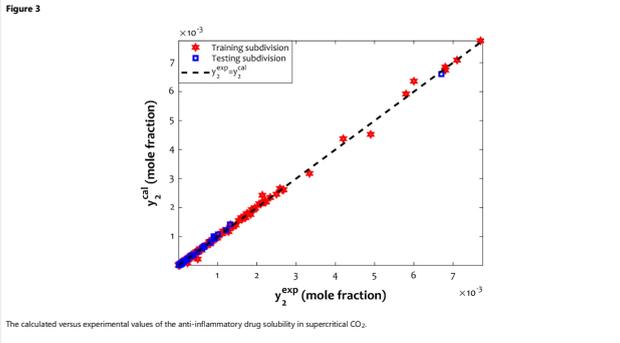
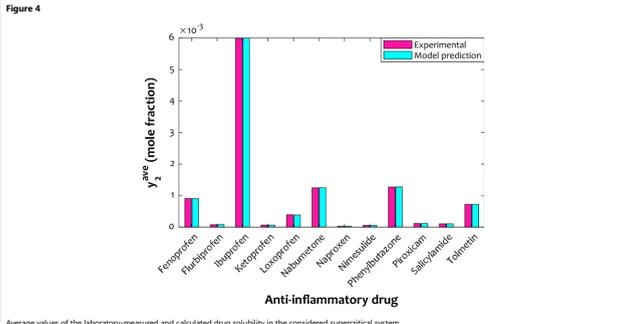




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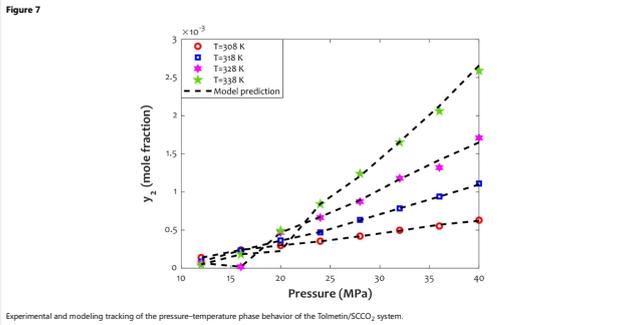
Average values of solubility of the concerned anti-inflammatory drugs in the supercritical CO<sub>2</sub> for experimental measurements and ANFIS2-H predictions have been illustrated in Fig. 4. This figure can readily approve a satisfactory agreement between actual measurements and the proposed model predictions. Moreover, it can be seen that the most soluble and low soluble anti-inflammatory drugs in the SCCO<sub>2</sub> Nabumetone and Phenylbutazone and with an almost equal average solubility level are the subsequent high soluble in the considered supercritical fluid.



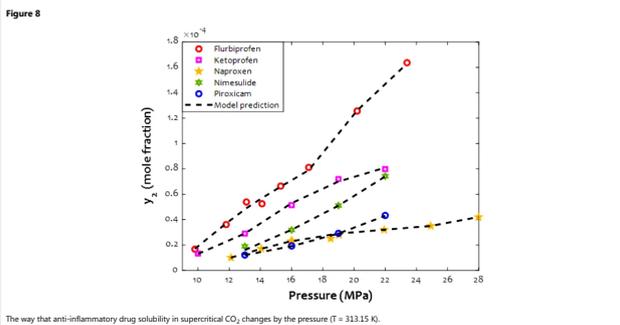
The capability of the generated ANFIS2-H with the optimized topology for estimating the phase equilibria of all possible drug/SCCO<sub>2</sub> systems has been depicted in Fig. 5. This figure exhibits the model's capability in terms of AAPRE. It can be seen that the drug/SCCO<sub>2</sub> phase equilibria are simulated with the AAPRE ranges from 1.04% (Phenylbutazone) to 6.05% (Nabumetone). As mentioned earlier, an overall AAPRE of the developed ANFIS2-H for predicting 254 solubility datasets is 3.13%. It should be noted that an AAPRE of lower than 10% is an acceptable accuracy from the modeling perspective. Meanwhile, the highest observed uncertainty for predicting the Nabumetone solubility in supercritical carbon dioxide may be associated with either accompanied measurement error in experimental data or ANFIS2-H inability to estimate the Nabumetone/SCCO<sub>2</sub> equilibrium accurately.



