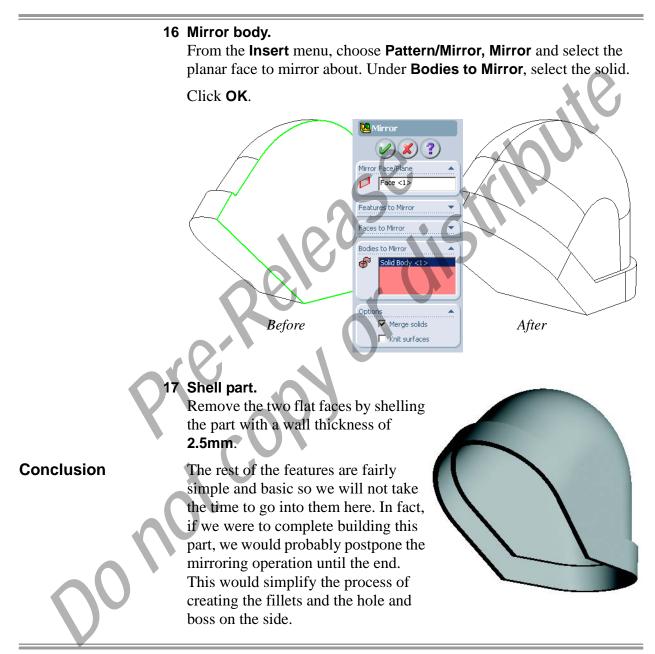


13	Cut with surface. From the Insert menu, choose Cut, With Surface and select the plane 2.5 offset.
14	Direction. Flip the direction arrow to point in the direction indicating the portion to remove. Click OK .
15	Add fillet. Fillet the two ends using the same Face Fillet technique that you used in Steps 3 through 5.
Note	Face blend fillets do not work across discontinuous faces. Therefore, you will have to create these fillets in two operations, one for each end.
Introducing: Mirror	 Not counting mirroring within sketches, there are four types of mirroring in SolidWorks: Mirror Part: Creates a new part that is the mirror image of a previously constructed (and saved) part. The copy has an external reference back to the original (like a derived part) so that changes to the original propagate to the copy. Mirror Feature: Creates a copy of a feature (or multiple features), mirrored about a plane. Mirror Faces: Allows you to mirror features by selecting all of their faces. This is ideal for imported, non-parametric parts. Mirror Body: Creates a symmetrical part by mirroring an existing solid body with respect to a planar face.

Since this part is symmetrical, we will use **Mirror Body**.

Where to Find It

- Click **Mirror (M)** on the Features toolbar.
- Or, click Insert, Pattern/Mirror, Mirror.



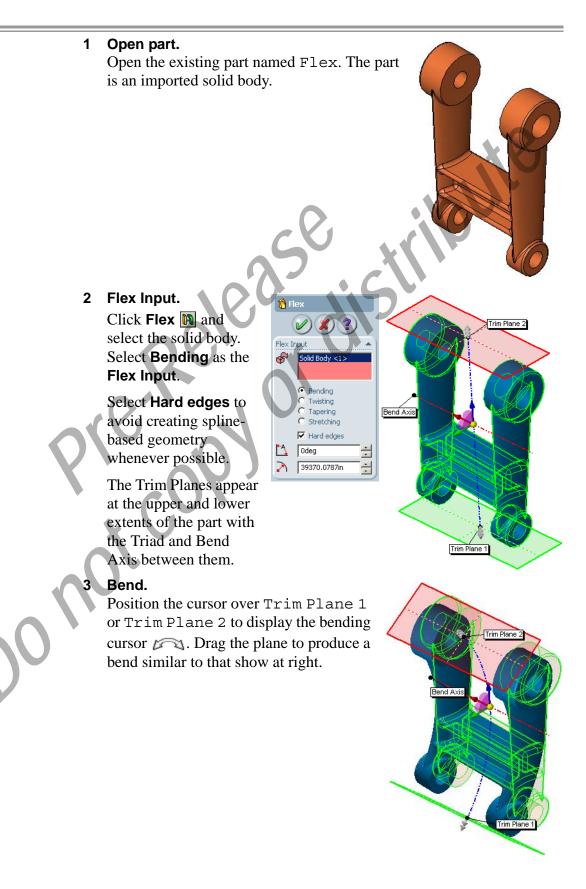
20110			
Using Flex	The Flex feature is used to bend, twist, taper or stretch selected solid bodies. The feature is applied to the geometry <i>between</i> the Trim Planes.		
Where to Find It	 Click Flex n on the Features toolbar. Or, click Insert, Features, Flex. 		
Triad and Trim Planes	The Flex is controlled using the Triad and Trim Planes. These components appear during the command.		
 Trim Planes Trim Planes are created at the extents the part but can be moved by dragging the arrow. Triad 			
The Triad is a coordinate system that sets the center of the flex and the orientations of the Trim Planes.			
Q	Flex Input The Flex Input determines how the geometry is flexed. Th options are shown in the chart below.	e Trim Plane 1	
Bending	Twisting	Tapering	Stretching
Bending occurs about the (red) Bend Axis between the Trim Planes.	Twisting occurs about the (blue) Z axis between the Trim Planes.	Tapering occurs along the (blue) Z axis between the Trim Planes .	Stretching occurs along the (blue) Z axis between the Trim Planes.
Trim Plane 2 Bend Axis	Trin Plane 2	Trim Plane 2	Trin Plane 1

Trim Plane

im Plane 1

Trim Plane 1

Trim Plane 1

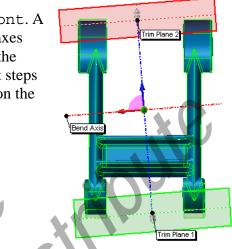


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Flex Options	There are several useful options available to you while the Flex preview is active. These options are available by right-clicking the centerpoint of the Triad.		
	Reset Flex Removes the bending, twisting, tapering or stretching and resets the graphics to the pre- drag state.	Select Other Zoom/Pan/Rotate Reset Flex OK	
	Align Trim Plane Axis to Selection Aligns the trim plane normal to selected geometry: normal to a planar face, parallel to a line or though a point and the origin.	Cancel Clear Selections Redraw Align Trim Plane Axis to Selection Align Bend Axis to Selection Center and Align to Component	
	Align Bend Axis to Selection Aligns the bend axis to selected geometry: normal to a planar face or parallel to a line.	Center and Align to Principle Move Triad to Plane 1 Move Triad to Plane 2 Customize Menu	
	Center and Align to Component Move the triad to the centroid position and align the axes.	e axes to the global	
	Center and Align to Principle Move the triad to the centroid position and align the axes to the principal axes.		
	Move Triad to Plane 1 or 2 Move the triad to align with the Trim Plane 1 or 2 p bend axis on the trim plane.	osition to place the	
Note	The Triad can also be dragged and dropped onto fac change its orientation. It can also assume the orientation an existing coordinate system.	-	
	Reset. Right-click the Triad and choose Reset Flex to rem created by the drag.	ove the bending	

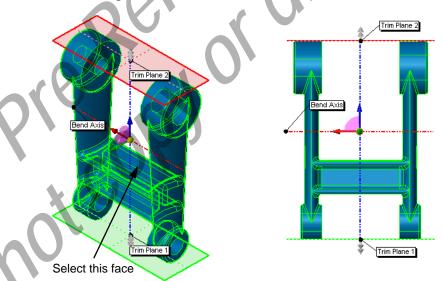
5 Alignment.

Change the view orientation to Front. A closer look at the trim planes and axes shows that they are not aligned to the principal axes of the part. The next steps will set the alignment and reposition the trim planes.



6 Align Trim Planes.

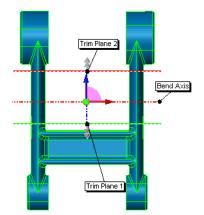
Right-click the Triad and choose Align Trim Plane Axis to Selection. Select the planar face as shown.



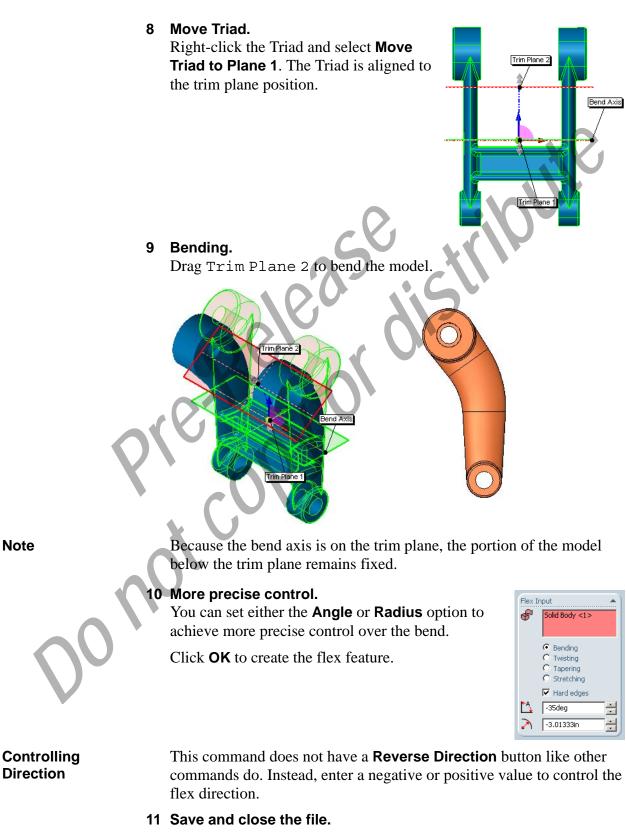
7 Move Trim Planes.

The trim planes can also be located to a specific location by selecting a vertex or endpoint, or by entering a **Trimming Distance** value.



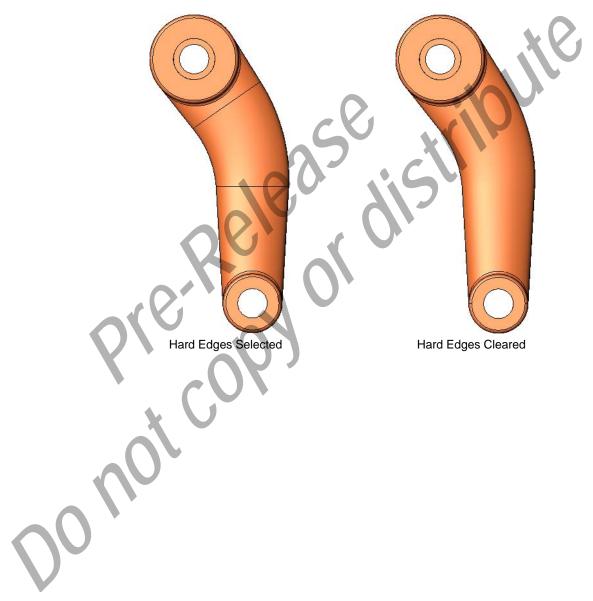


Tip



Hard Edges

The **Hard Edges** option creates analytical surfaces (cones, cylinders, planes, and so on) whenever possible, and often results in split faces where the trim planes intersect the bodies. If this option is cleared, the results are spline-based, so surfaces and faces may appear smoother and original faces remain intact.



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Exercise 16: Poker	Create this part using the dimensions provided. Use relations and equations where applicable to maintain the design intent.
	This lab uses the following skills:
	Sketching
	■ Up To Next extrusion
	Face and Edge Fillets
	Mirror All
	Units: millimeters
Design Intent	The design intent for this part is as follows:
	 The part is symmetrical. Circular hole is on the centerline.
R	SECTION A-A
00,,	

16

R60

RQC

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30

40

38

2 Points for the plane.

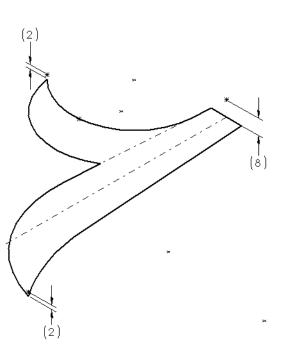
1 Open part.

Open the part

Poker.sldprt.

Create three points located above the sketch positions as shown (these are reference dimensions only). Create the required planes and use one sketch for each point.

Instead of creating reference planes and individual sketches, can you create one 3D sketch containing all the necessary points?



Ŧ

Question

3 Up to upto surface surface plane. Using the three points, create a plane that passes through them. The Isometric and Front views are Jpxto surface illustrated. 4 Extrusion. Extrude the sketch **Up** To Surface, selecting the plane as the surface. The extrusion is terminated by the plane. Up To Next Fillet. 5 Add a fillet, radius 2mm, on the inner edge. This fillet could also have been added in the profile. R2 -Draft. 6 Add draft to selected faces using the Top reference plane as the neutral plane. Use **7°** of draft. Note the arrow indicating the pull direction. Draft Face Ťδβ Neutral Plane(Top)

Hold Lines

Face Set 1

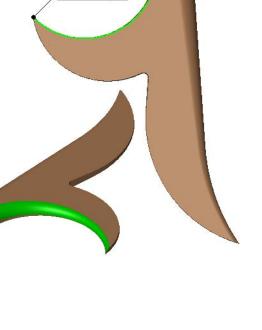
7 Face fillet.

Using faces of the model, create a **Face Fillet** that includes **Hold Lines**.

Select the faces in two sets as shown in the illustration. Use the outer edges to stop the fillets.

8 Variable radius fillet.

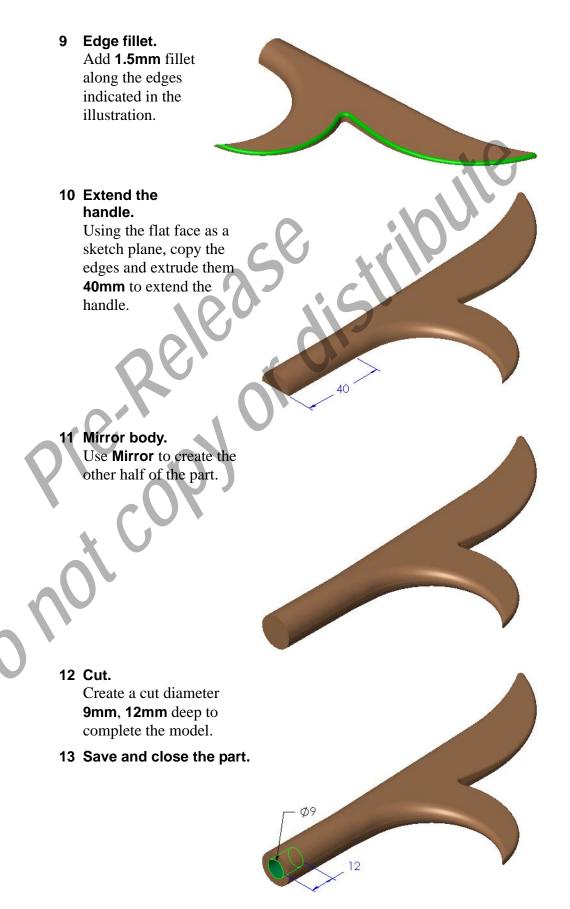
Select the two inner edges and use a variable radius fillet. Vary the fillet from **7.3mm** to **2mm** along the selected edges.



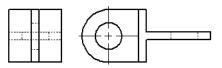
Variable radius: 7.3mm

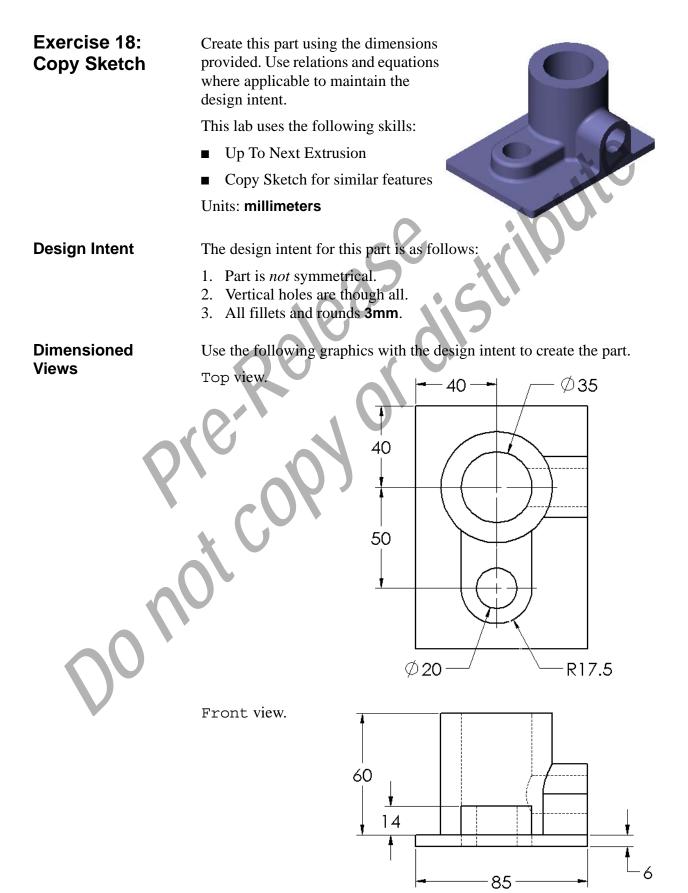
Variable radius: 6mm

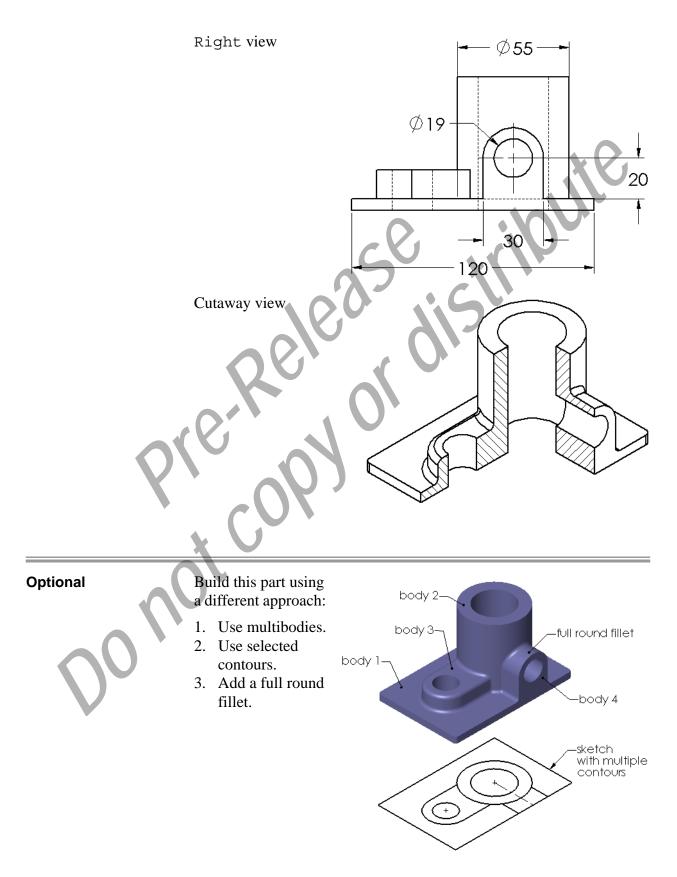
Variable radius: 2mm



Exercise 17: Create this part using the dimensions **Derived Sketch** provided. Use relations and equations where applicable to maintain the design intent. This lab uses the following skills: Derived Sketch MidPlane Extrusion -Units: millimeters The design intent for this part is as follows: **Design Intent** 1. All material thickness for flanges is equal to that of the square plate. 2. Part is symmetrical. 3. Round holes are equal diameter and placement. 4. All fillets and rounds 3mm. Use the following graphics with the Dimensioned Views design intent to create the part. 70 Ø35 10 40 Three views.







Exercise 19: Funnel

Create this part using the information and dimensions provided. This lab reinforces the following skills:

- Lofting
- Shelling
- Sweeping

the circle should be.

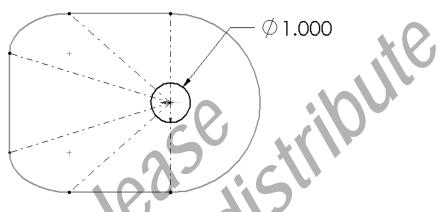
Procedure

Open a new part using the Part_IN template and name it Funnel.

Sketch the first 1 1.500 profile. \emptyset 4.500 Use ellipses, lines and arcs to create 1.000 this profile. 1.000 6.310 2 Second profile. Create a new plane that is parallel to the Top reference plane 3.25" below it. Sketch a circle lined up with the Origin. This circle will be used as the second profile in a loft, after ⊉1.000 it is divided up into sections that match the first profiles endpoints. If the circle is not broken up, the loft will decide what the breakup of . Plane4

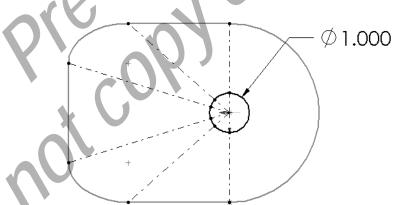
3 Breakup.

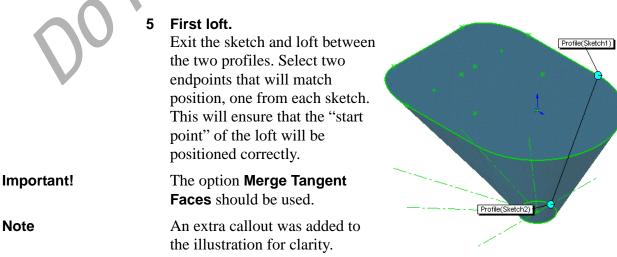
Add centerlines radially from the circle's center to the endpoints of the first profile. This geometry will cross the circle's circumference at several places.

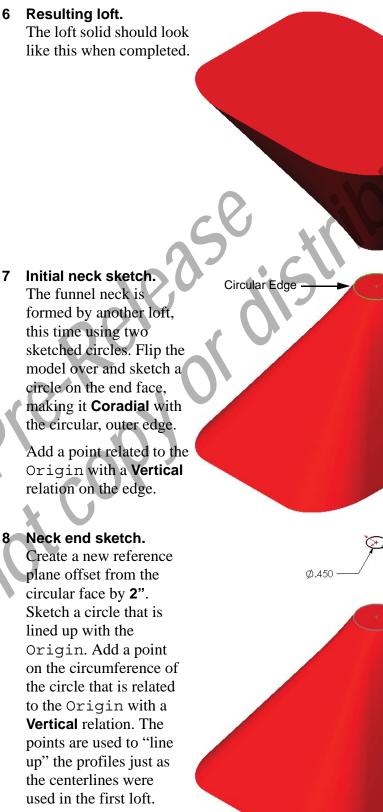


4 Divide circle.

Using the **Split Entities** command, add six split points, breaking the arc into pieces. Make each split point coincident with a centerline. You can add **Coincident** relations or you can drag and drop them onto the centerlines.







The funnel neck is formed by another loft, this time using two sketched circles. Flip the model over and sketch a circle on the end face, making it **Coradial** with the circular, outer edge. Origin with a Vertical

8 Neck end sketch.

Create a new reference plane offset from the circular face by 2". Sketch a circle that is lined up with the Origin. Add a point on the circumference of the circle that is related to the Origin with a Vertical relation. The points are used to "line up" the profiles just as the centerlines were used in the first loft.

9 Neck loft.

Using the point entities to select the sketches, loft between the profiles.



11 Build the rim.

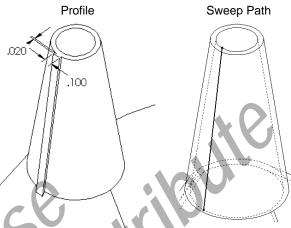
Sketch the outline of the rim using the dimensions given. Use **Convert Entities** to create the inner outline. Extrude the rim to a depth of **0.06**". If desired, use **Link Values** to tie the two thickness values together.



13 Make a rib on the neck of the funnel.

Funnels don't work well if air can't get out of the bottle. Sweep the section along a curve that lies on the inner face of the funnel neck.

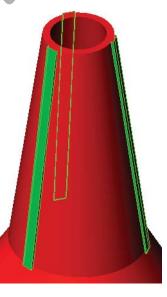
An easy way to construct this curve is to sketch a line and constrain it with **Pierce** relations to model edges



at the opening and where the *inside* of the neck meets the main body.

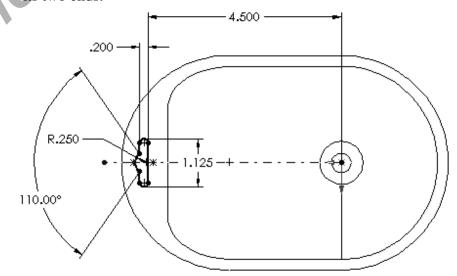
14 Pattern the rib.

Make a total of three ribs, equally spaced, using a circular pattern.



15 A hole in the rim.

Using the dimensions provided, sketch a profile to cut through the rim so the funnel can be hung on a hook. Notice the use of an angular dimension on an arc. This can be created by picking the arc's centerpoint and its two ends.





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Lesson 4 Surface Modeling

- Upon successful completion of this lesson, you will be able to:
 - Create extruded, ruled, lofted, and planar surfaces.
 - Modify surfaces by trimming.
 - Create filled surfaces for blending.
 - Convert surfaces into solids.

- Use surface intersections to create 3D curves.
- Create surfaces to fill gaps in imported models.
- Delete and patch model faces.

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Lesson 4 Surface Modeling

Working with Surfaces

There are a number of different situations when it is necessary to work with surfaces. One is when you import data from another CAD system and the result is a collection of surfaces, not a solid model. Another situation is when the shape you want to create is best modeled using free-form surfaces that are then knit together to form a solid. In this



case study we will explore using surfaces to model a shape – a remote control – that would be difficult to model using only solid modeling techniques.

The outer skin of a solid model is made up of surfaces. Surfaces are what define the shape of the faces of a solid – whether they are flat or curved. The difference between a surface model and a solid model is one of intelligence and completeness. Solid models are always closed. There are not any gaps or overlapping edges. Surface models can be open. Multiple surfaces may not meet along their edges. They might overlap or fall short.

Solid models are intelligent. The system knows what space lies "inside" the solid and what lies "outside". Surface models lack that intelligence. You might consider a surface to be the ultimate "thin feature". It has a shape, but no thickness. When multiple surfaces are put together so that the edges all meet and there are no gaps, the result can be "filled", transforming it into a solid.

Some of the key stages in the modeling process of this part are given in the following list:

Capture the design intent.

The industrial designer provided concept sketches of the remote control. These were scanned to create image files that can be inserted into a sketch. The sketch pictures will serve as a guide when modeling the remote control.

Parting lines and draft angles.

As a general rule you should begin modeling by defining the parting line and setting up the draft angles using reference surfaces. With the vast majority of free-form parts, you must build draft in as you model. Generally you cannot add draft later as a local feature.

What are Surfaces?

Stages in the Process



Splines.

Consumer products are characterized by smooth, curvature continuous shapes that cannot be modeled using lines and arcs. Splines are the curves that in turn create the surfaces. Lofted and swept surfaces. One portion of the remote control will be lofted using a series of profiles and guides. Another portion will be swept using guide curves. Blending surfaces to fill in gaps. Not all the necessary surfaces can be created using loft or sweep. The remaining portion will be created as a filled surface. Knitting. Once the surface model is complete, the surfaces are knitted into a solid. ■ Symmetry. The knitted solid is mirrored. Associativity and design changes. After evaluating the model, we will change the underlying curves. Breaking the master model into separate parts. From the master model we will break out individual piece parts. Specialized features for plastic parts. Mounting bosses, snap hooks, and snap hook grooves can be built easily using specialized fastening features. Surfaces Toolbar The Surfaces toolbar contains shortcuts for all the surfacing commands. These commands can also be accessed via the **Insert**, **Surface** menu. 🗞 📥 🧲 🖉 🖉 🗢 🖻 🔶 🗞 😚 😗 🔗 🗇 🔗 **Using Sketch** We will start the modeling process with a couple of sketches of the **Picture to Capture** design concept provided by the industrial designer. These will be used **Design Intent** as guides as we create the basic curves. Where to Find It Click Tools, Sketch Tools, Sketch Picture. Click **Sketch Picture** and on the Sketch toolbar. **Procedure** Begin by opening a new part with units set to inches. Side view sketch. 1 5.750 Open a sketch on the 2.750 Right reference plane.

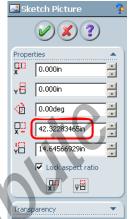
Sketch a horizontal line as shown. This reference line will be used to in subsequent operations.

2 Sketch picture. Click Tools, Sketch Tools, Sketch Picture.

In the Case Study folder for this lesson, browse to the Remote Control\Sketches from ID folder.

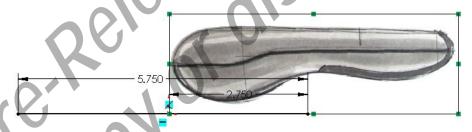
Select the image Remote-side-view.tif and click **Open**.

The picture will come in very large. Note that the **Width** is over 42 inches.

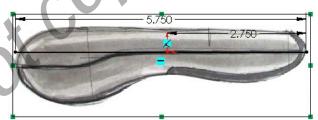


3 Resize the picture.

Make sure **Lock aspect ratio** is selected and scale the image to approximately the correct size by setting the **Width** to **5.75in**.



Fine tune the position of the picture by dragging R_{\oplus} and resizing = it. The objective is to line the picture up with the sketched reference line.





Expand the **Transparency** options. Select **User defined** and click the white background area of the picture to define the transparent color.

Set the **Transparency** slider to **1.00**.

Click OK.

Transparency 🔺
C None
C From file
C Full image
User defined
± Matching tolerance:
0.00
Transparency:

5 Top view sketch.

This one will also come in large. And it is rotated.

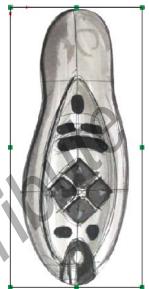
Rotate the image by setting the Angle to 90°.

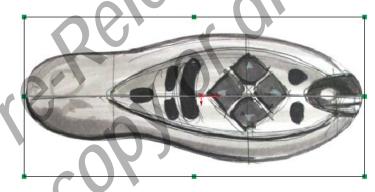
Make sure **Lock aspect ratio** is selected and scale the image to approximately the correct size by setting the **Width** to **5.75in**.

Fine tune the position of the picture by dragging and resizing it.

Line it up with the reference line in the first sketch.

Set the **Transparency** to **1.00** and select the white background of the picture as the transparent color.

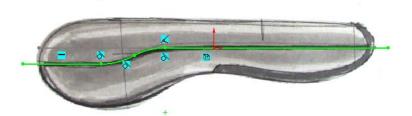




6 Sketch the parting line. Open a new sketch on the Right reference plane.

Use **Convert Entities** to copy the reference line from Sketch1 into the active sketch.

Using tangent arcs and lines, sketch the parting line shown here in green for clarity.



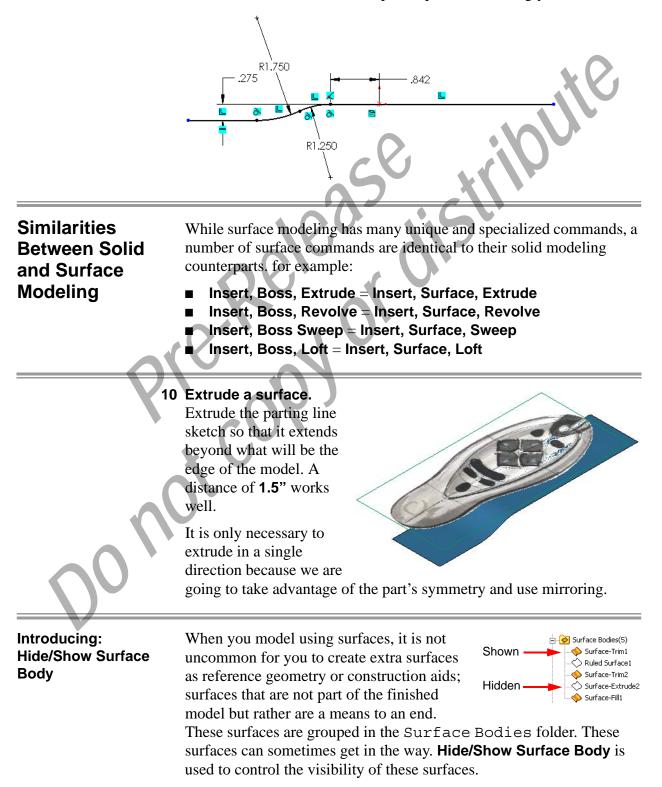
7 Dimension the sketch.

Sketch1 is hidden for clarity. Do not worry about the values of the dimensions. Your values may vary. The goal right now is to constrain the sketch.

Note	R1.190122 R1.190122 R1.110320 The dimensions are shown in 6 decimal places just are not worrying about the exact dimension values a	
Introducing: Fit Spline	Fit Spline creates a spline that follows, or fits, sketc a tolerance that you specify. Fit splines are parametr underlying geometry so that changes to the geometr	rically linked to
Where to Find It	 Click Tools, Spline Tools, Fit Spline. Click Fit Spline on the Spline Tools toolbar. 	
8	 Fit spline. Click Fit Spline ▲ on the Spline Tools toolbar. Clear the Closed spline check box. Right-click the line and select Select Chain. The system creates a spline and converts the original sketch entities to construction geometry. The spline is related to the original sketch entities by a FitSpline relation as indicated by the symbol. 	Fit Spline Image: Spline Parameters Delete geometry Closed spline Constrained Unconstrained Fixed Edit Chaining Tolerance NMM 0.00039918in 0.00039918in

9 Change the dimensions.

Fine tune the parting line geometry by editing the dimension values as shown below. Notice that the spline updates accordingly.



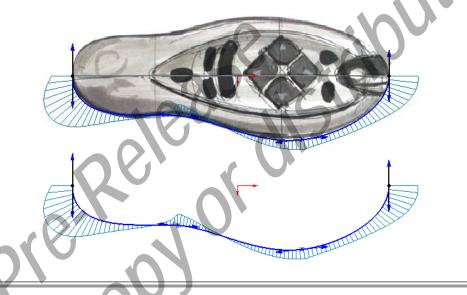
Where to Find It	 Right-click on surface in the graphics area, and select Body, Hide. Expand the Surface Bodies folder in the FeatureManager design tree. Right-click the surface and select either Hide Surface Body or Show Surface Body. Right-click the Surface Bodies folder to hide or show everything in the folder.
Splines	A spline is a curve that can have a locally very simple form, yet at the same time be globally flexible and smooth. Splines are very useful for modeling free-form shapes that are smooth and fair. [Fair is a term often used in boat building. A "fair curve" is one that is as smooth as it can be as it follows the path it must take around the hull of a boat; it is free of extraneous bumps or hollows.]
Introducing: Spline	Splines are used to sketch curves that are not arcs, or conic sections such as ellipses or parabolas. Splines are defined by a series of interpolant points. Interpolant means that the curve passes through the points. You can modify a spline by adding or deleting points, moving the points, dimensioning the points or adding geometric relations. The spline can also be changed by modifying the spline handles (arrows) that control the tangency of the curve at the interpolant points.
Where to Find It	 Click Spline on the Sketch toolbar. Or, click Tools, Sketch Entities, Spline.
11	Hide surface.

In the graphics area, right-click the extruded surface and select **Body**, **Hide** from the shortcut menu. This will make it easier to see what we are sketching in the next step.

12 Sketch a 4-point spline for top view of parting line. Make both ends **Coincident** to the ends of the reference line in Sketch1.

Make the tangent handles at both ends **Perpendicular** to the reference line in Sketch1.

Turn on the curvature combs. Adjust the positions of the points and drag handles until you are satisfied with the spline and how it fits the sketch. When finished, exit the sketch.



Trimming Surfaces

Introducing: Trim Surface When you add features to a solid model, all the overlapping faces are automatically trimmed. When you work with a surface model, the trimming has to be done manually.

Surfaces can be trimmed to their intersection with other surfaces, the face of a solid, or reference planes. Additionally, you can select a sketch that will be projected onto the surface to create a trim boundary. The system highlights the various solutions to the trimming operation. You have the option to select what you want to *keep* or what you want to *remove*.

Where to Find It

- Click Insert, Surface, Trim.
- Or, click **Trim Surface** on the Surfaces toolbar.

13 Trim the parting surface.

Click **Trim Surface (2)**.

Trim tool

For **Trim Type**, click **Standard**.

For the **Trim tool**, select the sketch we just created in step **12**.

Click **Keep selections** and click in the selection list. Identify the portion of the parting surface that you want to *keep*.

Click **OK** to complete the trimming operation.





Ruled Surfaces	In general, a Ruled Surface can be thought of as an infinite number of line segments connecting corresponding points on opposite sides of the surface. In the case of a SolidWorks ruled surface, one edge is defined by the edges or edges of existing surfaces. The other edge is calculated by the system based on the options you choose. Unlike other types of surfaces, for the Ruled Surface , you do not need to create sketches.
Introducing: Ruled Surface	Use the Ruled Surface to create surfaces that are either perpendicular or tapered away from the selected edges.
Where to Find It	 Click Ruled Surface on the Surfaces toolbar. Or click Insert, Surfaces, Ruled Surface.

14 Ruled surface.

In this case we want to create a reference surface that follows the edge of the parting surface and that has 3° of draft with respect to the Top reference plane. We will use this surface in subsequent steps to help define the geometry of the part.

For Type, select Tapered to Vector.

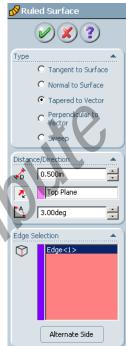
For **Distance** enter **0.5**". The distance is not critical. We just need something big enough to work with easily.

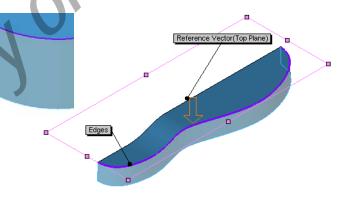
For the **Reference Vector**, select the Top reference plane and click **Reverse Direction**.

Set the Angle to 3.00°.

For **Edge Selection**, select the edge of the trimmed surface.

Verify that the ruled surface tapers *outward*. If it does not, click **Alternate Side**.



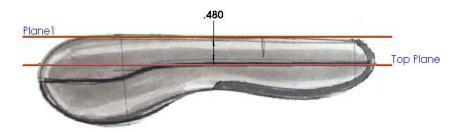


Click OK.

15 Offset plane.

Create a plane offset from the Top plane. This will be used for sketching the area around the keypad.

In this case, the offset was 0.480". Depending on how you scaled the sketch picture, your results may differ.

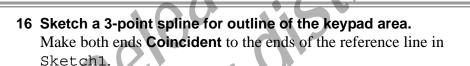


Note

From the looks of the sketch picture, it appears the upper face of the remote control is angled with respect to the Top plane. However, we checked with the industrial designer and were told that the two should indeed be parallel.

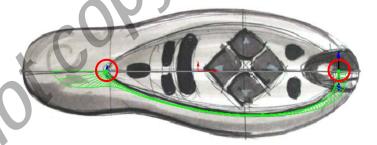
Lofting Surfaces

The surface that will actually be part of the finished model is one half of the upper part of the housing. This will be a lofted surface and to create it, we need several profile and guide curves.



Make the handles at both ends **Perpendicular** to the reference line in Sketch1.

Turn on the curvature combs. Adjust the positions of the points and drag handles until you are satisfied with the spline and how it fits the sketch. When finished, exit the sketch. This will be the guide curve.





Since the spline is not dimensioned, it is under defined and appears blue in the sketch. It is shown here highlight in green for clarity.

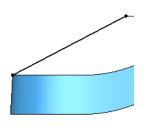
17 First profile curve.

Create a new sketch on the Right reference plane.

The profile is a 2-point spline. Creating this is a multistep process:

1. Sketch the spline. The ends are **Coincident** to the end of the guide curve (step **16**) and the corner of the ruled surface.

Note: For clarity, the sketch picture is not shown.



- 2. Make the spline tangent to the edge of the ruled surface. This is necessary to maintain the 3° draft angle when we loft the surface.
- 3. Sketch a construction line tangent to the other end of the spline. Create an angular dimension between it and the plane the guide curve is on (step **15**).

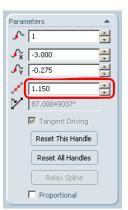
Set the angle to 2.00°.

4. Display the curvature combs and show the sketch picture.

Adjust the lengths of the tangent handles until you are satisfied with the shape of the spline.

The PropertyManager is very useful for making small adjustments to the length of the tangent handles.

5. Exit the sketch.



2.00

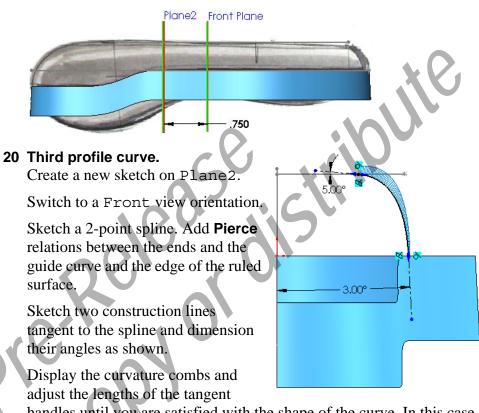
18 Second profile curve.

Repeat the preceding procedure for the profile curve on the front end of the remote control.



19 Offset plane.

Create a plane offset **0.75**" from the Front plane. This will be used for sketching a third profile curve.



handles until you are satisfied with the shape of the curve. In this case, the sketch pictures do not offer any guidance use your best judgement.

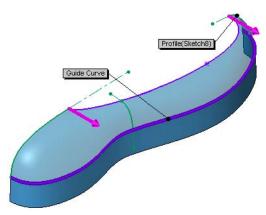
21 Loft the surface.

Select the three profile curves.

For **Start/End Constraints**, select **Normal To Profile** for both.

For **Guide Curves**, select Sketch6 (step **16**) and the edge of the ruled surface.

For the edge tangency, select



Tangency to Face. For Sketch6, select None. Click OK.

22 Evaluate the results.

Use any of the techniques that were introduced in *Analyzing Geometry* on page 87 to evaluate the resulting loft. These include **Display Curvature** and **Zebra Strips**.

Sometimes it is also helpful to add another directional light to give more illumination to the side of the model.

Looking at the Front view, the surface does not look rounded enough in the area indicated.

23 Add a loft section.

Right-click the lofted surface, and select **Add Loft Section** from the shortcut menu.

The system generates a section plane and a profile curve through the surface.

You can move and rotate the plane by dragging it.

24 Use selected plane.

In the PropertyManager, select the **Use selected plane** check box.

Select the Front reference plane and click **OK**.



25 Show sketch.

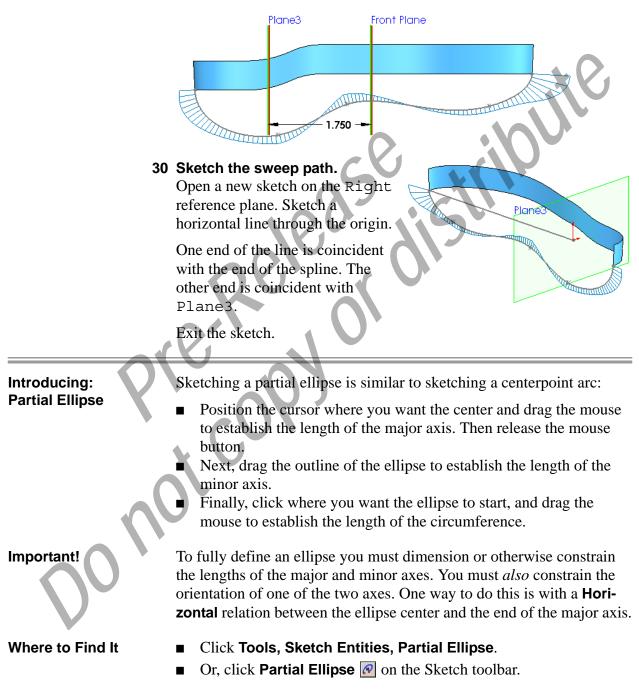
In the next step we will edit the new loft section. Before we do that, show the sketches for the second profile and the guide curve.

26	Edit the new loft section. View the sketch relations. If there are not already Pierce relations between the ends and the guide curve and the edge of the ruled surface, add them.
	Sketch construction lines tangent to each end of the spline. Add Parallel relations between them and the construction lines in the second profile.
	Display the curvature combs and adjust the spline until you are satisfied with the shape.
	Exit the sketch to rebuild the lofted surface.
Modeling the Lower Half	We will use a similar approach modeling the lower half as we did for the upper half. Namely, we will use the sketch picture as a guide to help establish the shape of the part. However, instead of lofting, we will use Sweep with Guide Curves and Fill Surface.
R	 Ruled surface. Create a second ruled surface also with 3° of draft. This time, it should extend upwards from the edge of the parting surface. This will be used as a reference when modeling the lower half of the remote control. Spline. Open a new sketch on the Right reference plane. Show the side view sketch picture. Create a 5-point spline. You need Coincident relations between the endpoints and the corners of the ruled surface. Add Tangent relations between the spline and the edges of the ruled surface. Display the curvature combs and adjust the shape of the spline until
	you are satisfied. Then exit the sketch.

This is the guide curve for the sweep.

29 Offset plane.

Create a plane offset **1.750**" from the Front plane. This will be used for sketching a the sweep profile.



31 Sketch the sweep profile.

Open a new sketch on Plane3.

The sweep profile is a partial ellipse. Sketching this is a multistep process:

1. Click **Partial Ellipse** on the Sketch toolbar. Sketch a partial ellipse as shown. It should be approximately the lower-right quarter of a complete ellipse.

It is good if the start point of the ellipse is below the end of the minor axis.

Sketch it out in space so as not to inadvertently capture and unwanted relations.

2. Add a **Horizontal** relation between the center and the point at the end of the minor axis.

Note: Sketch relations have been viewed on for illustration purposes.

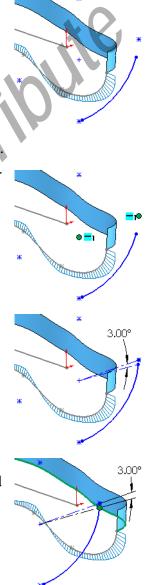
Sketch construction lines from the end of the minor axis to the center and then to the end point of the ellipse.

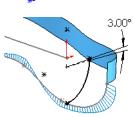
Dimension the angle between them and set the value to **3.00°**.

Add a **Pierce** relation between the end point of the ellipse and the bottom edge of the ruled surface.

5. Add a **Coincident** relation between the other end point of the ellipse and the end of the major axis.

Then add a **Pierce** relation between the end point of the ellipse and the sketched guide curve.