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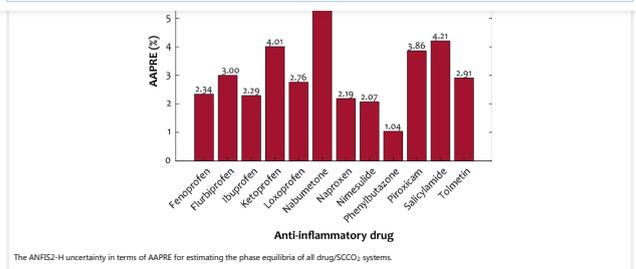


As previously stated, the drug type also affects the magnitude of the solubility in supercritical CO<sub>2</sub>. The y<sub>2</sub>-pressure profiles of several anti-inflammatory drugs in the presence of CO<sub>2</sub> in the supercritical state have been presented in Fig. 8. This figure shows outstanding compatibility between laboratory-measured information and those results calculated by the designed ANFIS2-H machine. Indeed, the proposed estimator easily distinguishes/discriminates the solubility of different anti-inflammatory drugs in the SCCO<sub>2</sub>. This figure easily justifies the gradual increase of the anti-inflammatory drugs' solubility by equilibrium pressure.



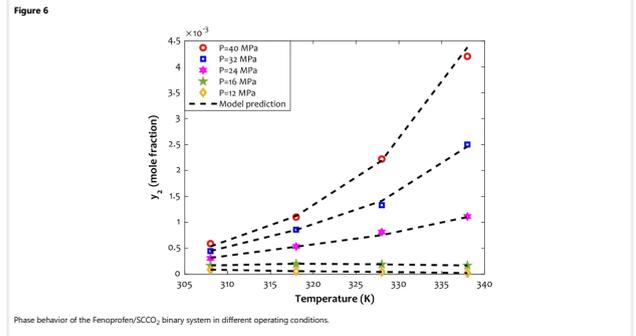
Machine learning data validity Strategies gain their knowledge from the historical behavior of a concerning phenomenon (here, anti-inflammatory drug solubility in CO<sub>2</sub> at supercritical state). Experimentations have the highest importance level to provide machine learning strategies with such insights. On the other hand, the laboratory-measured or real-field historical data is inevitably poisoned by outliers<sup>10</sup>. The measurement error, instrument wrong calibration, and environmental side effects on the experimentation are the primary sources of the outlier<sup>12</sup>. If the outlier information highly poisons an experimental dataset used for model development, the reliability of the constructed approach is under question. Hence, the leverage tactic is suggested to inspect the validity of the experimental data<sup>16</sup>. This tactic plots the standard residual (SR) against the Hat index (H) to find valid as well as suspect information. Equations (9) to (11) define the formulae of these variables.

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Investigating the physical-based ability of the ANFIS2-H The solubility of anti-inflammatory drugs in the given supercritical fluid is affected by the different operating conditions, i.e., pressure and temperature. This physical-based behavior is investigated from experimental and modeling perspectives. Indeed, this section explores the ability of the designed ANFIS2-H model for correct tracing this type of behavior.

The ANFIS2-H uncertainty in terms of AAPRE for estimating the phase equilibria of all drug/SCCO<sub>2</sub> systems.



It is worth noting that all other anti-inflammatory drugs also show a similar response to the alteration of the pressure/temperature. These experimental and modeling discoveries fully agree with the previously anticipated results by the relevancy analysis ("Experimental data for anti-inflammatory drug solubility in SCCO<sub>2</sub>" Section).

Endothermic drugs' solubility increases the mass driving force to transfer the drug's molecules to the supercritical phase. Increasing the density of the supercritical fluid by increasing the pressure may be seen as another responsible for this observation.

The influence of isothermal pressure alteration on the Tolmetin dissolution in carbon dioxide in this figure has been exhibited in Fig. 7. Excellent compatibility between laboratory-measured data points and ANFIS2-H predictions in carbon dioxide is observable from this figure. Like the previous analysis, the Tolmetin

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$$SD = \sqrt{\frac{\sum_{i=1}^N ((y_i^{EXP} - y_i^{CAL}) - RE^{EXP})^2}{N}} \quad (8)$$

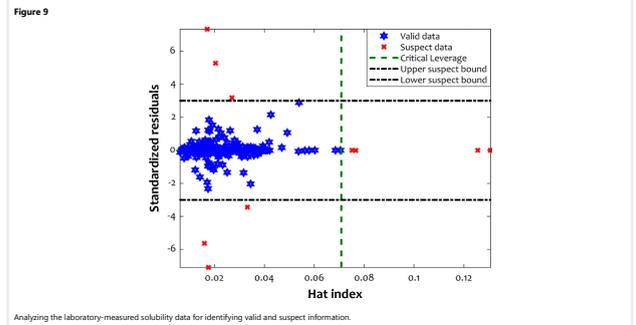
$$SR_i = RE_i / SD \quad r = 1, 2, \dots, N \quad (9)$$

$$H = \xi (\xi^T \xi)^{-1} \xi^T \quad \xi \text{ is the matrix of independent variables.} \quad (10)$$

$$(11)$$

here, RE<sup>EXP</sup> and SD represent the average value of the residual error and standard deviation, respectively.