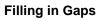




3:	2 Sweep the surface. Select the profile, path, and both guide curves to sweep the surface.
Note	An extra guide curve callout has been shown for illustration purposes.
Filling in Gaps	There are situations where special tools are needed to fill in areas of a model with surfaces. For example:
•	Blending shapes. Sometimes the shape you need cannot easily be created using fillets, sweeps, or lofts.
•	Repairing gaps or incorrect geometry in imported surfaces. Sometimes imported surfaces lack the completeness or precision to be knit into a solid. In these situations a tool is needed to fill in missing surface patches.
R	Closing holes in a part. In preparation for modeling a core and cavity mold, through holes in the part have to be closed off. Surfaces are used to do this. However, when the edges of the hole are not planar, creating a surface patch requires a special tool.
Introducing: Filled Surface	The Filled Surface feature constructs a surface patch with any number of sides, within a boundary defined by existing model edges, sketches, or curves.
Where to Find It	 Click Filled Surface on the Surfaces toolbar. Or, click Insert, Surface, Fill.
Preparation for Using Filled Surface	To properly blend the filled surface to its adjacent boundaries, you should not rely on using curves for boundaries. It is much better to use the edges of surfaces. This however, usually requires you to create reference surfaces prior to using the Filled Surface command.
3	3 Trim surface. Trim the 3° draft reference surface using

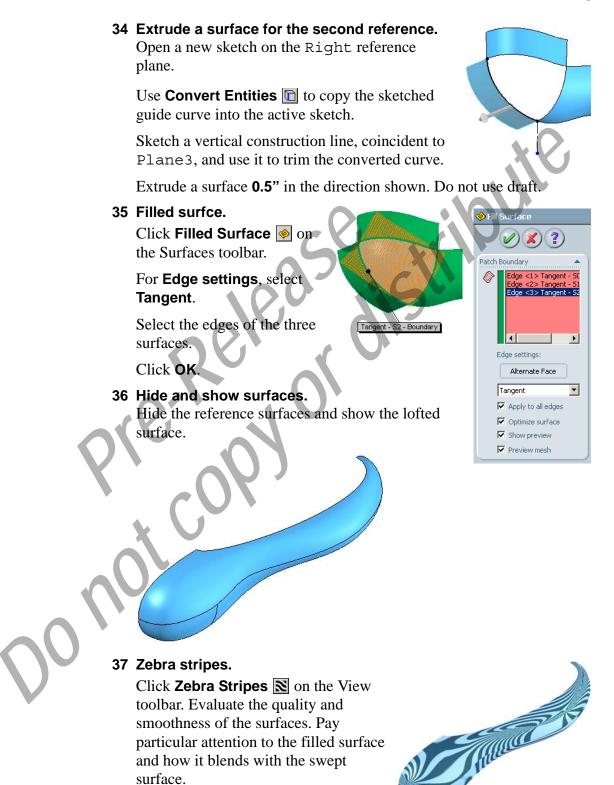
Plane3 as the trimming tool.

This will serve as one of the reference surfaces for the filled surface.



Keep this piece

Lesson 4 Surface Modeling



To review Zebra Stripes, see Zebra

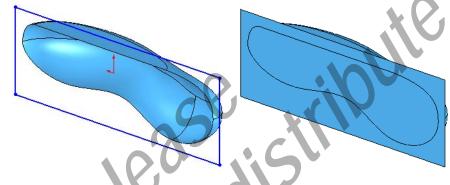
Stripes on page 93. To review other techniques for evaluating the quality of surfaces, see *Analyzing Geometry* on page 87.

Lesson 4 Surface Modeling	SolidWorks 2006 Training Manual
Introducing: Planar Surfaces	You can create a planar surface from either a closed single contour non- intersecting sketch, or a closed set of planar edges.
Where to Find It	 Click Insert, Surface, Planar. Or, click Planar Surface on the Surfaces toolbar.
Introducing: Curve Through Reference Points	Curve Through Reference Points creates a spline through sketch points, vertices, or both.
Where to Find It	Click Insert, Curve, Curve Through Reference Points.
	 Or, click Curve Through Reference Points on the Curves toolbar.
38	Click Curve Through Reference Points 2. Select the two vertices shown, creating a straight spline.
Note	We could just as easily have sketched a line.
39	Planar surface. Click Insert, Surface, Planar or click
	Planar Surface on the Surfaces toolbar.Select the curve you just created and
~	the open edge of the lofted surface. Click OK .
40	Results.
\sim	The resulting planar surface fits exactly across the opening of the lofted surface.

41 Another planar surface.

Open a new sketch on the Right reference plane and sketch a rectangle somewhat larger than the outline of the part.

Click **Planar Surface [2]**. The system automatically creates a planar surface using hte active sketch. Click **OK**.

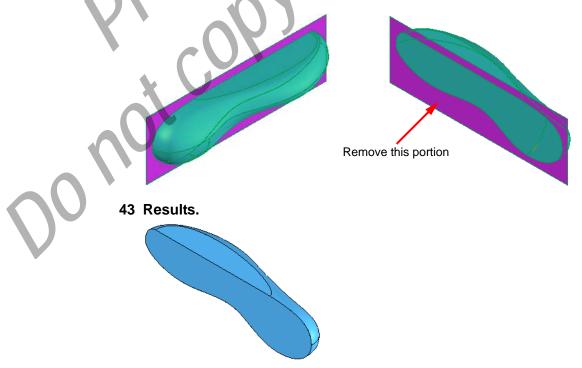


42 Mutual trim.

Click Trim Surface 🛃. For Trim Type, click Mutual.

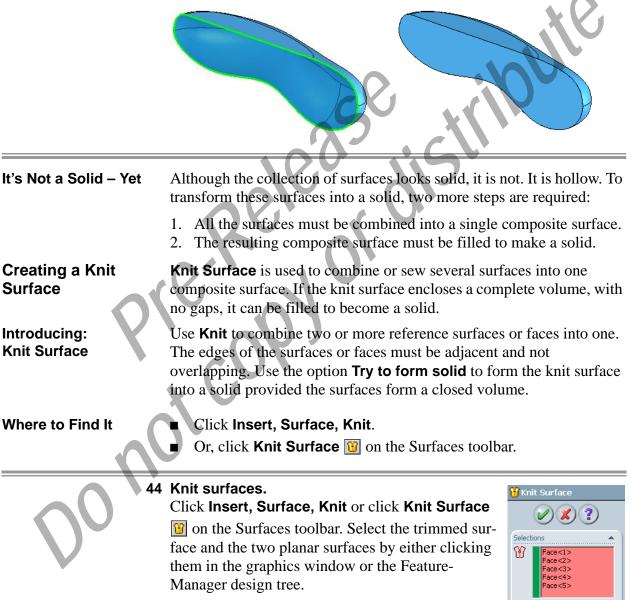
For **Trimming Surfaces**, select all five surfaces: the lofted surface, the swept surface, the filled surface, and both planar surfaces.

Click **Remove selections** and click in the selection list. Identify the portion of the planar surface that you want to *remove*.



Note

In this particular example, instead of creating an oversized planar surface and trimming it, we could have simply created the planar surface by selecting the edges of the existing surfaces. However, sometime those edges might not be planar, or they might extend beyond where they should. In those cases it is better to create an oversized surface and use **Mutual Trim**.



Select the **Try to form solid** check box.

Click OK.

1

☑ Try to form solid

Lesson 4 Surface Modeling

45 Results.

The resulting solid doesn't look much different from the surfaces. However, the FeatureManager design tree indicates that a solid body now exists in the part.

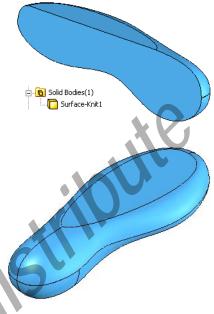
A Solid Bodies folder appears.

46 Mirror.

Click **Mirror** en on the Features toolbar. Select the planar face (step **41**) as the **Mirror Face/Plane**.

Expand the **Bodies to Mirror** list and select the solid body.

Make sure **Merge solids** is selected and click **OK**.



Design Changes Let's evaluate the design so far. There are three areas that don't look quite right. 1. The curves of the parting line and the edge of the area where the keypad goes do not compliment each other well. 2. Also, the front end of the remote control isn't rounded enough. 3. The area where the keypad goes is boring – it is flat.

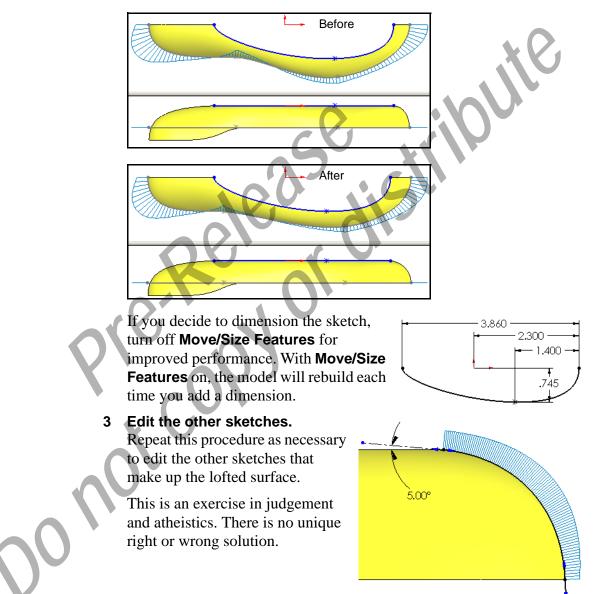
Dynamic Feature Editing	The curve that ultimately controls the outline of the remote control is the parting line and it is embedded under the trimmed surface.
	When you edit this sketch, the part is rolled back and all the geometry disappears. Fixing the overall shape of the remote control would take a long process of trial and error because you would be working blind.
	Dynamic feature editing enables you to make changes to features and sketches without rolling back the part. This way you can see the effects of the changes as you make them.
Introducing: Move/Size Features	Move/Size Features enables you to dynamically edit features. When you drag the entities of a sketch, either with or without opening the sketch itself. The preview updates when you release the mouse button after dragging.
Where to Find It	Click Move/Size Features 🐼 on the Features toolbar.
	Click Move/Size Features . Expand the trimmed surface and show the underlying sketch. Adjust the shape of the spline by dragging the interpolant points.
	Drag these two points
	After

2 Dynamically edit a sketch.

Expand the lofted surface feature and double-click the sketch that defines the edge of the flat area where the keypad will go.

Тір

Use viewports to see the top and front views at the same time.



Тір

Replacing a Face

We will create a new, concave face to replace the planar face.

4 Sketch an arc.

Open a new sketch on the Right reference plane.

Sketch a **3 Point Arc** And dimension it as shown.

The endpoints have **Coincident** relations with the vertices at the ends of the planar face.

Exit the sketch.

5 Create a plane.

6

Create a reference plane parallel to the Front plane, passing through the centerpoint of the arc you just sketched in step **4**.

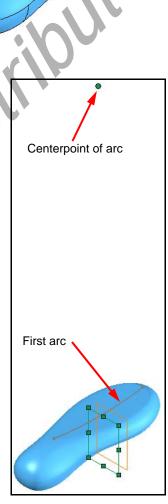
Sketch a second arc.

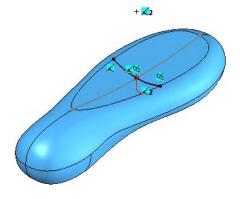
Create a new sketch on Plane4, the plane you just created.

Sketch a **Centerpoint Arc** . The two endpoints have **Pierce** relations with the edges of the planar face.

Create a reference point on the arc. Relate it to the arc in the previous sketch with a **Pierce** relation.

Add a **Coincident** relation between the arc's centerpoint and the Right reference plane.





7 Exit the sketch.

8 Filled surface.

Click **Filled Surface** (on the Surfaces toolbar.

For Edge settings, select Contact.

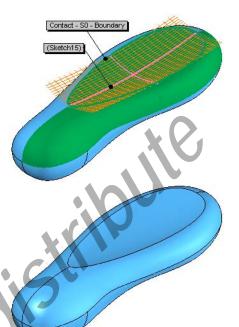
Select the two edges of the planar face.

Under **Constraint Curves**, select the two arcs.

Under Options, select Merge result.

Click OK.

The planar face is replaced with the concave face.

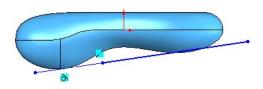


Merge Result

The behavior for this option depends on the boundaries. When all the boundaries belong to the same solid body, you can use the filled surface to replace a face of the solid. This streamlines your work, eliminating the need to use the **Replace Face** command. For more information about **Replace Face**, see *Exercise 23: Using Import Surface and Replace Face* on page 255.

9 Sketch.

Open a sketch on the Right reference plane.



Sketch a line tangent to the silhouette edge as shown.

Split the line and change the left-most portion to construction geometry.

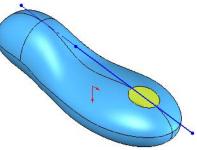
Adjust the angle of the line so it barely intersects the bottom of the front portion of the remote control.

10 Cut through all.

Click **Extruded Cut .** Since this is an open profile, the end condition will be set to **Through All** automatically.

The goal is to create a small flat spot to the remote can be set on a table without falling onto its side.

If the area of the cut is too big or too small, use **Move/Size Features** to adjust the sketch dynamically.



	11 Dome. Create a Dome feature about 0.065" deep. The exact depth is not critical.
	To review the Dome feature, see <i>Dome</i> <i>Feature</i> on page 129.
Finishing Touches	 In this next section we will: Split the part into separate bodies, each representing a major component of the remote control; Shell the part; Define the basic geometry and shape of the keypad; Create specialized features called fastening features; Save the individual bodies as part files.
Splitting the Part	Splitting a part into multiple bodies was covered in <i>Lesson</i> 1: Multibody Solids. To review this topic, see Splitting a Part into Multibodies on page 42.
	 1 Extrude the parting surface. Reuse the original parting sketch Surface-Extrudel and extrude a surface. Use Mid Plane as the end condition and set the Depth is such that it extends beyond the body of the part.

Lesson 4 Surface Modeling

Body 2:

Resulting Bodies

1

File

1 <None>

Lower Housing

2 <None

Double-click to name file for save operation.

> C Hide bodies C Consume bodies

Resultant bodies state: Show bodies

2 Split the part. Click Split M or click Insert, Features, Split.

Select the parting surface as the trim tool.

Click **Cut Part**. The system computes the intersection of the trim tool with the part and calculates the results.

We want to create both bodies but we do not want to save them as separate part files at this time.

Body 1: 1 <None>

Select the check boxes for both bodies but leave the file name set to <None>.

For **Resultant bodies state**, select **Show bodies**. Click **OK**.

3 Hide the parting surface.

Rename the solid bodies.

Expand the Solid Bodies folder.

Rename the bodies Upper Housing and Lower Housing.

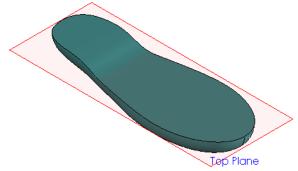
Change the colors of the upper and lowers housing so it will be easier to tell them apart.

Hide the Lower Housing.

To save time we will use a library feature for the sketch of the holes for the keypad. The sketch is straightforward and creating it step-by-step contributes nothing to this case study about surfacing.

1 Reference plane.

Show the Top reference plane. This is the plane onto which we will insert the library features (sketch).



Upper Housing

Modeling the Keypad

Finishing Touches

🚮 Sketch for Keypad

V) X

Top Plane Configuration:

🔼 Link to lib

📝 Right Plane / Sketch Point1

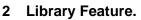
Locating Dimensions: Name Value

Size Dimensions:

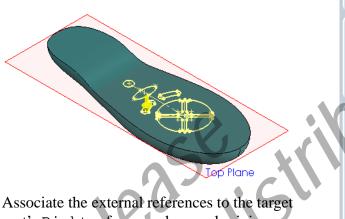
Draft inward

Placement Plane

2



Drag the library feature named Sketch for Keypad from the Design Library and drop it onto the Top reference plane.



part's Right reference plane and origin.

Click **OK**.

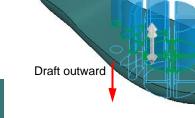
3 Dissolve the library feature.

Right-click the library feature and select **Dissolve Library Feature** from the shortcut menu.

Extrude a cut.

Extrude a cut **Through All** in *both* directions. Use **1.00°** of draft.

A sliver face is left if the cut is not extruded in both directions.

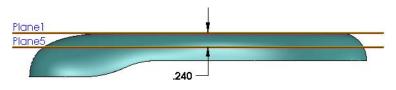




Shell the Upper Housing using a Thickness of 0.080 inches.

6 Reference plane.

Create a reference plane offset **0.240**" from the plane that was used to sketch the area around the keypad (step **15** on page 200).



Note

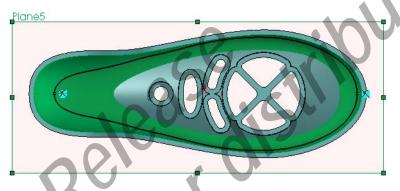
The 0.240" dimension was obtained by adding 0.010" to the sum of 0.080" (the shell thickness) and 0.150" (the dimension on the arc in step **4** on page 216).

7 Intersection curves.

Open a sketch on Plane5.

Click Intersection Curve 🐼 on the Sketch toolbar.

Select the two faces as shown on the inside of the Upper Housing.

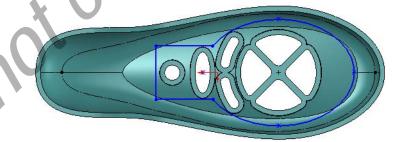


Turn off the Intersection Curve tool and hide Plane5.

8 Keypad.

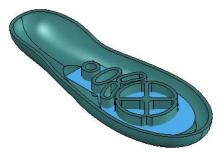
Change the two intersection curves to construction geometry and sketch the outline of the keypad as shown. Use an ellipse and a rectangle and trim as necessary.

The intersection curves are used as a guide to make sure the keypad doesn't interfere with the inside of the housing.



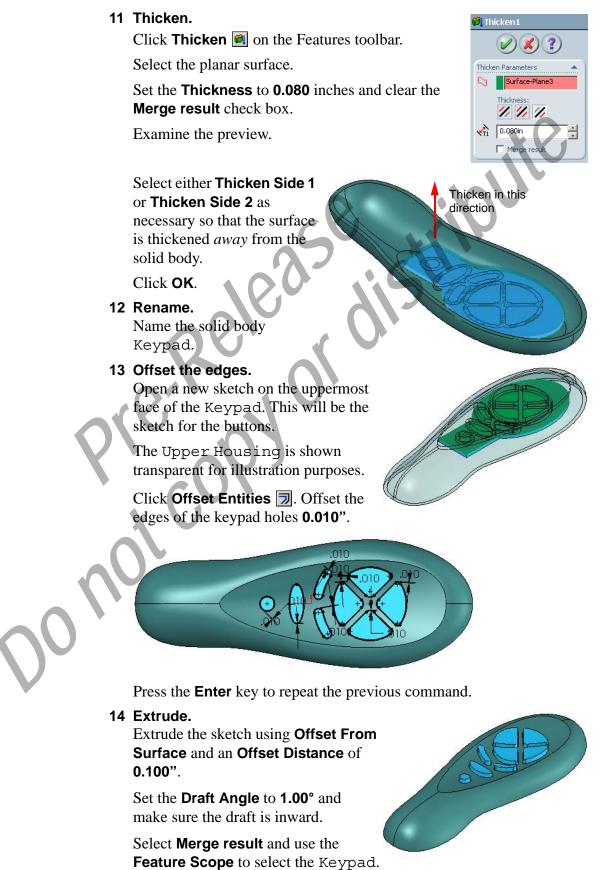
9 Planar surface. Click Planar Surface ✓ on the Surfaces toolbar.

Create a planar surface using the active sketch.



Introducing: Cut with Surface	You can cut a solid model by removing material with a surface or a plane. In a multibody part, you use the Feature Scope to determine which body or bodies to cut.
Where to Find It	 Click Cut With Surface Solution on the Features toolbar. Click Insert, Cut, With Surface.
10	Cut with surface. Click Cut With Surface S on the Features toolbar. Under Surface Cut Parameters, select the planar surface and the cutting surface. Under Surface Planes
	Under Feature Scope, click Selected bodies and select the Auto-select check box. Click OK.
Question:	Since the surface we are using is planar, why not just cut using the
Answer:	The advantage of using a surface rather than a plane is that the extent of the cut is limited by the boundaries of the surface. If we cut with the reference plane, the entire body would have been cut, not just the areas around the keypad holes.
Introducing: Thicken	Creates a solid feature by thickening one or more adjacent surfaces. If the surface you want to thicken is comprised of multiple adjacent surfaces, you must first knit the surfaces together before you thicken the surface.
Where to Find It	 Click Thicken on the Features toolbar. Click Insert, Boss/Base, Thicken.

_



Note

Tip

15 Dome. Create a **0.050**" dome on the top of the round button. 16 Fillet. Add **0.020**" radius fillets to the edges of the keypad buttons, shown here in red for illustration purposes. The next step in the process is to sweep a **Appearance Gap** cut to create an appearance gap between the upper and lower housings. First we will create two 3D curves. The sweep path The guide curve Appearance gap Then we will sketch the sweep profile. Hide the Keypad body. 1 2 3D sketch. Click **3D Sketch 2** on the Sketch toolbar to open a new 3D sketch. Fit spline. Click Fit Spline L on the Spline Tools toolbar. Right-click the outermost edge of the Upper Housing and select **Select Tangency** from the shortcut menu. Tighten the Tolerance until the Actual Deviation is less than 0.001". Click **OK**. This is the path for the sweep. The resulting spline is shown here in red for illustration purposes only. Note It does not mean the spline is over defined. Exit sketch. 4

Lesson 4 Surface Modeling

5 Repeat.

Repeat steps **2** through **4**, fitting a second spline to the inside edge of the Upper Housing. This is the guide curve for the sweep.

We could also have used **Composite Curve** for the path and guide. To review

Composite Curve, see Introducing: Composite Curve on page 106.

6 Profile sketch.

Open a sketch on the Right reference plane.

Sketch a rectangle as shown. This is the profile for the swept cut feature.

The uppermost line in the rectangle does not need to be fully defined.

Sweep a cut. Select the Profile, Path, and Guide Curve as shown in the illustration.

Expand the **Options** listing.

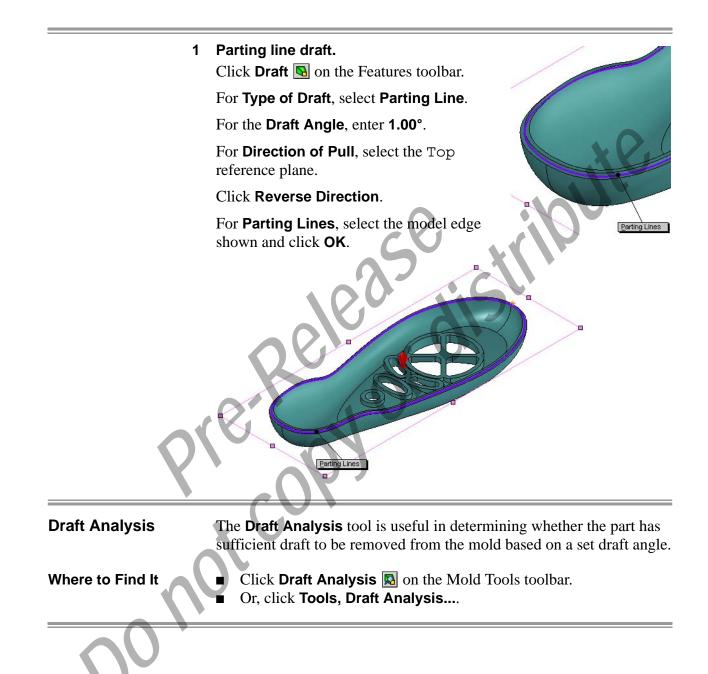
For Orientation/twist type, select Follow part and 1st guide curve.

Click OK.

elect Irve. Peth(3DSketch1) Profile(Sketch21)

Draft	We could have built the required draft angle into the profile sketch. However, in this case we will add draft using the Draft feature.
Introducing: Draft	The Draft features tapers selected faces in the model by a specified angle with respect to the pull direction of a mold. You can add draft using a Neutral Plane or a Parting Line .
Where to Find It	 Click Draft Son the Features toolbar. Click Insert, Features, Draft.





Lesson 4 Surface Modeling

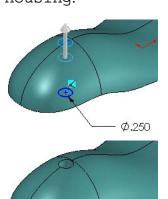
2000

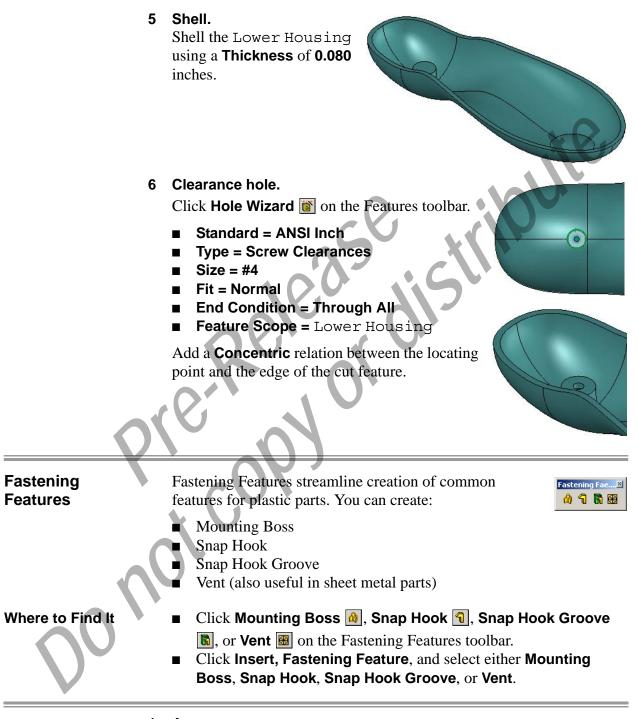
2 Draft analysis. Click **Draft Analysis N** on the Mold Tools toolbar, or click Tools, Draft Analysis. For **Direction of Pull**, select the Top reference plane. Click Reverse Direction. Set the Draft Angle to 1.00°. Select the Face classification check box. Click Calculate. The green faces have positive draft with respect to the pull direction. The red faces have negative draft. Click Cancel. For a more in-depth discussion of draft analysis, see Analyzing Draft on a Model on page 271. 3 Hide and show bodies. Hide the Upper Housing. Show the Lower Housing. Hole for fastener. Open a sketch on the Top reference plane and sketch a 0.250" diameter circle as shown. The distance from the origin is not critical but it should be located near the rear of the remote.

Add a **Coincident** relation between the circle's center and the Right reference plane.

Extrude a cut as follows:

- The **From** position is **Offset 0.75**" from the sketch plane.
- The End Condition is Through All.
- The Draft Angle is 1.00°.
- Select the **Draft outward** check box.
- For **Feature Scope**, select the Lower Housing.





1 Appearance.

Show the Upper Housing.

Make the Lower Housing semi-transparent. A transparency of 0.75 works well.

2 Mounting boss.

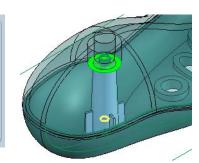
Click **Insert, Fastening Feature, Mounting Boss**. Creating a mounting boss is a multistep process:

- Change to a bottom view orientation and select the inside face of the Upper Housing. One technique is to select the face through the fastener clearance hole.
 - Mounting Boss
- To define the direction of the mounting boss, select the Top reference plane and click **Reverse Direction**. This orients the mounting boss correctly with respect to the pull direction of the mold.

. To position the mounting boss, select the edge of the clearance hole.

To define the height of the mounting boss, select the planar face on the inside of the Lower Housing as shown.

Boss	.
	0.350in
	◯ Enter boss height
	 Select mating face
8	Face<1>
Ī	1.0493424in
17	2.00deg



Set the Diameter to 0.350" and the Draft Angle to 2.00°.

ting Hole/

• Hole

👷 0.086in

乳

7

Parameters

0.825in

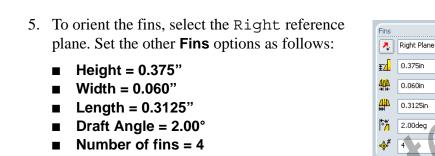
1.00deg

Enter diameter

🔘 Select mating edge

A Y

A



- 6. A mounting boss can have a pin or a hole. In this case we want a hole.
 - Select Hole
 - Select Enter diameter
 - Diameter = 0.086"
 - Depth = 0.825"
 - Draft Angle = 1.00°
- 7. Click OK.

3 Results.

The mounting boss is added to the inside of the Upper Housing.

Pin

Hole



The mounting boss is shown in red for illustration purposes.

4 Appearance.

Hide the Upper Housing.

Remove the transparency from the Lower Housing.

Lesson 4 Surface Modeling

Plane6

Front Plane

5 Offset plane.

Show the sketch that was inserted as a library feature for the keypad cutout (step **2** on page 220).

Create a plane that is parallel to the Front reference plane and that passes through the point at the center of the circular keypad.

6 3D sektch.

Open a new 3D sketch.

Insert two points. Make them **Coincident** with the inside edges of the Lower Housing and also coincident (**On Surface**) with the offset plane.

7 Snap hook.

Click Insert, Fastening Feature, Snap Hook.

Select one of the points in the 3D sketch.

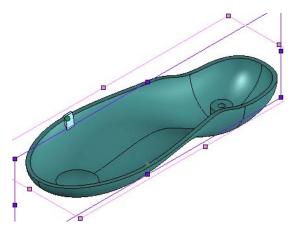
Select the Top reference plane to define the vertical direction of the snap hook.

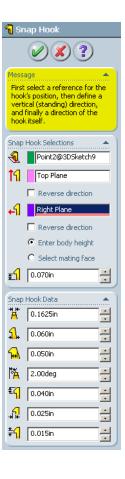
Select the Right reference plane to define the direction of the hook.

Set the Body height at 0.070".

Enter the **Snap Hook Data** as shown.

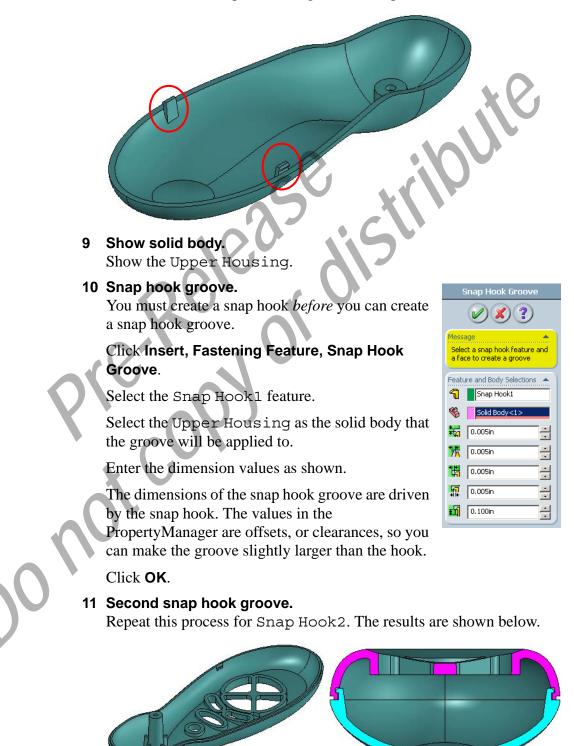
Click OK.





8 Repeat.

Create a second snap hook using the second point in the 3D sketch.



Section View

The cut faces of the section view have been colored for clarity.

Note

Saving the Bodies and Creating an Assembly

Save Bodies allows you to save individual solid bodies as part files. You can indicate which bodies you want to save. Optionally you can generate an assembly from the saved parts.

To review **Save Bodies** and **Create Assembly**, see *Introducing: Save Bodies* on page 39.

12 Save bodies.

Right-click the Solid Bodies folder and select **Save Bodies** from the shortcut menu.

Save the three solid bodies as:

- Upper Housing
- Lower Housing
- Keypad

If you want to create an assembly do the following:

- 1 In the **Create Assembly** group box, click **Browse**. The **Save As** dialog opens.
- 2 Browse to where you want to save the assembly.
- 3 Give the assembly a name and click **Save**.

N Save Podies
Message Select the bodies you want to save.
Resulting Parts
1 Jpper Housing.sldpr 2 Keypad.sldprt 3 .ower Housing.sldpr
Double-click to change the name of the file for save operation.
Resultant bodies state:
C Hide bodies
C Consume bodies
Origin location:
Create Assembly
trol\Remote Control.slc
Browse

13 Save and close all the files.

Rapid Prototyping

By using rapid prototypes early in the product development cycle, you can receive critical feedback early in the design process. Rapid prototyping is sometimes called 3D printing.

The 3D printing process often takes advantage of a rapid prototyping process known as



stereolithography, or layered object manufacture. 3D printers come with special software that imports the CAD file and slices it into thin horizontal layers 0.003 inches to 0.01 inches thick. Each thin crosssection is sent to the 3D printer, which builds up the model, layer by layer, starting from the bottom of the part and moving upward. In a matter of minutes or hours, the model is complete.

Print3D	Print3D is a web portal linked to the SolidWorks software. Using Print3D , you can contact selected rapid part and prototype vendors to request price quotes or place an order for rapid prototypes of the currently open part document. Some vendors provide instant price quotes; others will contact you via e-mail.
Where to Find It	 Print3D automates the process of requesting a quote or ordering a prototype, eliminating the need to search for reliable services, save parts as STL files, FTP the files to vendors, or perform other operations. Model data is encrypted prior to transmission, so your data is always secure. Click Print3D on the Standard toolbar.
Note	You may have to use Tools, Customize to add the Print 3D icon to the Standard toolbar.
R	Quickparts.com, Inc. An Inc. 500 Company; Instant Quotes ~ Single Source for Quick Parts • Sterealithography (SLA) • Fused Deposition Modeling (FDM) • Selective Laser Sintering (SLS) • CNC, Sheet Metal, Castings Talk to your Quickparts Team today about our material sample kits! (p) 1-877-521-8663, (e) qphelp@quickparts.com Print3D at Quickparts • Tell me more
	Protomoid The Protomoid Company, Inc. Protomoid's Rapid Injection Molding service produces real injection molded parts in engineering grade resins within 5 days of receipt of your native SolidWorks file, starting as low as \$1,995 for 25 parts. Real Parts. Real Fast. Real Savings! Print3D at Protomoid Print3D at Protomoid Tell me more Xpress3D, Inc. Xpress3D, Instantly provides price quotes from multiple rapid prototyping services. Easily choose based on price, delivery time, rapid prototyping process, or material. Prototyping includes SLA (Stereolithography), FDM (Fused Deposition Modeling), and 3DP (3D Printing). Xpress3D's automatic file compression, encryption, and upload make this the fastest, easiest, and securest way to order prototypes. Prin3D at Xpress3D, Inc. Tell me more
00	SolidWorks Corporation - 300 Baker Avenue - Concord, MA 01742 Phone: 800-693-9000 - International: +978-371-5000 - Email: info@solidworks.com Copyright © 2003 SolidWorks Corporation. All rights reserved.

Intersection Curves and Splines

One of the keys to any sweep operation is creating the required curves to use as the path or guides. In this example, a decorative piece of wrought iron is modeled by sweeping a circle along a curved path. The path is created by finding the intersection between two reference surfaces.

> Thanks to Jason Pancoast at Computer-Aided Products, Inc. for submitting this example.

Stages in the Process

The major steps in this operation are:

Create a revolved surface.

This will use a sketched spline.

- **Create a helical surface.** This is done by sweeping a line along a straight path, with a helical guide curve.
 - Generate intersection curve.

Find the intersection between the two reference surfaces. This is the path for the twisted sweep.

- Sweep one of the "spokes". A circular profile is swept along the intersection curve.
- Pattern the "spokes". A circular pattern of the swept feature completes the part.

Design Intent

Some of the design intent we have to consider includes:

- 1. The diameter of the helix has to be equal to or greater than the diameter of the revolved surface.
- 2. The height of the helix and the height of the revolved surface have to be equal.
- 3. The helix is defined by its height and the number of turns. The system will calculate the pitch.

Procedure

To save time, we will begin by opening an existing part.

1 Open part.

Open the existing part named Wrought Iron. This represents the base of an ornamental object such as the base of a lamp. A sketch is also included.

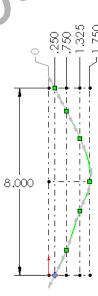
2 Hide solid.

Right-click the revolve feature, and select Hide Solid Body

3 Edit an existing sketch. Edit the sketch spline grid.

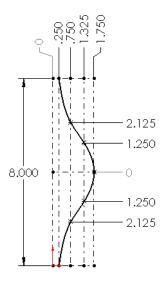
4 Create spline.

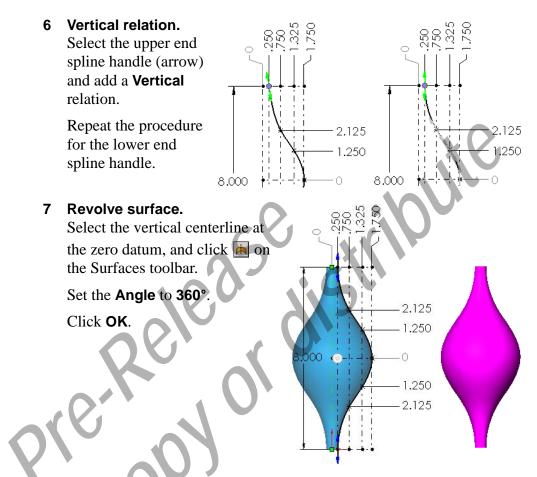
Click **Spline** $\[Box]$ and sketch a spline whose shape is approximately the same as the one shown in the illustration at the right, attaching to lines and endpoints. The spline should have **7** interpolant points.



5 Dimension.

Use ordinate dimensions to dimension the spline points. To maintain symmetry in the spline, you can use **Link Values** on the pairs of vertical ordinate dimensions.

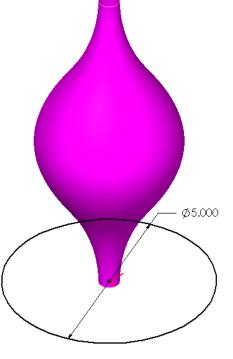




8 Circle for the helix.

Open a sketch on the Top reference plane, and sketch a circle. Dimension it so that it is larger than the diameter of the revolved surface.

An equation can be used to ensure that the diameter of the circle is always greater than the diameter of the revolved surface.



Ø5.000

9 Add helix.

With the sketch active, click **Helix/ Spiral S**.

Insert a helix with the following parameters:

- Defined by = Height and Revolution
- Height = 8.00"
- Revolution = 1
- Starting angle = 90°
- Clockwise

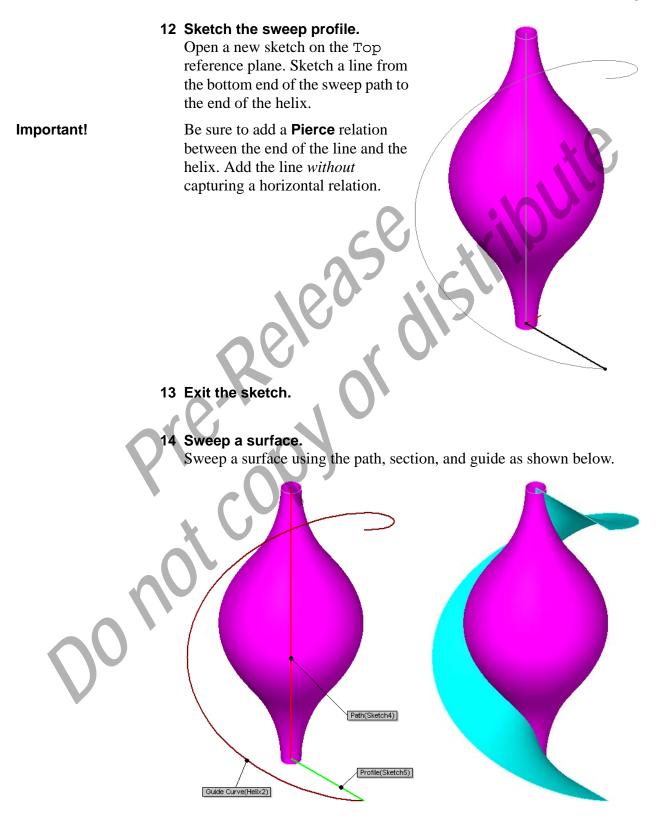
This helix will be used as the guide curve for a swept surface.

An equation can be used to set the height of the helix equal to the height of the revolved surface.

10 Sketch the sweep path. Open a new sketch on the Front reference plane. Show the sketch of the revolved surface.

Select the vertical centerline, and click **Convert Entities** to copy it into the sketch.

1 Exit the sketch.



15 Intersection curve.

Open a new **3D Sketch**. Hold down **Ctrl** and select the two surfaces.

Click Intersection Curve 🕺.

The system generates the intersection in a 3D sketch, and automatically puts you into **Edit Sketch** mode.

16 Exit the sketch.

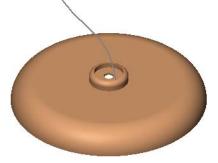
Exit the 3D sketch and hide the two surface bodies.

17 Show the solid body. Right-click Revolve1 and select Show Solid Body.

18 Sketch the sweep profile.

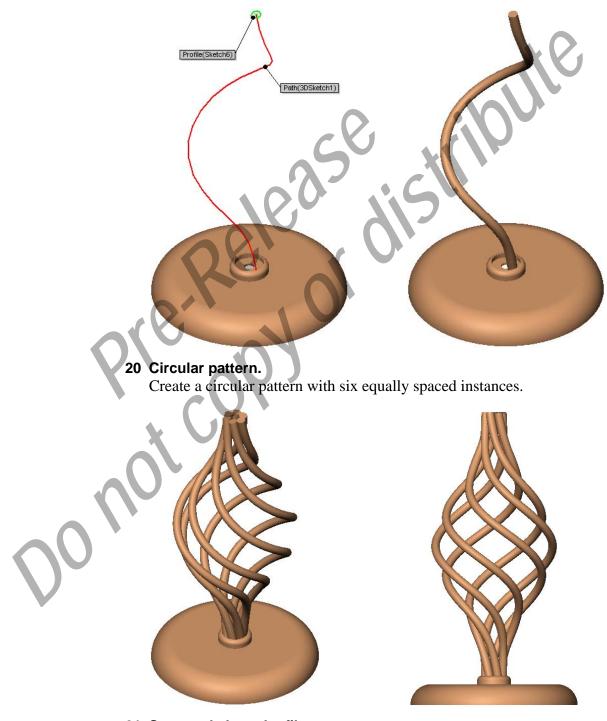
Create a plane normal to the top end of the intersection curve, and sketch a **0.25**" circle.

Ø.250 —



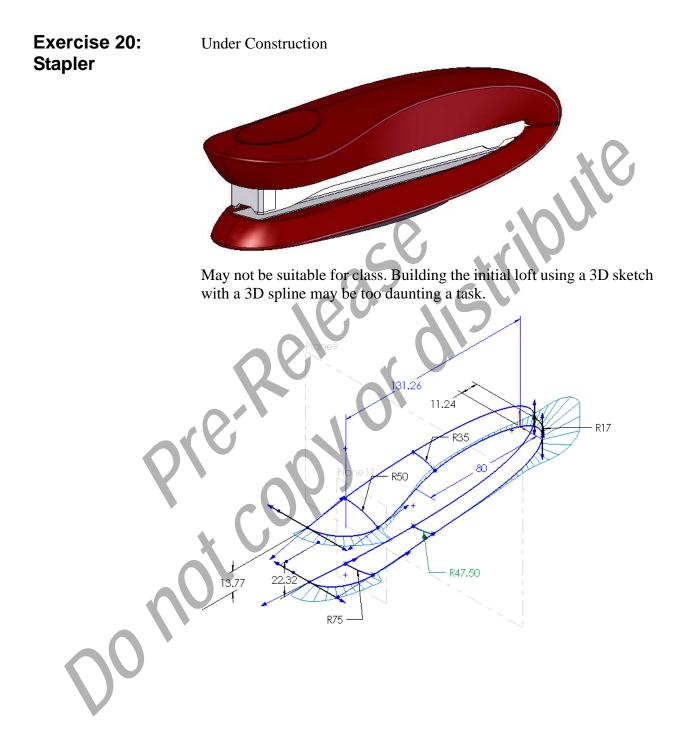
19 Sweep.

When sweeping the boss, use the option **Align with end faces** and **Merge result** to ensure that the boss completely merges with the revolve feature.

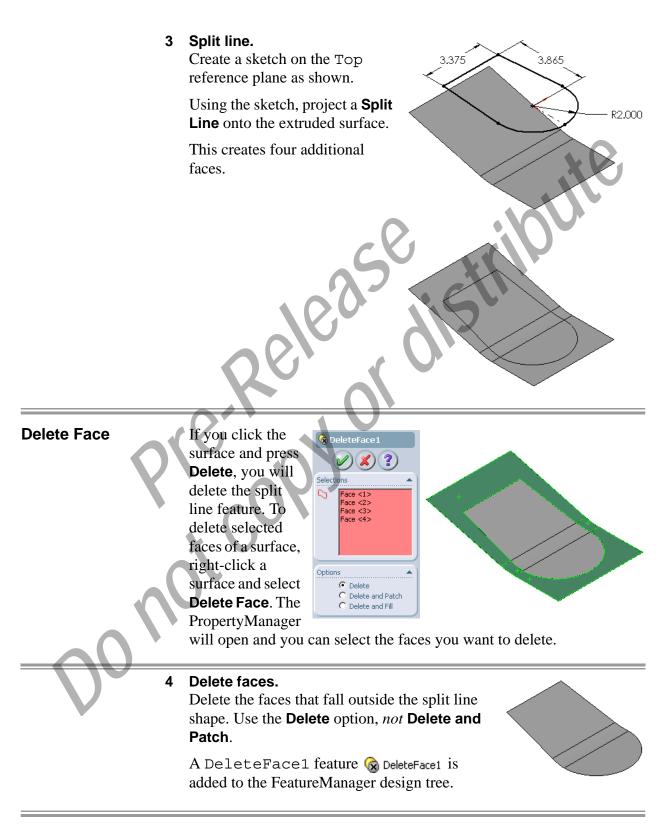


21 Save and close the file.

V



Exercise 21: Surface Modeling	Use surface commands to create a thin walled solid model. <i>Disclaimer:</i> The primary purpose of this exercise is to give you the opportunity to practice using some of
	the surfacing commands. In reality, there is no compelling reason to build this part using surfaces. The steps in the procedure may be somewhat con- trived so that certain commands will be utilized.
	 This lab reinforces the following skills: Surface extrude, revolve and sweep Knit surface
	 Knit surface Surface fillet Trim and extend surface Thicken surface
Procedure	Open a new part using the Part_IN template and name it Baffle.
1	Sketch for extrude. Create a sketch on the Front reference plane using this geometry.
00	5.000 R3.000 R3.000
2	Extruded surface. Extrude a <i>surface</i> 5 " using the end condition: MidPlane.