The consequence of applying the leverage tactic on the gathered database for anti-inflammatory drug-SCCO<sub>2</sub> systems has been published in Fig. 9. Only one segment of Fig. 9 is valid, and all other five parts are suspect. This tactic confirms that 244 out of 254 experiments are valid, and the outlier may poison only less than four percent of the historical datasets. The accomplished analysis in this stage reveals that the collected database used for model construction is mainly valid. Thus, the proposed ANFIS2-H is solely allowed to be used for estimating anti-inflammatory drug solubility in supercritical CO<sub>2</sub> from molecular weight, melting temperature, pressure, solvent density, and temperature.



Conclusion This study systematically explored the estimation accuracy of 2150 intelligent estimators from three different categories (artificial neural networks, hybrid neuro-fuzzy, and support vector regression) to predict anti-inflammatory drug solubility in supercritical CO<sub>2</sub>. The conducted comparisons approved that the adaptive neuro-fuzzy is validly and effectively for the subtractive clustering membership function (ANFIS2-H) has the highest accuracy for the considered objective. The cluster radius of this ANFIS2-H model adjusted by the hybrid optimization algorithm is 0.6111. The ANFIS2-H model estimated 254 laboratory-measured solubility data with the AAPRE = 3.13%, MSE = 2.58 × 10<sup>-3</sup>, and R<sup>2</sup> = 0.99919. Furthermore, the AAPRE associated with each NSAID-SCCO<sub>2</sub> phase equilibrium ranges from 1.04 to 6.05. In addition, the LSSVR with the linear kernel function shows the worst predictive performance for estimating the NSAID's solubility in the SCCO<sub>2</sub>. The relevancy analyses performed by three diverse scenarios justified that increasing the drug's molecular weight and melting temperature decreases their solubility in supercritical CO<sub>2</sub>. In addition, experimental observations, modeling findings, and relevancy analyses indicated that increasing pressure, temperature, and SCCO<sub>2</sub> density raise the drug solubility in supercritical solvents. The leverage methodology showed that only ten datasets are potential outliers, and all other experiments have been conducted on a valid basis. Both modeling and experimental observations confirmed that the maximum and minimum tendency of the supercritical CO<sub>2</sub> is devoted to the Naproxen and Ibuprofen, respectively. Coupling the developed intelligent scenario with an optimization technique to precisely locate the operating conditions that maximize each anti-inflammatory drug's solubility in supercritical carbon dioxide may be considered as a next research step in this field.

Conclusion This study systematically explored the estimation accuracy of 2150 intelligent estimators from three different categories (artificial neural networks, hybrid neuro-fuzzy, and support vector regression) to predict anti-inflammatory drug solubility in supercritical CO<sub>2</sub>. The conducted comparisons approved that the adaptive neuro-fuzzy is validly and effectively for the subtractive clustering membership function (ANFIS2-H) has the highest accuracy for the considered objective. The cluster radius of this ANFIS2-H model adjusted by the hybrid optimization algorithm is 0.6111. The ANFIS2-H model estimated 254 laboratory-measured solubility data with the AAPRE = 3.13%, MSE = 2.58 × 10<sup>-3</sup>, and R<sup>2</sup> = 0.99919. Furthermore, the AAPRE associated with each NSAID-SCCO<sub>2</sub> phase equilibrium ranges from 1.04 to 6.05. In addition, the LSSVR with the linear kernel function shows the worst predictive performance for estimating the NSAID's solubility in the SCCO<sub>2</sub>. The relevancy analyses performed by three diverse scenarios justified that increasing the drug's molecular weight and melting temperature decreases their solubility in supercritical CO<sub>2</sub>. In addition, experimental observations, modeling findings, and relevancy analyses indicated that increasing pressure, temperature, and SCCO<sub>2</sub> density raise the drug solubility in supercritical solvents. The leverage methodology showed that only ten datasets are potential outliers, and all other experiments have been conducted on a valid basis. Both modeling and experimental observations confirmed that the maximum and minimum tendency of the supercritical CO<sub>2</sub> is devoted to the Naproxen and Ibuprofen, respectively. Coupling the developed intelligent scenario with an optimization technique to precisely locate the operating conditions that maximize each anti-inflammatory drug's solubility in supercritical carbon dioxide may be considered as a next research step in this field.

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**Ethics declarations**

**Competing interests**  
The authors declare no competing interests.

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Rezaei, T., Nazarpour, V., Shahini, N. et al. A universal methodology for reliable predicting the non-steroidal anti-inflammatory drug solubility in supercritical carbon dioxide. *Sci Rep* **12**, 1043 (2022). <https://doi.org/10.1038/s41598-022-04942-4>

Received	Accepted	Published
27 October 2021	04 January 2022	20 January 2022

**DOI**  
<https://doi.org/10.1038/s41598-022-04942-4>

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Scientific Reports (Sci Rep) | ISSN 2045-2322 (online)

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