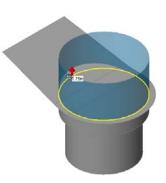


A Different Instead of manually **Approach: Trim** splitting the faces of the extruded surface and then deleting them, you could have used Trim Surface to achieve the same result in a RØ single operation. You would have clicked Trim Surface 🔗 and selected the sketch as the **Trim tool**. The technique of splitting the surface and then deleting the unwanted faces was used in this exercise to illustrate how to delete selected faces from a surface. **Revolved surface.** 5 Sketch on the Front reference plane

and revolve the geometry as a surface.

6 Extend surface.

Extend the top edge of the revolved surface so that it extends well beyond the extruded surface.

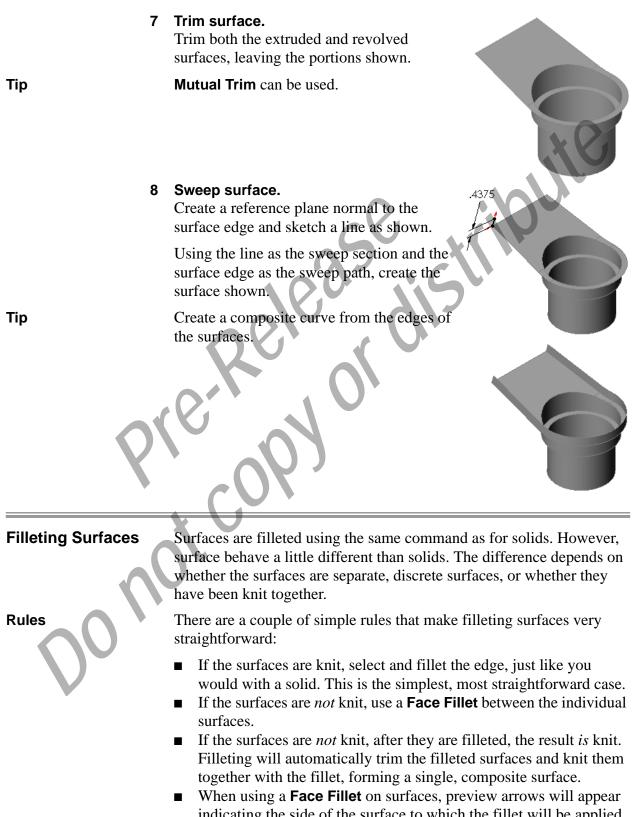


3.000

3.500

.750

2.000



[•] When using a Face Fillet on surfaces, preview arrows will appear indicating the side of the surface to which the fillet will be applied. This is because when filleting untrimmed surfaces, there can be multiple solutions. Click **Reverse Face Normal** [7] to reverse the

results, depending on which side of the surfaces the fillet is located. Face Set 1: 0.25m Face Set 2 ۵

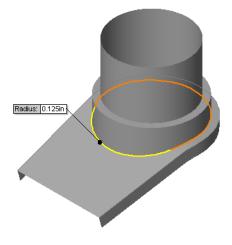
arrows. For example, as illustrated on the following page, an intersecting cylinder and curved surface can yield four different

Knit surface. 9

Combine the trimmed and swept surfaces into a single surface using Knit Surface.

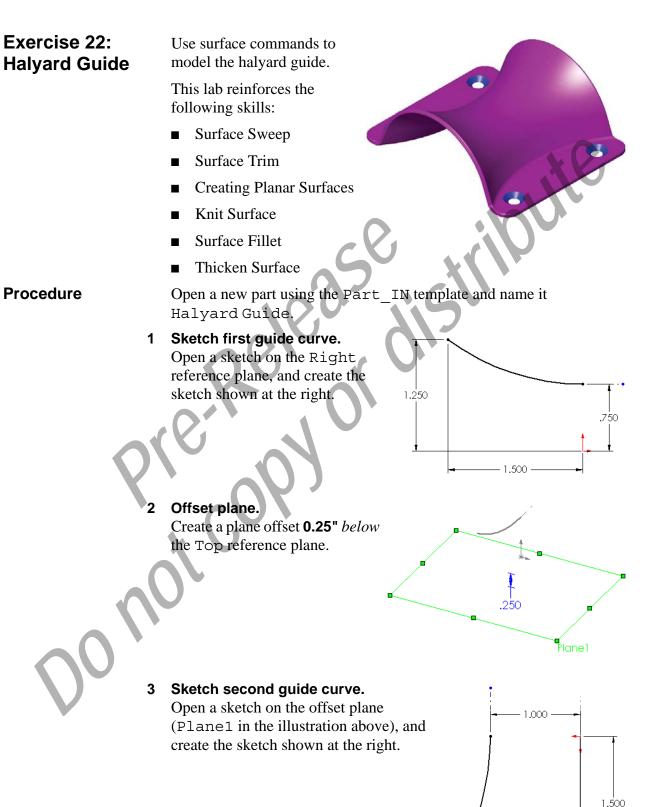
10 Surface fillets.

Add a fillet of **0.125**" radius to the surface edges as shown in the illustration.



-

Making it Solid	Similar to a thin feature, you can thicken a surface by adding material on either side or equally, on both sides. If there are no solid features in the model, the thickened surface will be a boss, or more specifically, the first feature. If the surface that you select is a knit surface that encloses a complete volume, you have the option of filling the volume completely.
Introducing: Thicken Feature	A thickened surface feature can be created as either a boss or a cut feature.
Where to Find It	 Click Thicken on the Features toolbar. Or click Insert, Boss/Base, Thicken.
	Thicken surface. Create the first feature by adding 0.0625" thickness to the <i>inside</i> of the surface with Insert, Boss/Base, Thicken.
13	Create two symmetrical baffles as shown using Planar Surface and Thicken. Note that the baffle plates are shown in a sectioned view. Save and close the part. -Thickness 1/16"



1.430

4 Sketch third guide curve.

Open another sketch on the offset plane, and sketch a vertical centerline from the Origin.

Sketch a second vertical centerline whose lowermost end is aligned with the Origin.

Sketch an arc tangent to the centerline.

Add **Symmetric** relations between the arc in this sketch and the arc in the sketch of the second guide curve.

5 Sketch the path.

Open a sketch on the Top reference plane, and sketch a vertical line starting at the Origin. Add a relation so the length of the line is driven by the guide curve sketches.

6 Sketch the sweep profile.

Open a sketch on the Front reference plane, and sketch an arc centered on the Origin. Sketch two tangent lines as shown.

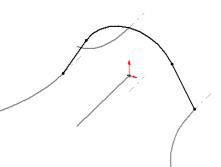


7 Add relations.

Add **Pierce** relations between the ends of the tangent lines and the second and third guide curves.

Add a **Coincident** relation

between the arc and the end of the first guide curve. The sketch should be fully defined.



8 Sweep a surface. Using the profile, path, and three guide curves, sweep a surface.

Important!

Use Path Tangent for the Start tangency type.

9 Trim the surface.

Trim the swept surface using the Top reference plane as the trim tool. Keep the uppermost portion of the surface.

10 Sketch.

Open a sketch on the Top reference plane. Convert the edge of the trimmed surface, and complete the sketch using the dimensions given.

Exercise 22: Halyard Guide

.438

R.250

11 Planar surface.

Click **Planar Surface** to create a planar surface using the active sketch.

12 Second planar surface. Mirror the first planar surface to create the

second one.

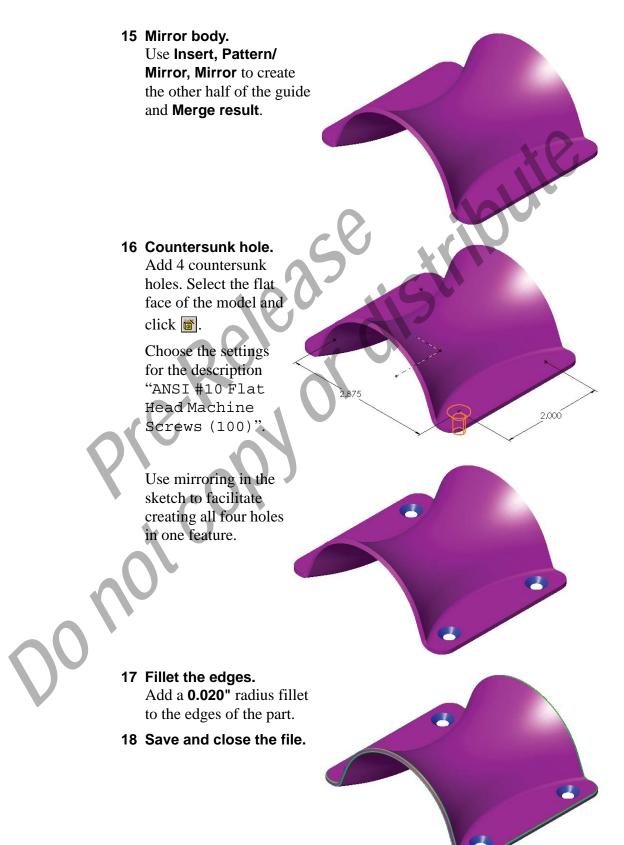
13 Knit the surfaces and fillet the edges.

Knit the three surfaces together, and then fillet the edges shown with a 5/32" radius fillet.

Radius: 0.15625in

14 Thicken.

Create the first feature by thickening the surface **0.08**". Check the preview to ensure the material is added to the correct side.



Тір

Exercise 23: Using Import Surface and Replace Face

This demonstrates some techniques for modifying imported models. The lab uses a surface imported from a Parasolid (x_t) file. The surface is moved to a new position and used to replace a face in the solid.

This lab uses the following skills:

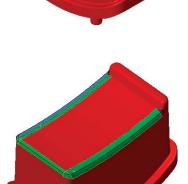
- Delete Face
- Import Surface
- Move Surface
- Replace Face
- Open existing file.
 Open the existing Parasolid file named Button.x_t. It is found in the Replace Face folder.

If you are prompted to select a template, choose Part IN.

The face to be replaced is highlighted in green.

2 Delete faces.

Before we can replace the face, some fillets have to be deleted. Click **Delete Face** (a) on the Surfaces toolbar. Select the faces shown.



Be sure to zoom in on the corners. There are some small faces there.

Drag a selection box around the corners to be sure to select the small faces.

Select the option **Delete and Patch**, and click **OK**.



Tip

Note

3 Import surface.

Import a surface into the part using **Insert**, **Features**, **Imported**. Select the Parasolid file named New Surface.

The surface color was changed for clarity.

Move the surface.
 Click Insert, Features,
 Move/Copy, or click Move/
 Copy Bodies on the
 Surfaces toolbar.

Use the **Translate** option.

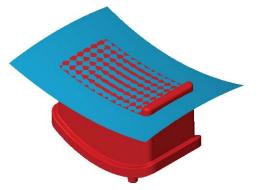
Enter **2.5**" for **Delta Y**. Click **OK**.

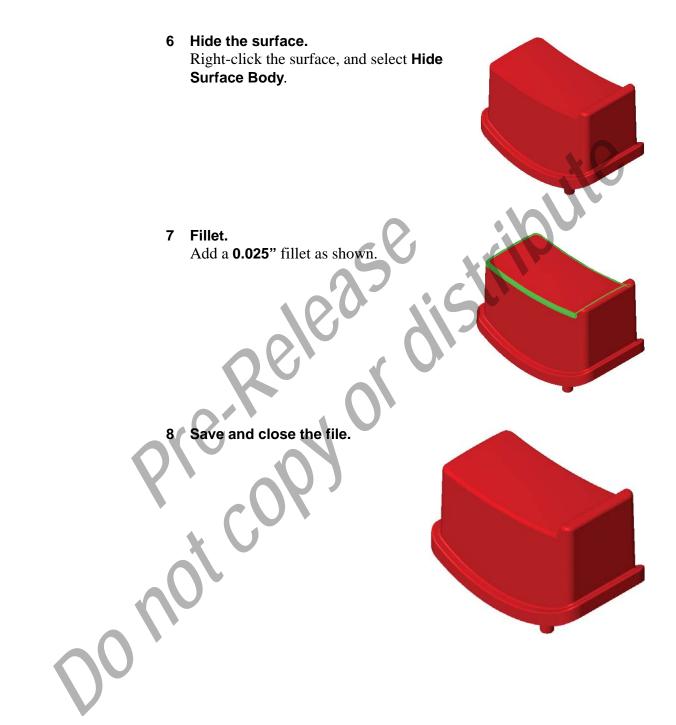
5 Replace face.

Replace the top face of the part with the imported surface.

Click **Insert, Face, Replace**, or click **Replace Face (Figure 19)** on the Surfaces toolbar.







Exercise 24: Using Surfaces

This lab includes two small exercises in using surfaces to create solids.

- The first one creates a solid by lofting between two surfaces.
- The second uses the method of knitting surfaces to combine multiple bounding surfaces into a solid.

This lab uses the following skills:

- Lofting between surfaces
- Importing an IGES file
- Repairing missing surfaces
- Knitting surfaces

Lofting Between Surfaces

Lofting can be accomplished using sketches, faces or surfaces. In this example, lofting is performed between two surfaces to form a solid.

1 Open the part.

Open the existing part named LOFT_SURF. The part consists of two imported surfaces.

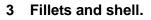


Insert loft.

Using **Insert, Boss/ Base, Loft**, select the two surfaces as the **Profiles** of the loft.

Pick the surfaces near mating corners, like you would using sketches.

The result is a single solid body.



Add fillets of radius **0.5**" and a shell of **0.125**" to complete the body.

4 Save and close the file.



Repair and Knit Surface

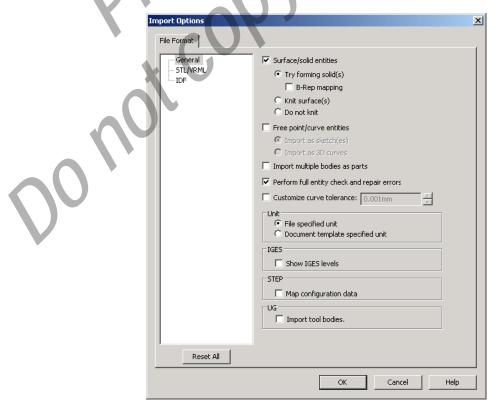
Knit surface allows you to combine several surfaces into a single, larger surface or in some cases, a solid. For a solid, the surfaces must comprise a closed volume. If surfaces are missing from the imported data, the gaps must be filled.

1 Import an IGES file.

Click **File**, **Open**, or click **Open D**. Set **Files of type**: to IGES **Files** (*.igs;*.iges). Select the file Surface Repair.IGS.

Click Options.

Verify that the option **Try forming solid(s)** is selected and click **OK**.



3 Click Open from the Open dialog.

If you are prompted to select a template, choose Part IN.

4 Results. The individual surface patches are knit into a single imported surface. However, there are some gaps.

Design Binder
 Plain Carbon Steel
 Ighting
 Surface Bodies(1)
 Front Plane
 Top Plane
 Right Plane
 Origin

Surface-Imported1

😽 Surface Repair

Annotations

5 Click Filled Surface . Set Edge settings to Tangent.

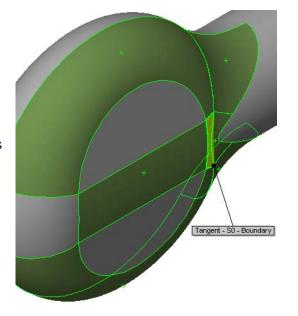
Select the **Apply to all** edges check box.

Select edges.

Right-click one of the edges of the opening, and select **Select Open Loop**.

Select the **Merge result** check box.

Click OK.



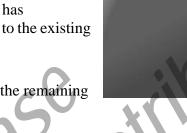
7 Results.

A surface patch is created to fill in the opening. It is shown here in a different color for illustration purposes.

Since the **Merge result** option was selected, the new patch has automatically been knit to the existing surface.

8 Repeat.

Repeat this process for the remaining three openings.

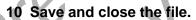


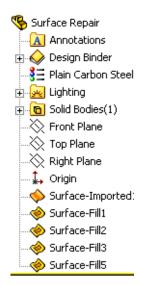
Important!

When doing the *last* opening, also select the option **Try to form solid**. This will thicken the resulting knit surface into a solid.

9 Results.

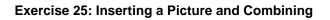
Although the graphics look the same, a solid has been formed. Only by looking at the Solid Bodies folder can you tell the model is now a solid.





Exercise 25: This lab demonstrates a technique **Inserting** a for using image files in a sketch. The lab uses a JPEG file that is Picture and "traced" in a sketch using splines Combining and other geometry. This lab uses the following skills: Insert picture **Splines** Combine Procedure Open a new part using the Part IN template and name it Fork. 1 Images. Create a new sketch on the Front reference plane. From the **Tools** menu, choose, Sketch Tools, Sketch Picture and insert the FORK SIDE. jpg image file. Set the Width (the X dimension) to 6". Using the Top plane and the FORK TOP. jpg file, create another sketch. Size the image to the same width. 2 Front sketch. Edit the sketch with the FORK SIDE. jpg image and "trace" the lower edge of the image with a spline. Note Zoom in after creating the spline to move or add more spline points. The sketches can be fully defined at a later time, if necessary. Extrude. 3 Using a thin feature, extrude the sketch with a thickness of **0.0625**". The image file in the

sketch can be suppressed.



4 Top sketch. Using lines, arcs and splines, trace the image shape. Use symmetry where it is appropriate.

- 5 Extrude and combine. Extrude the boss feature and combine the solid bodies into one.
- 6 Save and close the part.

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Lesson 5 Core and Cavity

- Upon successful completion of this lesson, you will be able to:
 - Apply shrinkage to resize a plastic part.
 - Analyze a model to check the draft angles of model faces.
 - Fix un-drafted faces on the plastic part.
 - Determine parting line edges to build parting line surfaces.
 - Create shutoff surfaces.
 - Create parting surfaces.
 - Create interlock surfaces.
 - Create a tooling split.

- Utilize multiple parting lines and parting surfaces
- Create side cores, lifters, and core pins.
- Model an electrode.

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Case Study: A Simple Two Plate Mold Design

Designing mold tooling is a multi-step process. Once you create the model for which you want to design a mold, you need to follow several steps to create the core and cavity. This case study demonstrates how to create a simple two plate mold for this plastic dust pan.



Rendered With Real View Graphics

Stages in the Process

The key steps in this lesson are listed below. Each of these topics describes a section in the lesson.

Fixing File Translation Errors.

Many times mold designers will need to build a mold for a plastic part that was designed in another CAD system. Use the **Import Diagnostics** command to find and fix errors on translated CAD models.

• Check the plastic part for correct draft.

A solid model of a plastic part is provided to create the mold tooling. The model must be drafted correctly or the molded part will not eject from the tooling. Use the **Draft Analysis** command to determine if the part can eject from the mold.

■ Fix the un-drafted faces.

When a plastic part is not drafted properly, the mold designer must fix the plastic part model to ensure that the part ejects from the mold.

Scaling the plastic part.

When the hot injected plastic cools during the molding process, it hardens and shrinks. Before creating the mold tooling, the plastic part is scaled slightly larger to compensate for plastic shrinkage.

Establish the parting lines.

Parting lines must be established on the plastic part. The parting lines are the edges of the plastic part from which the parting surfaces are created. They are the boundary edges between the core and the cavity surfaces.

Create shut-off surfaces for holes in the plastic part.

After the parting lines are established, shut-off areas on the plastic part are sealed with surfaces. A shut-off area is where two pieces of mold tooling contact each other to form a hole or a window in the plastic part. Holes molded in the plastic require a shut-off surface. Not all plastic parts require this.

• Create the parting surfaces.

Once the shut-off surfaces are created, parting surfaces can be created. The parting surfaces are projected away from the parting line edges all around the parting lines' perimeter. Typically, these surfaces are perpendicular to the direction of pull, although there are other techniques to model them. These surfaces are used to define and separate the tooling boundaries.

Develop the interlock surfaces.

Around the perimeter of the parting surfaces, tapered surfaces are created to help lock the tooling components together when the mold is closed. These tapered surfaces are tapered 5° from the direction of pull. This angle keeps the steel from galling as the mold closes and opens. Not all tooling requires these special surfaces. If you do create interlock surfaces, these surfaces are knitted to the parting line to help separate and establish the boundaries between the tooling bodies.

Separate the tooling into separate solid bodies.

The last step of the tooling design is to separate the solid bodies of the mold tooling from the plastic part and from the parting surfaces.

Side Cores and Lifters can be established.

When necessary, an optional design step is applied to separate "side cores" and "lifters" from the core and cavity bodies. This creates tooling that does not travel in the same direction as the primary parting direction of the tooling.

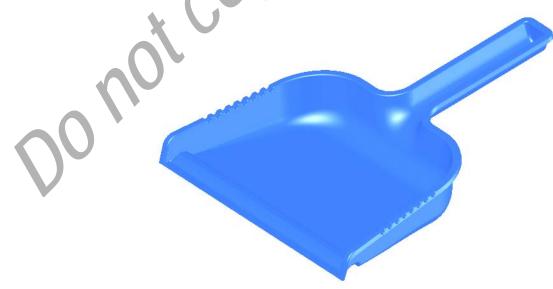
Electrode modeling.

Surface modeling techniques are demonstrated to model electrodes that are used to burn complicated geometry on the tooling. The **Move Face** command is used to quickly clear back an electrode.

Problematic File Translations	A common problem for mold designers is data translation errors. Sometimes a plastic part is designed in one brand of CAD system and then sent to another brand of CAD system for the tooling to be designed in. Many times the translation is not successful. To successfully design the tooling, the translated data must be free of gaps and errors. The SolidWorks application has tools to help find and repair these problematic areas on translated models. The dustpan in this case study is not a water-tight solid model. The tooling cannot be created until the model is fixed and becomes a solid body.	
Introducing: Import Diagnostics	The Import Diagnostics command is used to fix problems with the geometry on an imported body or surface body.	
Where to Find It	 Click Import Diagnostics on the Tools toolbar. Click Tools, Import Diagnostics Right-click the imported body in the Feature Manager design tree and choose Import Diagnostics. 	
1 Open the file named Translated_Dustpan. This part was imported from an IGES file. It could not be knit into a		

This part was imported from an IGES file. It could not be knit into a solid body.

Right-click Surface-Imported1 and click Import Diagnostics from the popup menu.



🔁 Import Diagnostics

in ite

Delete Face

Color...

Re-check Face What's Wrong?

Zoom to Selection Invert Zoom to Selection

Remove Face from List

🔊

🥠 Fa

😠 🎢 Gap<1> [3]

Attempt to Heal All

2)

2 Examine the results.

Right-click the first face in the **Faulty face** list.

The popup menu allows several options for working with faulty faces.

Click **Zoom To Selection** from the popup menu.

3 Click What's Wrong.

Right-click again the first face in the **Faulty face** list and click **What's Wrong** from the popup menu.

The message indicates that this face is overlapping other faces in the model. This is preventing the model from knitting into a water tight solid body.

Inspect the Gap.

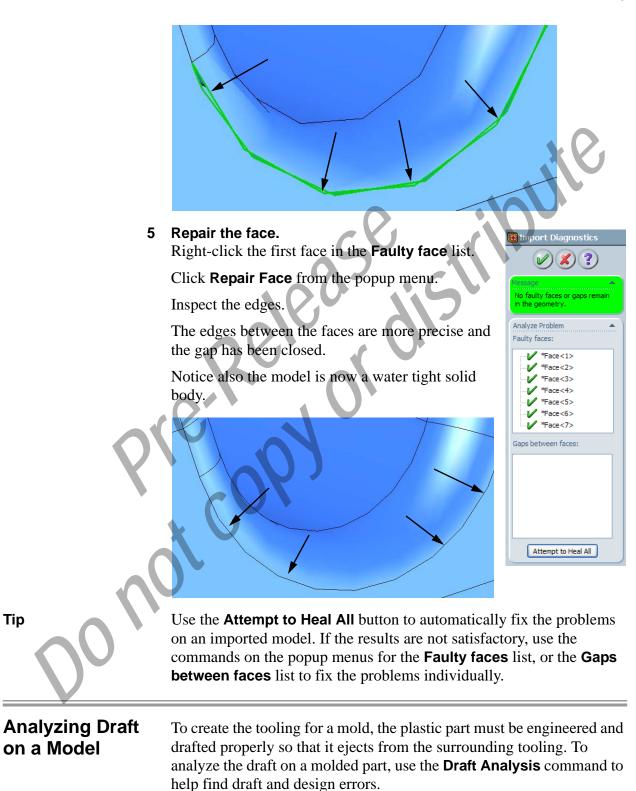
Right-click Gap<1> in the **Gaps between faces** list.

Click **Zoom To Selection** from the popup menu.

Inspect the highlighted edges on the model.

Zoom in closer if necessary.

Notice the gaps where these edges come together.



Checking the Mold-ability of a Plastic Part

Determining the

Direction of Pull

If the faces of the plastic part are not drafted properly, a plastic part may be scored or even get stuck in the tooling when it is ejected from the mold. To determine if a part is moldable, an analysis of all the faces on the model must be done to verify that the part was properly drafted, and also to see if enough draft was applied.

In the following diagram, a cupcake is used as a simple illustration to explain the *direction of pull*. Notice that the bottom of the cupcake is drafted. That is done so that the cupcake does not get stuck in the pan. The same idea is used on plastic parts. They must be drafted properly or the part may get stuck in the surrounding tooling. To run a **Draft Analysis** on a plastic part, the term *direction of pull* needs to be explained.

The direction of pull is the direction in which the plastic part is going to be ejected from the tooling. A simple way to think of this, is to think of a cup cake and the direction it falls out of the cupcake pan. The direction vector of the top plane of the pan represents the direction of pull. The direction of pull is also analogous to the "path of least resistance." Keeping this in mind. mold designers design a mold so that the plastic part easily comes out of the mold with the least amount of tooling as possible. This will help keep the cost of the mold down.

Cupcake and cupcake pan.



The direction of pull is shown by the arrow.

Complicated molds can have more than one direction of pull. This situation will be covered in *Case Study: Multiple Parting Directions* on page 311.

The **Draft Analysis** command is used to make sure that all faces on the plastic part have enough draft on them. When the **Draft Analysis** is run, all of the faces in the plastic part are traversed and colors are assigned to the faces to show the amount of draft, and to specify the peice of tooling that the face should be molded by.

The Draft Analysis displays:

- Faces that are not drafted.
- Faces that are drafted incorrectly.
- Faces that do not have enough draft on them.
- Faces that straddle the parting line.
- Faces that have draft, but include areas with insufficient draft.

Note

Introducing: Draft Analysis

Where to Find It Click **Draft Analysis S** on the Mold Tools toolbar.

- Or click Tools, Draft Analysis.
- Check the part for proper draft. 6 🔀 Draft Analys Click **Draft Analysis S** on the Mold Tools tool bar. ₹. Select the top planar face of the dust pan for the 1 Direction of Pull. 1.00dec Set the **Draft Angle** tolerance to 1°. Face classification Find steep faces Select the Face Classification check box. Select the Find Steep Faces check box. Click the Calculate button. The direction of pull is the top face of the dust pan. **Draft Analysis** In the PropertyManager for the **Draft Analysis** Color Settings Colors command, six **Color Settings** are used to display Positive draft what the draft looks like on the model. 407 Edit Color.. Requires draft The default colors are shown in the illustration at 2 Edit Color... the right and they are used and described in this Negative draft: example. Click Edit Color to change any of the Ŷ 96 Edit Color... colors. Straddle faces 0 Edit Color... Ŷ

The color settings are described in detail over the next pages.

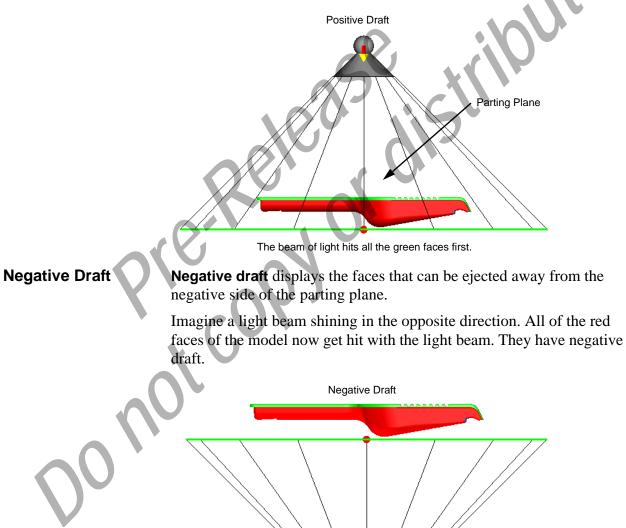


Tip

In the **Draft Analysis** command, use the **Show/Hide** buttons in the **Color Settings** area to hide or show the faces with different types of draft. Sometimes these surfaces are very small and hard to find on the part when all the surfaces are visible.

Positive Draft Positive draft displays the faces that can be ejected away from the positive side of the parting plane.

Imagine shining a beam of light at the plastic part, parallel to the direction of pull. If the light can illuminate the face, it has positive draft. The green faces in the illustration below all get hit with the light beam. They have positive draft. The red faces do not get hit with the light beam because the green faces block the light from the surfaces under the part.



The beam of light hits all the red faces first.

Core and Cavity

Requires Draft	When Draft Analysis identifies a face that has less than the required draft angle, that face is colored yellow and is classified as Requires draft . The face either has no draft, or needs to have more draft added. The plastic part must be adjusted to ensure that it ejects properly from the tooling.
Note	The plastic part in the previous diagram shows a face that requires draft. The next case study will analyze this plastic cordless electric drill cover and explain how to deal with faces that do not have the correct amount of draft on them.
Straddle Faces	Straddle faces are faces that straddle the parting line. You must split straddle faces into two pieces to separate the tooling surfaces. Splitting the face can be done manually with the Split Face command or it can be done with the Parting Line command, automatically, by clicking on the Split Faces option.
Note	There are no straddle faces in the dustpan example. An example of a part with a straddle face, the Forged Ratchet Body, is shown in the following diagram.
000	This face must be split into two faces where the parting plane bisects it.
V	Straddle face Parting Plane

One piece will be formed by the cavity and the other will be formed by the core.

Positive Steep Faces	These faces include <i>portions</i> of the face that have less than the required draft. If the <i>entire</i> face had less than the required draft, it would be classified as Requires draft . These faces are found on the positive side of the mold.
Negative Steep Faces	These faces include <i>portions</i> of the face that have less than the required draft. These faces are found on the negative side of the mold.
Scale the Plastic Part to Allow for Shrinkage	Mold tooling is manufactured slightly larger than the plastic part produced from the mold. This is done to compensate for the shrinkage that results after the hot, ejected plastic cools. Before the tooling is created from the plastic part, mold designers scale the plastic part larger to account for shrinkage. Different plastics, geometry, and molding conditions all have an effect on the shrink factor.
Scale the Plastic Part	You can use the Scale command to grow or shrink the model geometry. Scale the part slightly larger so that when the molded part cools and shrinks, all of the molded features are the correct size.
Introducing: Scale	The Scale command applies a scaling factor. The scaling can be Uniform or vary in the X , Y , and Z directions. In this example, the body is uniformly scaled larger by 5%.
Note	The Scale command changes the size of the part, but it does <i>not</i> change the dimensions of preceding features.
Important!	When scaling a part with non-uniform scaling, remember that cylindrical holes may no longer be cylindrical. You may have to make changes to the model to compensate for this before you create the mold tooling.
Where to Find It	 From the Insert menu, click Features, Scale. Or, click Scale on the Mold Tools toolbar.

Core and Cavity

7	Scale the plastic part.
	Click Scale 🔞 on the Features toolbar.
	The scaling type can be either about the Centroid , about the Origin , or about a Coordinate System .
	Select Centroid
	Select the Uniform Scaling Factor check box.
	Set the Scale Factor to 1.05 (5% larger). Click OK.
Determine the Parting Lines	Parting Lines are the edges of the molded plastic part that border the cavity and the core surfaces. The edges of the parting line are the edges used to separate the surfaces that belong to the core and to the cavity. They are also the edges that form the inside perimeter of the parting surfaces.
Establish the Parting Lines	Now that the part is properly drafted and scaled, the parting line can be established. After another Draft Analysis is run, the parting lines are typically identified as the edges on the model that share two faces, classified as positive and negative draft.
R	In the next illustration, the cavity surfaces (positive draft) are green and the core (negative draft) surfaces are red. Any edge that shares a red and green face is a parting line edge.
00,	Parting Line: [24]
Introducing: Parting Lines	The Parting Line command allows the designer to automatically or manually establish the parting edges. Later, this Parting Line feature will be used to create parting surfaces. In case the plastic part geometry was changed, the Draft Analysis is done as part of the Parting Line command.
	 Click Insert, Molds, Parting Lines. Or, click Parting Lines () on the Mold Tools toolbar.



Manual Selection Of Parting Lines

In this example, the parting line edges are automatically selected when the **Parting Lines** command is run. Because this is a simple parting line boundary, the edges are automatically added to the **Edges** list in the **Parting Line** PropertyManager.

Sometimes the parting line may be more complex and the software will not automatically find the parting line. When this happens, use the edge selection buttons that appear next to the **Edges** list box to manually select the parting line.

- Add selected edge.
- Select next edge.
- Zoom to the selected edge.
- Undo
- Redo

Remember that the **Select Tangency**, **Select Loop**, and **Select Partial Loop** commands can all be used when establishing parting lines. Access these commands from the shortcut menu when right-clicking in the graphics area.

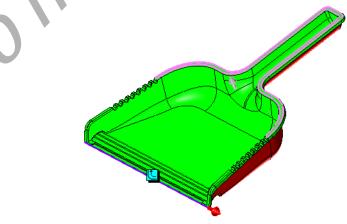
10 Edit the parting line feature.

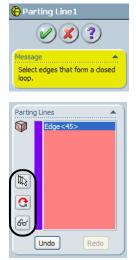
Edit the Parting Line1 feature. Right-click in the **Parting Lines** list box and select **Clear Selections** from the shortcut menu.

11 Select an edge on the model.

Select an edge on the model that shares a red and a green surface.

Notice that the message at the top of the PropertyManager has changed to instruct the designer to select the edges that represent the parting line. Notice also that the edge selection buttons appear in the **Parting Lines** list box.





When you select the edge, the edge is added to the list box.

Тір

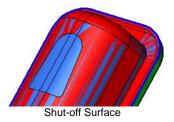
Manual Selection of Parting Line Edges	Designers will use the buttons next to the Parting Lines list to select the next edge, or pick another candidate. The message at the top of this PropertyManager provides feed back to let them know when thay have a continuous parting line selected.
	Additionally, the next edge that is a candidate for the Parting Lines list will be marked with a 3D arrow in the model view. If the next edge is
	acceptable, click Add selected edge 1 . If the next candidate is not
	satisfactory, use the Select next edge S button to select a different edge that shares the same end point as the last edge added to the list.
	A designer can use the Zoom to the Selected Edge button, and the model view continues zooming into the next edge selection automatically as they continue selecting edges.
	If a completed loop is selected, the message on the ProperyManager changes to inform the designer that they have completed selecting a closed loop that can be used for a complete parting line.
12	Cancel the dialog. Click Cancel to discard the changes.
Note	A complete loop is not required to create a parting line feature. Parting lines can be incomplete and finished later in the mold design process.

Shutting Off Holes or Windows in the Plastic Part After the parting lines are established, the next step is to determine any open molding areas on the plastic part that need **Shut-off Surfaces**. An open molding area is either a hole or window in the molded part where two pieces of tooling touch coincidentally to form the hole. The illustration shows a simple shut-off surface. It is created on the smaller end of the tapered window.

The **Shut-Off Surfaces** command automatically shuts off the open holes in a plastic part.



Tapered Through hole



Shut-off Surface Patch Types Callouts are used to choose what type of shut-off surface to create.

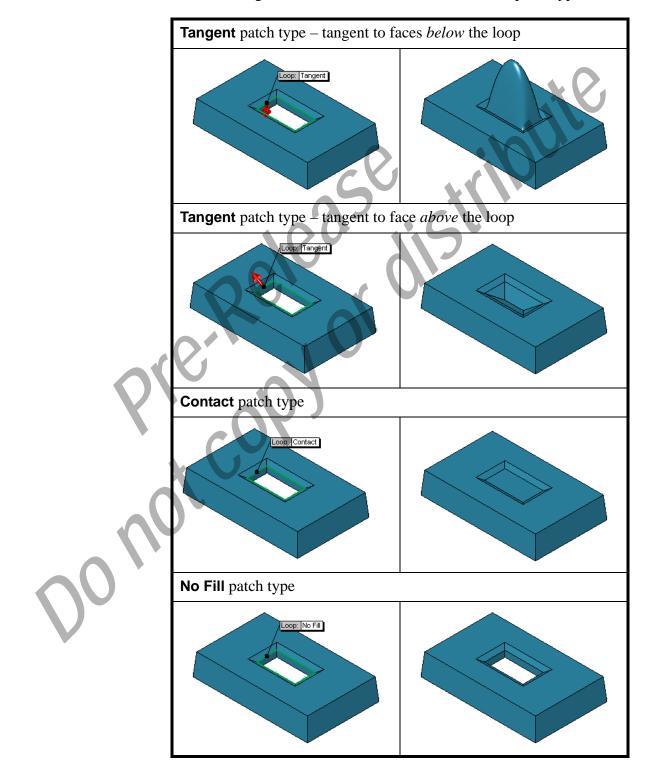
Tangent

Contact

Core and Cavity

No Fill

The following table shows the results of the different patch types.



Introducing: Shut- off Surfaces	The Shut-off Surfaces command allows designers to automatically or manually shut-off any open holes or windows in the plastic part. The shut-off surfaces are stored as a feature in the FeatureManager design tree. Shut-off surfaces are later used to help separate the mold tooling surfaces. To select the different options click the <i>callout</i> in the graphics area. The patch types can be globally changed by selecting the appropriate type from the Reset All Patch Types options.
Where to Find It	 Click Shut-off Surfaces on the Mold Tools toolbar. Or, click Insert, Molds, Shut-off Surfaces.
13	Create the shut-off surfaces.
	Click Shut-off Surfaces on the Mold Tools toolbar.
	Rotate the part and zoom in on the area in the handle that requires a shut-off surface.
	If necessary, manually select the loop shown in the diagram.
0	Set the Patch Type as Tangent. Toggle the tangency arrow if needed.
	Click OK . The shut-off surface is created.
	The surface bodies for the cavity
(and core are created and
	organized in the Surface Bodies folder.
Note	Established parting line features may be used to define the boundaries for the shut off surface.
Automation	A great deal of automation was built into the process of creating tooling for a molded part. Some examples already examined include:
	 Automatically selecting the edges for the parting line based on the common edges between the positive and negative draft faces. Automatically knitting two surface bodies – one for the core and one for the cavity.
Note	If shut-off surfaces were not needed, the knit core and cavity surface bodies would be created when a complete Parting Line feature is added. In this example, shut-off surfaces <i>are</i> required, and the Shut-Off Surfaces command knit the surfaces and organized them in the Surface Bodies folder.

Later in this chapter, the **Tooling Split** command is used to automatically create the tooling. This command requires that three surface body folders, each with the appropriate surface bodies in them, must exist. The folders are:

- Cavity Surface Bodies
- Core Surface Bodies
- Parting Surface Bodies

At this point two folders and surfaces exist that represent the core and cavity surfaces. This third required surface is created with the **Parting Surfaces** command.

Modeling the Parting Surfaces

The next step is to create parting surfaces around the perimeter of the parting lines. Currently the surfaces are organized into two core and cavity surface bodies. The **Shut-off Surfaces** command separated the knit surfaces. Another knit surface body, the **Parting Surface**, needs to be added.

Parting Surfaces

Parting surfaces are ribbon-like, knit surface bodies that generally extrude perpendicular to the pull direction, away from the parting line edges on the plastic part. This parting surface helps split the tooling blocks where the cavity and core faces touch around the perimeter of the plastic part. Use the **Parting Surfaces** command to create this knit surface geometry that separates the mold tooling blocks.

Parting Surfaces

Introducing: Parting Surfaces

The **Parting Surfaces** command allows designers to automatically create parting surfaces. The **Parting Surfaces** command creates surfaces that extrude from the parting line in a perpendicular direction to the direction of pull. The parting surfaces form the splitting surfaces that separate the mold cavity faces from the mold core faces.

Where to Find It

- Click **Parting Surfaces** (on the Mold Tools tool bar.
- Or, click Insert, Molds, Parting Surfaces.

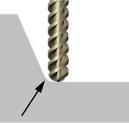
Smoothing the Parting Surface

When creating mold tooling, remember that the tooling is manufactured directly from the design. There are several processes that take place in the machining of the tooling. Two of these processes are CNC milling and EDM machining.

CNC milling requires end-mills with rounded tips, called ball-mills, to machine the 3D shapes into the metal. When there are tight or sharp transitions in the 3D shape, a ball-mill cutter may not fit in the area to machine it. When an end-mill cannot fit into the more complicated geometry transitions, another manufacturing process called EDM machining is used to eliminate the material that the end-mill could not remove. EDM machining is a very time consuming process. The more EDM machining you can eliminate from the manufacturing process, the faster the mold can be manufactured.

To address this, the **Parting Surfaces** command includes a **Smoothing** option to adjust the parting line geometry, minimizing sharp corners that are inaccessible to the ball-mill. Although it may not completely remove the sharp areas, it can drastically cut down on the amount of EDM machining needed to create the tooling.

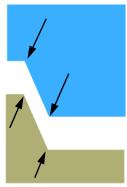




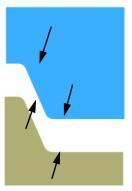
This Ball-mill Does Not Fit In The Corner Smooth

Smoothing Allows Ball-mill Into Corner

Another benefit of smoothing the parting surfaces is to eliminate the sharp edges on the parting surfaces. Sharp edges on the tooling wear out faster than rounded corners. The smoothing process allows longer lasting tooling to be designed.



Sharp Edges Wear Faster



Rounded edges last longer

14 Create the parting surfaces.

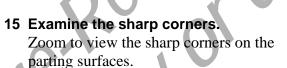
Click **Parting Surfaces** (6) on the Mold Tools toolbar.

Select **Perpendicular to pull** from the **Mold Parameters** options.

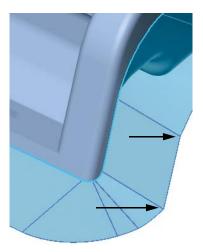
Set the **Distance** to **0.5**". The default **Smoothing** option is set to **Sharp**.

Select the Knit all surfaces and the Show preview check boxes.

The preview of the parting surfaces is displayed around the perimeter of the parting lines.







16 Use the smoothing option. Under the **Smoothing** options, click

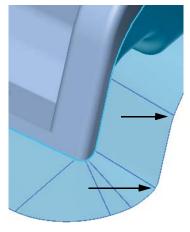
Smooth | I . Set the Distance to 0.25".

Now examine the same area.

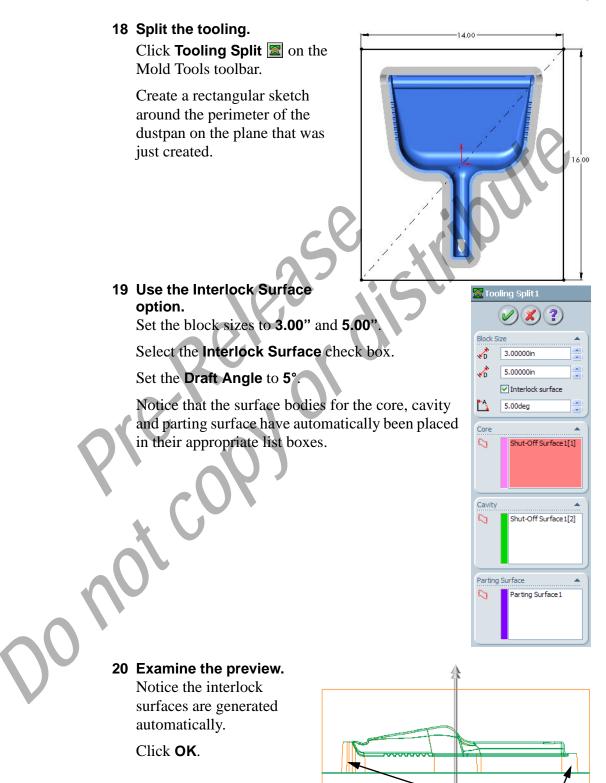
The sharp corners have been rounded.

This option provides better machining conditions, and makes the parting surfaces last longer when the mold is in production.

Click OK.



Interlocking the Mold Tooling	The next step is to create interlock surfaces around the perimeter of the parting surfaces. The interlock surfaces are tapered from the parting surfaces, usually at a 5° angle. Tapered surfaces help the mold seal properly and they help guide the tooling into place when the mold closes. The interlocks also keep the tooling aligned when the mold is closed. This ensures that the tooling does not shift, creating uneven, unpredictable wall thicknesses on the parts created in the mold. The 5° taper also keeps the steel that forms these surfaces from galling when the mold is open or shut.
Automatic Interlock Surface Creation	When using the Tooling Split command, select the Interlock surfaces option to automatically create the interlock surfaces. This works well when the parting line doesn't include any sudden radical jogs that require extra surface modeling to fill.
Creating the Mold Tooling	All the surfaces required to create the mold tooling are now organized in the correct surface body folders. You can now create the mold tooling.
Automatic Tooling Separation	The Tooling Split command automates the creation of the solid bodies that represent the cavity and core of the mold tooling. In a few mouse clicks, the tooling bodies are created and organized as multi-body solids in the Solid Bodies folder.
Introducing: Tooling Split	The Tooling Split command creates solid bodies from the tooling blocks based on the surfaces in the Surface Bodies folder.
	The core surface bodies and the parting surface bodies are combined and used to cut a solid block that encompasses these surface bodies.
	Simultaneously, a mold cavity is created by combining the cavity surface bodies with the parting surface bodies. These surface bodies are cut from the same solid block.
Where to Find It	 Click Tooling Split on the Mold Tools toolbar. Or, click Insert, Molds, Tooling Split.
17	Create an offset plane. Select the planar top face of the dustpan and create an offset plane 1.00 " above it.



Interlock Surfaces

21 Hide all surface and solid bodies.

Show the solid bodies one at a time to examine the tooling.



1 Open the part named Cordless Drill.

Click **Draft Analysis N** on the Mold Tools tool bar.

Select the Top Plane for the **Direction of Pull**.

Set the **Draft Angle** tolerance to **1**°.

Select the Face Classification and the Find Steep Faces check boxes.

Click Calculate.

2 Examine the draft analysis results.

The arrow in the illustration shows a face that requires draft.

The draft analysis found two faces that must be fixed.

Rotate the part and find the other yellow face. It is parallel to the yellow face in the illustration.

Click **OK** to exit the PropertyManager.

When closing the PropertyManager a message asks you if you want to keep the face colors. Click **Yes**.

Creating New Drafted Faces



Delete Faces that Do Not Have Draft

Disclaimer

The yellow faces cannot be molded. The part designer added a strengthening rib to this model, but did not apply draft to the rib. If this file were engineered with SolidWorks software, you could just edit the rib feature and add draft. However, many mold designers work with data that is imported from other CAD software. When using an imported file, all of the design history is lost, and you must resort to surface modeling. To fix this part designers will:

- Delete the un-drafted faces.
- Construct new faces with draft.
- Trim them back to the faces of the engineered part.

The first step to fix the draft, is to delete the un-drafted faces from the solid body. This process turns the solid model into a surface model.

In this example, the geometry of the rib is simple enough that you can add draft using the **Draft** command. Typically, things are rarely this simple. The more general approach to this situation is to delete and to surface model the faces that require more draft.

3 Delete face.

Click **Delete Face (s)** on the Surfaces toolbar.

Select the two yellow faces. Select the **Delete** option and click **OK**.

	Delete these faces.
4	Examine the Surface Bodies folder.
	When the un-drafted faces were deleted from the part, the part became a surface body. Look in the FeatureManager design tree, and notice that now there is one body in the Surface Bodies folder named DeleteFace1. The Solid Bodies folder is gone.
Color	The part has lost all of the colors assigned to the model faces during the draft analysis. The draft analysis colors are no longer valid because the geometry of the body has changed. Another draft analysis will be required after the new faces are built and knit back to the model.
Create New Drafted Surfaces	To create new drafted surfaces, use the Ruled Surface command.
Introducing: Ruled Surface	Use the Ruled Surface to create surfaces that are either perpendicular or tapered away from the selected edges. The ruled surface tool has many uses for mold design. In this step, it is used to create new drafted faces that were deleted them from the model. Later, this command will be used to create interlock surfaces around the parting surfaces perimeter.
Where to Find It	 Click Ruled Surface on the Mold Tools toolbar. Or click Insert, Molds, Ruled Surface.

Core and Cavity

5 Create new ruled surfaces.

Click **Ruled Surface** $\mathbf{\mathscr{O}}$ on the Mold Tools toolbar.

Select the **Tapered To Vector** option.

Set the **Distance** to **1.0**".

Click in the **Reference Vector** field.

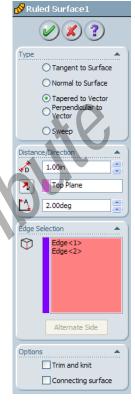
Select the Top Plane from the FeatureManager design tree.

Set the **Draft Angle** to **2.0°**.

Click in the Edge Selection list.

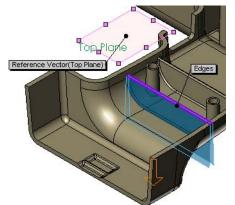
Select the two horizontal edges on the remaining face of the rib.

Do not click OK yet



6 Preview.

Examine the preview and verify that the surfaces draft outward. If one or both do not, select the edge or edges in the **Edge Selection** list and click **Alternate Side**.



 7 Choose Ruled Surface options. At the bottom of the PropertyManager, clear the Trim and Knit check box.

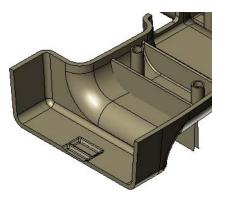
Knit check box. Clear the **Connecting Surface** check

Click **OK**.

CHER ON.

box.

Two surfaces are created.



Trim the New Surfaces

Now trim back the two new ruled surfaces to the underside of the drill housing. Then trim back the surfaces on the drill housing to the new ruled surfaces. This is done using the **Mutual** option in the **Trim Surface** command. Trimming these surfaces requires two steps.

8 Trim the ruled surfaces.

Click **Trim Surface** \bigotimes on the Surfaces tool bar.

Select **Standard** from the **Trim Type** options.

Click in the **Trim Tool** field.

Select an inside face of the surface body.

Select **Keep selections** and select the two ruled surfaces by clicking on the portion you want to keep, and click **OK**.

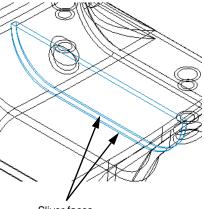


- Mutual trim the surfaces. Switch to wire-frame mode to better view the trimming operation.
- Click **Trim Surface** on the Surfaces toolbar.

Select **Mutual** from the **Trim Type** options.

Click in the **Trimming Surfaces** list.

Select the two ruled surfaces and the inside face of the drill housing.



Sliver faces

Tip

Core and Cavity

10	<text></text>
Thicken the Surface Body	The surface modeling required to correct the faces with insufficient draft is complete. Note that the Trim Surface command automatically knit all of the surfaces into a single surface body. The surface body will now be converted back into a solid body by thickening the surface body. After thickening, the Draft Analysis will be repeated.
R	 Thicken the surface body. Select the Surface Trim2 feature from the Feature Manager design tree. Click Insert, Base/Boss, Thicken. Click Create solid from enclosed volume and Merge result. Click OK. Fillet the rib. Put a Full round fillet on the top of the new rib. Run a 0.030" radius fillet around where the rib intersects with the body of the drill housing.

13	Click Draft Analysis in the Mold Tools toolbar.
	Use the same analysis settings that were used in step 1 on page 289.
	The faces of the rib are now classified as having negative draft.
	Click OK and click Yes to save the face colors when prompted.
Fixing the Steep Faces	During the Draft Analysis some steep faces were found. Sometimes these can be ignored as long as they have some draft on them. In other cases, modifications are needed if the steep face is going to be part of the parting line that is also an interlock surface. In this model the barrel has a steep face that should be adjusted. A draft angle of 5° is usually required on a surface that will be part of an interlock surface. This keeps the steel from one side of the tooling from galling the steel on the other side of the tooling when the tooling opens and closes. See <i>Automatic Interlock Surface Creation</i> on page 286 for a thorough explanation of interlock surfaces.
14	Find the negative steep face on the model. The steep face in the opening of the barrel must be adjusted because it is right on the parting line, and it is also used to develop the interlock surfaces.
15	6 Create an offset plane plane. Create an offset plane r.0" away from the Right Plane so that it is in front of the barrel.

Core and Cavity

16 Fix the steep faces.

Open a sketch on the new reference plane. Create the sketch as shown in the illustration. The intent is to create some draft at the very bottom of the circular edge.

Use the Convert Entities 🛅

command to convert the arc. Then create angled lines tangent to the converted arc.

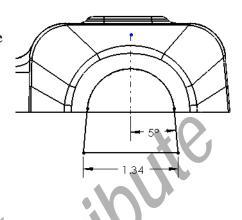
17 Cut the sketch into the model.

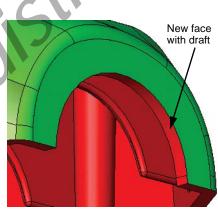
Extrude a cut a **Depth** of **1.00**" into the part. This will create faces with draft on the inside of the barrel.

18 Recheck the draft.

The face was divided into three separate faces. All three faces are now classified as negative draft and are no longer classified as steep faces.

The part can now be molded and the tooling can be created.





19 Scale the Part.

Scale the part larger by 1.05% to allow for shrinkage

20 Examine the results.

Look in the FeatureManager design tree and see that the Scale1 feature was added.

21 Create the Parting Lines.

Click **Parting Lines (on** the Mold Tools toolbar.

Click in the **Direction of Pull** field.

Select the Top Plane from the FeatureManager design tree.

Set the **Draft Angle** to **1°**.

Click the Use for Core/Cavity Split option.

Clear the **Split Faces** option.

Click Draft Analysis.

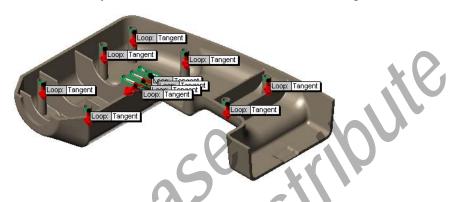
All the parting lines are automatically found.

Click OK.

Introducing: Invert Selection	The Invert Selection command will un-select the cur objects and then select every un-selected object on the document. Invert Selection will be used to select all model so that the colors can be removed from them. selection filter should be used when using the Invert command.	ne model of the faces on the The appropriate
Where to Find It	 Click Tools, Invert Selection. Click Invert Selection from the right mouse but 	ton popup menu.
	Demous the selene seciel allow Droft Analysis	
22	Remove the colors assigned by Draft Analysis. Click Filter Faces → on the Selection Filter toolbar	
		•
	Select any face on the model.	
	Remember what face you selected.	
	Right-click that face and click Invert Selection from	n the popup menu.
	Hold down the control key and reselect the original s	selected face.
	Click Edit Color 🔳.	
	Click Remove Color and then click OK .	
	All of the colors are removed from the model faces.	
23	Find the shut-off surface areas.	💩 Shut-Off Surface
٣	Click Shut-off Surfaces on the Mold Tools toolbar.	
	loolou.	Message
(Loop: [Contact]	and cavity.
000	Loop: Contact	Edges ▲ Edge<1> ← Edge<2> Edge<3> Edge<3> Edge<4> = Edge<6> Edge<6> Edge<6> Edge<6> Edge<6> Edge<8> = Edge<10> = Edge<10> = Edge<12> = Edge<12
	The solid model is analyzed for areas that require	Knit
	shut-off surfaces. The colors assigned by the Draft	Filter loops
	Analysis were removed to make the selected green	Show callouts
	loops more visible.	Reset All Patch Types

The All Contact O patch type is used by default.

Note If the **All Tangent** for patch type is used, potential shut-off loops are displayed with *red arrows* and a callout. Use the red arrows to toggle the faces that you want the shut-off surfaces to be tangent to.



24 Create the shut-off surfaces.

The shut-off areas on this part are all planar. Therefore, the **Tangent** option is not needed.

Click the **All Contact** patch type.

Make sure that you select the **Knit** option, and then click **OK**.

25 Examine the results.

Shut-off surfaces were created for the three vent holes in the side of the bezel. Also, there are shut-off surfaces for all of the through holes in the part.



Note

You may also use **Parting Line** features as the boundaries for shut-off surfaces.

26 Examine the surface bodies.

The FeatureManager design tree now contains a Solid Bodies *and* a Surface Bodies folder. The Surface Bodies folder in turn includes two other folders.



27 Expand the Surface Bodies folder and its sub-folders.

Expand the Cavity Surface Bodies and the Core Surface Bodies folders. Note that the **Shut-off Surfaces** command created two surface bodies: one representing the core and one representing the cavity of the mold.

28 Hide the solid bodies.

The model contains both surface and solid bodies. To work on the surfaces only, right-click the solid body in the Solid Bodies folder and select **Hide Solid Body** from the shortcut menu.



To hide all of the surface bodies in the Surface Bodies folder, right-click on the folder named Surface Bodies, and select **Hide Bodies** from the shortcut menu. This technique can also be used to hide all the bodies in the Solid Bodies folder.

29 Hide the surface bodies.

Hide all of the surface bodies and show the solid body again.

Complex Shut-off Surfaces

Tip

The **Shut-off Surfaces** command automatically found all of the shut off surfaces on this part. There are many cases where shut-off surfaces are more complex. In such cases, use the selection tools from the **Edges** list box to select shut-off surface boundaries. If an edge is selected that is not a closed loop, the selection buttons appear next to the **Edges** list.

These buttons work the same way as they do in the **Parting Line** PropertyManager. See *Manual Selection Of Parting Lines* to review how these buttons work.



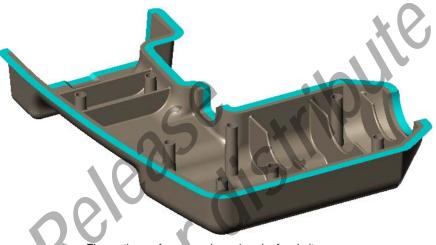
Important!	Sometimes a shut-off surface is too complex to use this command. When this happens, choose the No-Fill shut-off surface type. After the shut-off surfaces are established, manually surface model the complex shut-off.
	If a tooling split is created from a part where there were manually created shut-off surfaces, a copy of the manually created shut-off surfaces must be created. This is done with the Move/Copy Body command.
	Drag one copy into the Cavity Surface Bodies folder, and the other copy into the Core Surface Bodies folder. These surface folders are referenced when using the Tooling Split command.
	Any surface in the Cavity Surface Bodies folder is automatically added to the cavity surfaces list when the Tooling Split command is used. The same is true for core surfaces and any parting surfaces that were created manually.
Тір	The Ruled Surface command has many options for creating complex shut-off surfaces. The Tapered to Vector option and Sweep options are particularly useful for creating complex shut-off surfaces. Refer to <i>Exercise 27: 80mm Fan Bezel</i> for a complete example of how ruled surfaces were used to model complex shut-off surfaces. This example also shows how the surfaces were copied and placed in the appropriate surface bodies folder.
30	Create the parting surfaces.
	Click Parting Surfaces (on the Mold Tools toolbar.
	Under Mold Parameters select Perpendicular to pull.
	Set the Distance to 0.1875 ".
	Select the Knit all surfaces and the Show preview check boxes.
31	Examine the preview.
	Top Plane

Note

In certain cases, the distance or other **Parting Surface** options may need to be adjusted to achieve an acceptable parting surface.

32 Click OK.

The parting surfaces are created and the Parting Surface1 feature is added to the FeatureManager design tree.



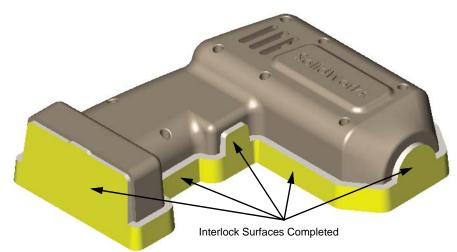
The parting surfaces are shown in color for clarity

Although this process is automated, some manual surface modeling is sometimes required to adjust the surfaces created in this step. SolidWorks software allows you to trim, model, and knit new surfaces to this parting surface feature.

Interlock Surfaces

Note

Sometimes, depending upon the complexity of the parting surface, interlock surfaces cannot be created automatically. In this example, They are created manually because of the sudden changes in parting surface geometry. The battery pack mounts, the trigger, and the barrel areas of the bezel are areas where some simple surface modeling can create interlock surfaces



Modeling the Interlock Surfaces Select Partial Loop The parting surfaces can contain many small edges. To construct ruled surfaces along edges of parting surfaces, a series of connecting edges will need to be selected. To facilitate this process, use Select Partial Loop to select a chain of connecting edges. The chain direction is based on where you select the *second* edge:

- Left of midpoint chain moves left
- Right of midpoint chain moves right

33 Create a ruled surface.

Click **Ruled Surfaces** *on the Mold Tools toolbar*.

Select the Tapered to Vector option.

Set the Distance to 0.625".

Click in the **Reference Vector** field and select the Top Plane from the FeatureManager design tree.

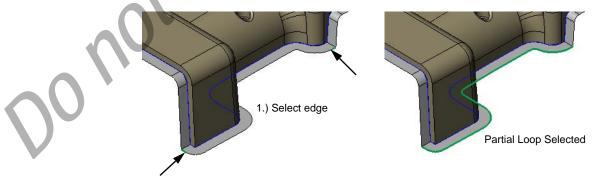
Set the Angle to 5°.

34 Select a partial loop of edges.

Click in the **Edges** selection list. Select the first edge on the parting surface as shown in the illustration.

Right-click on the second edge as shown. Select it near the end that is closest to the first edge you selected.

Click Select Partial Loop from the shortcut menu.



2.) Right-click second edge

Click the **Trim and knit** option.

Clear the **Connecting Surface** check box.

Тір

When selecting the first edge, examine the preview. If the preview of the ruled surface points in the wrong direction with respect to the pull direction, click **Reverse Direction**. If the preview tapers inward towards the parting surfaces instead of outward, click **Alternate Side**.



36 Create two more ruled surfaces.

Use the same technique to create the remaining interlock surfaces around the perimeter of the parting line.



37 Create a lofted surface. Click Lofted Surface on the Surfaces toolbar. Select the two edges as shown in the illustration.

Select both the edges near their bottom or top endpoints to prevent the surface from twisting.

Click OK.

38 Create two more lofted surfaces.

This completes the all of ribbon-like interlock surfaces.

Lofted Surfaces

Completing the Interlock Surfaces

There are three more open areas that need to be filled with surfaces. These areas are where a major jog in the parting line occurs. The next few steps use the **Extend Surface** and **Trim Surface** commands.

39 Fill in the open interlock areas. Click **Extend Surface** on the Surfaces toolbar.

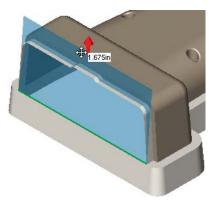
Select the uppermost edge of the surface.

Drag the handle so that the surface extends past the highest point on the parting surface. The exact distance is not critical.

Click **OK**.

40 Repeat.

Repeat this procedure for the other open areas with lofted surfaces.



Open Areas

41 Examine the results.

The resulting surfaces should extend past the highest points of the parting surfaces.

42 Trim the extended surfaces.

Click **Trim Surface** *(Section of the state)* on the Surfaces toolbar.

Under Trim Type select Mutual.

Click in the **Trimming Surfaces** list.

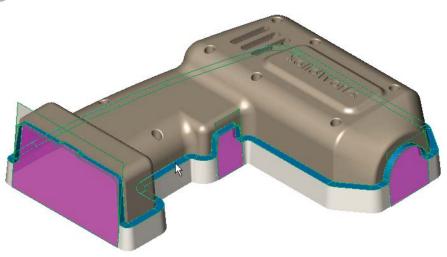
Select each of the extended surfaces from the graphics area and the Parting Surfacel feature.

Select the **Keep Selections** option.

Click in the **Pieces to Keep** list.

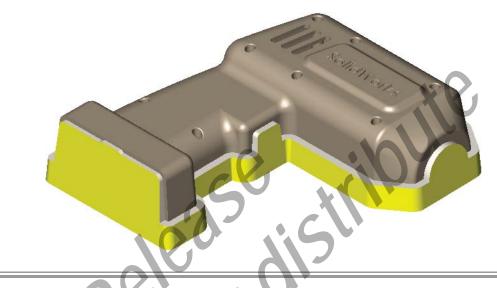
Now reselect the same surfaces in the appropriate areas to mutually trim them.

Click OK.



43 Results.

Examine the results of the **Trim Surface** command.



Knit the Interlock Surfaces to the Parting Surfaces

All of the interlock surfaces are now complete. The next step is to knit the interlock surfaces and the parting surfaces together. Knitting the interlock surfaces and the parting surfaces creates a complete surface body to split the mold tooling. The **Mutual** trim option knit the three extended surfaces to the parting surfaces. However, the other portions of the interlock surfaces are still separate surface bodies.

44 Knit the all of the surfaces together.

Click **Knit Surface (iii)** on the Surfaces toolbar.

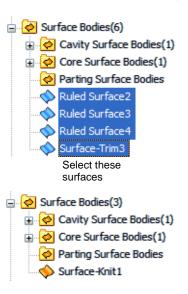
Select all the surfaces in the Surface Bodies folder.

Clear the **Try to form solid** check box.

Click OK.

45 Examine the Surface Bodies folder.

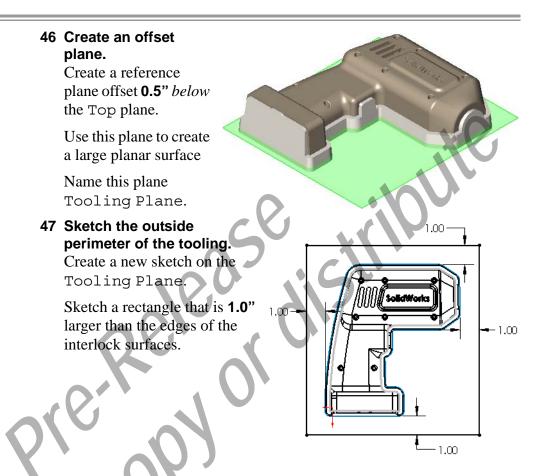
The Surface Bodies folder is updated to show the knit surface body.



Preparations for the Tooling Split

To create the *tooling split*, the perimeter of the parting surface body must be larger than the outside profile of the tooling blocks. A planar face is created that is larger than the tooling blocks and the parting surfaces. This face is used to cut and form the top faces of the tooling.

Core and Cavity



48 Create a planar surface.

Click **Planar Surface** on the Surfaces toolbar to create the surface using this sketch profile. Click **OK**.

49 Trim the planar surface.

Use the **Mutual** option to trim the new planar surface to the bottom of the interlock surfaces. The result is the surfaces are knit together.



Core and Cavity

53 Adjust the sizes of the tooling blocks. Change the tooling Block Sizes.

Set the Depth in Direction 1 to 3.0".

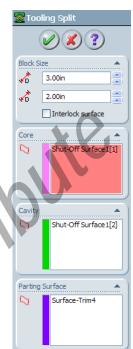
Set the Depth in Direction 2 to 2.0".

Make sure the **Interlock Surface** check box is cleared.

The **Core**, **Cavity**, and **Parting Surfaces** selection lists are automatically populated by their corresponding surfaces in the Surface Bodies folder.

Change the view to an *Isometric or *Front view to get a better angle of the tooling blocks.

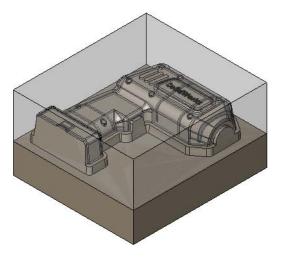
Click OK.



54 Examine the tooling. The **Tooling Split** is finished.

> The core, cavity and plastic part bodies are organized in the Solid Bodies folder.

Additionally, the Tooling Split1 feature was added to the end of the FeatureManager design tree.



55 Hide the surface bodies.

Hide all the surface and solid bodies. Show them one at a time to examine the results.



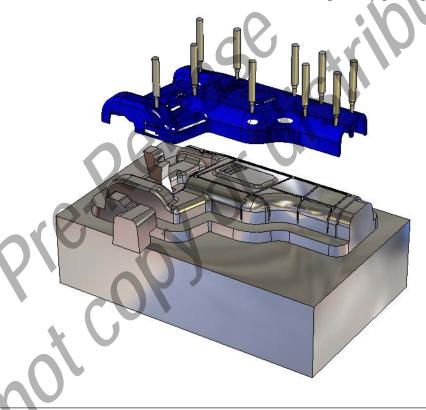
56 Save and close all files.

Tip

An assembly of the tooling can be created by right-clicking on the Solid Bodies folder and selecting **Create Assembly**. Refer to the topic *Saving Solid Bodies as Parts and Assemblies* on page 36 for more information.

Case Study: Multiple Parting Directions

The previous exercises created molds with only two pieces of tooling. Molds can be more complicated. Some molding areas require tooling that does not travel in the same direction that the plastic part ejects from the mold. This requires engineering more than just a cavity and a core. Other pieces of tooling such as *side cores* and *lifters* are required to form molding areas that cannot be ejected from the primary parting line. SolidWorks software provides commands to help create tooling that travels in a different direction than the primary parting plane.





The tooling split for this part was already created.

In the next steps, you roll back the model, and determine how the tooling split was created.

An **Undercut Analysis** will be done to find molding areas where additional tooling needs to be created.

2	Rollback the part. Right-click Scale1 in the FeatureManager design tree and select Rollback from the shortcut menu.	
Тір		t is shown with transparency. Right-click folder and choose Appearance , Color .
	In the Optical Properties g remove the transparency fro	roup box, use the transparency slider to m the part.
Introducing: Undercut Detection Where to Find It	trapped molding areas. A tra part that cannot be released direction of pull. This comm tooling such as lifters and si	on 🖻 on the Mold Tools toolbar.
3	Check the model for undercuts. Click Undercut Detection on the Mold Tools toolbar. Choose the Top Plane as the Direction of Pull. Press Calculate. Zoom in to the battery pack and the trigger location to see the faces that are colored red. These areas require tooling that travel perpendicular to the direction of pull. Close the dialog without saving the face colors.	Indercut Detection Image: Coordinate input Coordinate input Top Plane Calculate Undercut Faces Direction1 undercut: Image: Coordinate input Image: Coordinate i

4 Examine the parting lines.

Right-click Curve1 in the FeatureManager design tree and select **Roll Forward** from the shortcut menu.

5 Examine the parting surfaces

Notice that this part has two parting lines and two parting surfaces.

SolidWorks allows the use of multiple parting lines.

6 Roll to end

Right-click anywhere in the FeatureManager design tree and select **Roll to End** from the shortcut menu.

Trapped Molding Areas	After the undercut analysis is complete, SolidWorks software colors certain faces on the model red. These areas trap the plastic part from coming out of the tooling. Ideally plastic parts should not include any trapped areas. When there are no side cores or lifters, the mold is less expensive to design and manufacture. However, trapped molding areas cannot always be avoided. In such cases, additional tooling needs to be created to form the trapped molding areas.
Side Cores	A <i>side core</i> is a piece of tooling that slides out of the mold perpendicular to the direction that the part is ejected from the mold.
Introducing: Side Core	The Core command creates side cores based on the active sketch. Sketch around the area that requires new tooling. Create the sketch on a plane or a face parallel or perpendicular to the direction in which the tooling travels away from the plastic part.
Where to Find It	 Click Core on the Mold Tools tool bar. Or, click Insert, Molds, Core.

Note

7 Examine the Side Core Sketch. Select and edit the sketch named Side Core Sketch.

This sketch was created on an inside face of the cavity body. The face is drafted 5° from the direction that this side core travels This side core travels perpendicular to the direction of pull.

This sketch can be created on a face that is not parallel to the direction that the side core will travel.

8 Exit the sketch. Exit the sketch without changes.

9 Create the side core.

Select the Side Core Sketch from the FeatureManager design tree.

Click **Core** on the Mold Tools tool bar.

Click the Front plane for the extraction direction.

Click on the Cavity to select the **Core/Cavity body**.

Set the **Draft Angle** to **5°** with the **Draft outward** option.

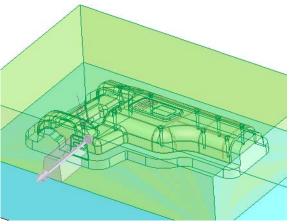
Set the first End Condition to Blind.

Set the first **Distance** to **4.5**".

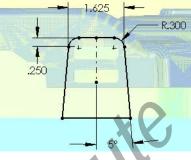
Set the second End Condition to Blind.

Set the second **Distance** to **0.3**".

Click OK.



Creating the Side Core



🍓 Core ? V Sele Side Core Sketch 7 Front Plane Solid Body<1 5.00deg ✓ Draft outward Blind ~ 4.500in Ъ, v Blind 0.300in * К, Cap ends

Core1[2]

Plastic Part Body Tooling Split1[1] Core1[1]

10 Examine the Solid Bodies folder.

Notice that there is now a new folder named Core bodies.

The **Side Core** command created a new solid body for the side core.

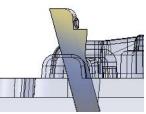
This command created the body, and then subtracted it from the cavity body.

Any bodies created by the side core command are stored in this new folder in the FeatureManager design tree.

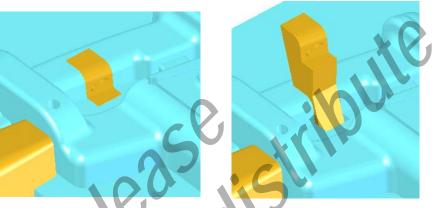
The cavity was hidden to show the resulting body of the side core command

Lifters

Lifters need to be created when there is a trapped molding area that not even a side core can create. Look to the trigger area of the saw bezel. There is a key shaped opening that is used for a safety lock. Because there is limited room in the trigger area, adding a side core is problematical. In this situation, mold designers create a mechanical device called a *lifter*.



This piece of tooling is moved by the ejector box. As the ejector box strokes forward, it pushes the lifter upwards and backwards on an angle, leaning away from the molding area. As it slides up and away from the molding area, it helps to *lift* the plastic part off of the core.



The lifter slides upwards and away from the molding area.

11 Edit the Lifter Sketch.

The shank of the lifter is leaned back 15° from the direction of pull.

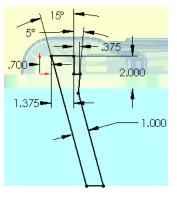
Notice also the 5° angle on the front of the profile.

This acts as an interlock, and keeps the part from sliding all the way through the bottom of the core.

Exit the sketch without changes.

Hide the cavity body and the plastic part body.

Show the core body.



Core and Cavity

12 Create the lifter.

Select the Lifter Sketch from the FeatureManager design tree.

Click **Core (a)** on the Mold Tools tool bar.

Select the core for the **Core/Cavity body**.

Click Draft off.

Clear the **Draft outward** option.

Set both End Conditions to Blind.

Set both of the **Depth along extraction direction** values to **.500**".

Click OK.

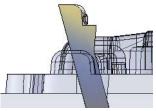
13 Examine the results.

Hide all of the bodies except for the new lifter.

Notice that this new body is listed in the Core bodies folder.

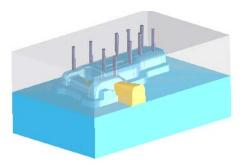
Rename this feature Lifter.





Core Pins

The **Side Core** command can also be used to separate the *core pin* molding areas from the tooling. *Core pins* are created to form detail areas in the plastic part. These molding areas are areas that can wear faster than the other faces of the tooling. By creating molding



areas with core pins, the mold can be easily repaired by switching out core pins, rather than replacing an entire piece of tooling.

14	Core pins.	ब्ध् Core
	Show the cavity body and make it transparent.	Ø X ?
	Select the Core Pin Sketch. Click Core in the Mold Tools tool bar.	Selections
	Click the top face of the cavity as the Extraction Direction .	Face <1>
	Click the cavity as the Core/Cavity body .	Parameters
	Click Draft off.	2.00deg
	Set the first End Condition to Blind and set the Depth along extraction direction to 1.000".	Blind 1.000in
	Set the second End Condition to Through All.	Through All
	Click the Cap Ends option.	Cap ends
Note	It may be necessary to reverse the extraction direction.	
15	Examine the results. All of the core pins (10 solid bodies) are added to the Core bodies folder.	e model and the
0	Rename the last feature to CorePins and hide all except the plastic part and the core pins.	of the solid bodies
16	Save and close all files.	

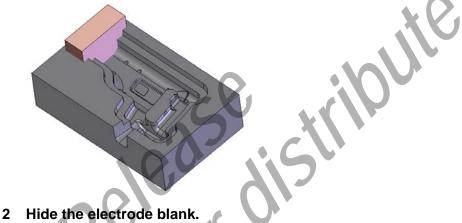
Case Study: Electrode Design

Electrode design is another challenging part of a mold design and manufacturing. Electrodes are used to remove steel from areas on the tooling that cutting tools like end-mills and ball-mills cannot reach or fit into. SolidWorks provides great modeling tools to produce accurate and complicated electrodes. This case study demonstrates how to use multi-body solids to create electrodes. Afterwards the **Move Face** command is demonstrated to show how to quickly clear back the material on the electrodes that will interfere with the areas of tooling that should not get EDM machined.

1 Open the part named Electrode.

This part has two solid bodies. One represents the cavity for the power saw bezel mold, and the other represents an electrode.

The electrode is needed here because there are sharp internal corners into which an end-mill cannot fit to machine this tooling properly.



Zoom in to view the Electrode Body.

Right-click the Electrode Body in the Solid Bodies folder.

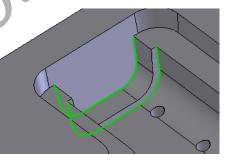
Click **Hide Solid Body** from the popup menu.

Examine the area that the electrode will burn.

End mill cutters cannot be used to machine the highlighted edges.

The cutters are round and these corners are dead sharp. Electrode machining is the only way to accurately machine these parts of the cavity.

Show the Electrode Body.



4 Make a copy of the cavity body. Use the **Move /Copy** command to make a copy of the cavity body.

Note

A copy is needed because in the next step, the **Subtract** option in the **Combine** command is used to subtract the copied cavity geometry from the electrode blank. This eliminates the copied cavity body from the Solid Bodies folder. Later, the original cavity body will be used to visualize the clearance between the cavity and the electrode.

5 Subtract the copied cavity body from the electrode body.

Click Insert, Features, Combine... from the menu.

Use the Electrode Body as the main body, and **subtract** the copied cavity body from it.

Examine the resulting body.

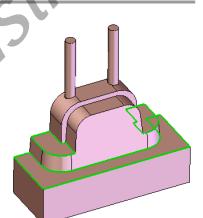
More work needs to be done to finish the electrode.

Electrode clearances will need to be modeled.

Electrode Clearances

Now that the electrode shape has been extracted from the cavity, certain areas of this electrode need to be removed. Other areas require clearance between the electrode and the tooling.

The highlighted faces in the diagram to the right are faces that can be cleared back, or in other words, "*pushed away from the tooling*." These faces can be cleared back because they can easily be machined on the cavity without using EDM machining.



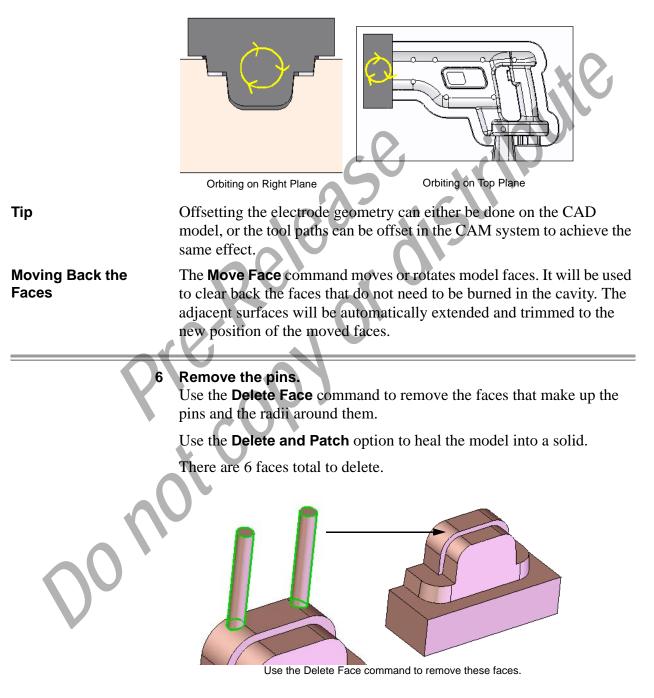
Over-burn

Orbiting

Even though the electrode geometry is the reverse of the cavity, the electrode faces that contact the tooling should be offset away from the tooling because of *over-burn*. Over-burn allowance must be considered because EDM machining requires that clearance exists between the electrode and the tooling to allow for *flushing*. As the electrode burns the shape into the metal, EDM fluid is used to flush out the burned metal. There should be clearance between the electrode and part to allow the flushing to get in and clear the scrap metal.

To make up for the offset geometry, the electrodes are *orbited* in the area that they are to machine. Orbiting the electrode will help the machinist achieve the exact dimensions of the shape in the steel being machined. Also, the wider the orbit, the faster the unwanted metal can be removed from the tooling.

The section views below shows different ways this electrode might be orbited. As the orbit is made larger, more steel will be removed wherever the electrode makes contact with the steel.



7 Move the faces.

Click Insert, Face, Move...

Click Offset.

Set the **Distance** to **.875**.

Select the 3 faces in the diagram below and flip the direction if necessary.



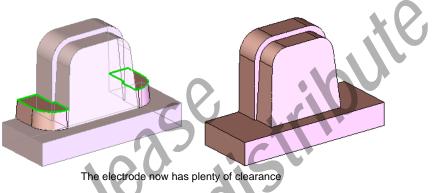
If the electrode was cleared back by extruding cuts straight down without extending the angled surfaces, witness lines could appear in the cavity where these surfaces originally ended. The witness lines would show up in the cavity after the EDM machining was completed.

9 Move two more faces.

Move the two highlighted faces down another .875".

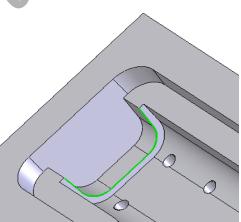
This electrode can now be orbited with out burning the lands for the interlocks.

Show the cavity again and inspect the electrodes clearances.



Keeping the Sharp Edges

One more thing to keep in mind when modeling electrodes is that sharp edges on the tooling must be kept sharp. This electrode is currently burning too much of the cavity, and will cause some critical sharp edges to become dull, or rolled over. If this electrode was orbited from the top plane, these critical edges would become rounded or dulled.



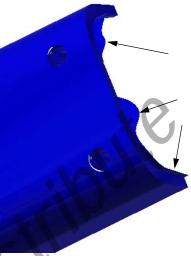
Critical Edges Must Stay Sharp!

The highlighted edges in the previous diagram are critical tooling edges. These edges need to be kept sharp or the plastic part may acquire *flash* around it's edges during the molding process.

Flash is unwanted plastic that forms around the parting lines when the sharp edges are not created properly or when the mold does not seal properly.

Flash

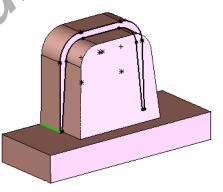
To avoid this situation, this electrode will be cleared back so that it only burns one area of this cavity. The area that is not burned by this electrode would then have to be modeled on another electrode and then burned separately. Burning these areas separately will ensure that these edges stay sharp. To keep the edges sharp, the first electrode can be orbited from the top plane, and then the secondary electrode can be orbited from the side plane.



This Plastic Part has Flash.

10 Clear back the electrode. Open a sketch on this face and convert the edges.

Cut-Extrude specifying the Through All end condition using the highlighted edge as the Direction of Extrusion.



11 Examine the finished Electrode. The electrode can now be used to machine this area in the cavity and the critical edges will remain sharp.

12 Save and close all files.

Exercise 26: Tooling for Plastic Power Strip

Create the tooling for the plastic power strip.

This lab reinforces the following skills:

- Checking for correct draft.
- Establishing the parting line edges.
- Closing off open windows and holes.
- Creating parting surfaces.
- Creating interlock surfaces.
- Splitting the tooling into separate bodies.

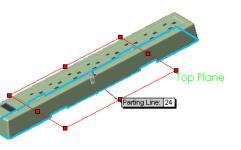
Procedure

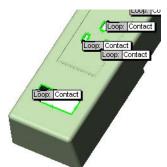
Open the part named Power Strip

- Check the part for the correct draft. Use Draft Analysis to check the draft on the part. Make sure all surfaces have at least 2° of draft on them. Use the Top Plane for the Direction of Pull.
- 2 Determine the parting line edges. Use the Parting Lines command to establish the parting lines around the perimeter of the part.
- Fill in the open areas on the plastic part. Click Shut-off Surfaces on the Mold Tools tool bar and examine the patch callouts on the model. Set all patches to Contact by clicking the button from the Reset All Patch Types options.



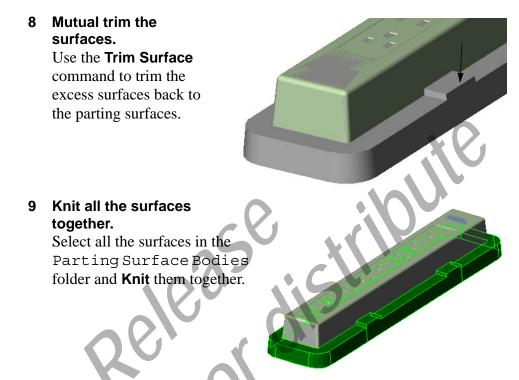
Rendered With Real View Graphics





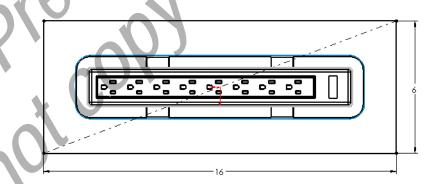
4	Create the parting surface geometry. Create the Parting Surfaces with a Distance of 0.5". Make them perpendicular to the pull direction of the mold.
	CE STR
5	Create tapered interlocks.
	Create Ruled Surfaces around
	the perimeter of the parting line.
	Set the Angle to 5 °.
	Set the Distance to 0.625 ".
	You can create all four ruled
	surfaces in one step.
6	Complete the interlock
	surfaces.
	Use the Lofted Surface command to fill in the openings
C	in the interlock surfaces.
7	Fill in the remaining gaps.
	Extend the ruled
	surfaces to fill the
	remaining openings where the parting line
	jogs upward.

Тір



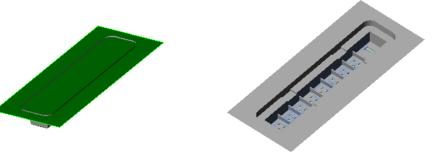
10 Create a planar surface.

Create a planar surface on a reference plane **0.5**" below the Top plane.



11 Mutual trim the surfaces.

Rotate the part and mutually trim the planar surface to the interlock surfaces.



12 Split the tooling into separate bodies.

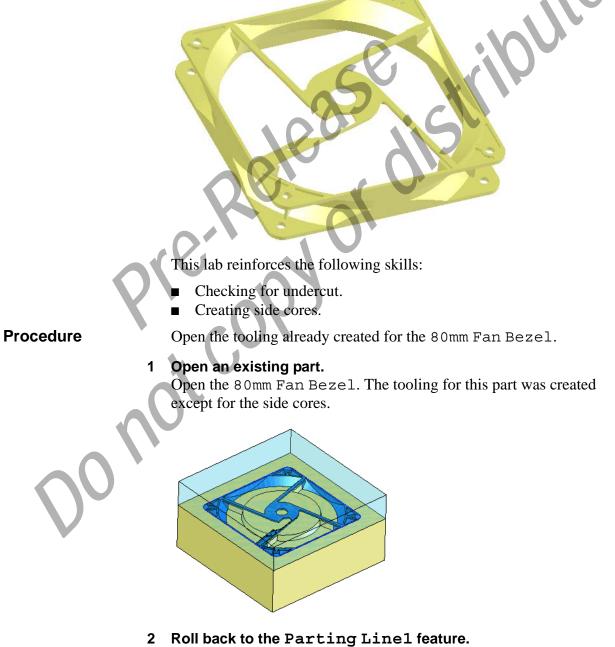
Use the **Tooling Split** command and create the core and the cavity for this tooling.

Optionally, create an assembly from the resulting bodies.



Exercise 27: 80mm Fan Bezel

This exercise is an excellent example of a mold with multiple parting directions. The tooling, already created from the **Tooling Split** command, consists of a cavity and a core. In this case think of the tooling as an upper and lower core. This example also shows how you can create complex shut-off surfaces to shut off the primary tooling. These shut-off surfaces are used to interlock the upper and lower cores.



Rolling the model back to this position puts the model back to the state it was in before any tooling was created.

3 Undercut analysis.

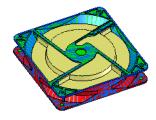
Perform an undercut analysis on this model. Use the Top Plane as the **Direction of Pull**. The analysis finds several areas with red faces. The red faces on the outside faces of the part require side cores. The red faces on the inside of the part are formed by the core and cavity, consequently, side cores are not necessary in these areas.

Click **OK** and keep the face colors when prompted.

4 Show Surface Bodies.

Roll the FeatureManager design tree forward past the Complex Shutoff folder. Show all of the surface bodies in the

Surface Bodies folder to understand how this complex shut-off was surface modeled.

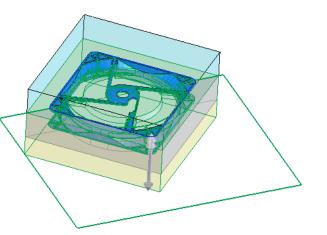


5 Roll to End.

Roll the model forward to the end of the FeatureManager design tree.

6 Create a side core.

Select Side Core Sketch1 and create a side core with the **Core** command. Use the main core as the solid body to subtract the side core.





Important!

Notice how the side core sketch was created. Seemingly, 4 side cores

are required. However, this geometry is forgiving enough, allowing you to create two side cores instead of four.

Creating less tooling will reduce the engineering and manufacturing costs needed to create the mold.

7 Create another side core. Select Side Core Sketch2 and create another side core using the same settings in the previous step. 8 Examine the solid bodies. 😵 Body-Move/Copv2 Use the Move / Copy command to move the side ? cores away from the tooling. o Move/Copy Solid Body<1> Сору Translate * \bigcirc * Δx -30mm ΔY * 0mm Δz -30mm Rotate Ŧ Constraints

Rendered with Real View Graphics

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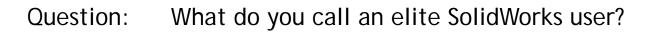
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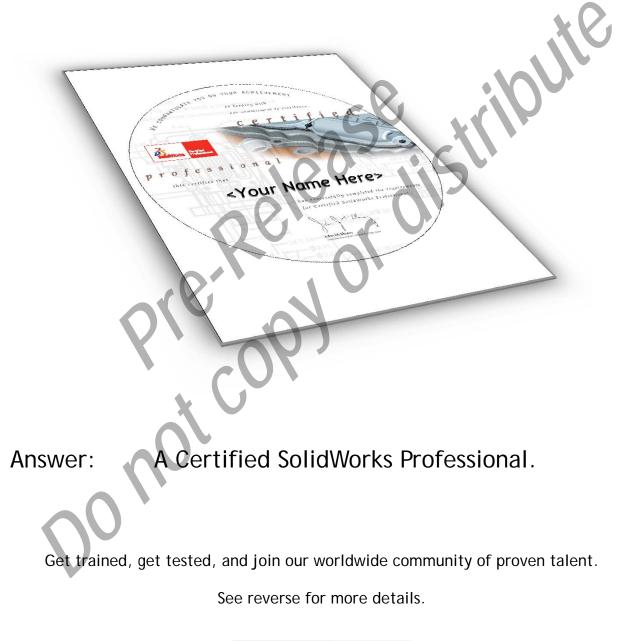
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